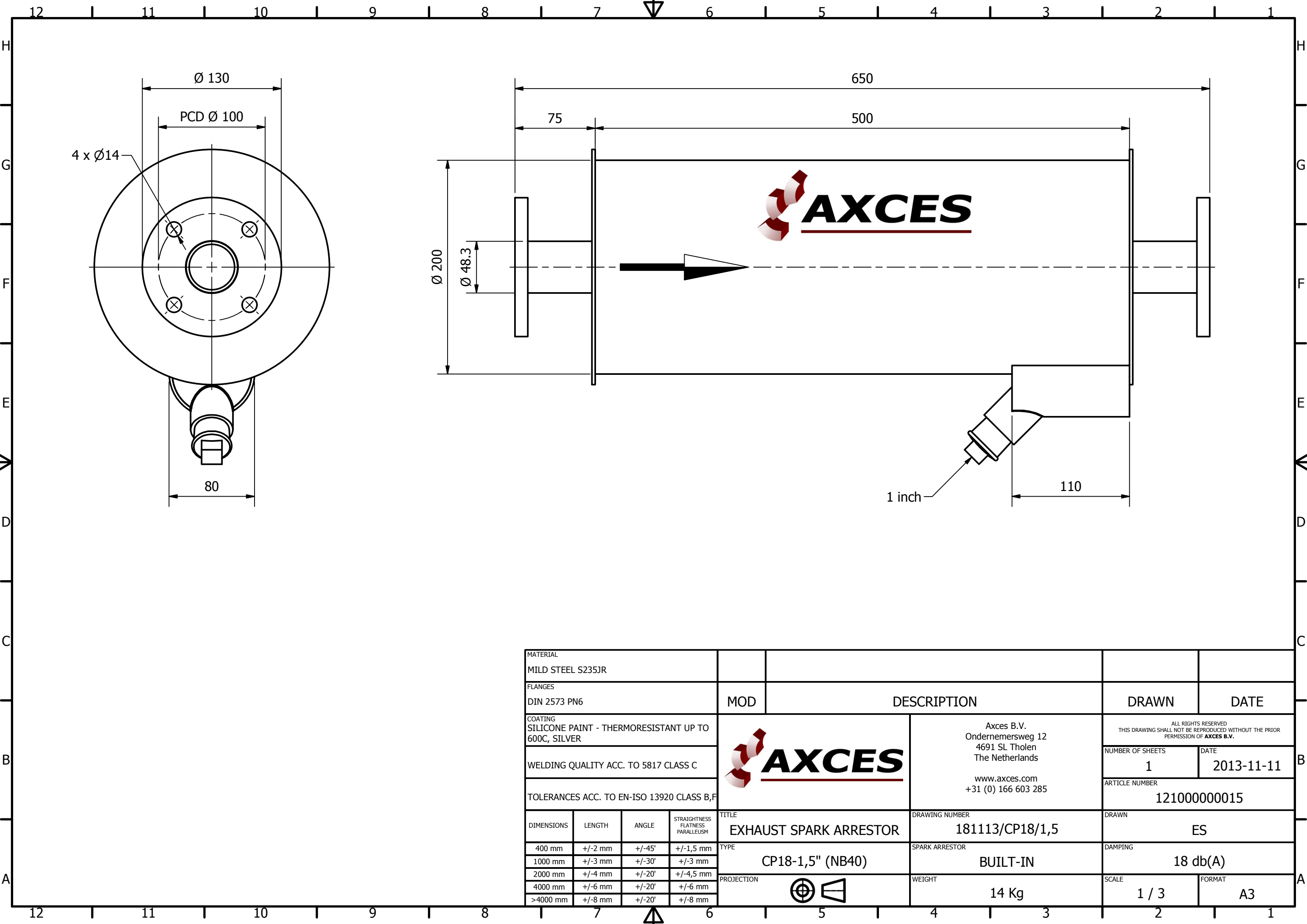
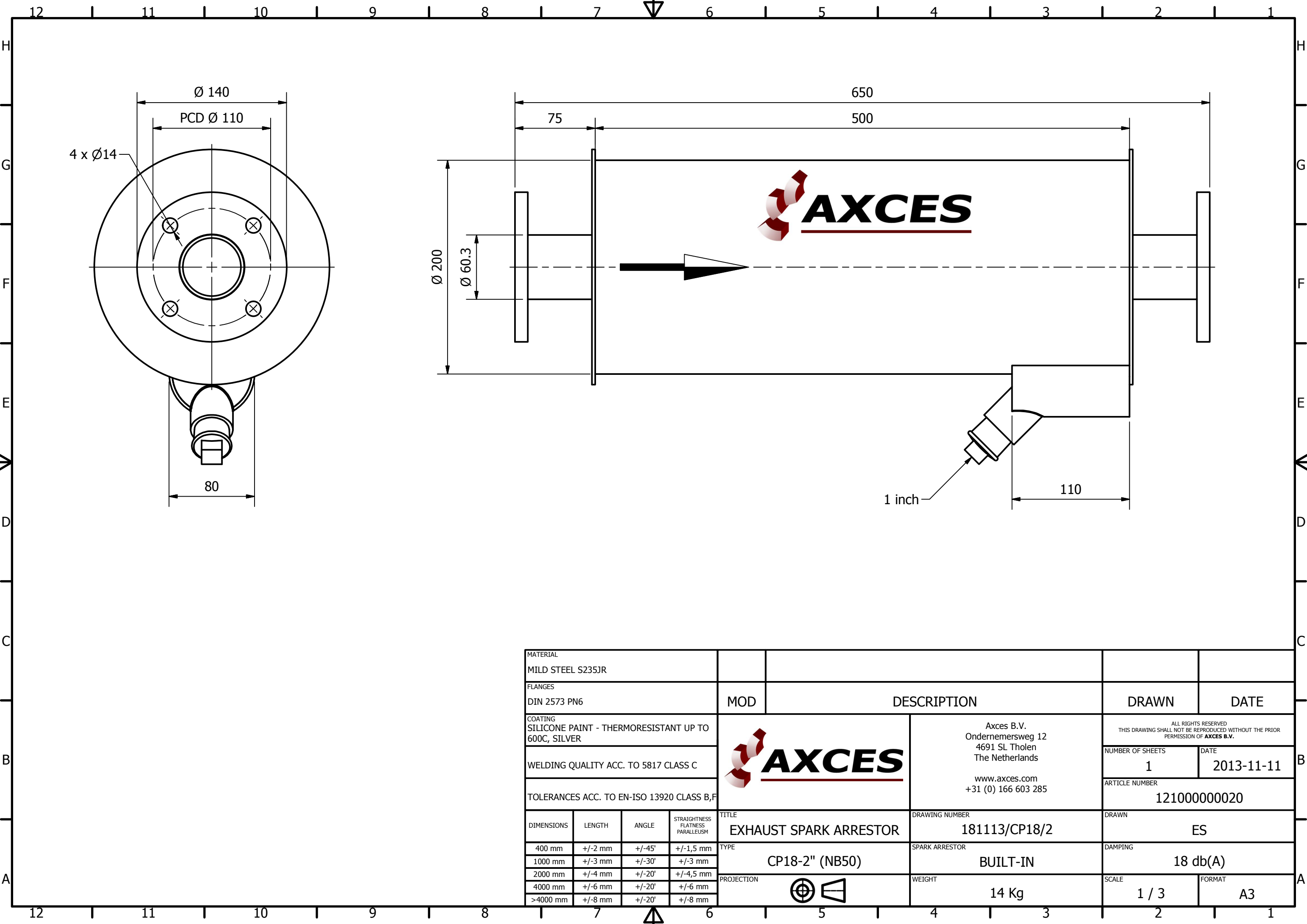
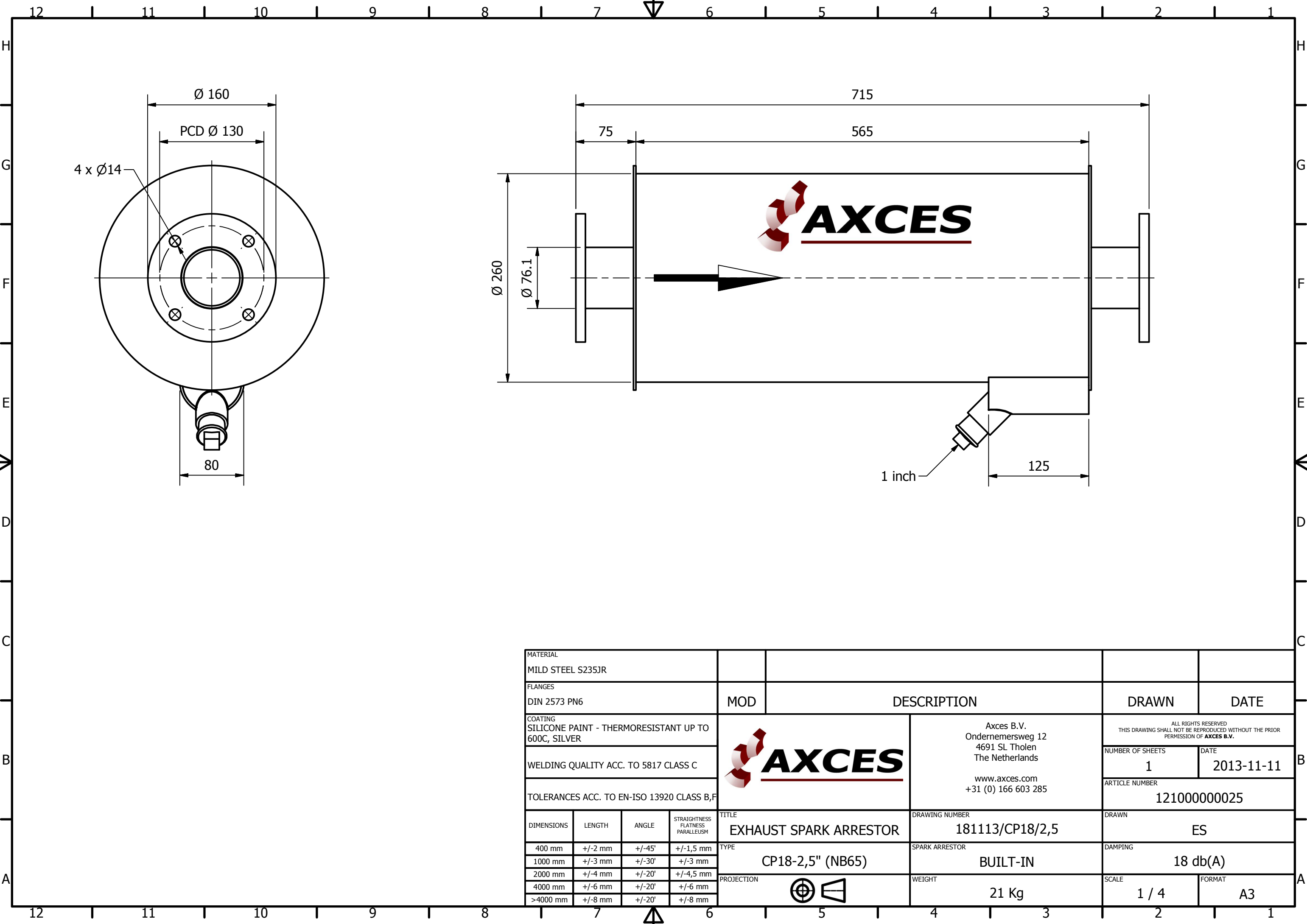




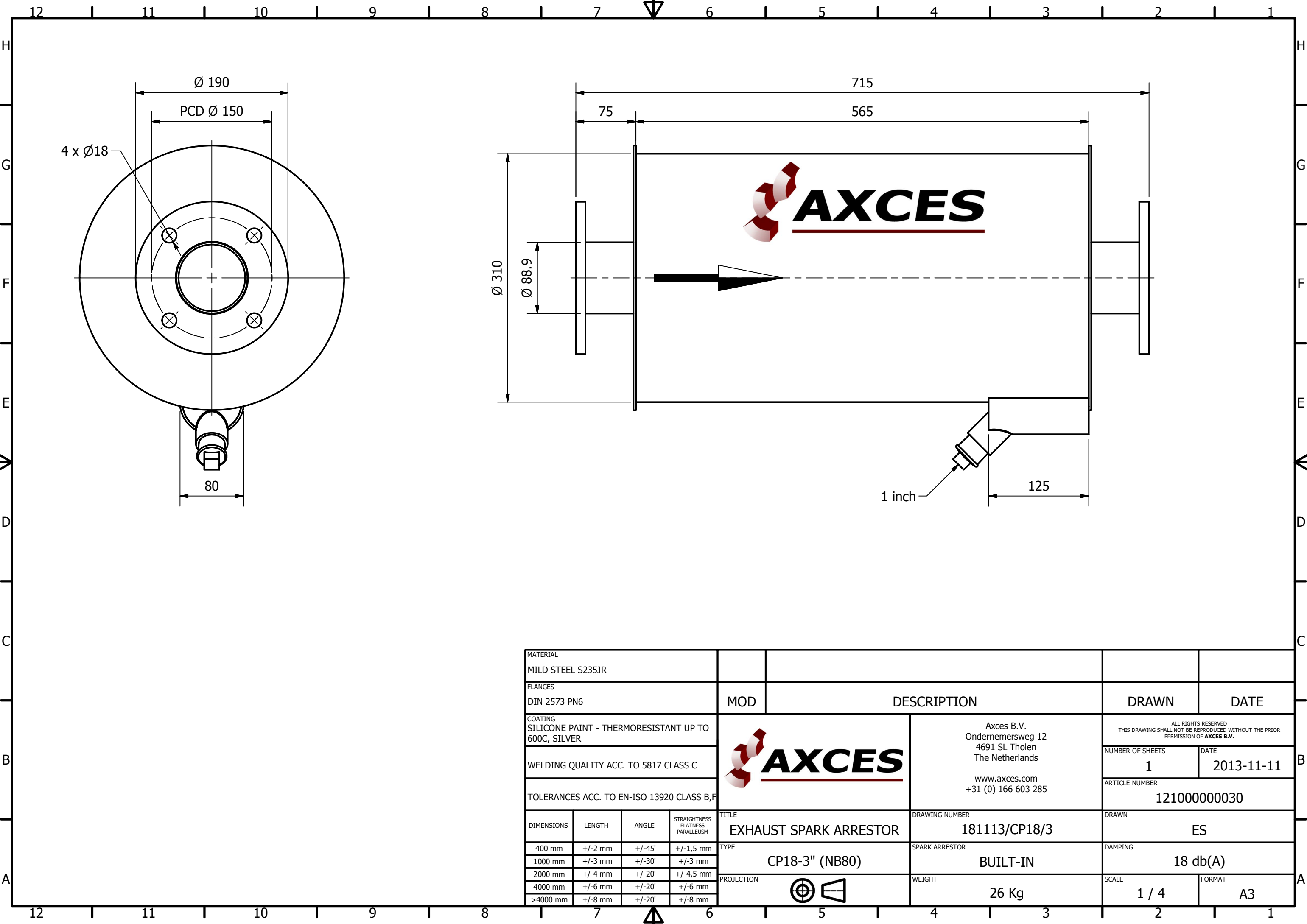
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-11
						ARTICLE NUMBER	
						121000000015	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP18/1,5	