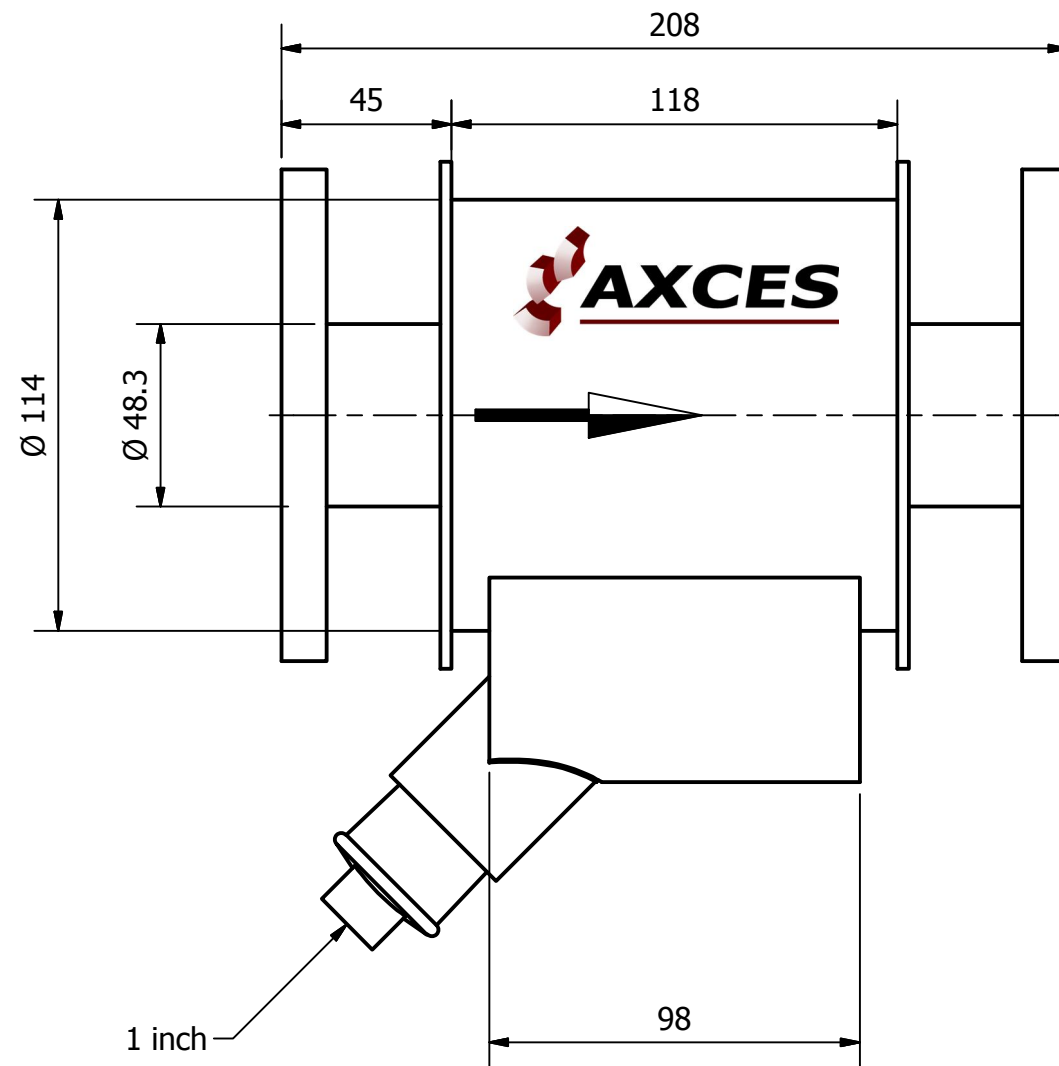
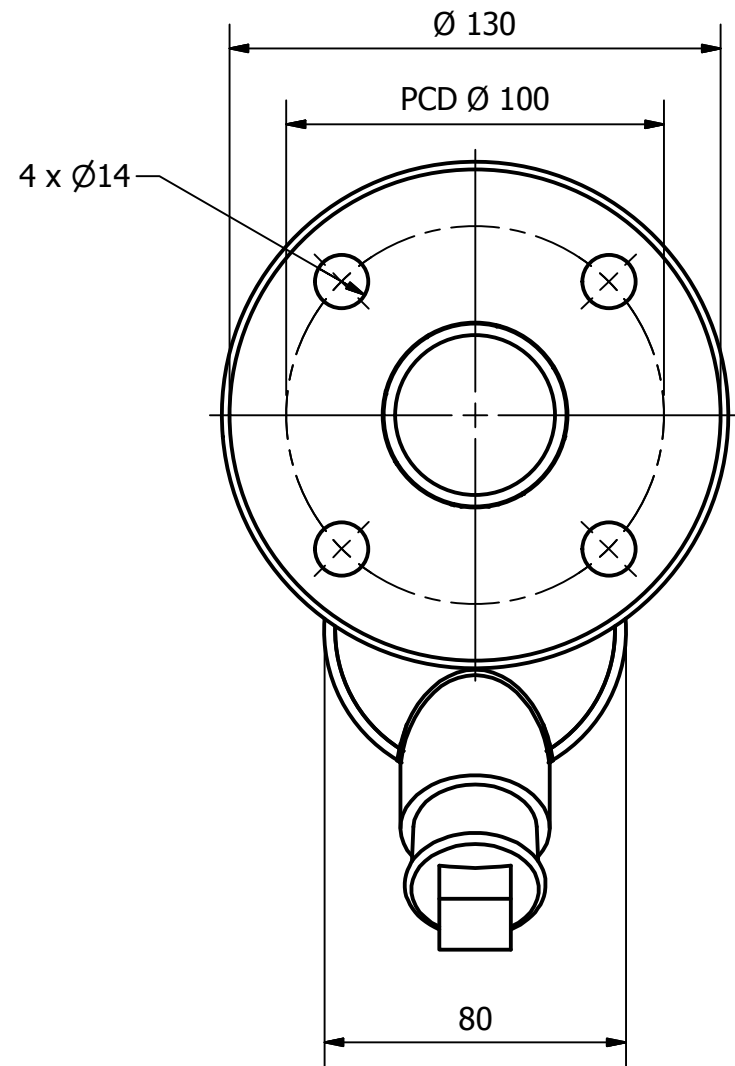
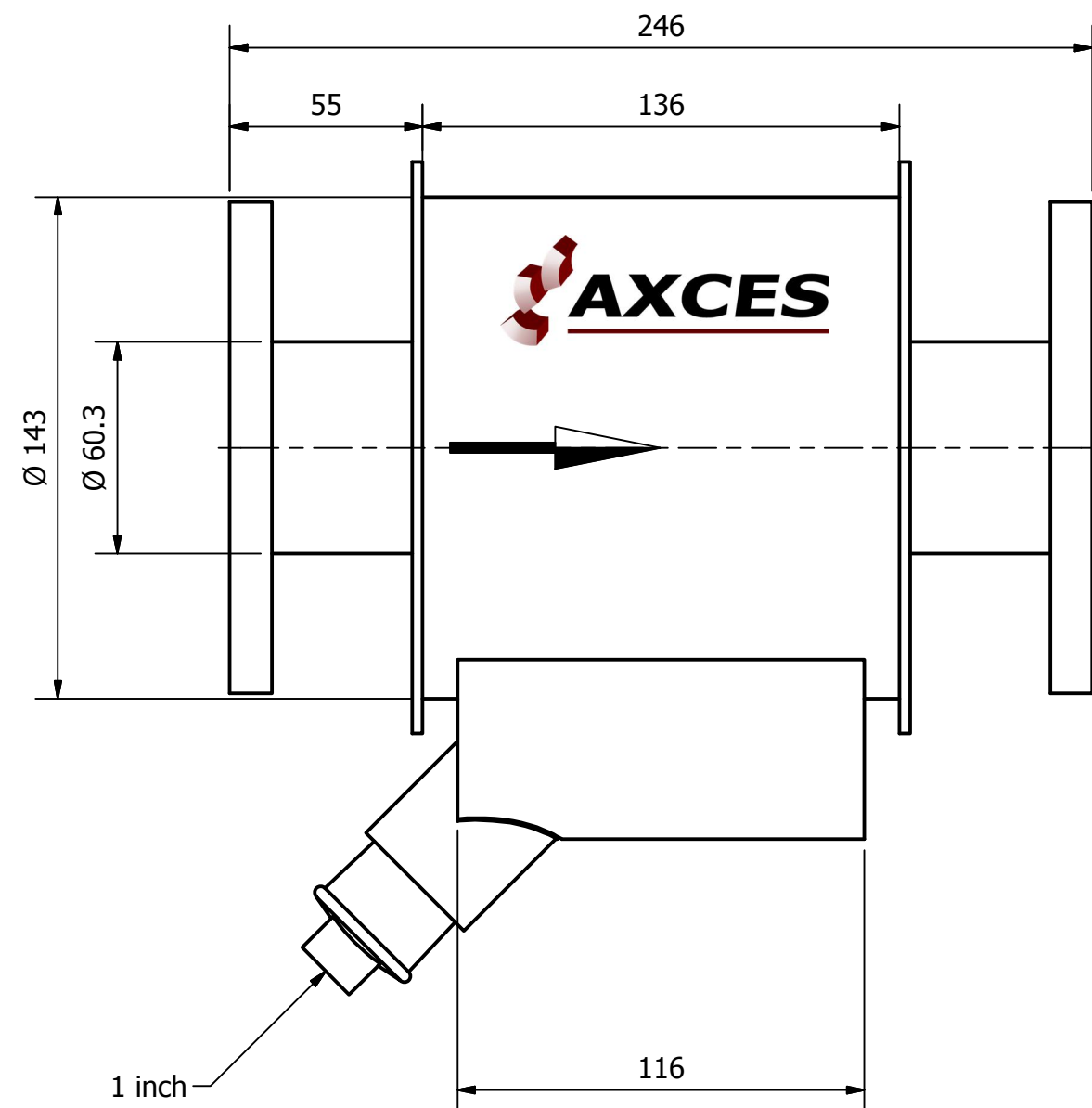
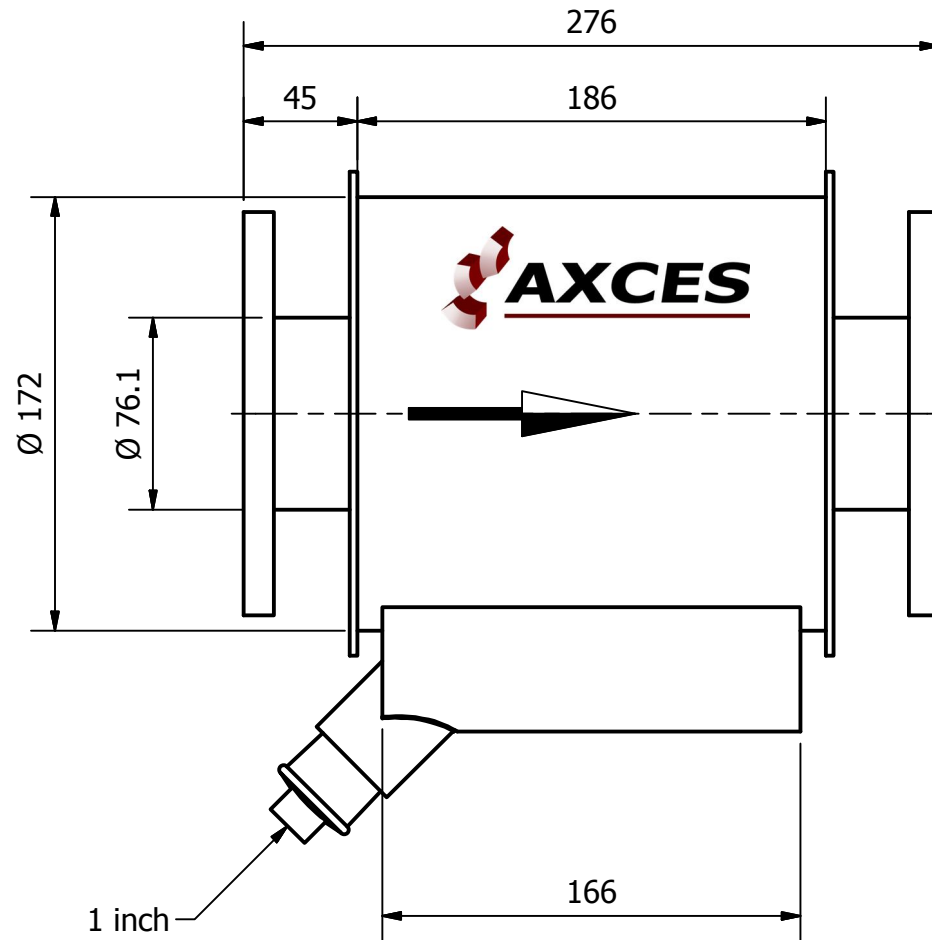
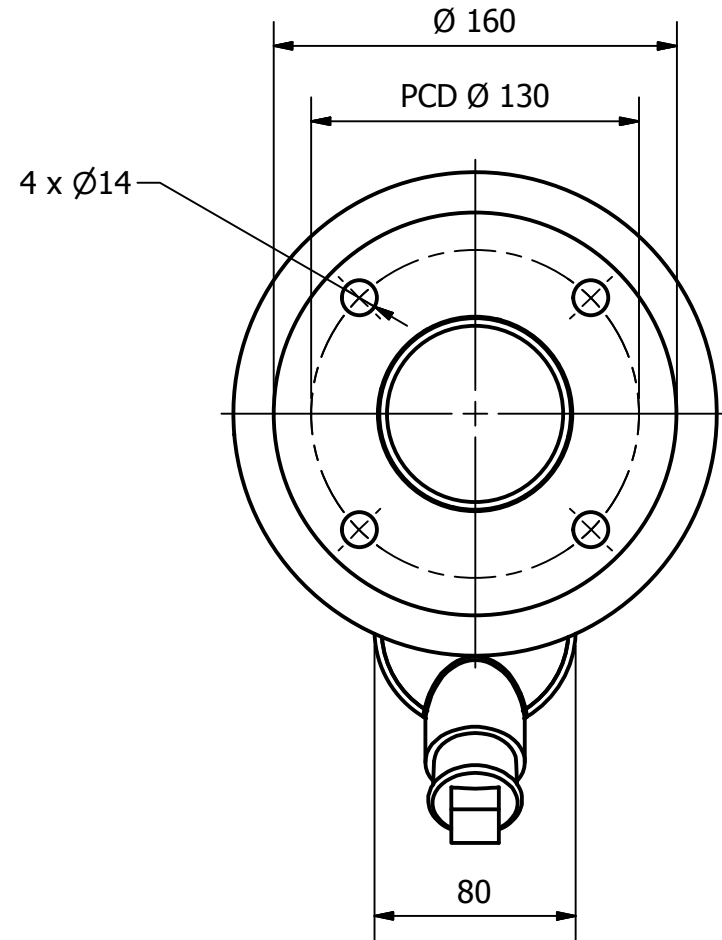


