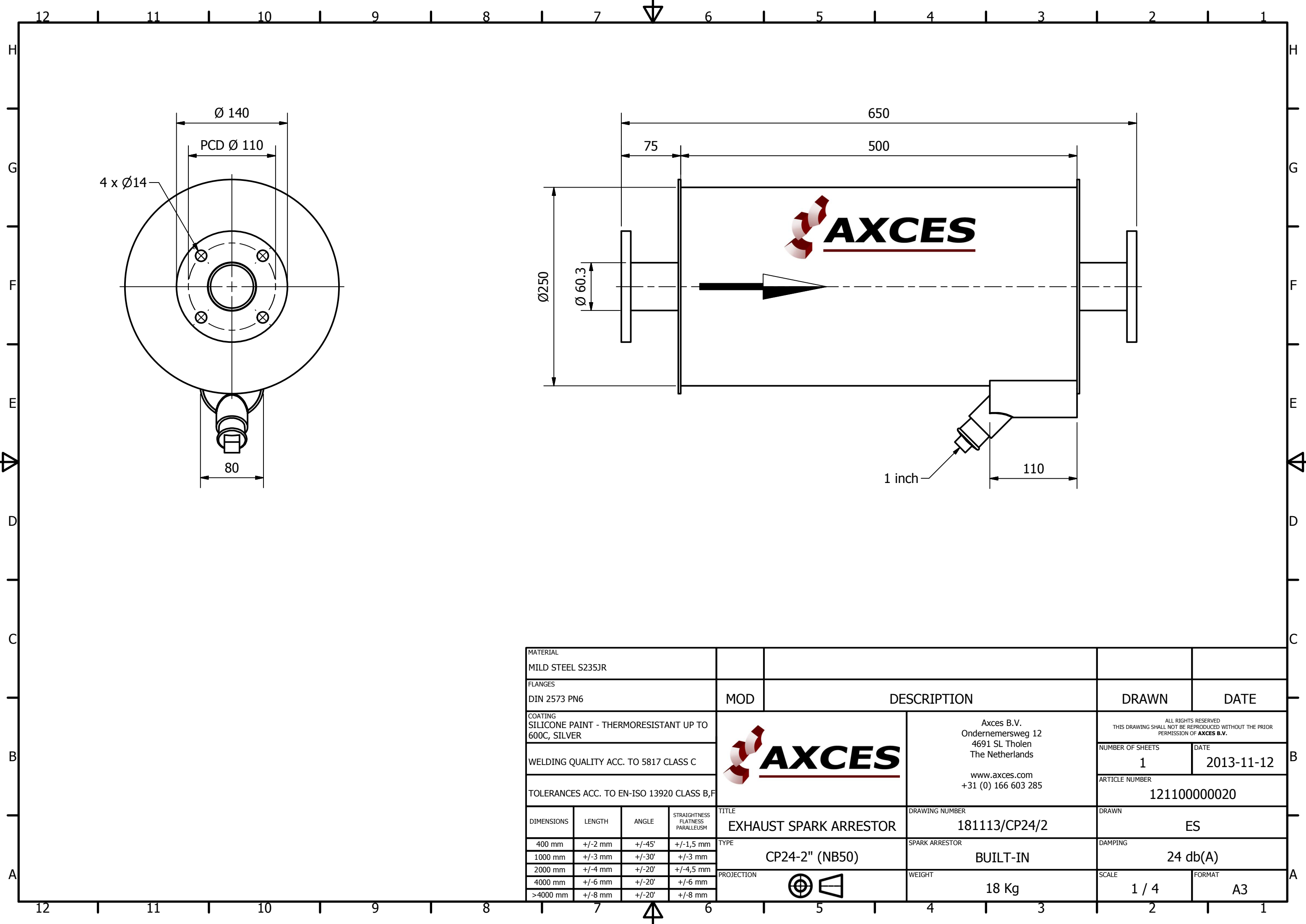
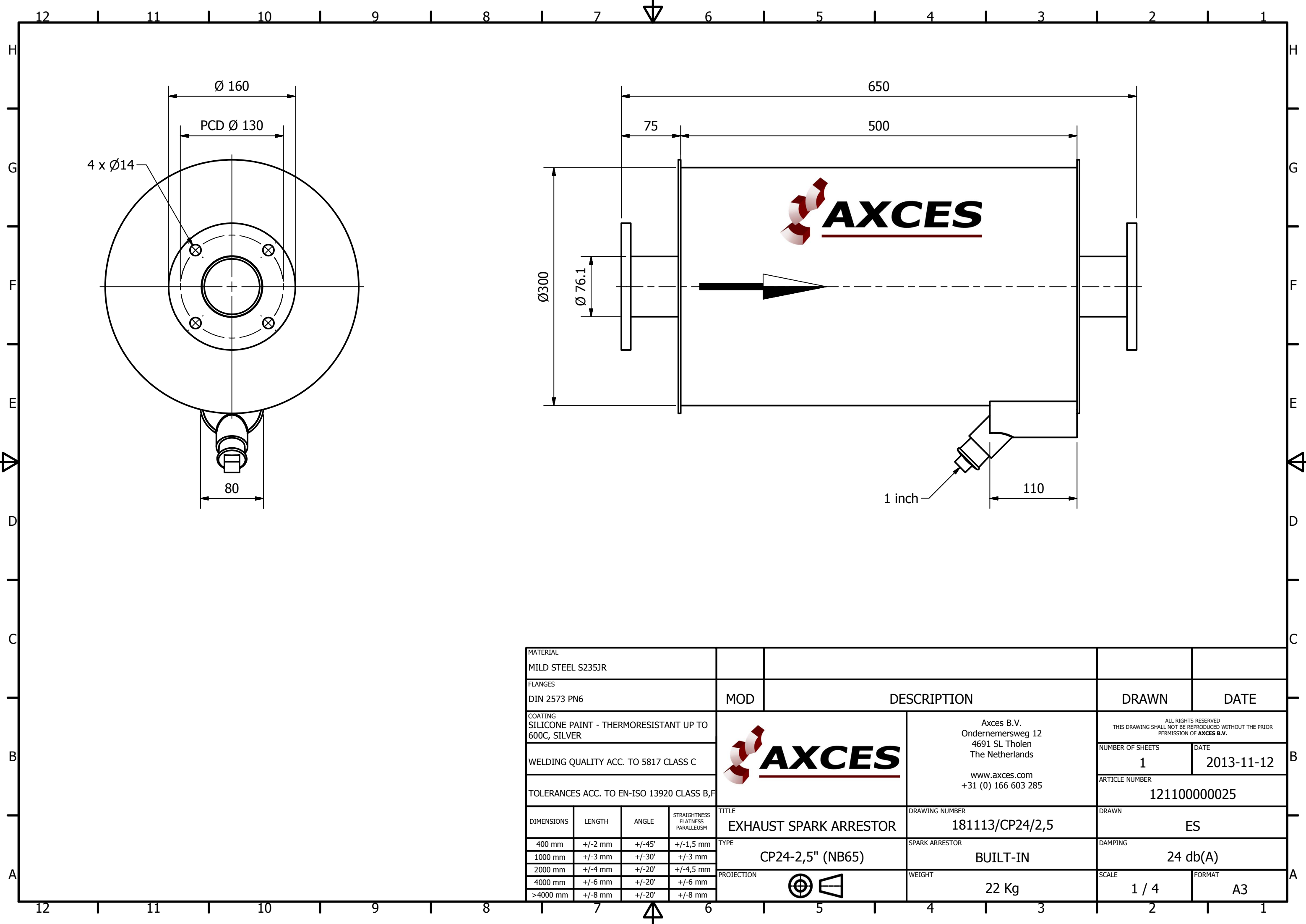
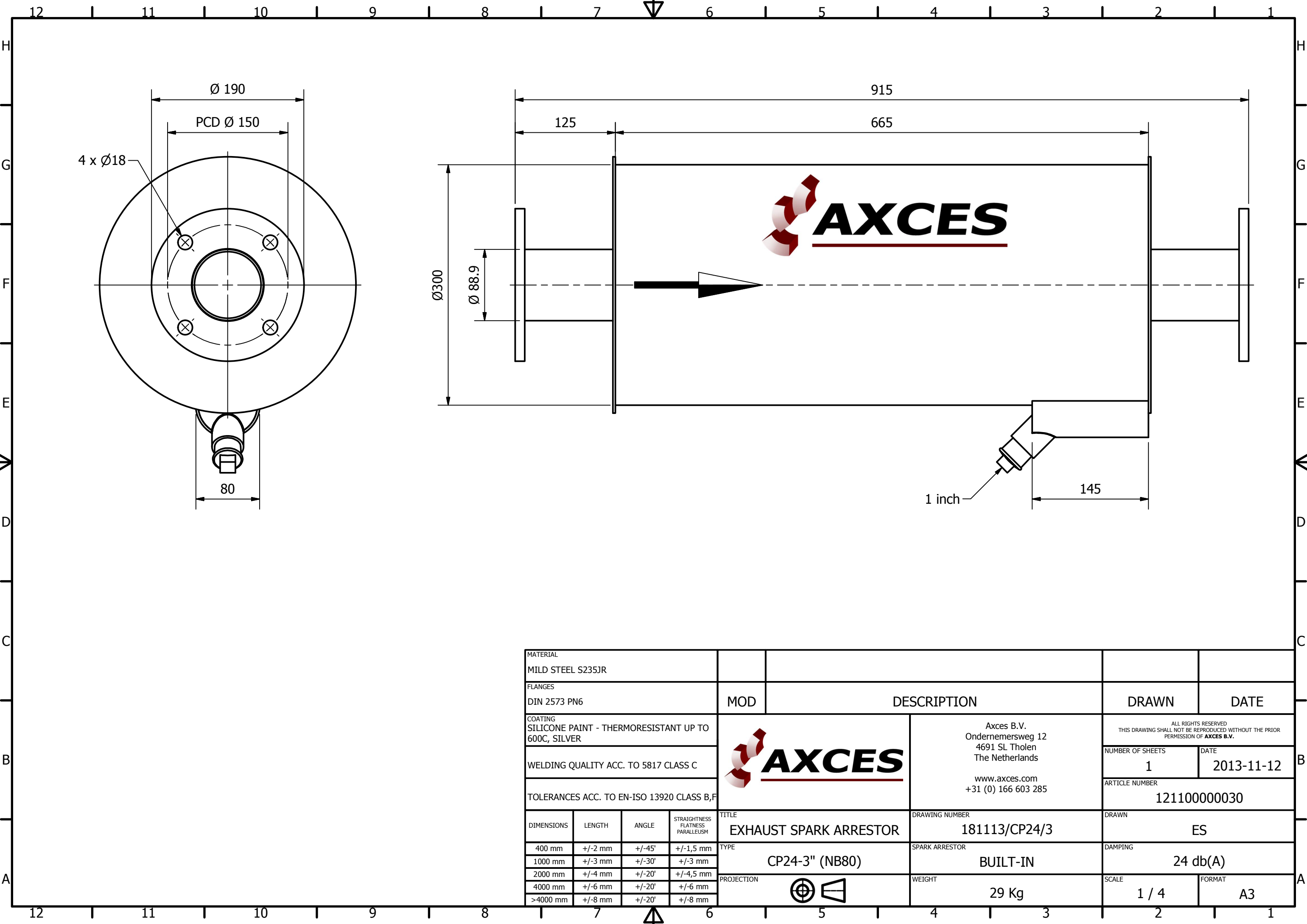




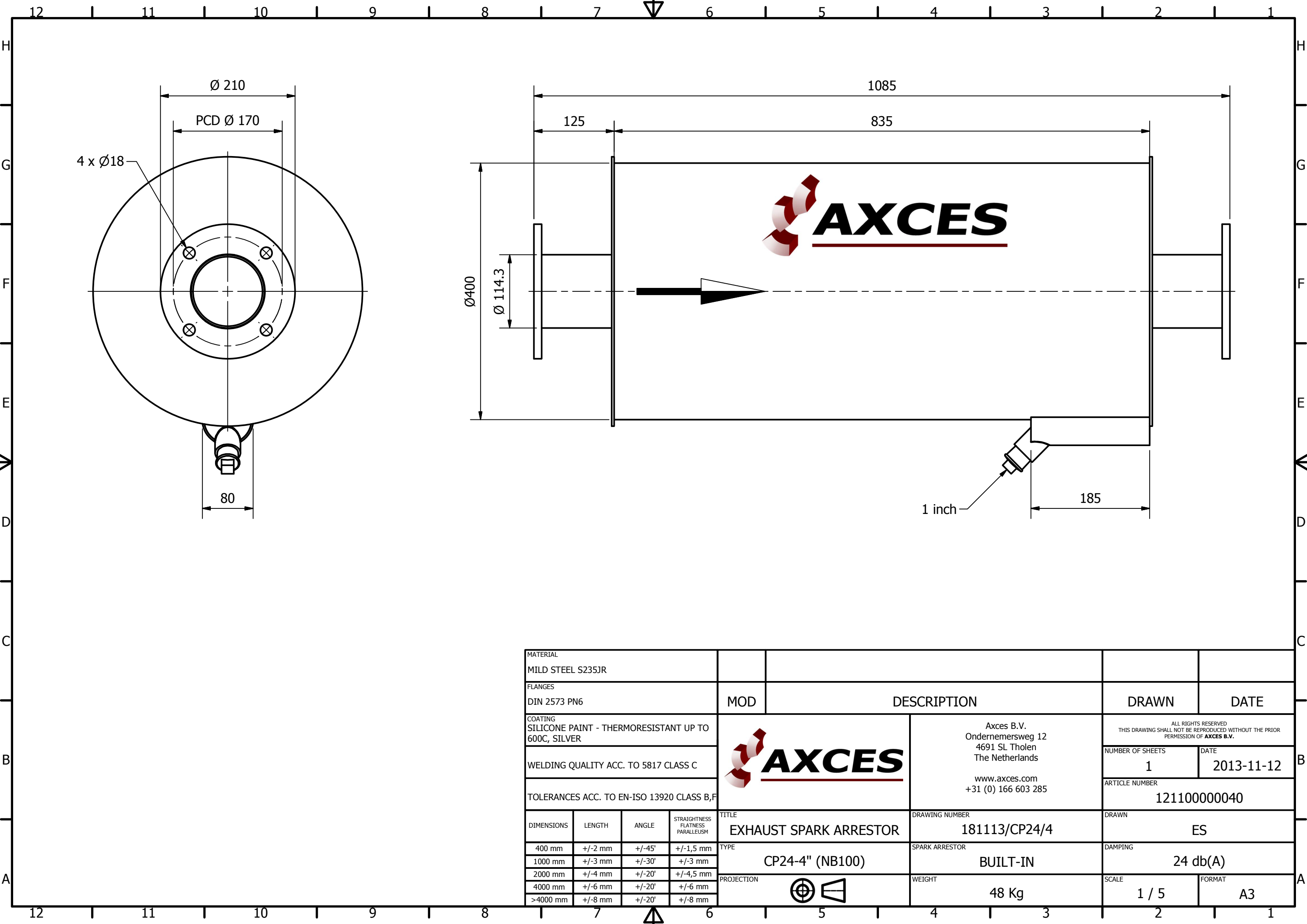
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				121100000020			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP24/2	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				CP24-2" (NB50)	BUILT-IN	24 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					18 Kg	1 / 4	A3
400 mm	+/-2 mm	+/-45'	+/-1,5 mm				
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



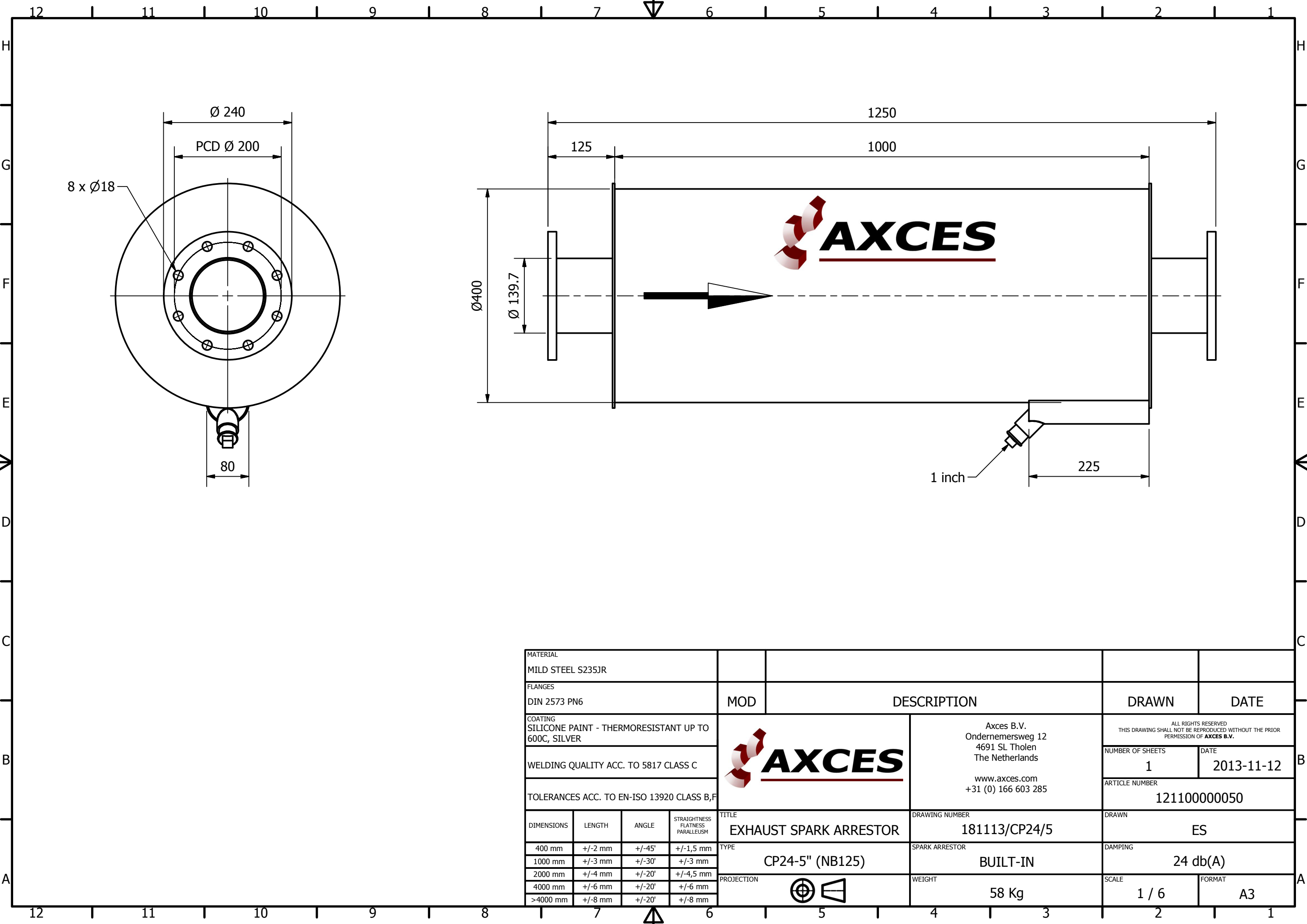