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				
					14 Kg	1 / 3	A3



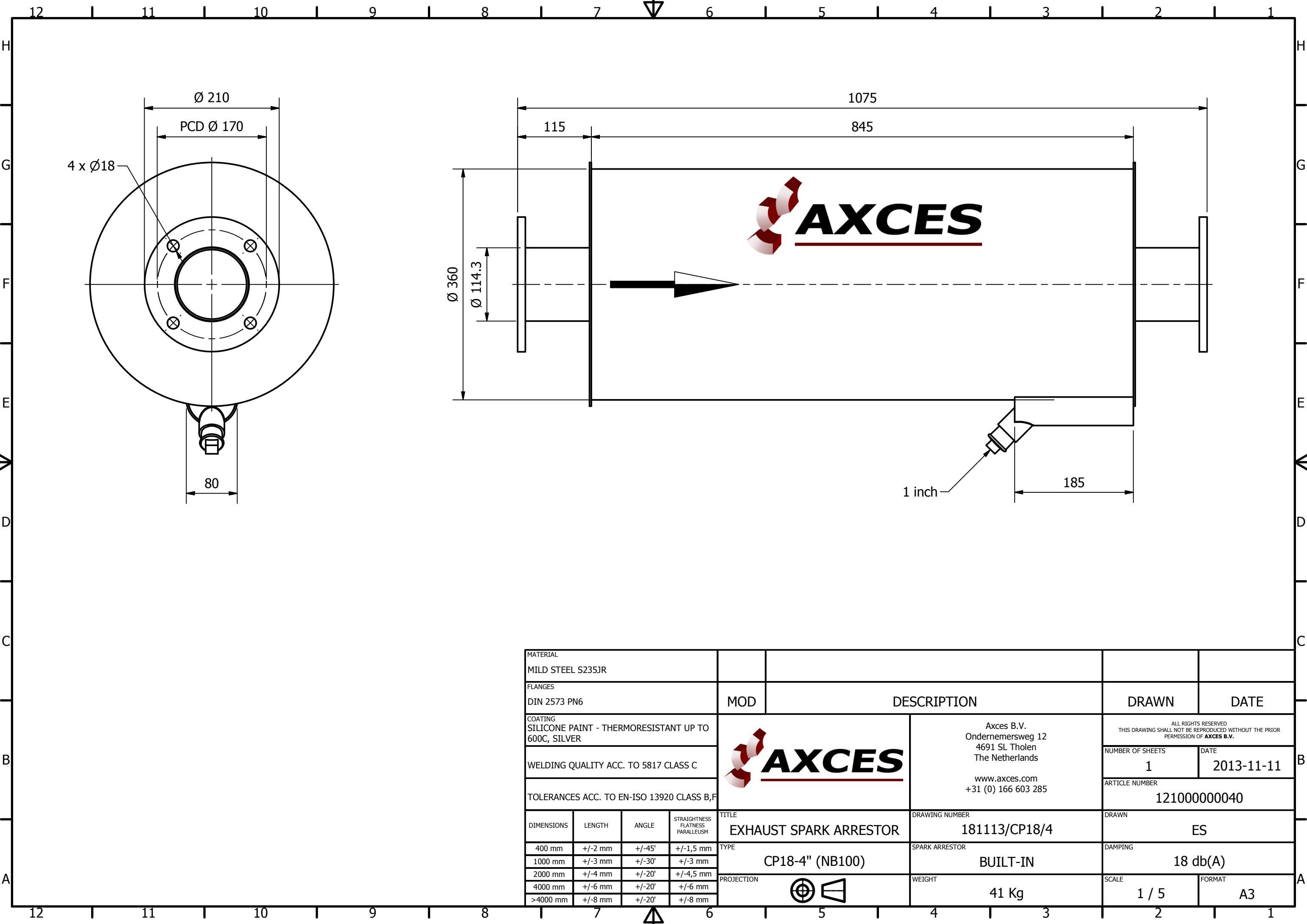
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000020	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/2	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-2" (NB50)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 