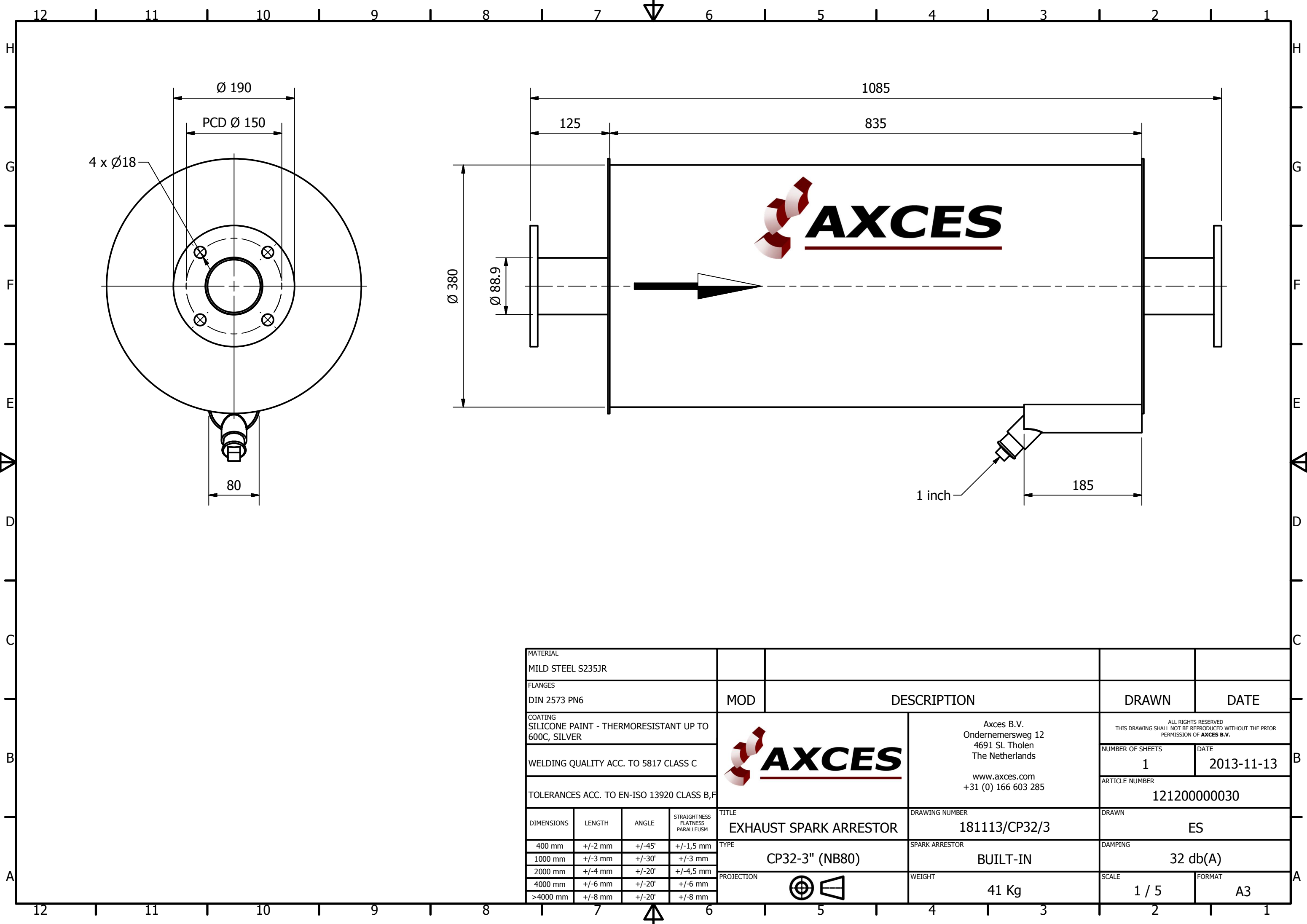
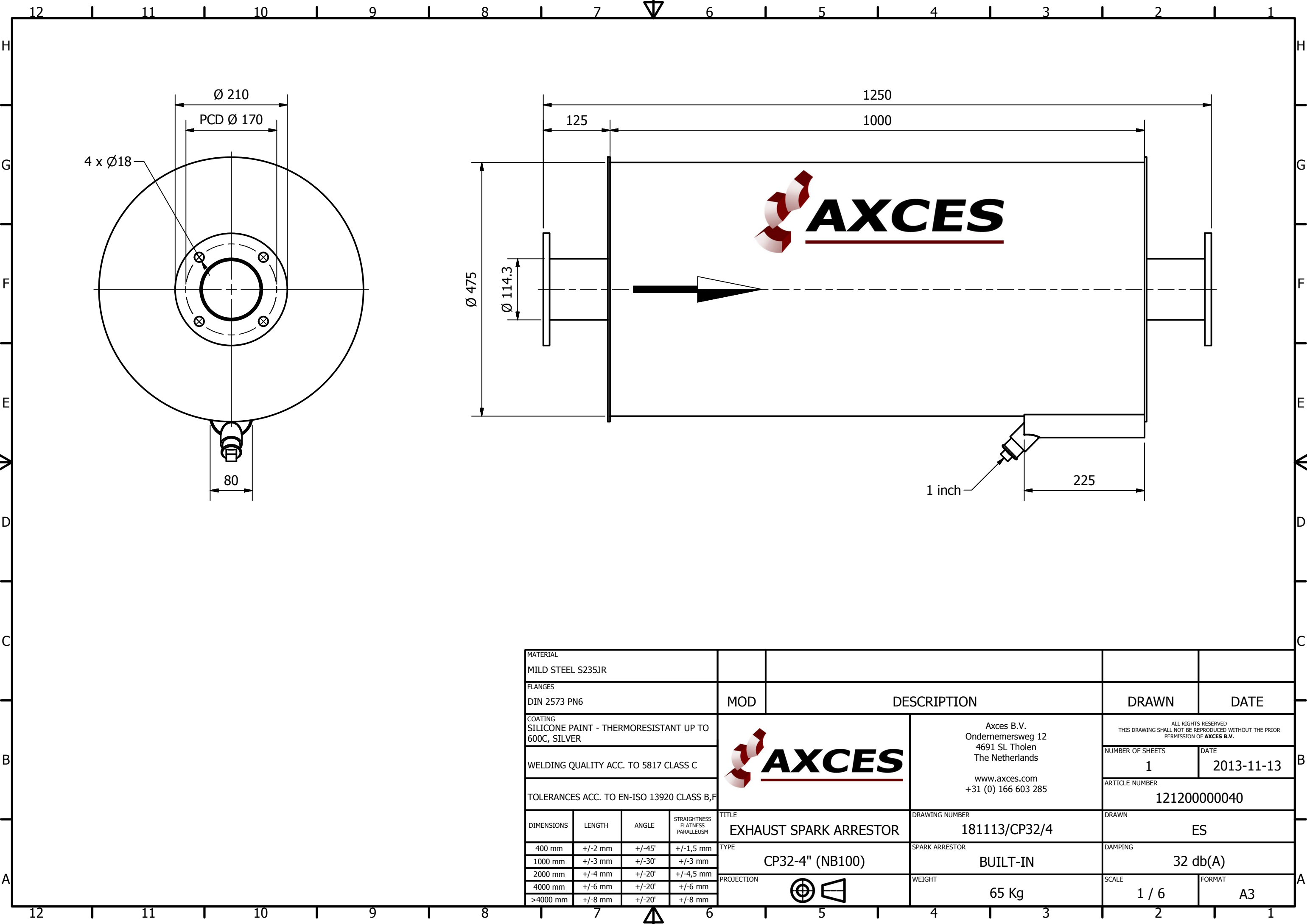
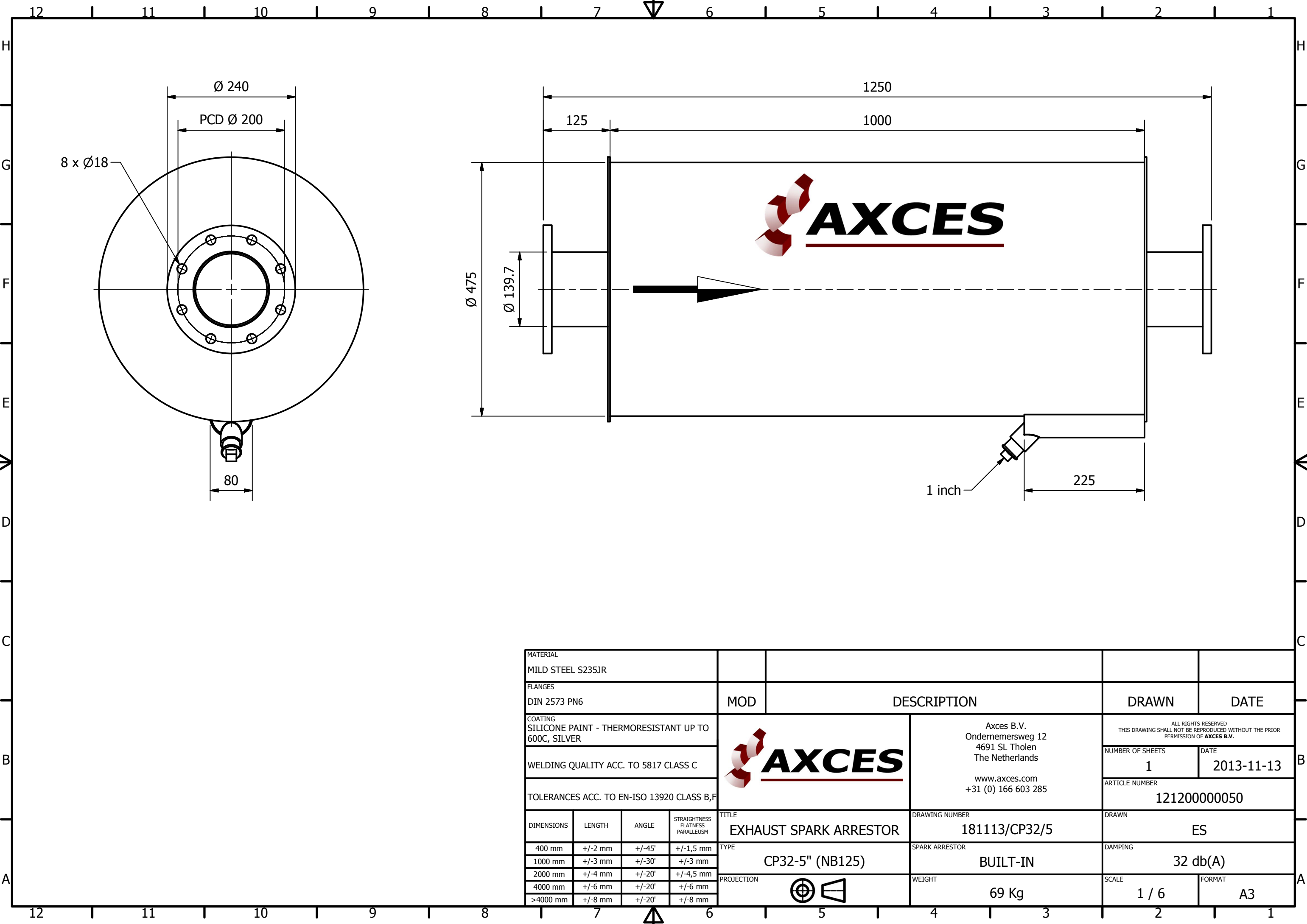




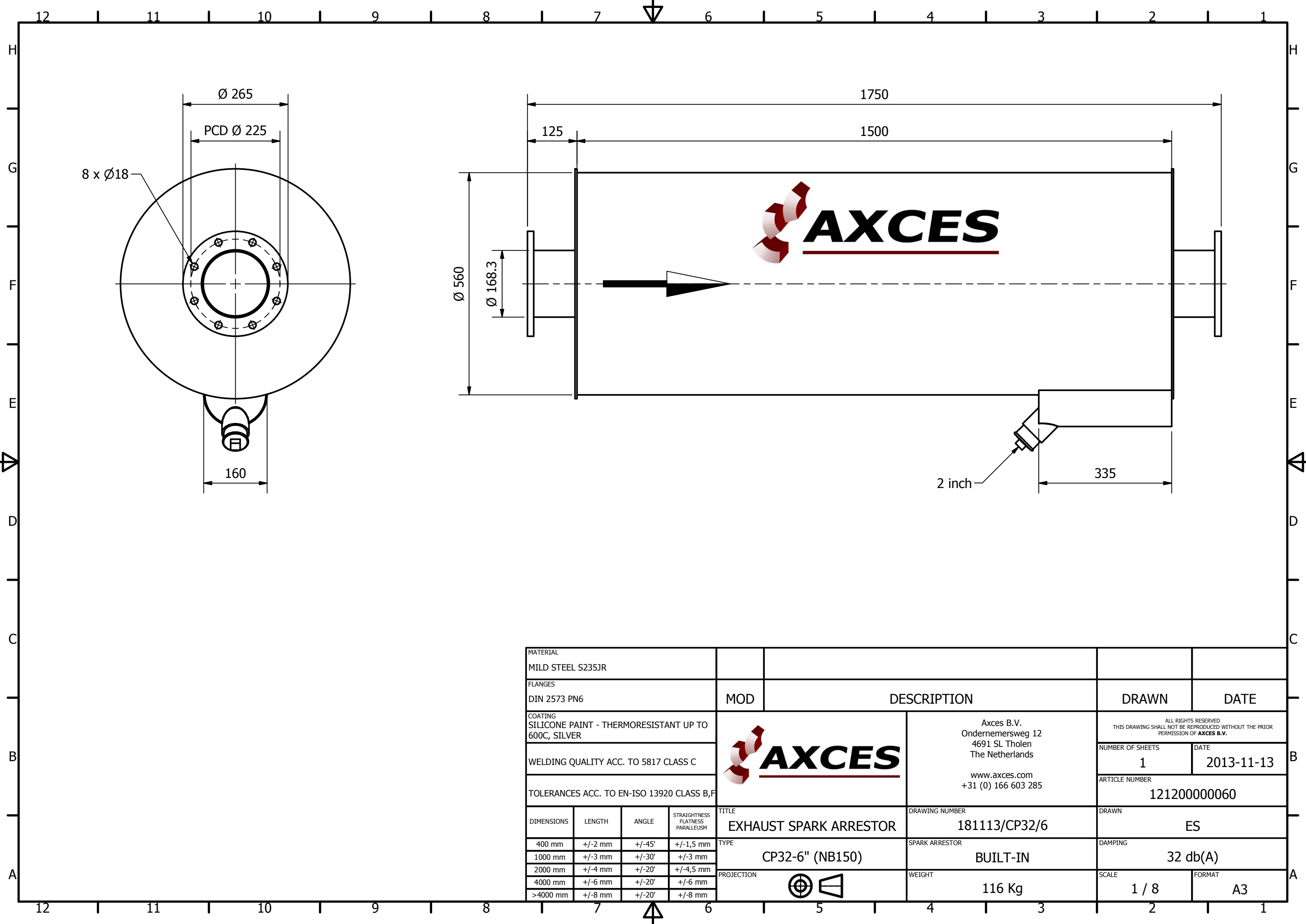
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-13
						ARTICLE NUMBER	
						121200000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELEUM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP32/3	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				CP32-3" (NB80)	BUILT-IN	32 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					41 Kg	1 / 5	A3