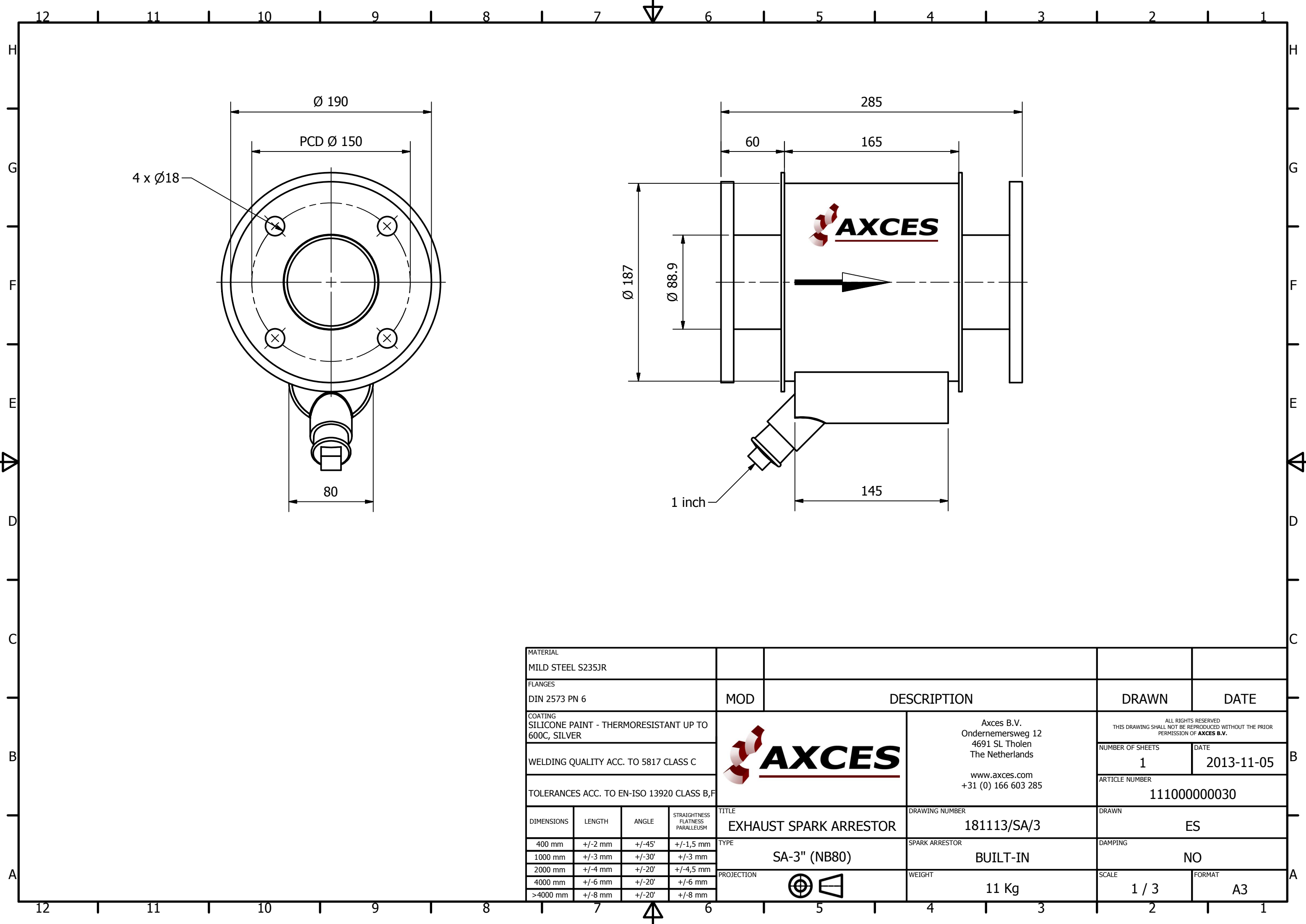


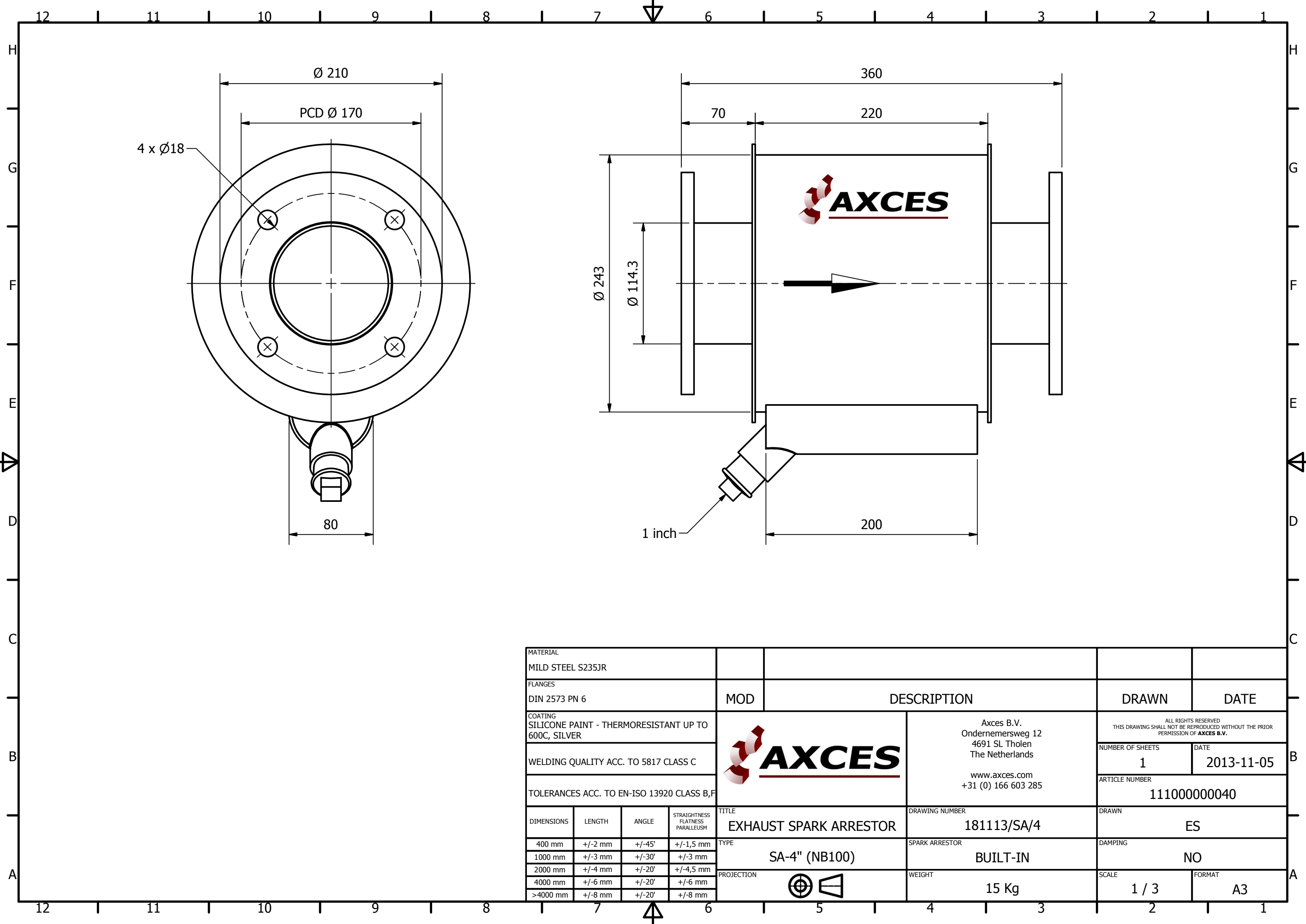
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000015	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/1,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-1,5" (NB40)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 5 Kg	SCALE 1 / 2	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