14 Kg	SCALE 1 / 3	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



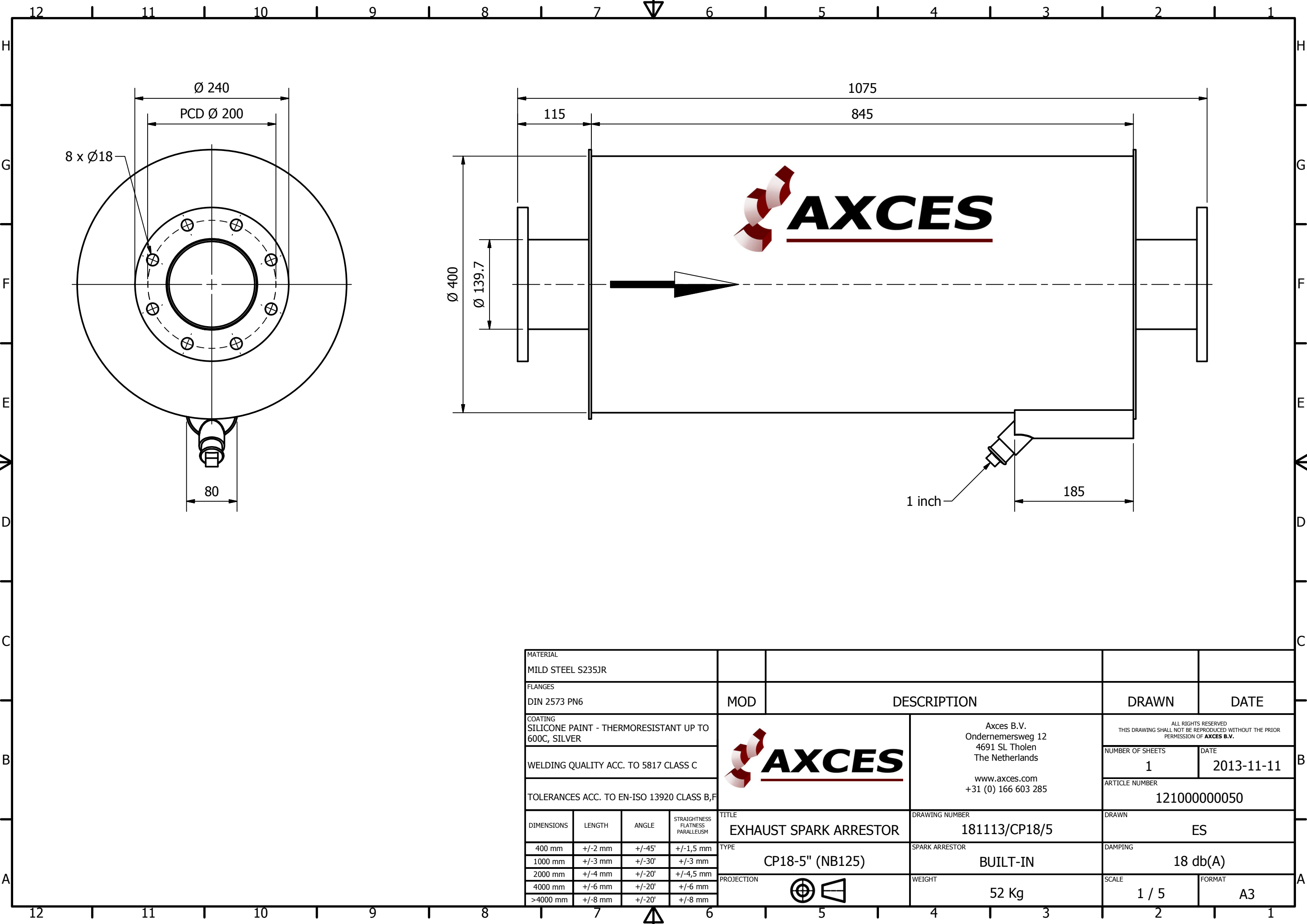
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/2,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-2,5" (NB65)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 21 Kg	