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				121100000025			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP24/2,5	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				CP24-2,5" (NB65)	BUILT-IN	24 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					22 Kg	1 / 4	A3
400 mm	+/-2 mm	+/-45'	+/-1,5 mm				
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



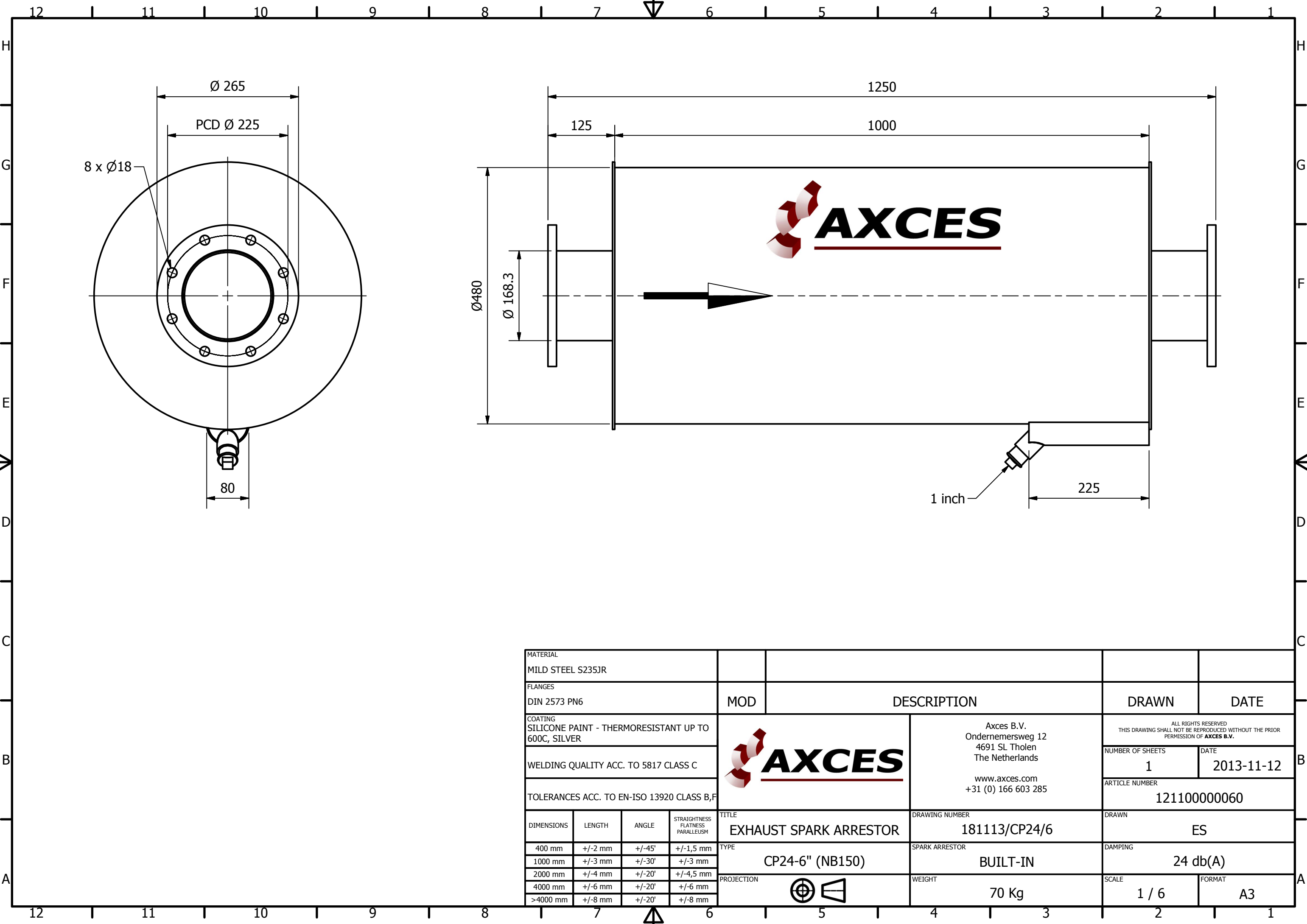
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP24/3	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP24-3" (NB80)	SPARK ARRESTOR BUILT-IN	DAMPING 24 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 29 Kg	SCALE 1 / 4	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