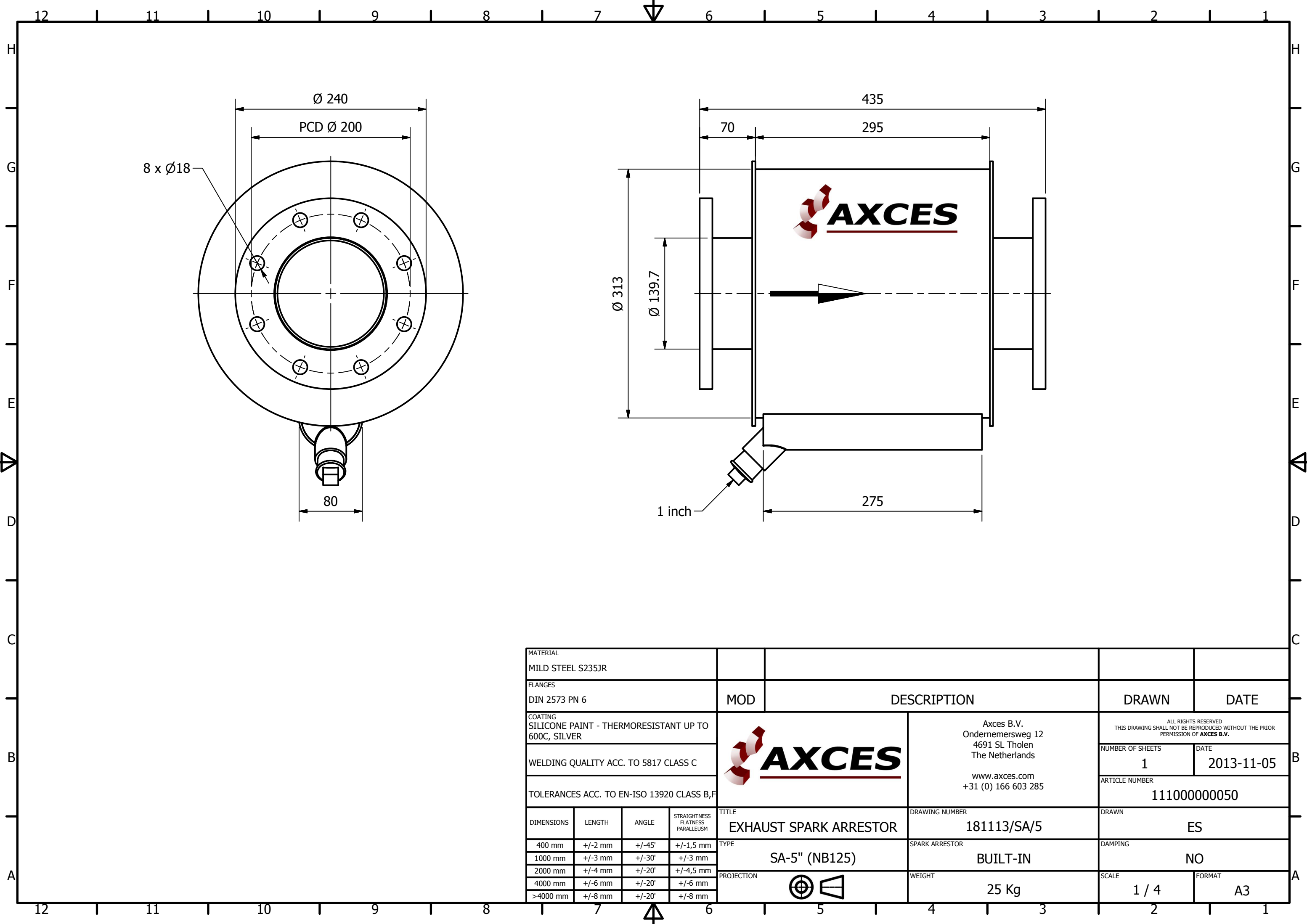


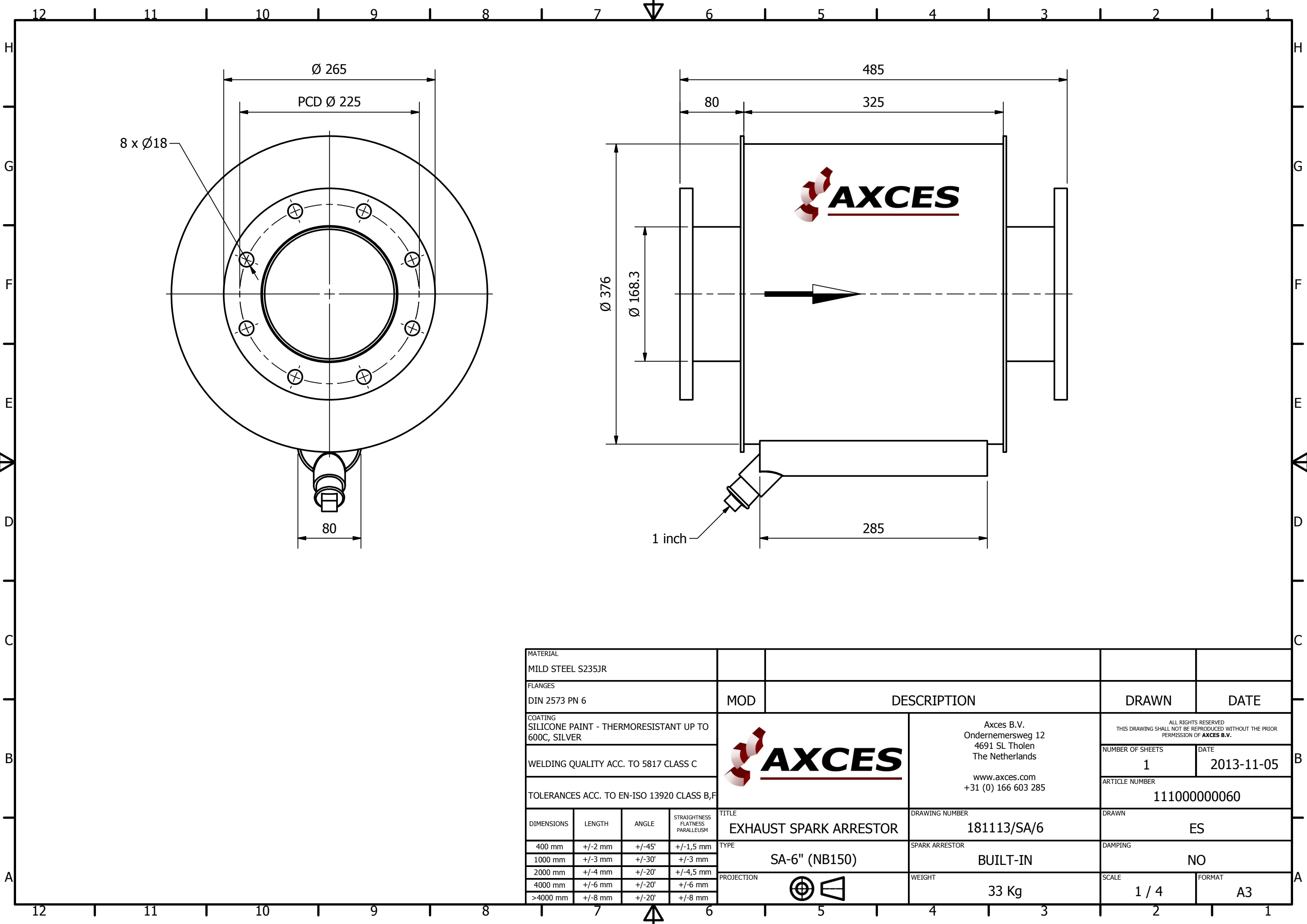
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/2,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-2,5" (NB65)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 9 Kg	SCALE 1 / 3	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



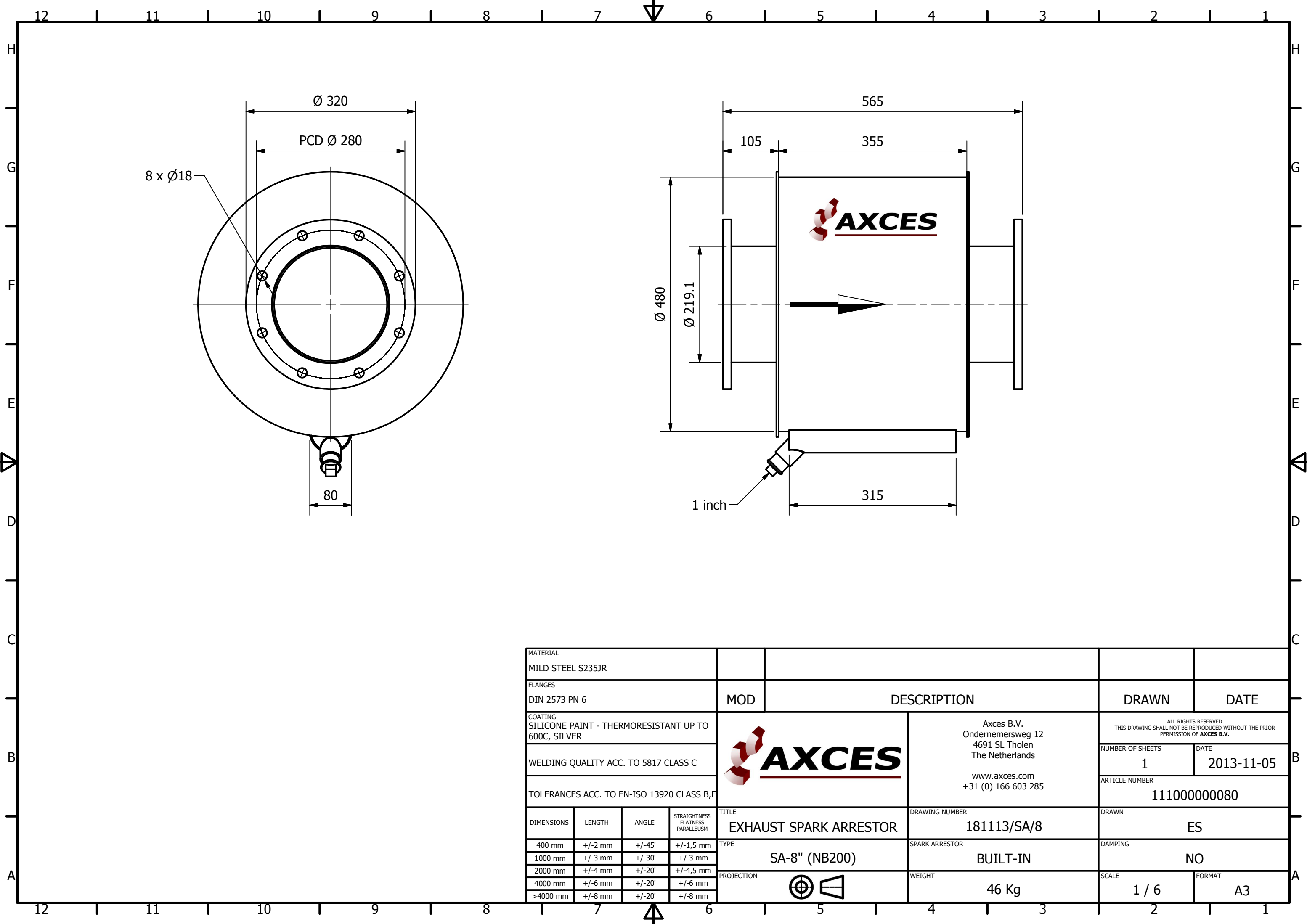


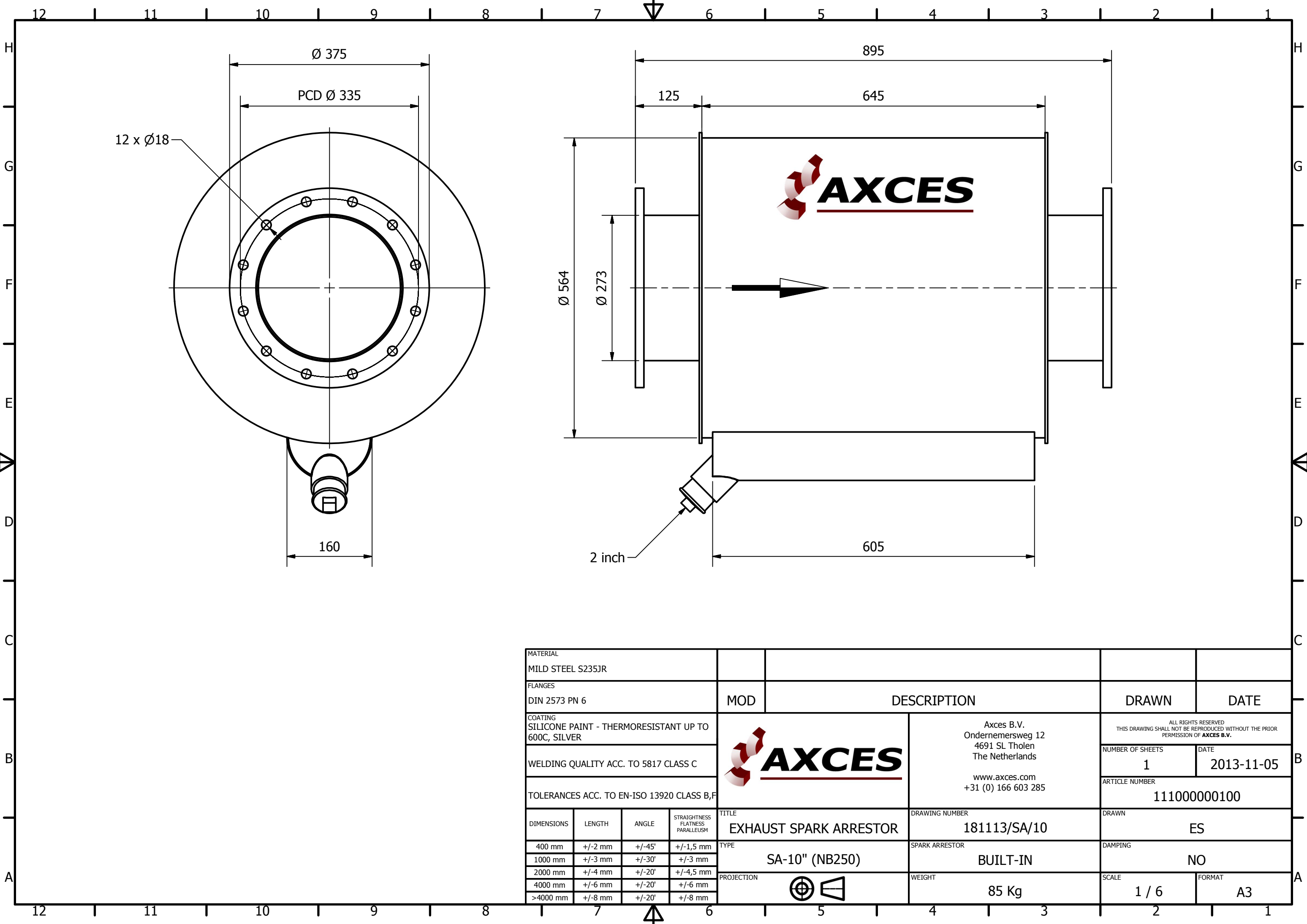
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-4" (NB100)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 15 Kg	SCALE 1 / 3	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