SCALE 1 / 4	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



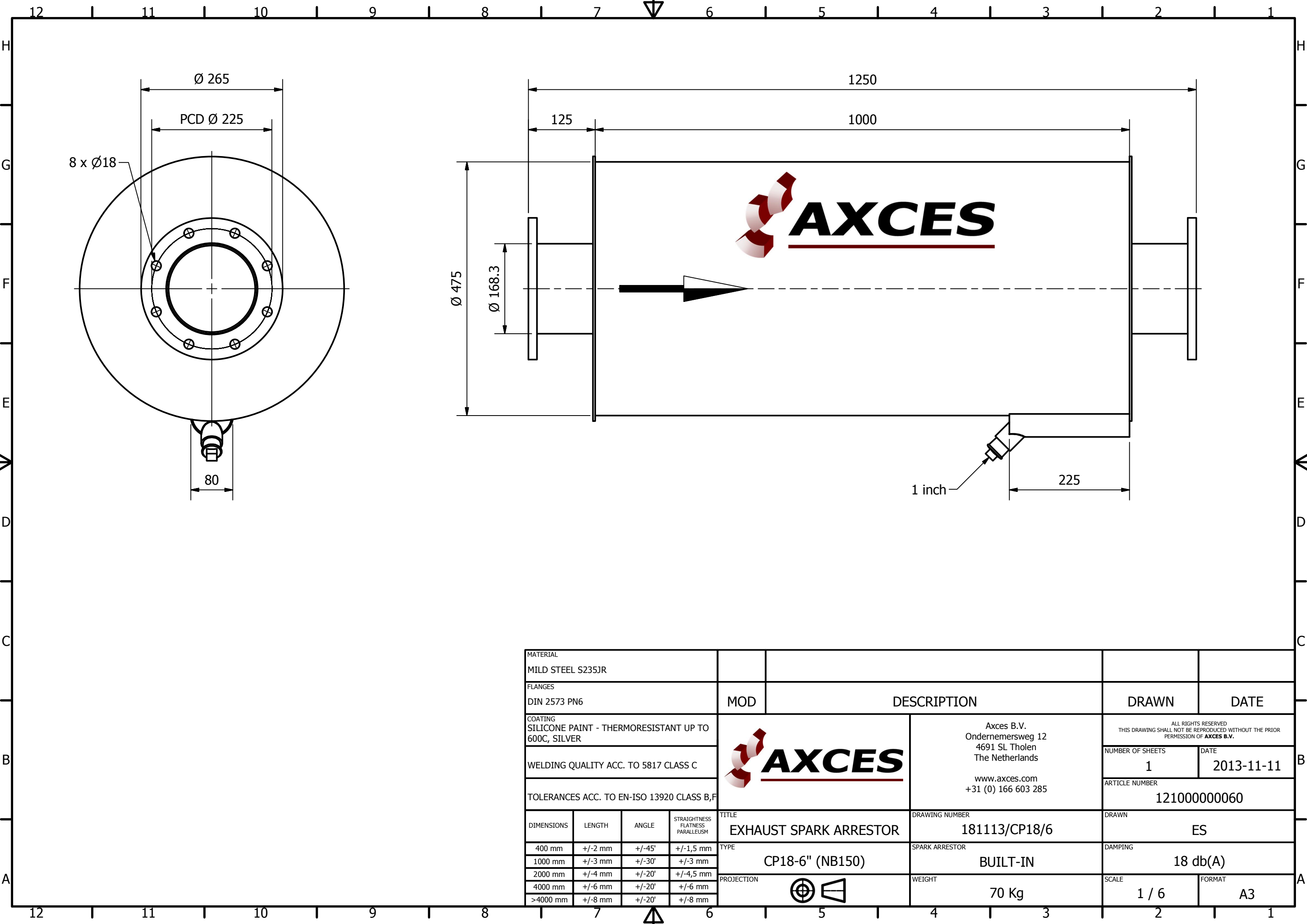
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-11
						ARTICLE NUMBER	
						121000000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP18/3	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	CP18-3" (NB80)	