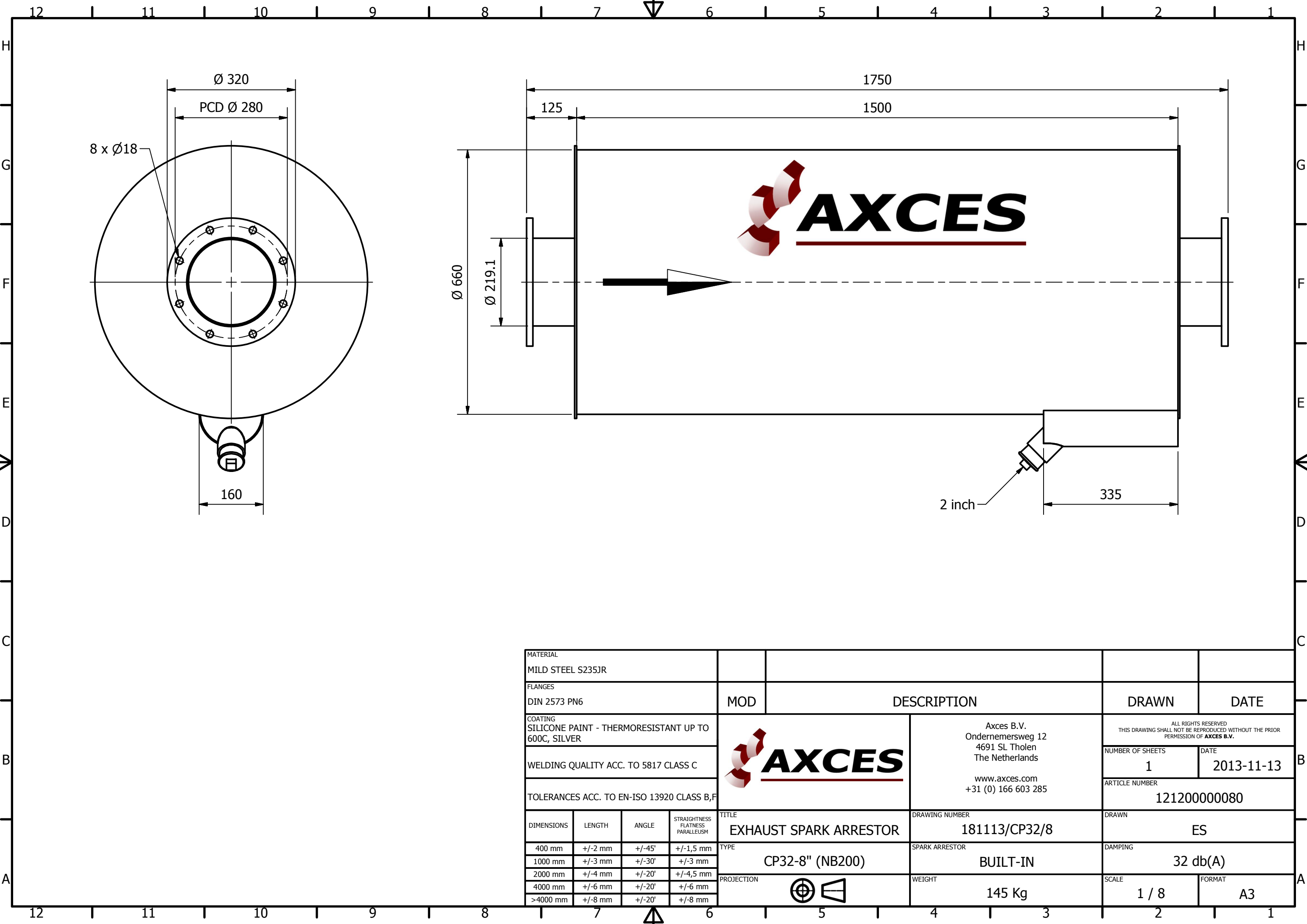
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS 1	DATE 2013-11-13
						ARTICLE NUMBER 121200000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP32/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP32-4" (NB100)	SPARK ARRESTOR BUILT-IN	DAMPING 32 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 65 Kg	SCALE 1 / 6	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



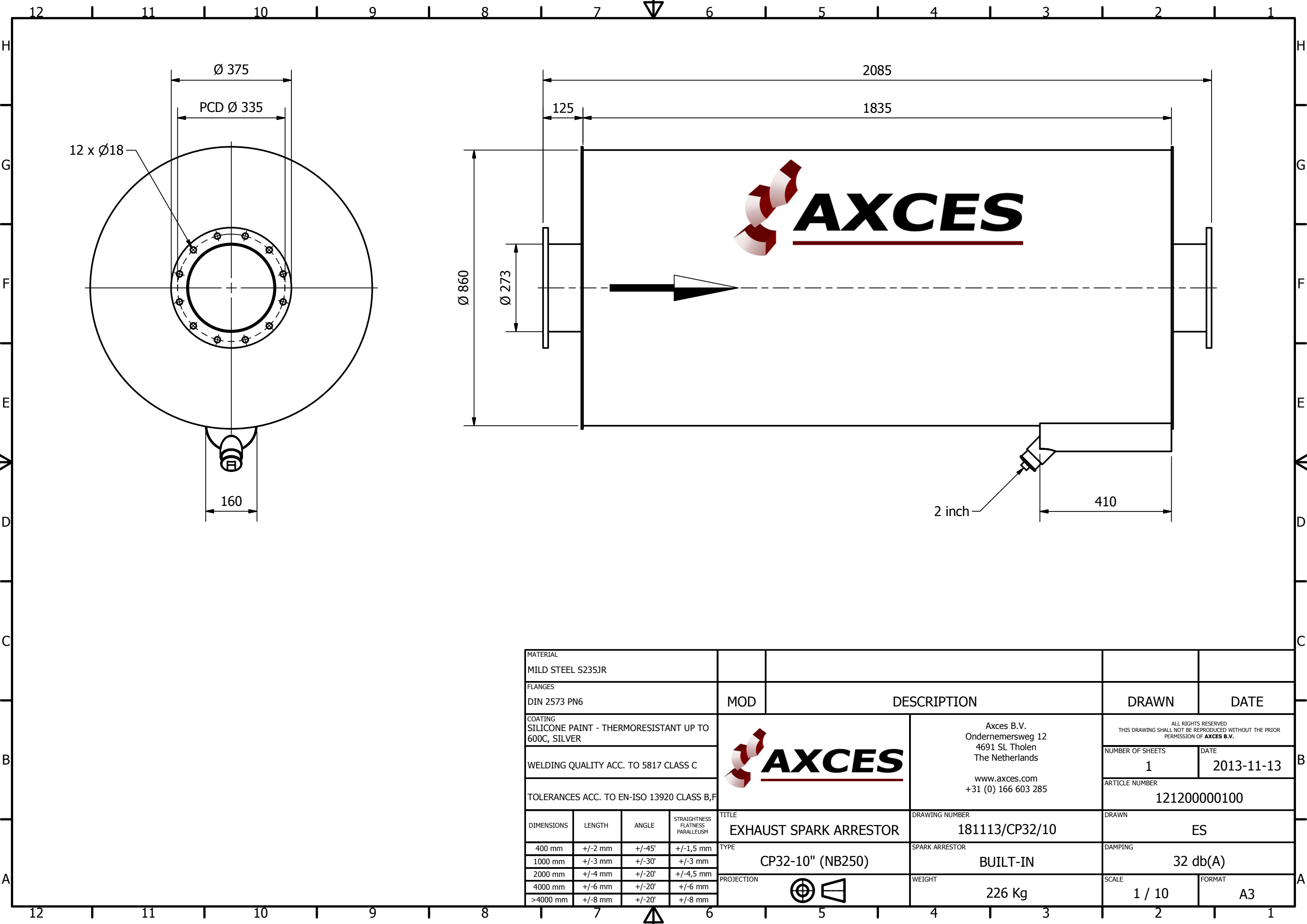
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-13