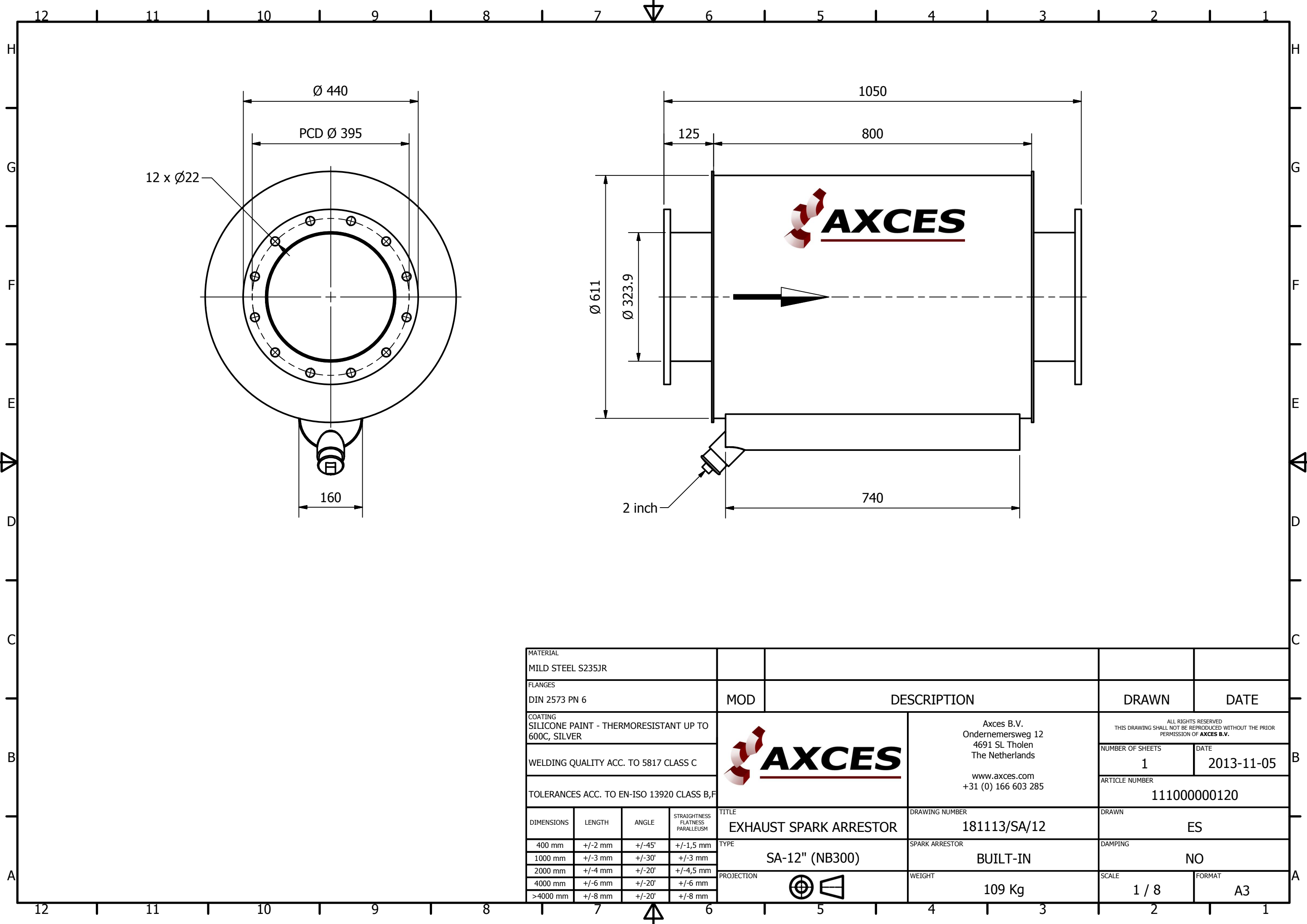




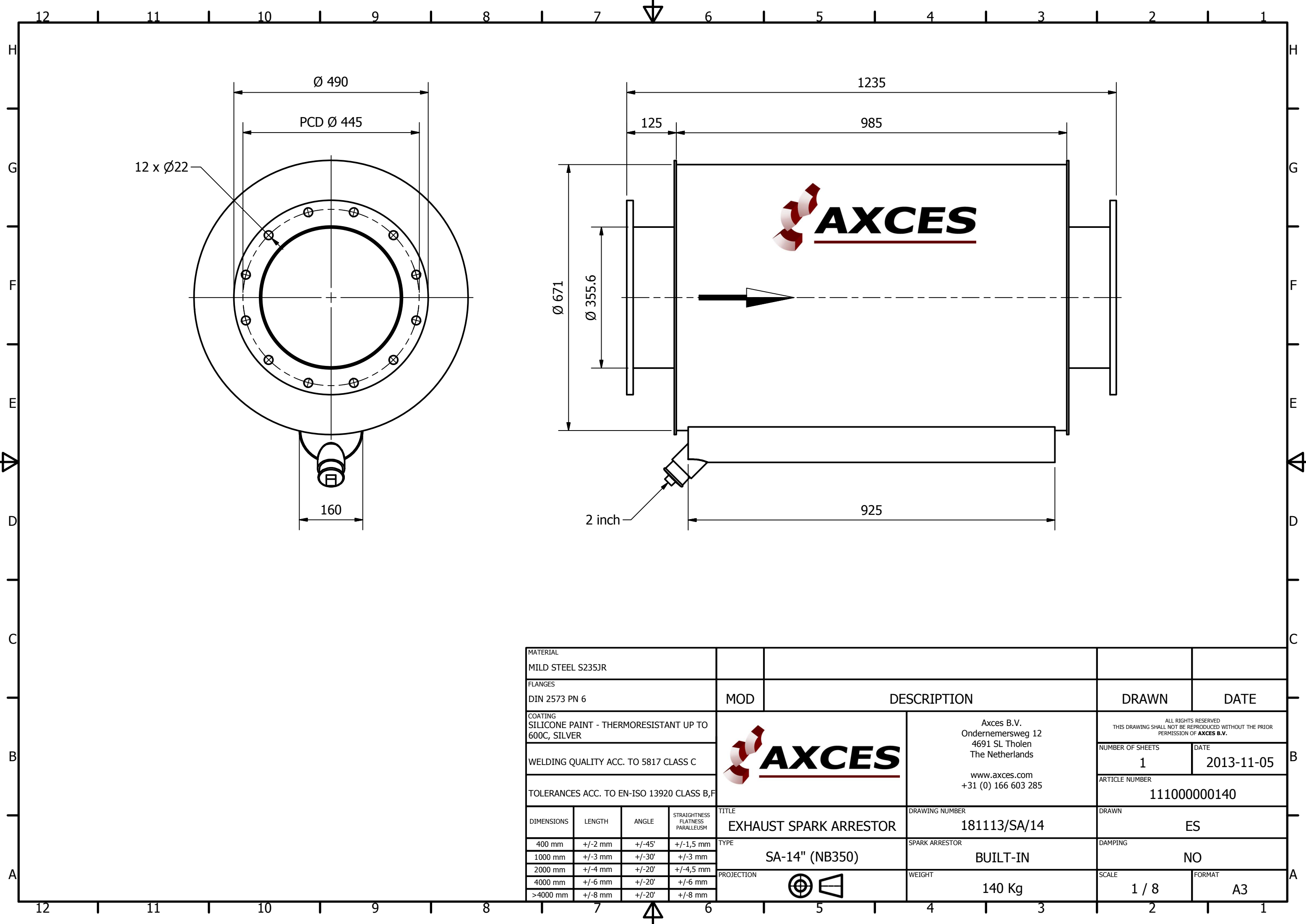
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/6	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-6" (NB150)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 33 Kg	SCALE 1 / 4	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



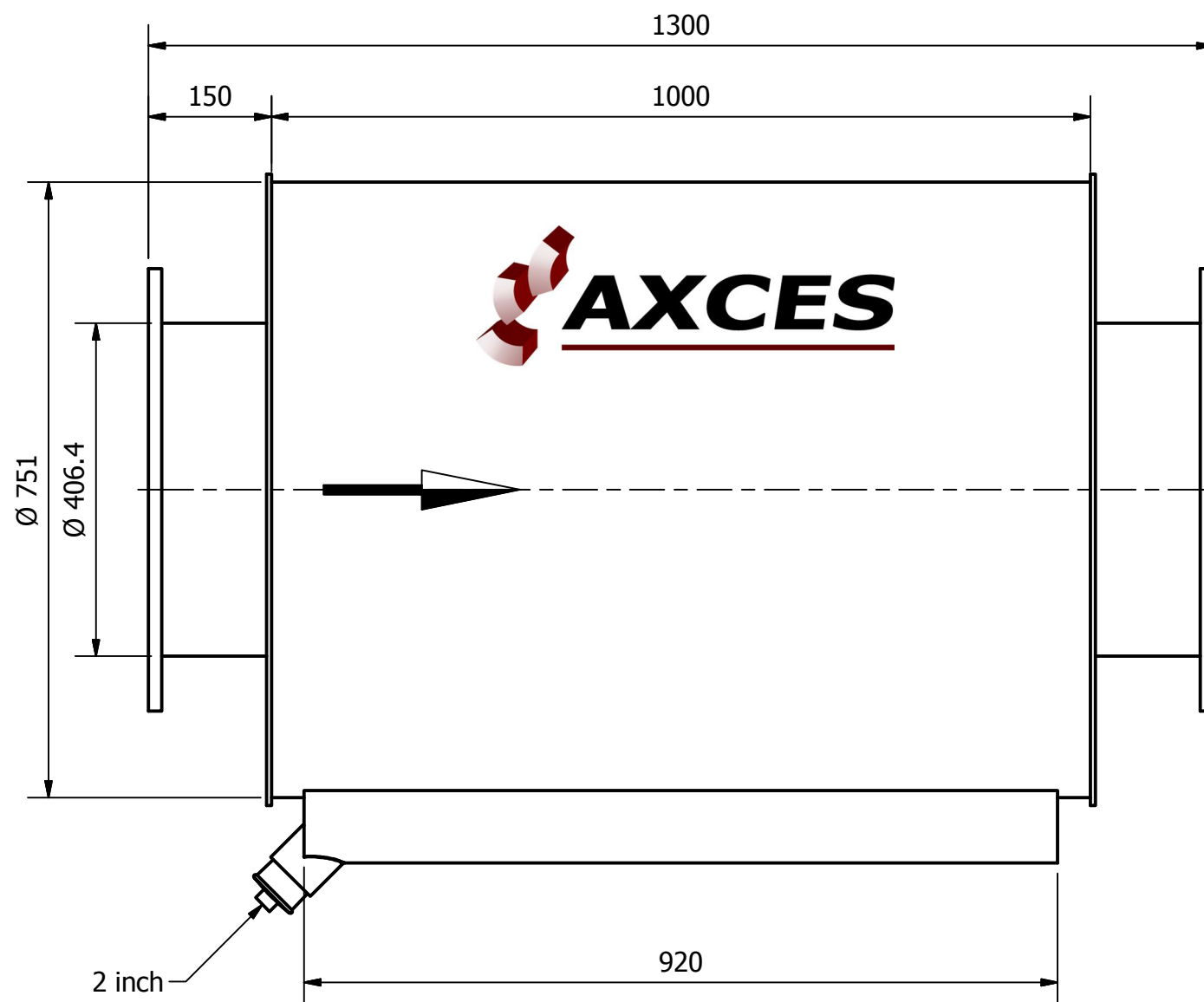
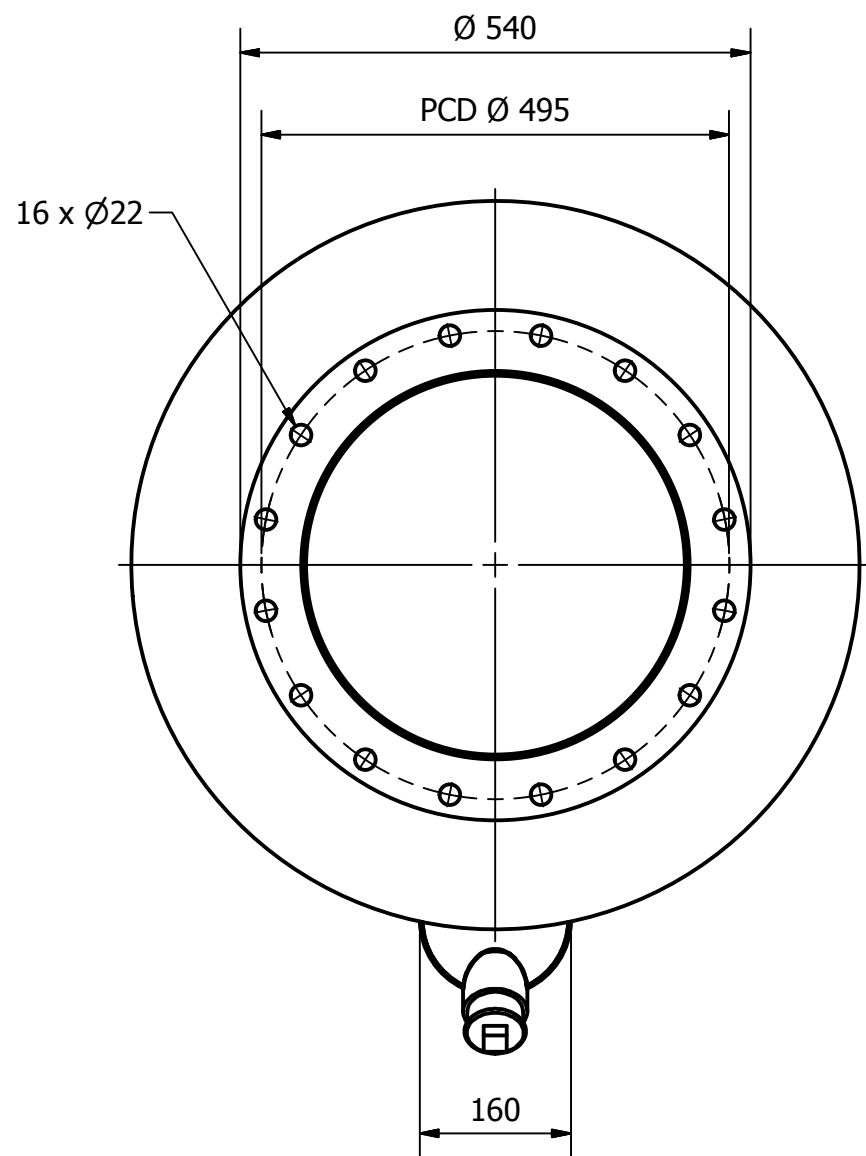