BUILT-IN	18 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm	PROJECTION	WEIGHT	SCALE	FORMAT
					26 Kg	1 / 4	A3



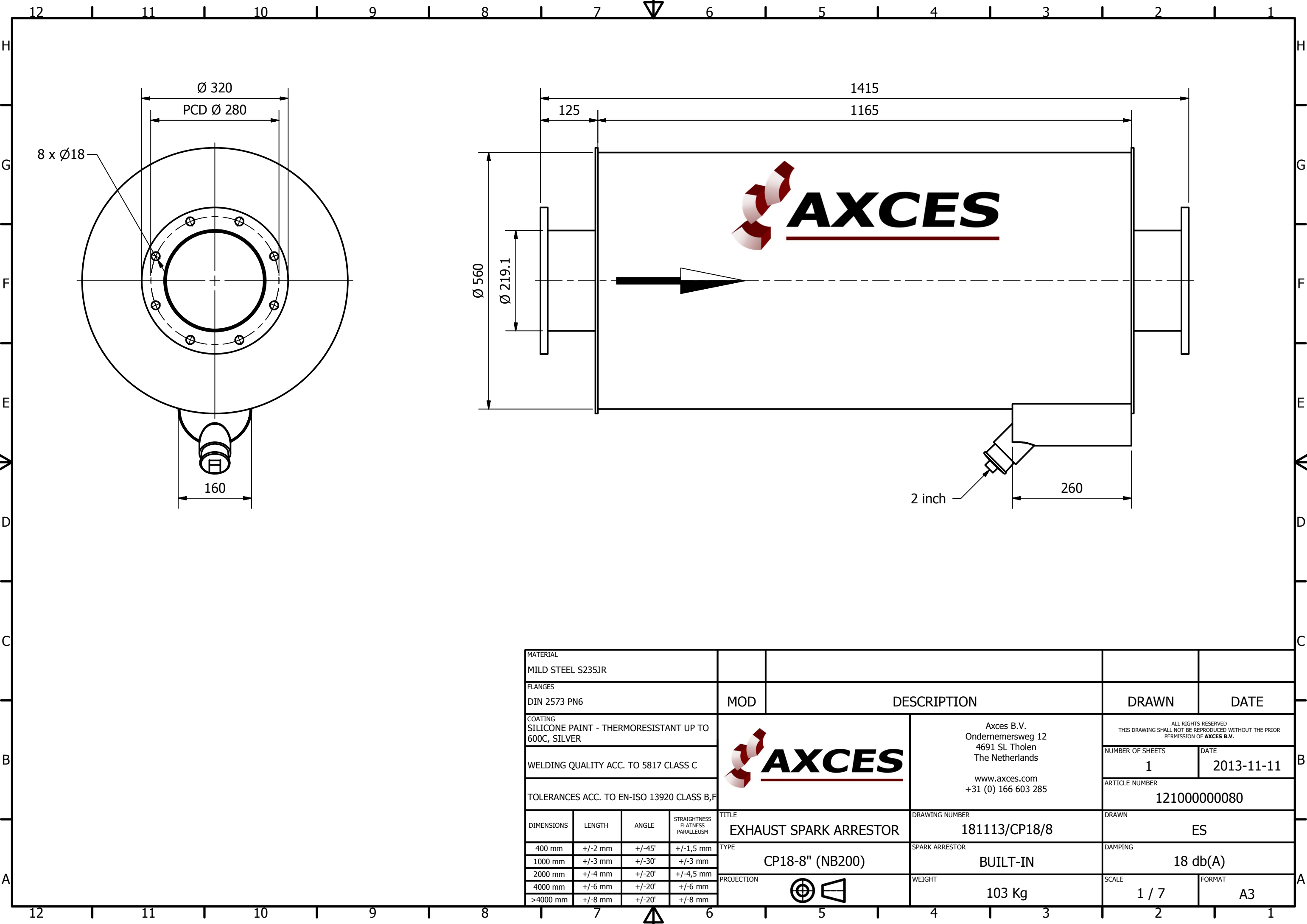
MATERIAL MILD STEEL S235JR								
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE	
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.		