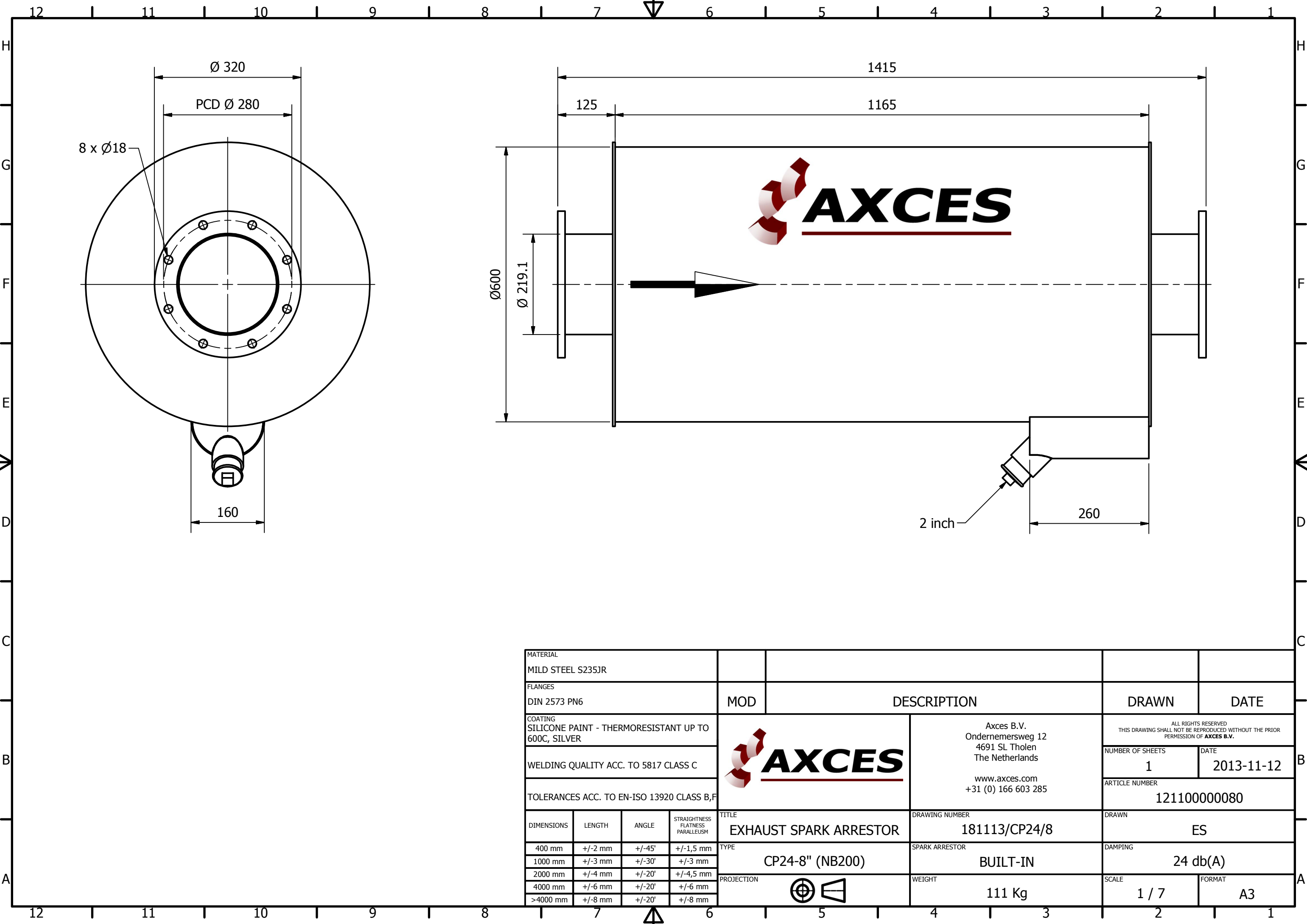
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS 1	DATE 2013-11-12
						ARTICLE NUMBER 121100000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP24/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP24-4" (NB100)	SPARK ARRESTOR BUILT-IN	DAMPING 24 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm	PROJECTION 	WEIGHT 48 Kg	SCALE 1 / 5	FORMAT A3



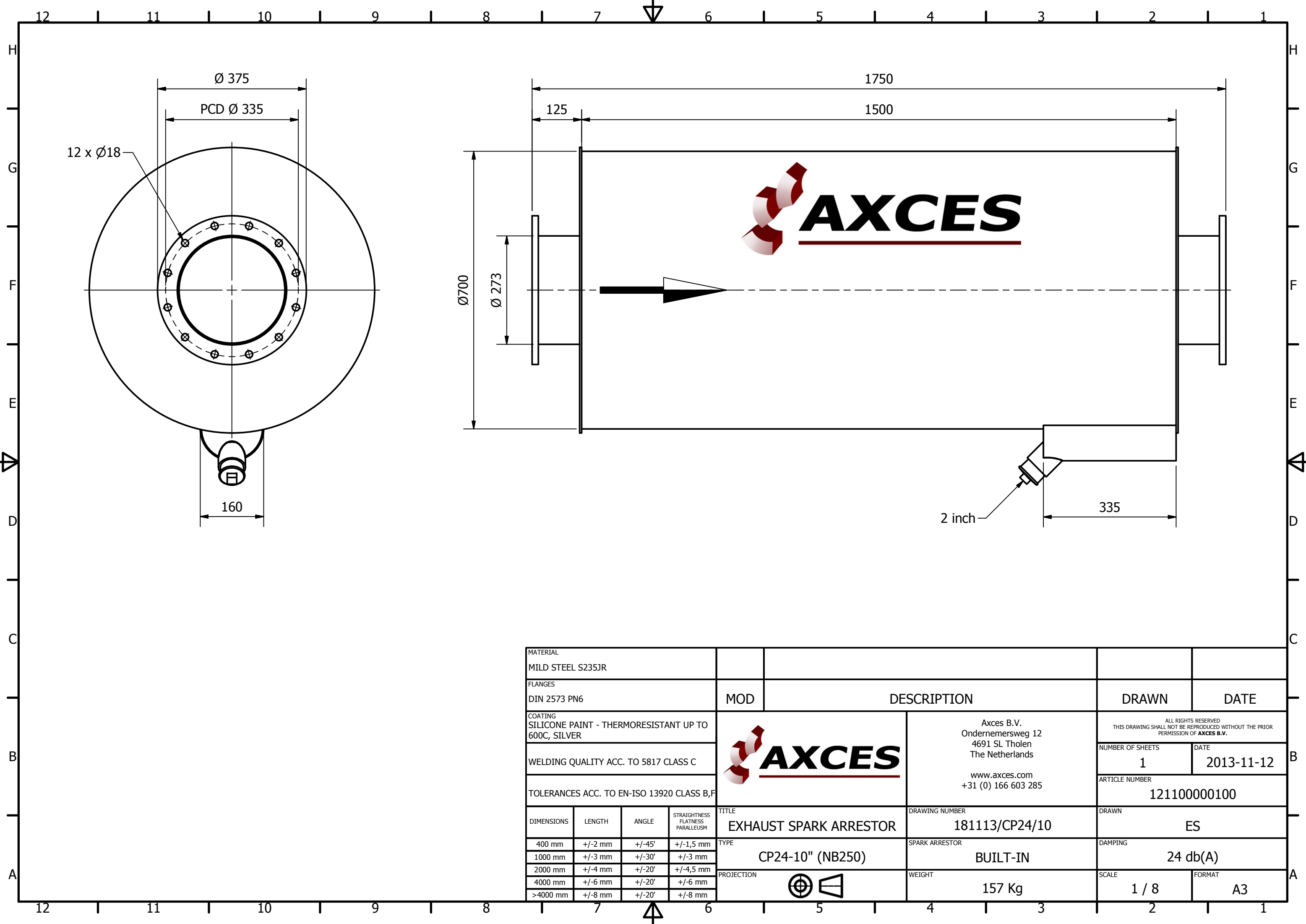
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP24/5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP24-5" (NB125)	