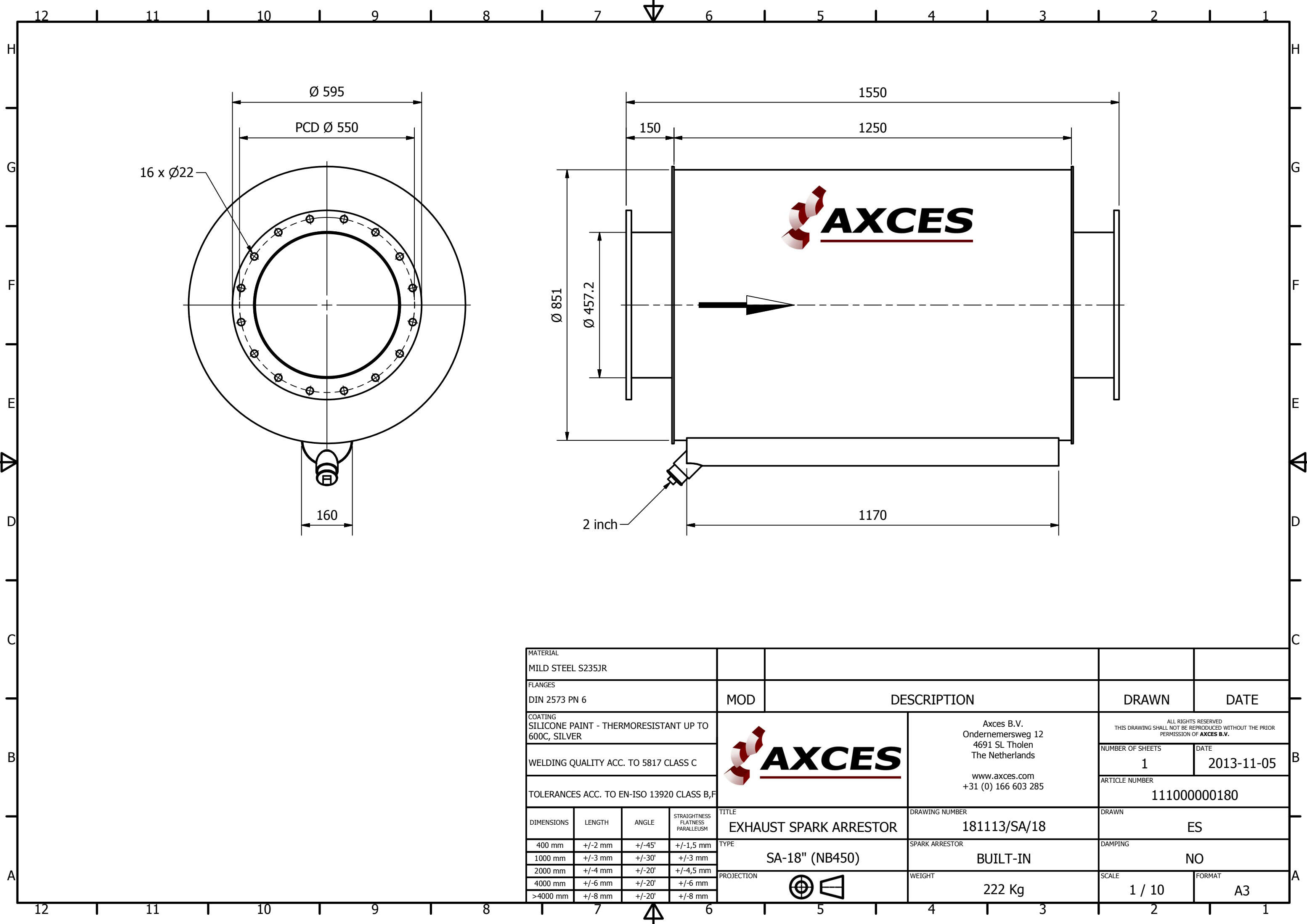
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/12	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-12" (NB300)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 109 Kg	SCALE 1 / 8	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
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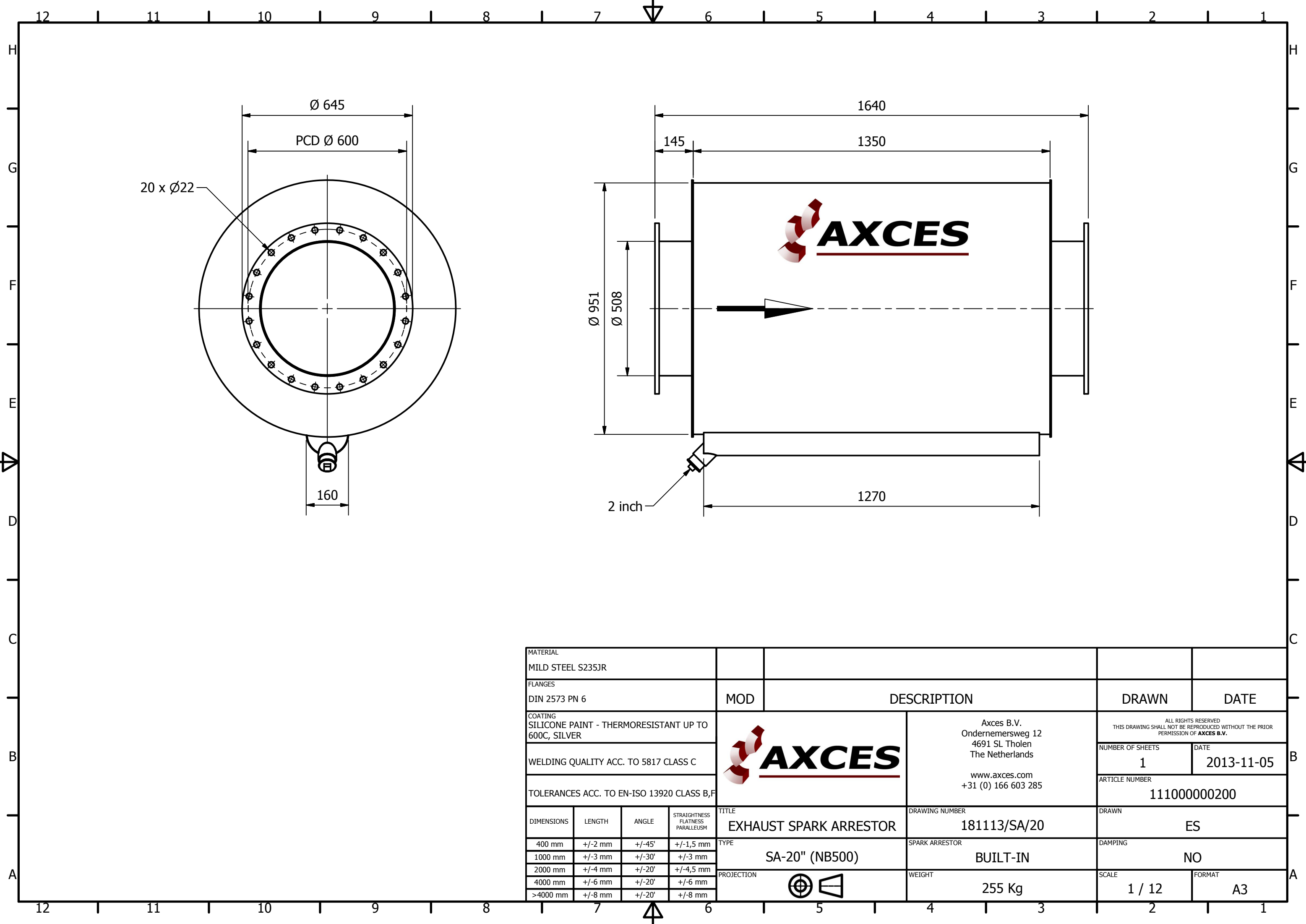


MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-14" (NB350)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 140 Kg	SCALE 1 / 8	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