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000040		
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/4	DRAWN ES		
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-4" (NB100)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)		
1000 mm	+/-3 mm	+/-30'	+/-3 mm					
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm					
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 41 Kg	SCALE 1 / 5	FORMAT A3	
>4000 mm	+/-8 mm	+/-20'	+/-8 mm					



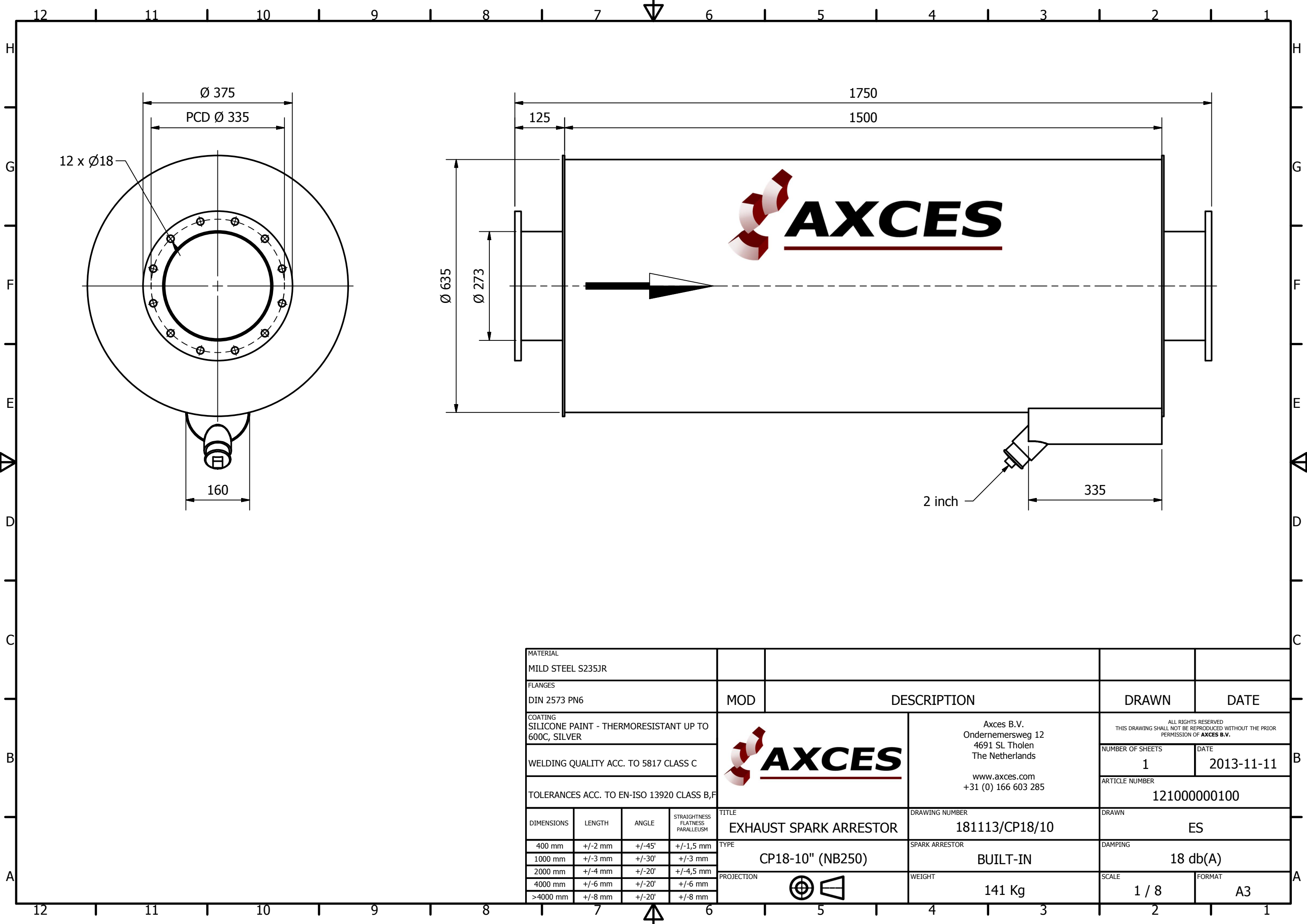
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-5" (NB125)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 52 Kg	SCALE 1 / 5	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