SPARK ARRESTOR BUILT-IN	DAMPING 24 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 58 Kg	SCALE 1 / 6	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



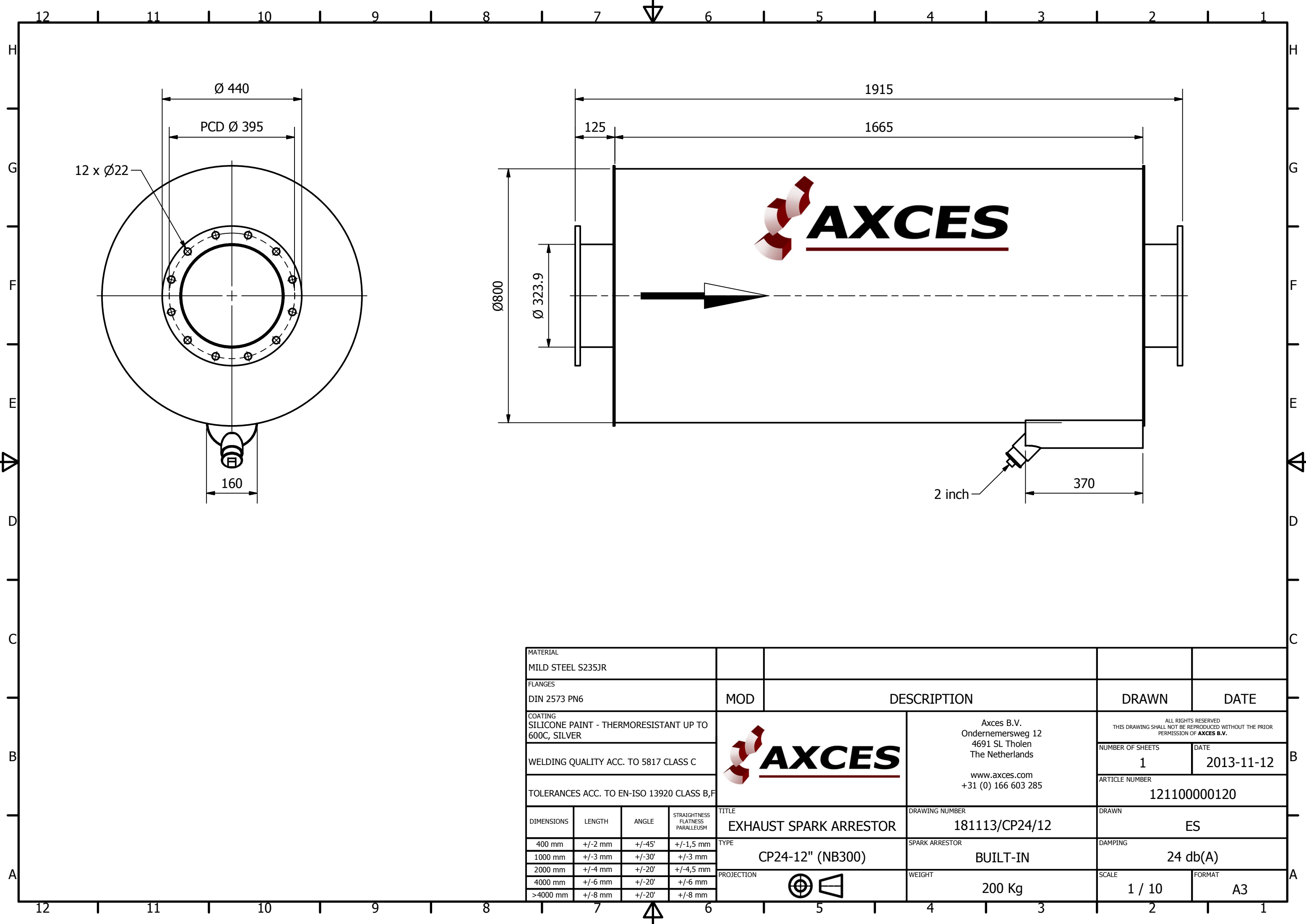
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP24/6	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP24-6" (NB150)	SPARK ARRESTOR BUILT-IN	DAMPING 24 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 70 Kg	SCALE 1 / 6	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



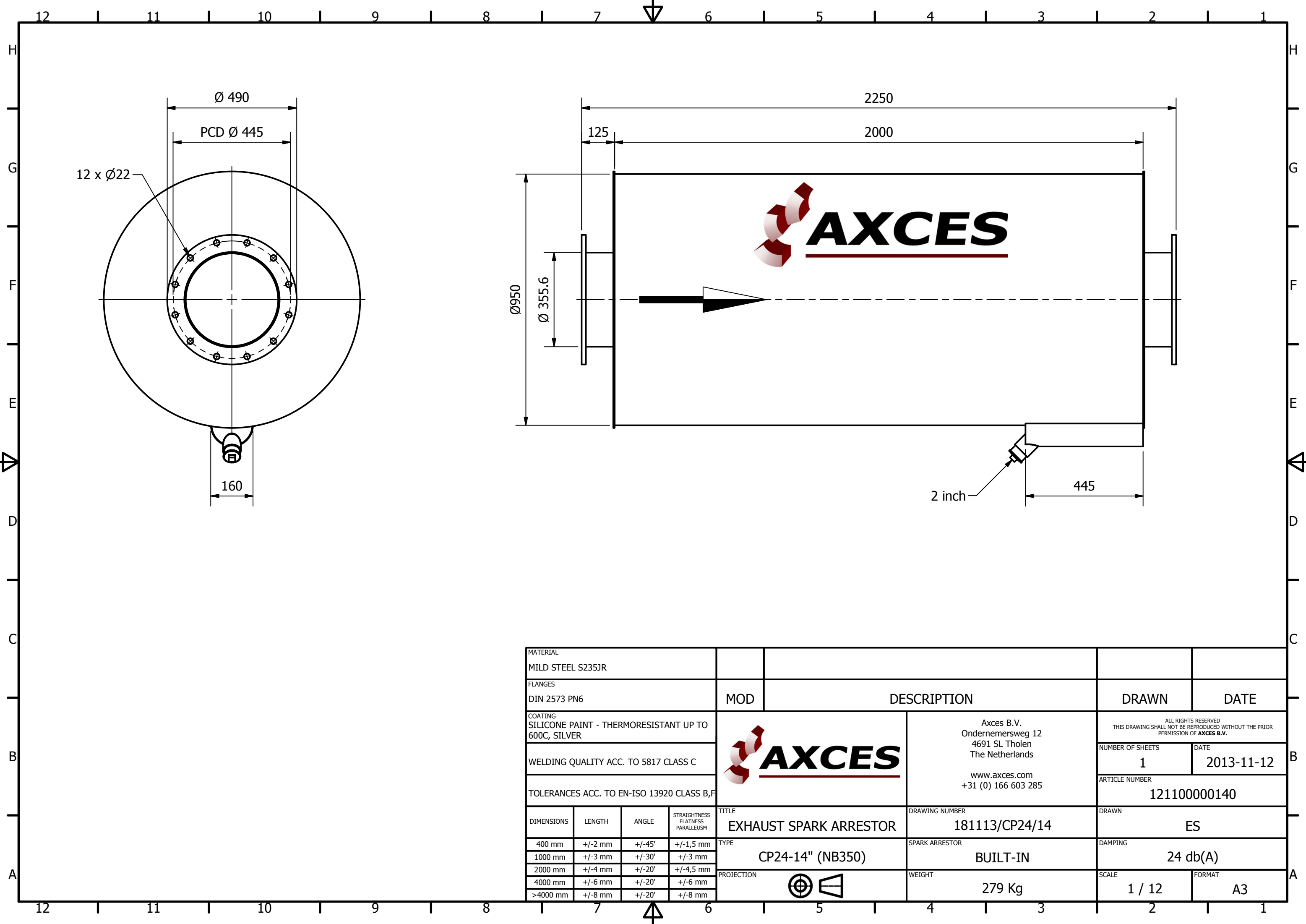