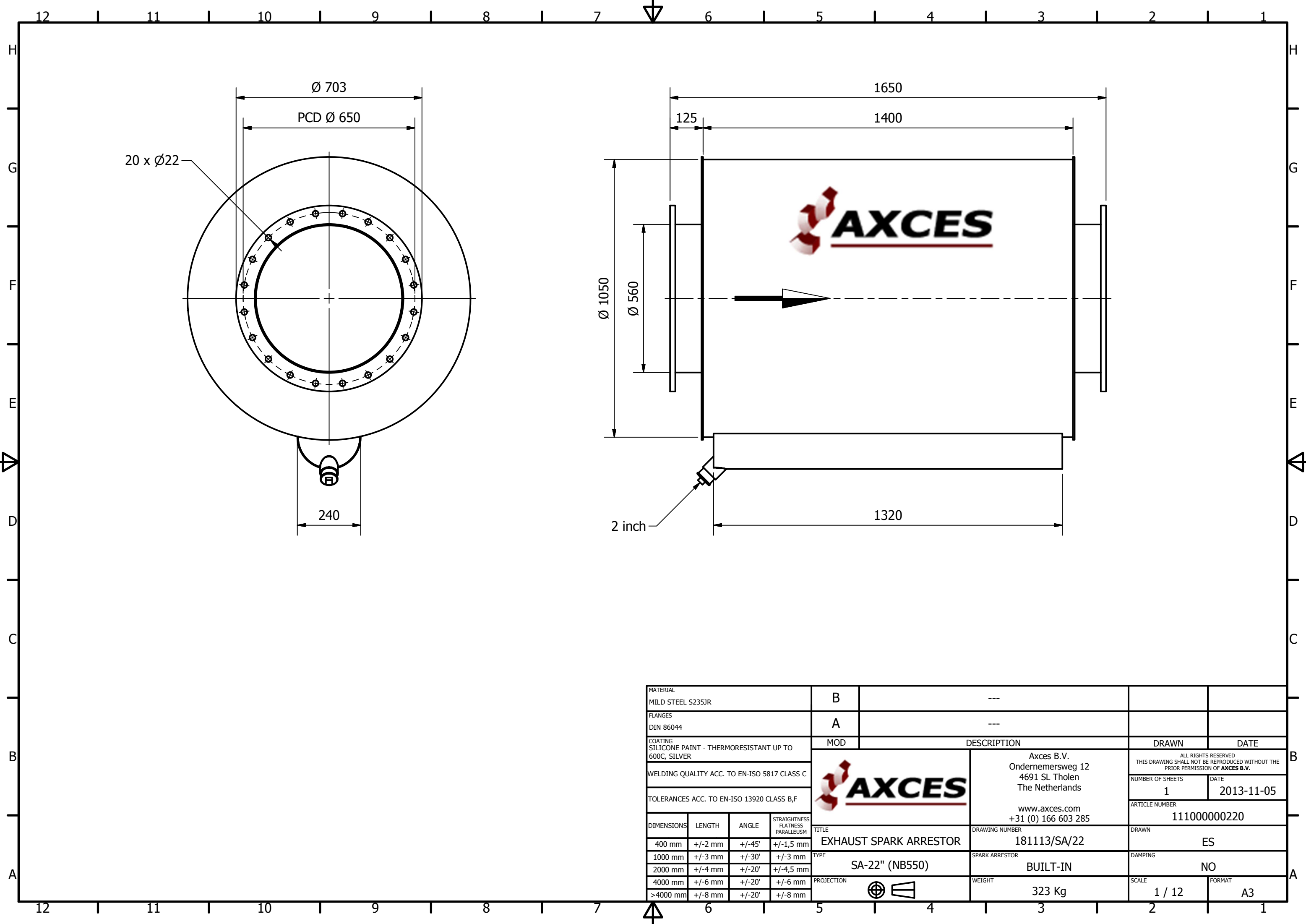


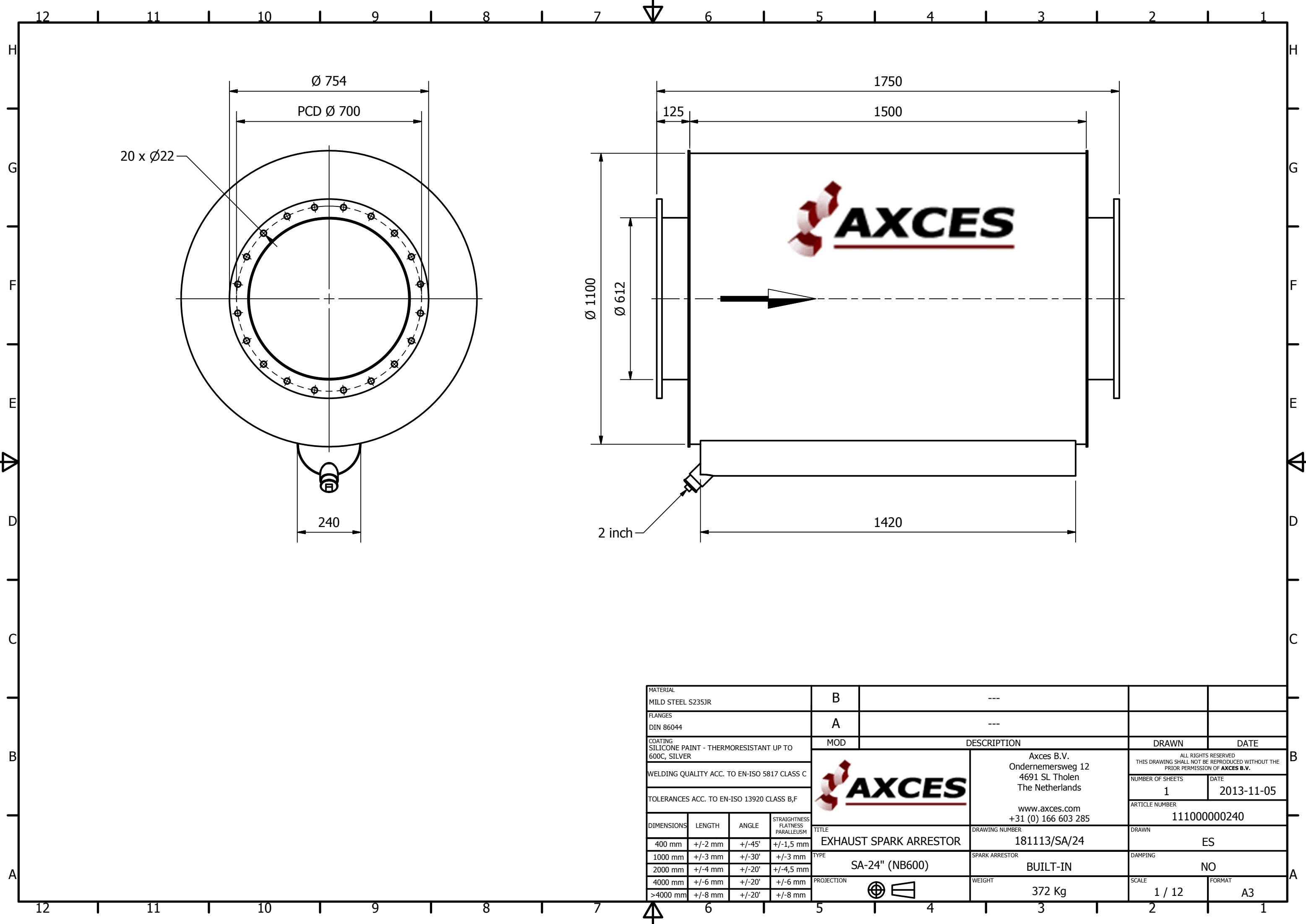
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000160	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/16	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-16" (NB400)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 168 Kg	SCALE 1 / 8	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
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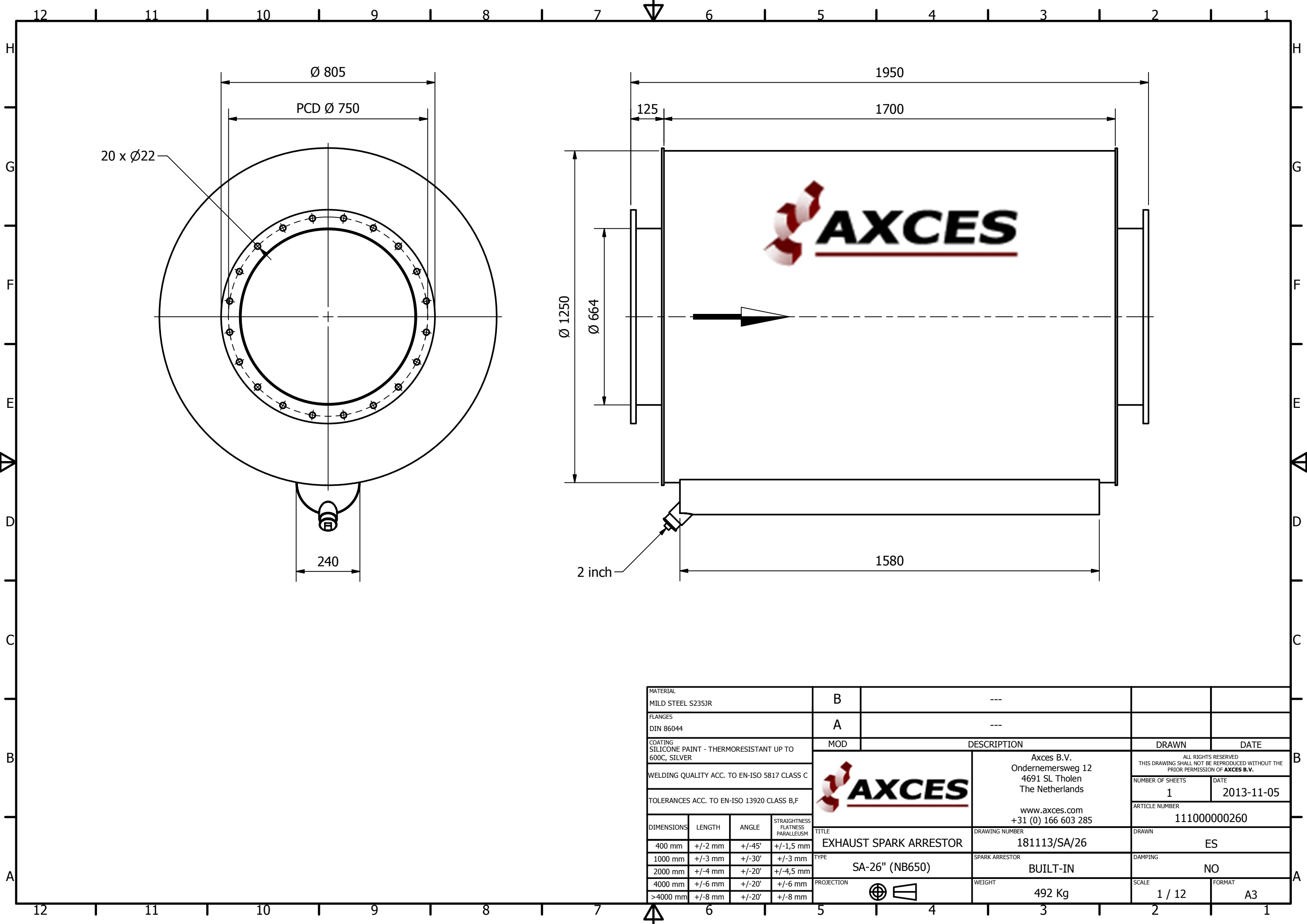