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121200000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP32/5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP32-5" (NB125)	SPARK ARRESTOR BUILT-IN	DAMPING 32 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 69 Kg	SCALE 1 / 6	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



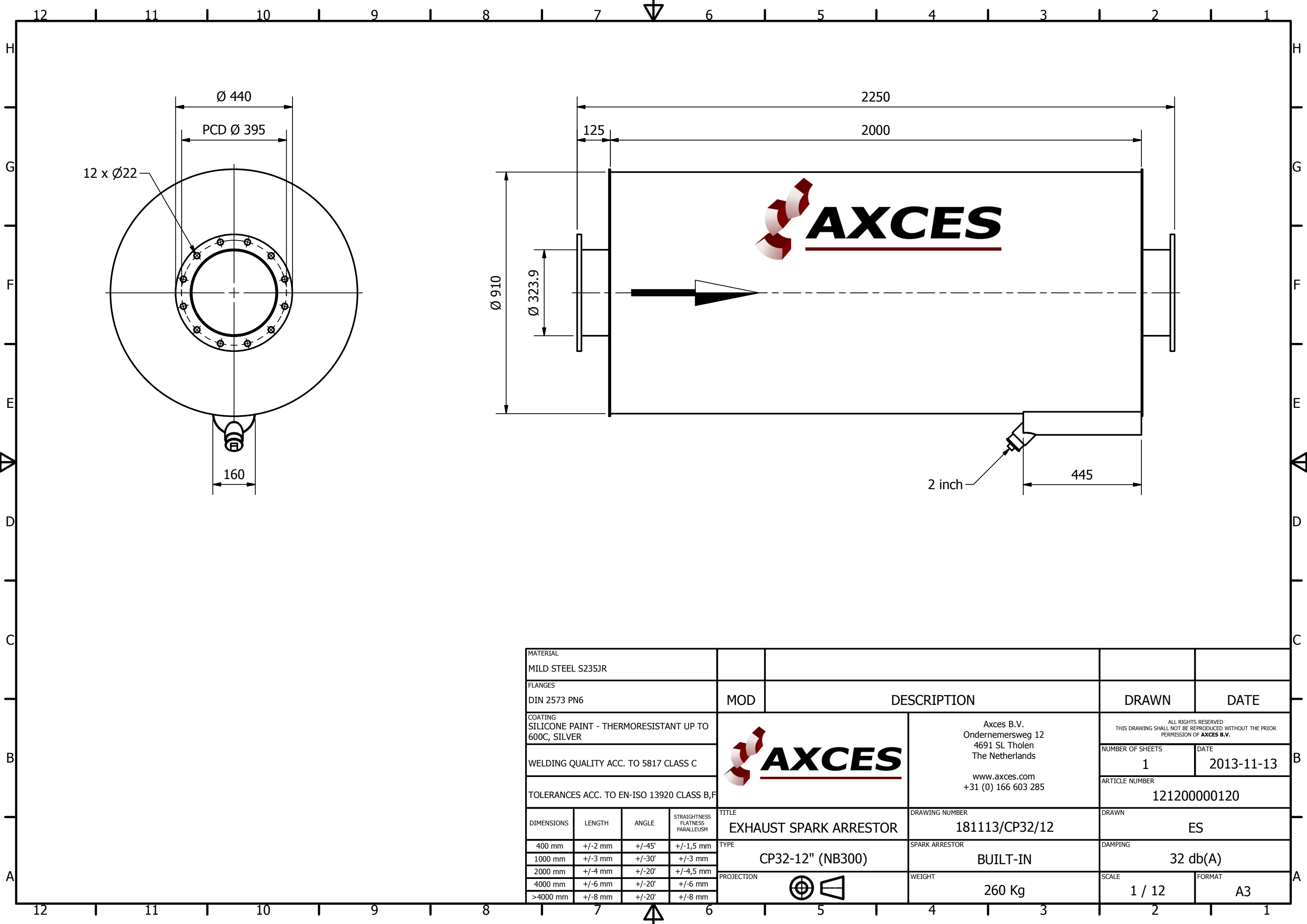
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-13