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				121100000080			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP24/8	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				CP24-8" (NB200)	BUILT-IN	24 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					111 Kg	1 / 7	A3



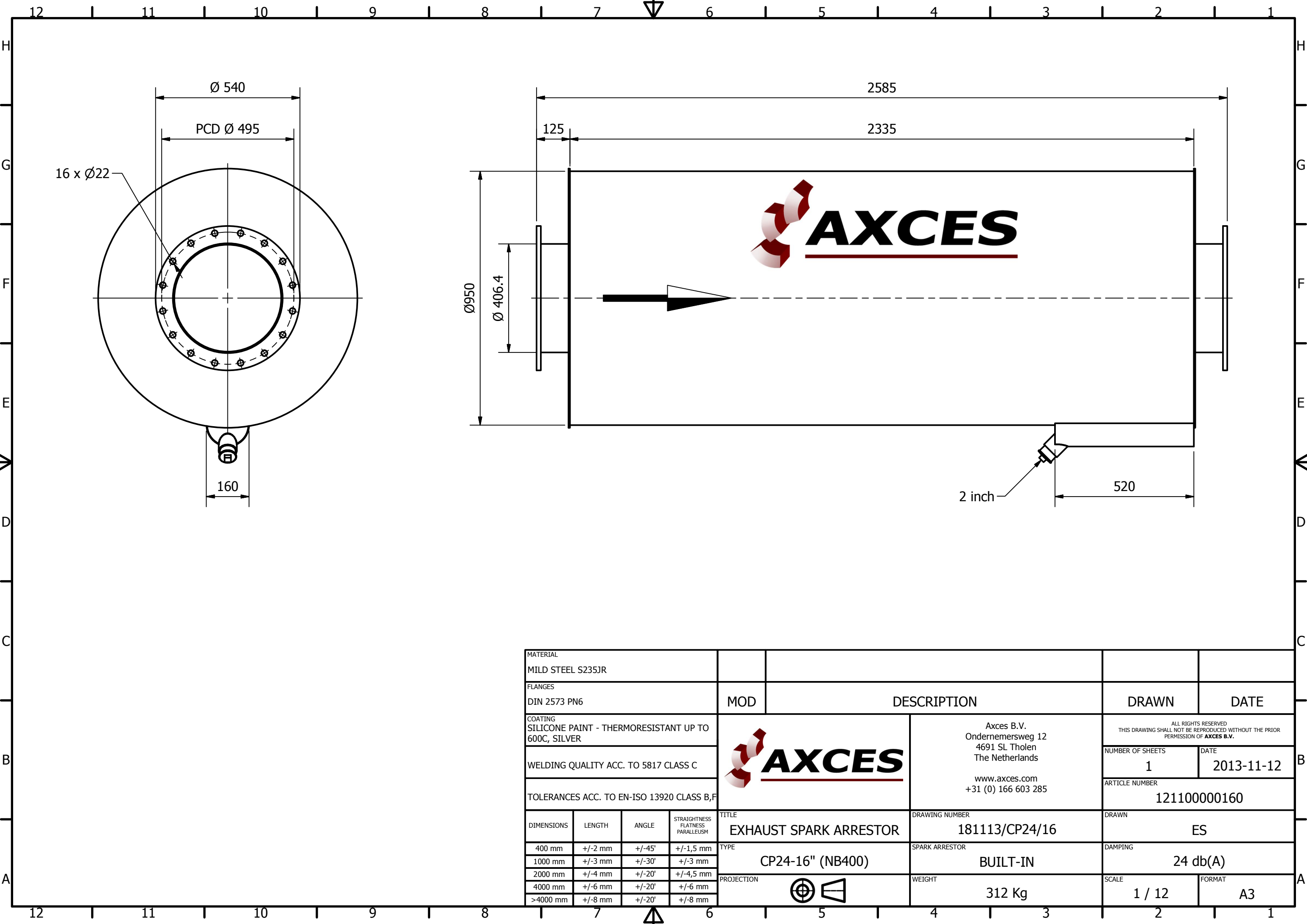
MATERIAL									
MILD STEEL S235JR									
FLANGES									
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE		
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.			
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE		
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12		