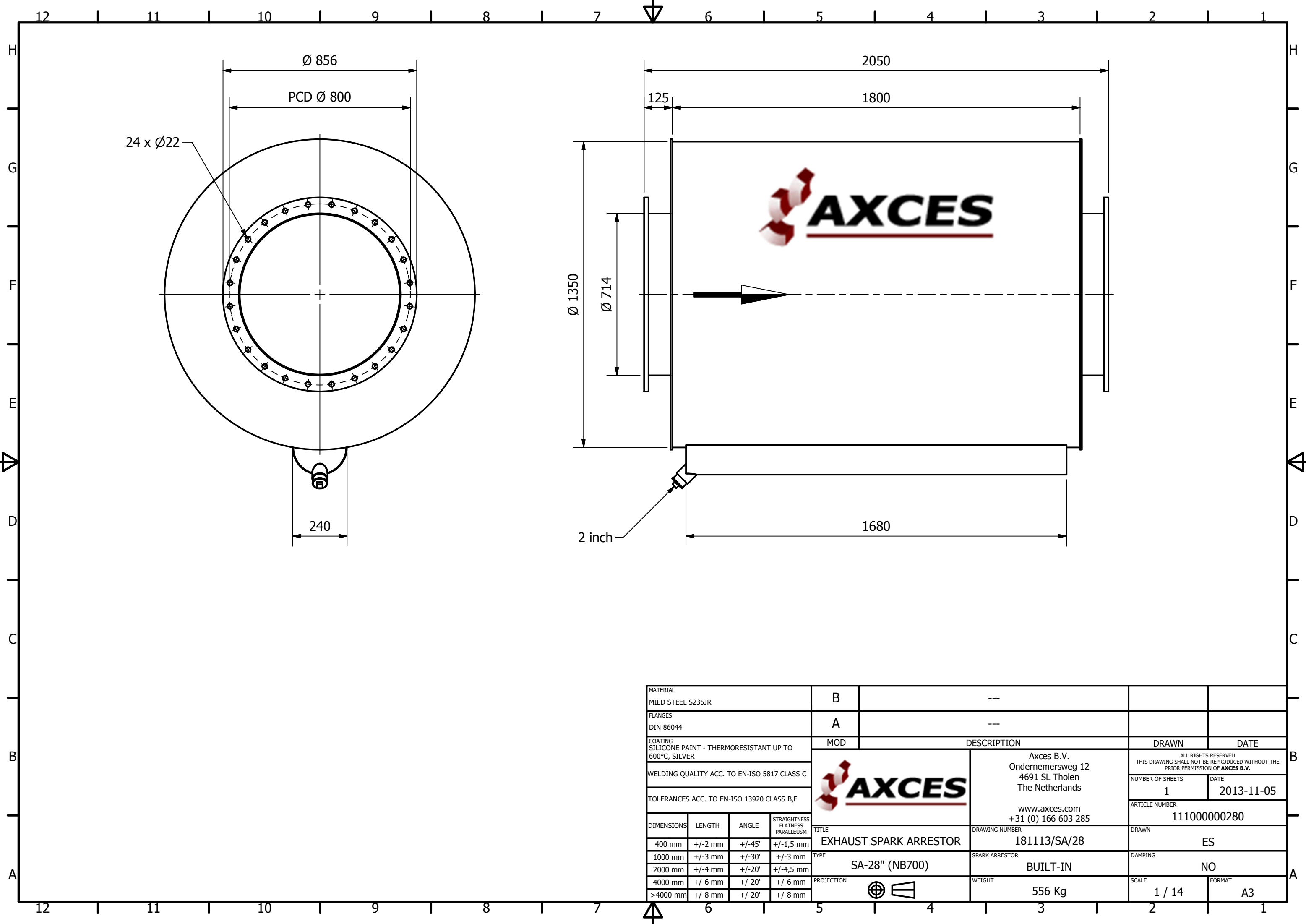


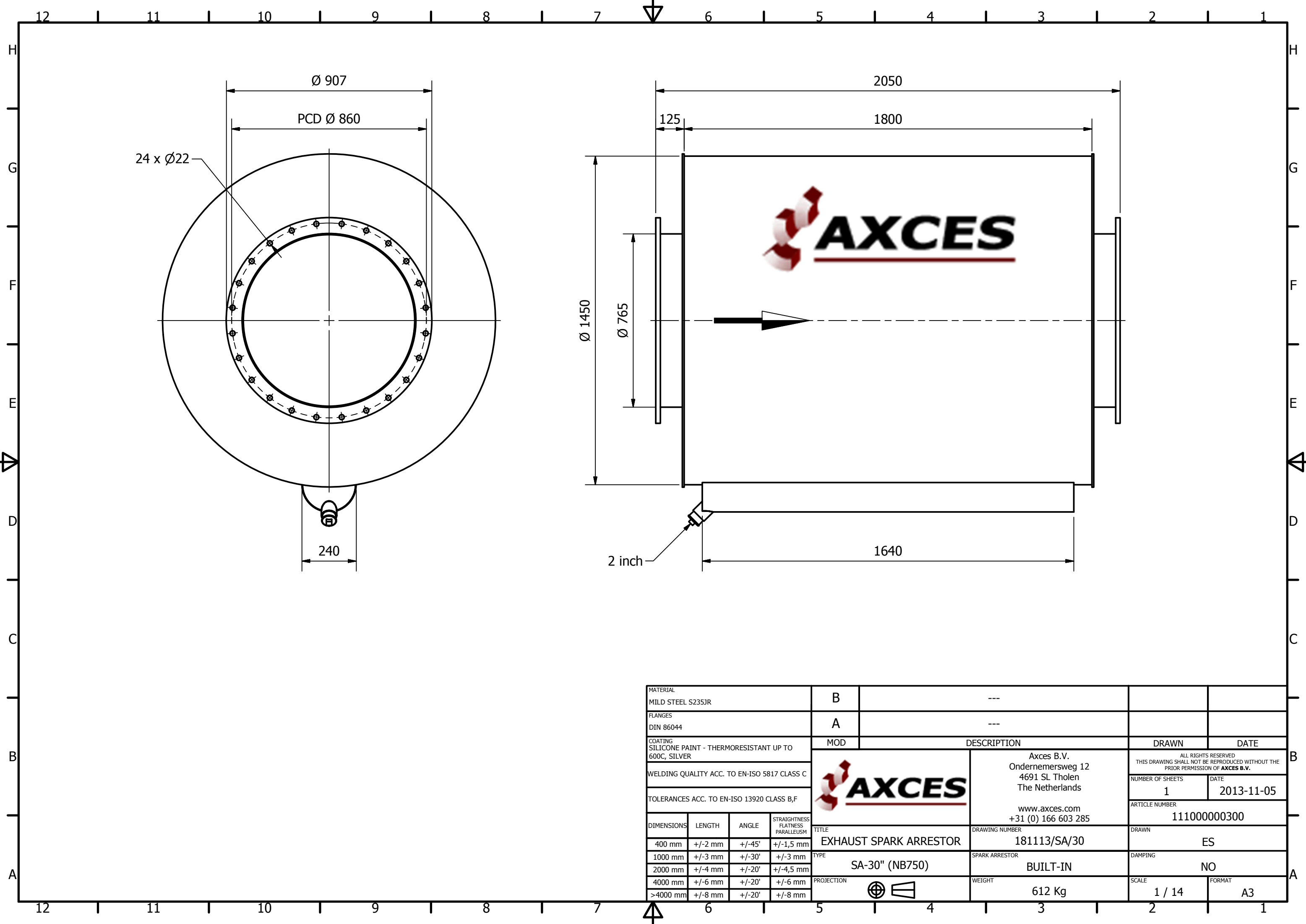
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN 6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 111000000200	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/SA/20	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	SA-20" (NB500)	BUILT-IN	NO	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				
PROJECTION					WEIGHT	SCALE	FORMAT
					255 Kg	1 / 12	A3