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						121200000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP32/6	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				CP32-6" (NB150)	BUILT-IN	32 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					116 Kg	1 / 8	A3



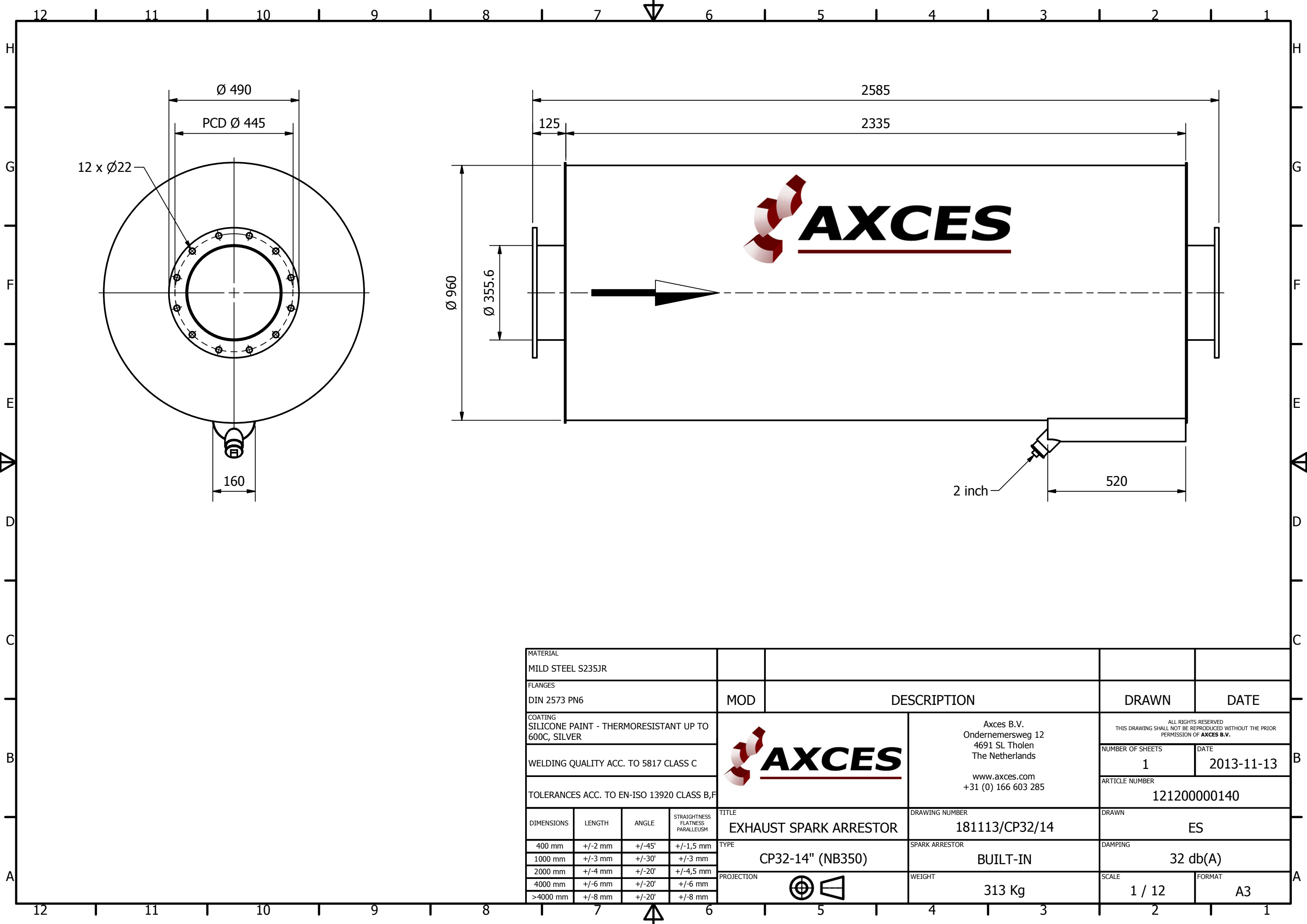
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-13
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121200000080	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP32/8	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP32-8" (NB200)	