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000100			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN			
				EXHAUST SPARK ARRESTOR	181113/CP24/10	ES			
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING			
1000 mm	+/-3 mm	+/-30'	+/-3 mm	CP24-10" (NB250)	BUILT-IN	24 db(A)			
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm			PROJECTION 	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm					1 / 8	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm						



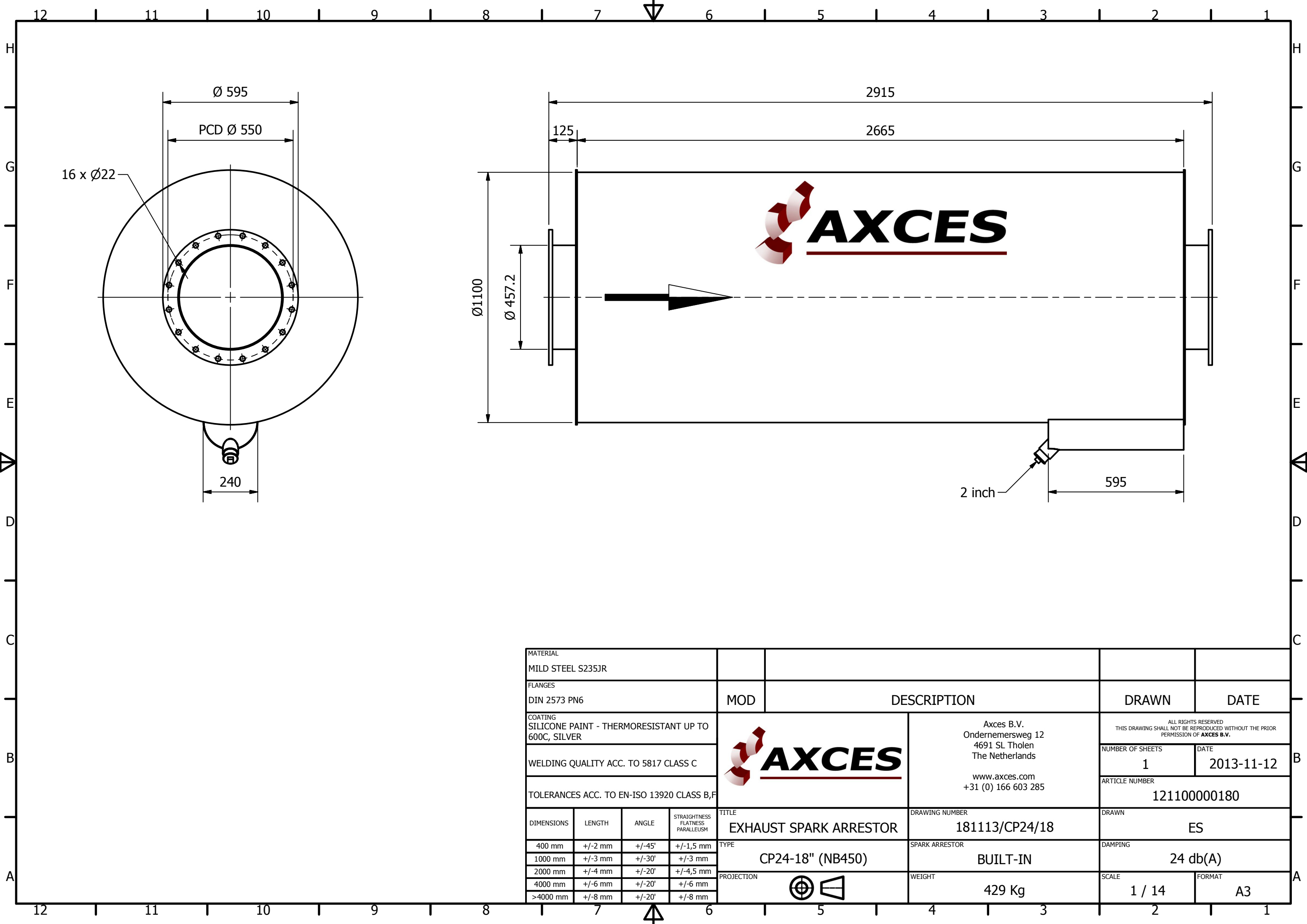
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						121100000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP24/12	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	BUILT-IN	24 db(A)	