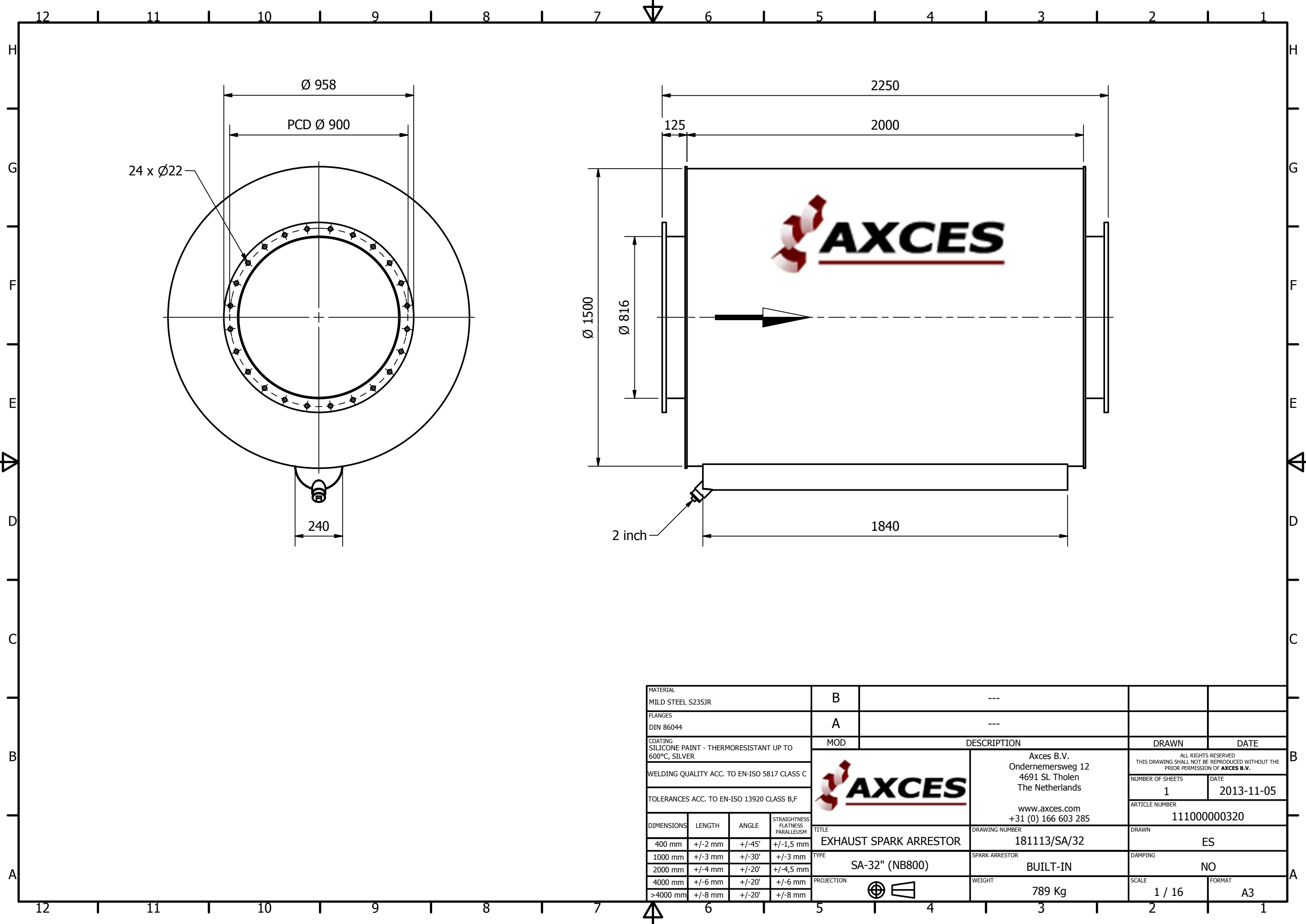




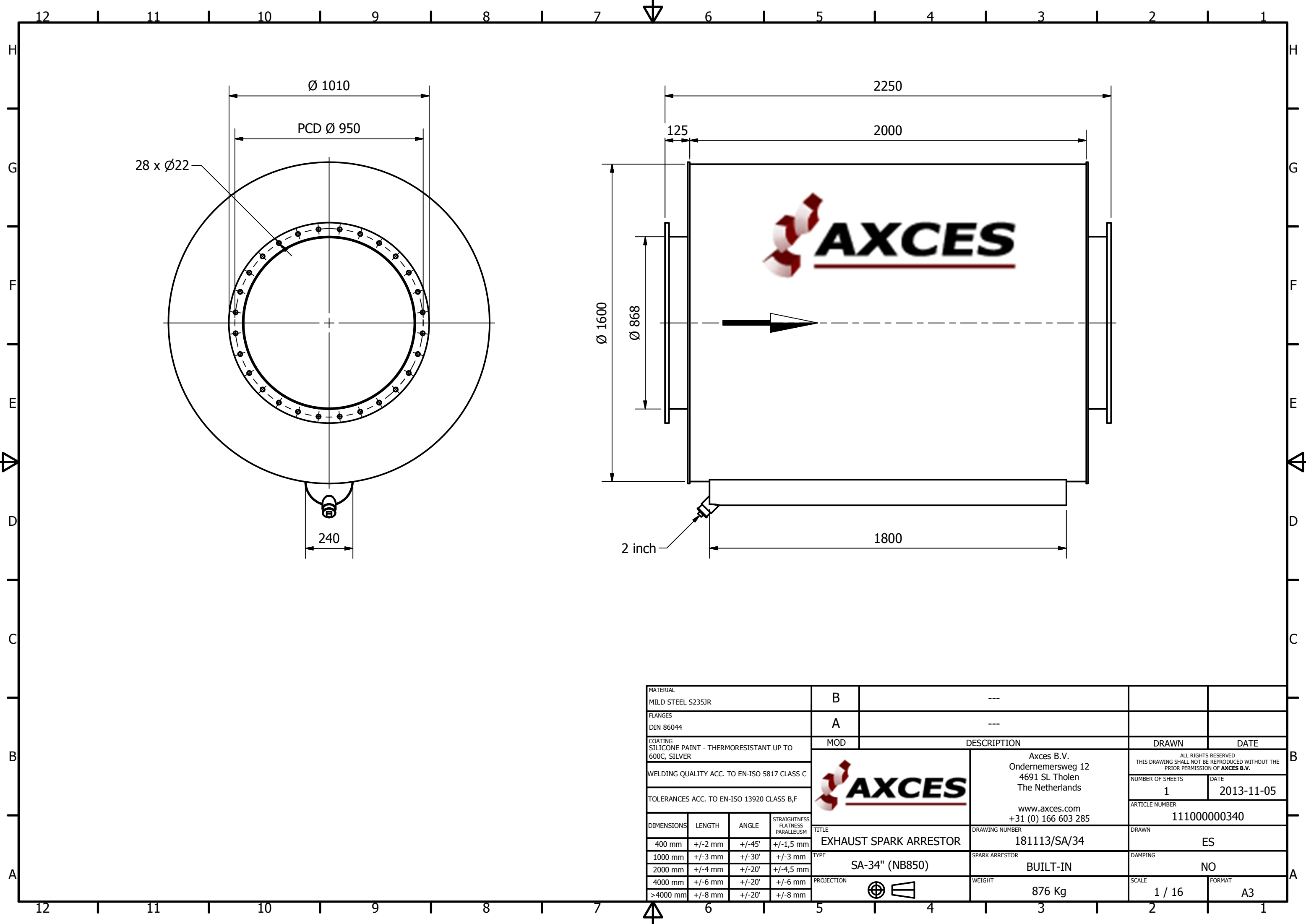


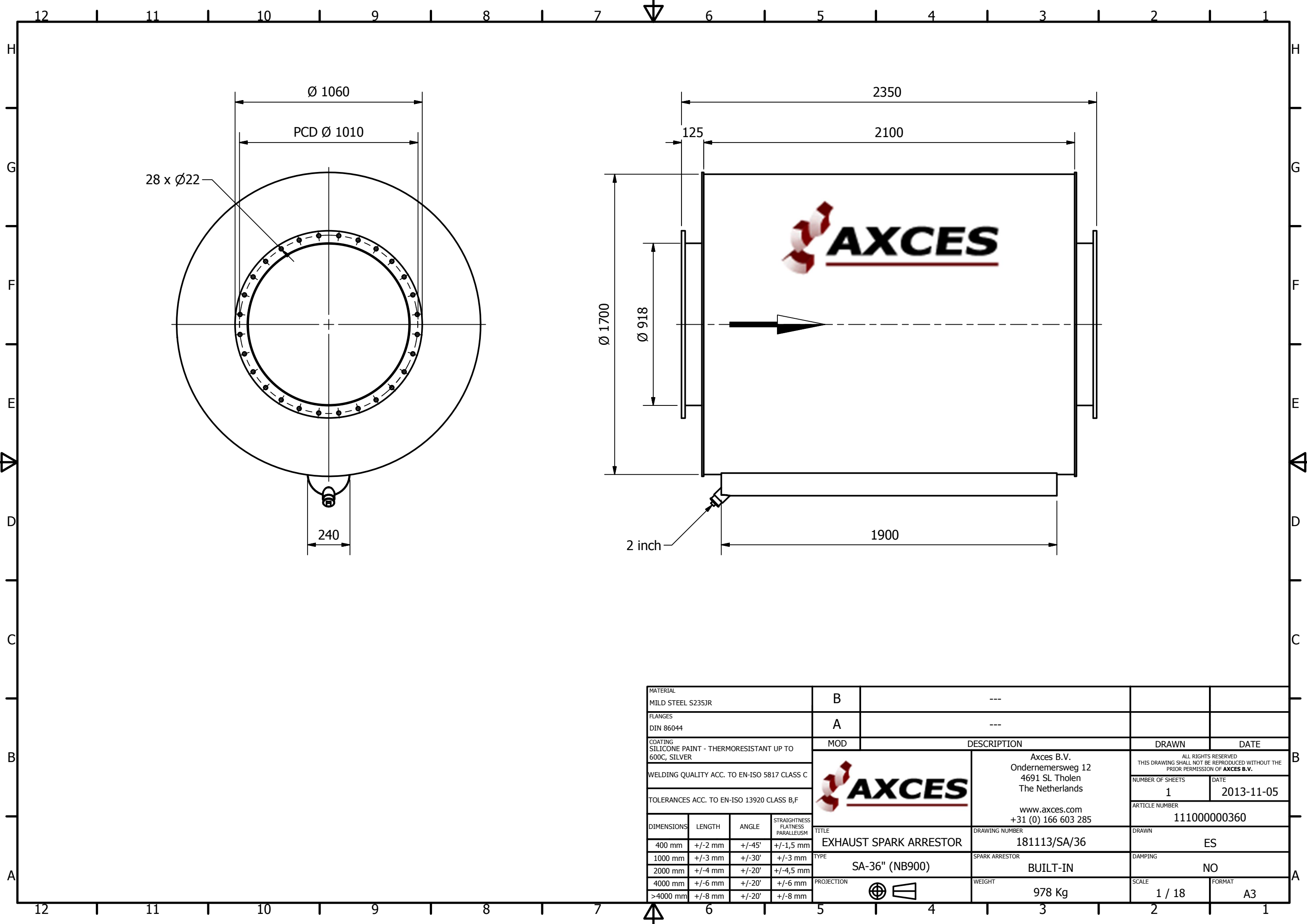


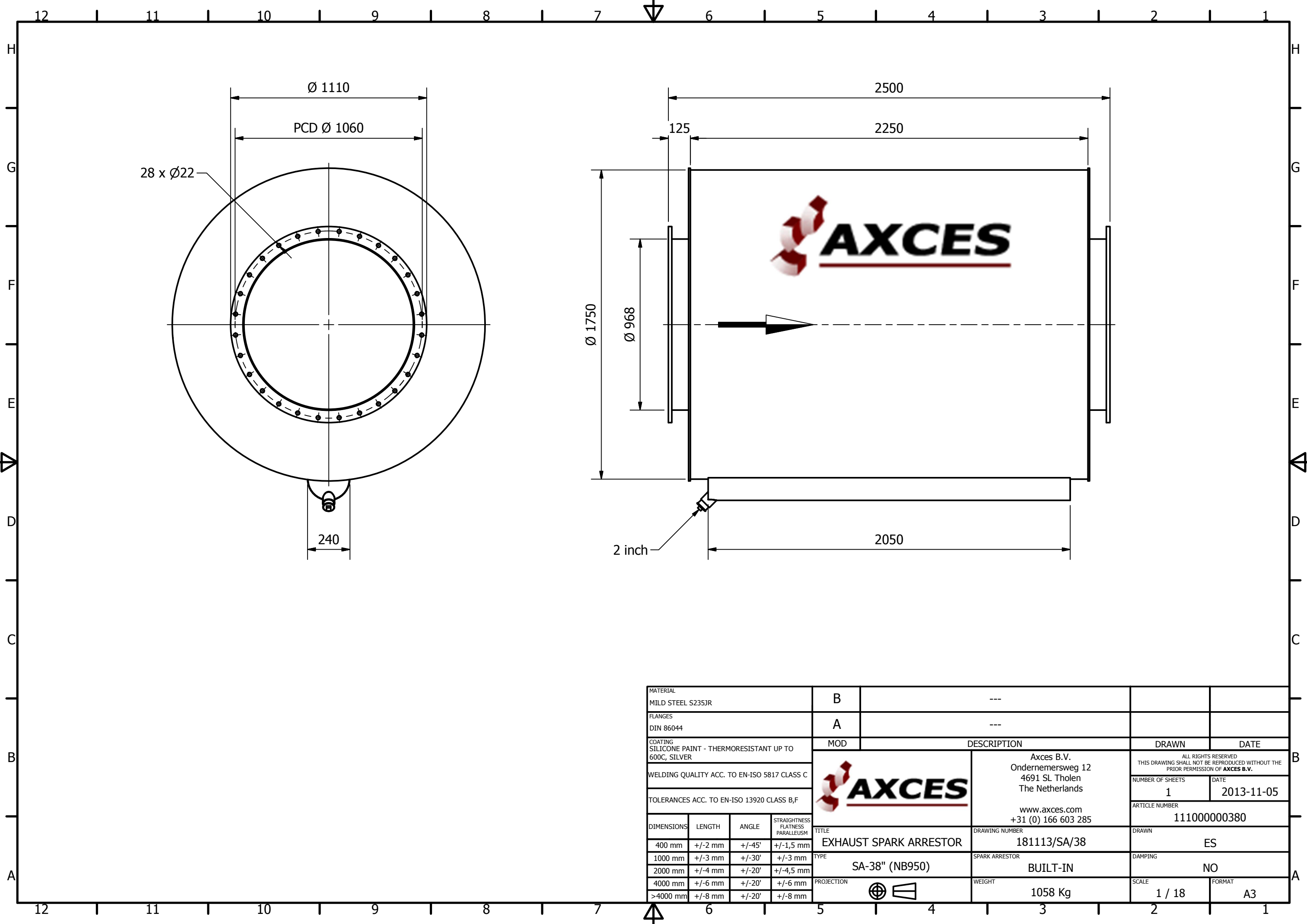
MATERIAL MILD STEEL S235JR				B	---		
FLANGES DIN 86044				A	---		
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER				MOD	DESCRIPTION	DRAWN	DATE
WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS 1	DATE 2013-11-05
						ARTICLE NUMBER 111000000300	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/SA/30	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE SA-30" (NB750)	SPARK ARRESTOR BUILT-IN	DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 612 Kg	SCALE 1 / 14	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

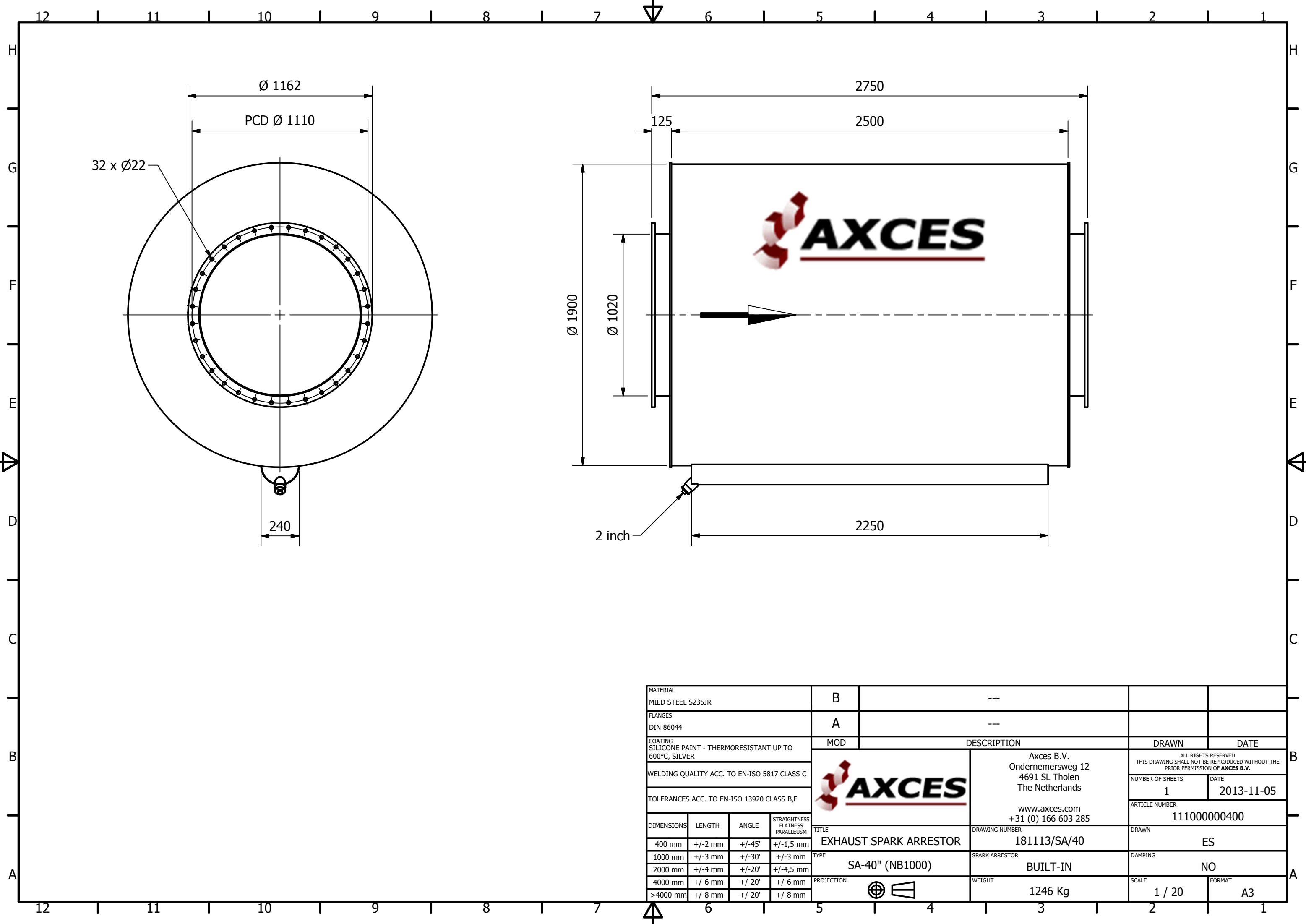


MATERIAL				B	---		
MILD STEEL S235JR							
FLANGES				A	---		
DIN 86044							
COATING				MOD	DESCRIPTION	DRAWN	DATE
SILICONE PAINT - THERMORESISTANT UP TO 600°C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C						NUMBER OF SHEETS	DATE
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						1	2013-11-05
					ARTICLE NUMBER	111000000320	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	EXHAUST SPARK ARRESTOR	181113/SA/32	ES	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	TYPE	SPARK ARRESTOR	DAMPING	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	SA-32" (NB800)	BUILT-IN	NO	
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm		789 Kg	1 / 16	A3









MATERIAL				B	---		
MILD STEEL S235JR							
FLANGES				A	---		
DIN 86044							
COATING				MOD	DESCRIPTION	DRAWN	DATE
SILICONE PAINT - THERMORESISTANT UP TO 600°C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C						NUMBER OF SHEETS	DATE
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						1	2013-11-05
					ARTICLE NUMBER	111000000400	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	EXHAUST SPARK ARRESTOR	181113/SA/40	ES	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	TYPE	SPARK ARRESTOR	DAMPING	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	SA-40" (NB1000)	BUILT-IN	NO	
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm		1246 Kg	1 / 20	A3