SPARK ARRESTOR BUILT-IN	DAMPING 32 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 145 Kg	SCALE 1 / 8	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



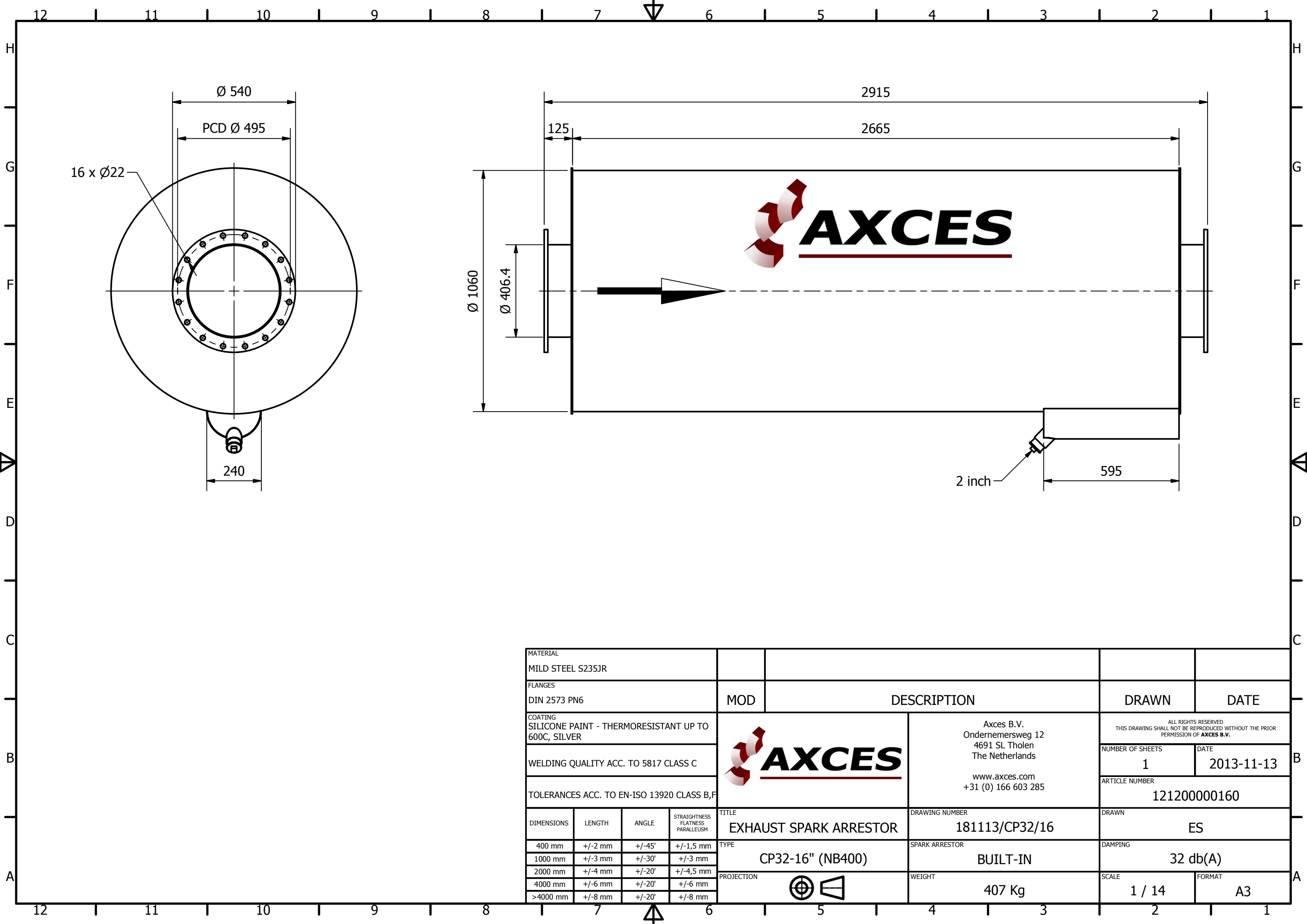
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-13
						ARTICLE NUMBER	
						121200000100	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP32/10	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				
					226 Kg	1 / 10	A3

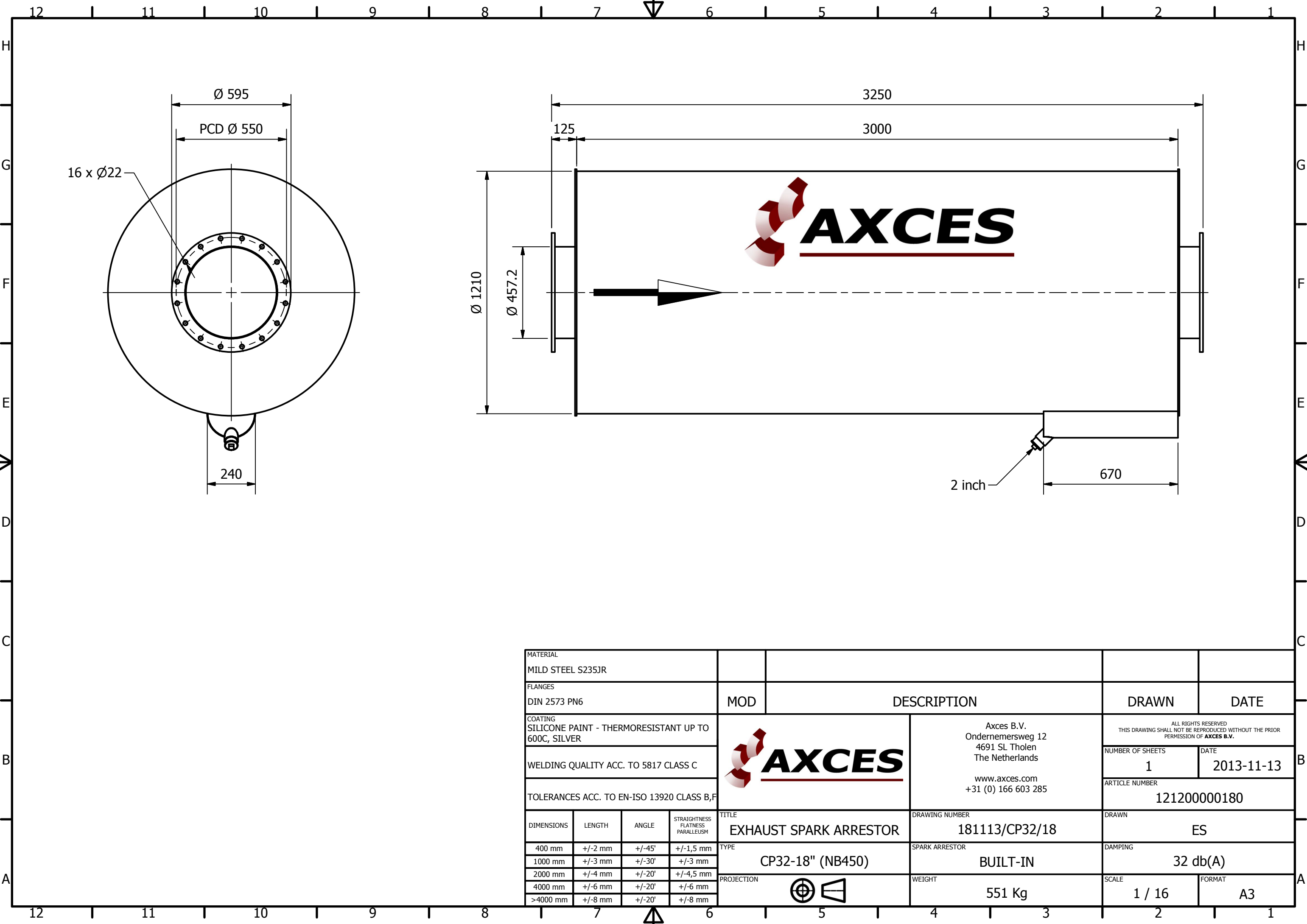


MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-13
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121200000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP32/12	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP32-12" (NB300)	SPARK ARRESTOR BUILT-IN	DAMPING 32 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 260 Kg	SCALE 1 / 12	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

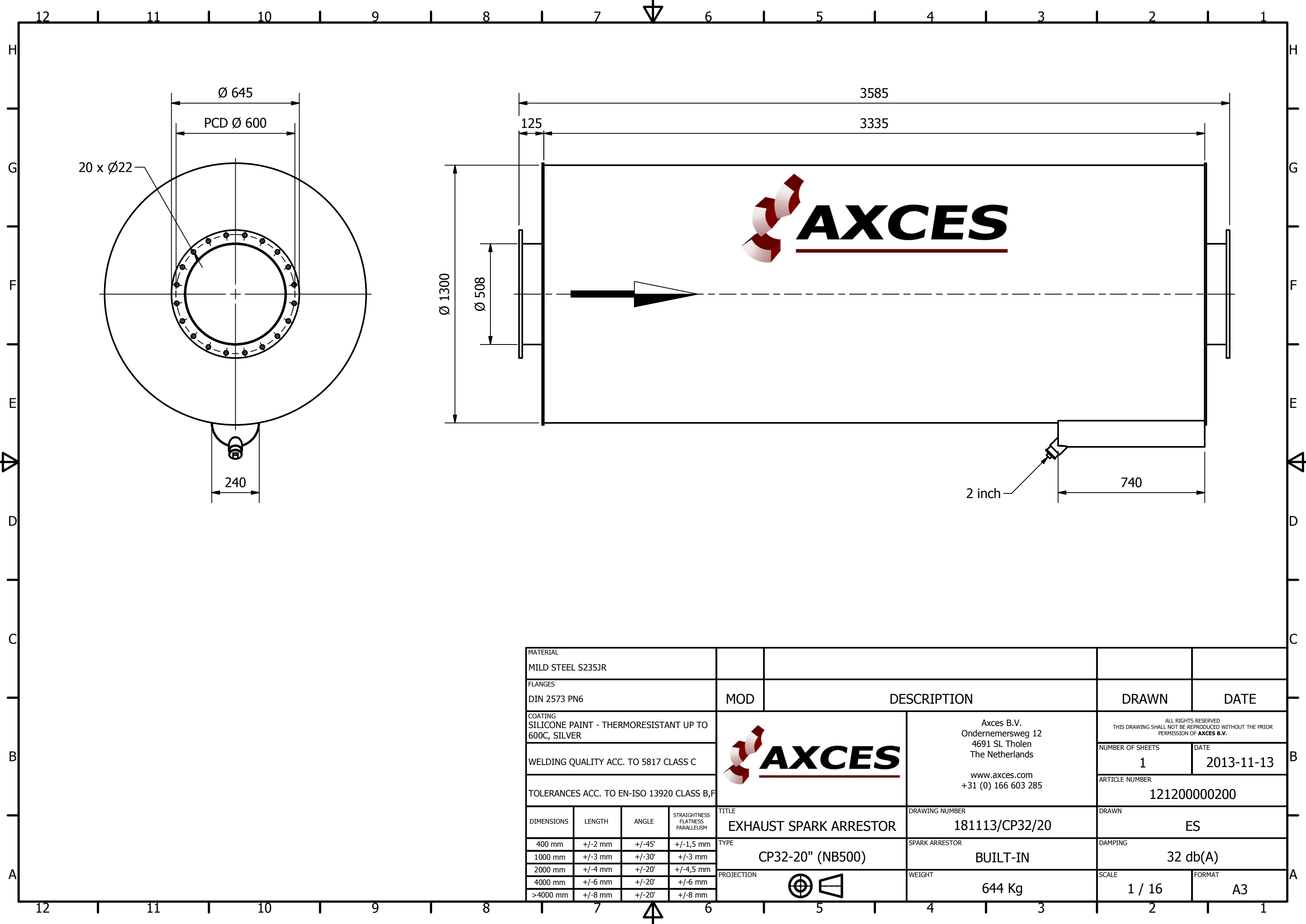


MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axcres B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS 1	DATE 2013-11-13
						ARTICLE NUMBER 121200000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP32/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP32-14" (NB350)	SPARK ARRESTOR BUILT-IN	DAMPING 32 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 313 Kg	SCALE 1 / 12	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				





MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-13
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121200000180	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP32/18	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP32-18" (NB450)	SPARK ARRESTOR BUILT-IN	DAMPING 32 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 551 Kg	SCALE 1 / 16	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axcres B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-13
						ARTICLE NUMBER	
						121200000200	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP32/20	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				
					644 Kg	1 / 16	A3