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				
					WEIGHT	SCALE	FORMAT
					200 Kg	1 / 10	A3

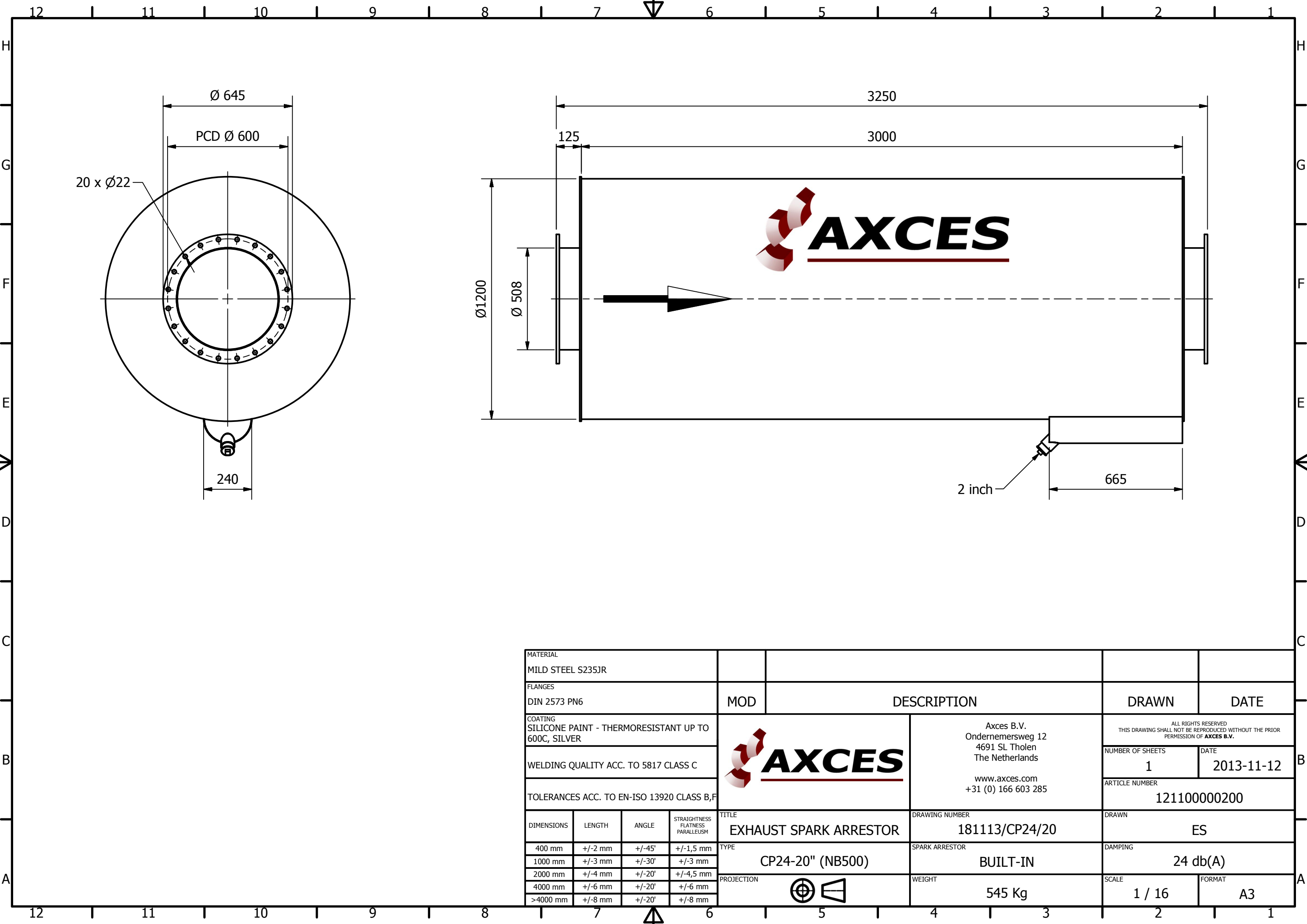


MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP24/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP24-14" (NB350)	SPARK ARRESTOR BUILT-IN	DAMPING 24 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 279 Kg	SCALE 1 / 12	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000160	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP24/16	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP24-16" (NB400)	SPARK ARRESTOR BUILT-IN	DAMPING 24 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 312 Kg	SCALE 1 / 12	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				





MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axcés B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-12
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121100000200	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP24/20	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm		BUILT-IN	24 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				
				PROJECTION	WEIGHT	SCALE	FORMAT
					545 Kg	1 / 16	A3