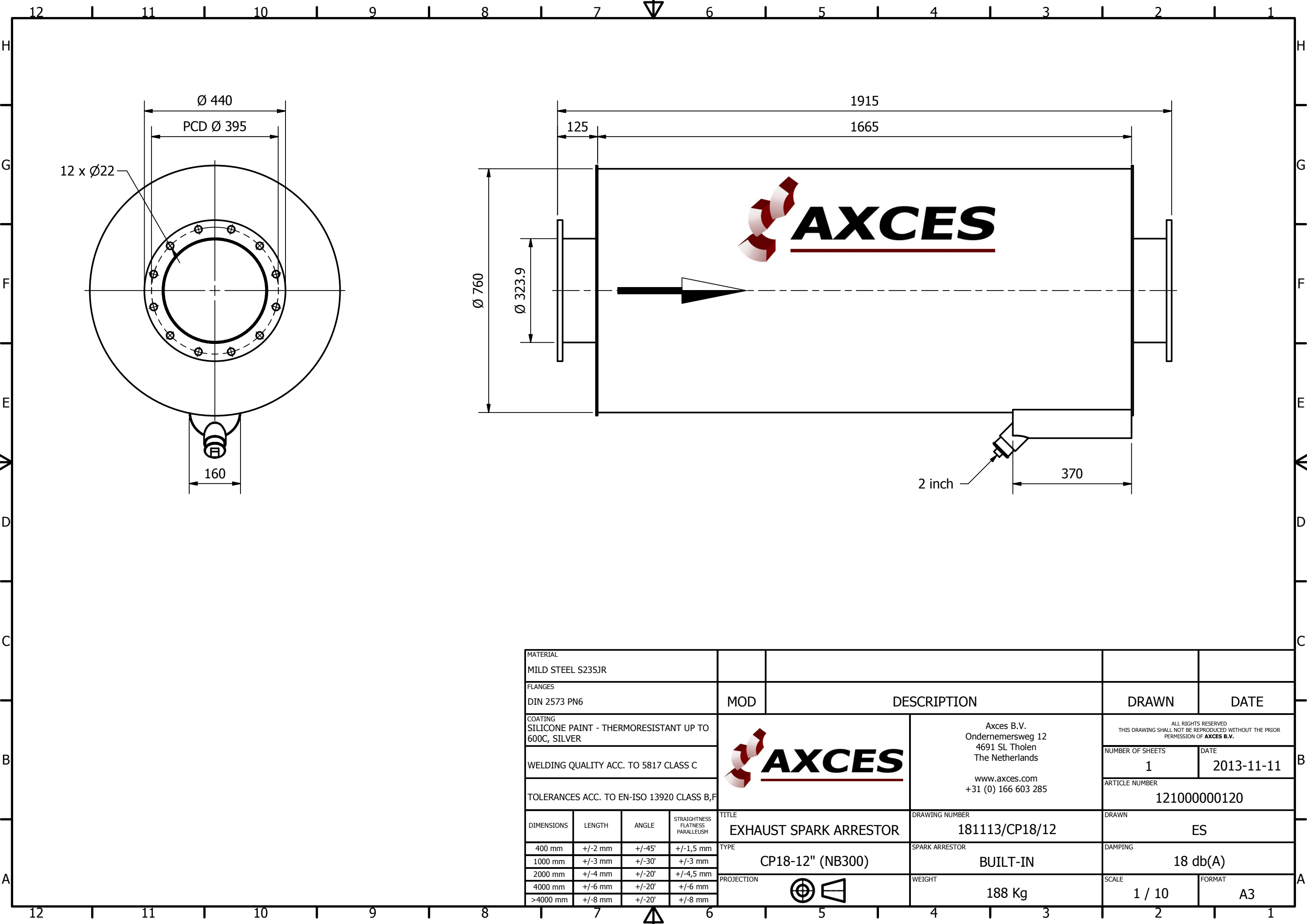
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/6	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-6" (NB150)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 70 Kg	SCALE 1 / 6	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



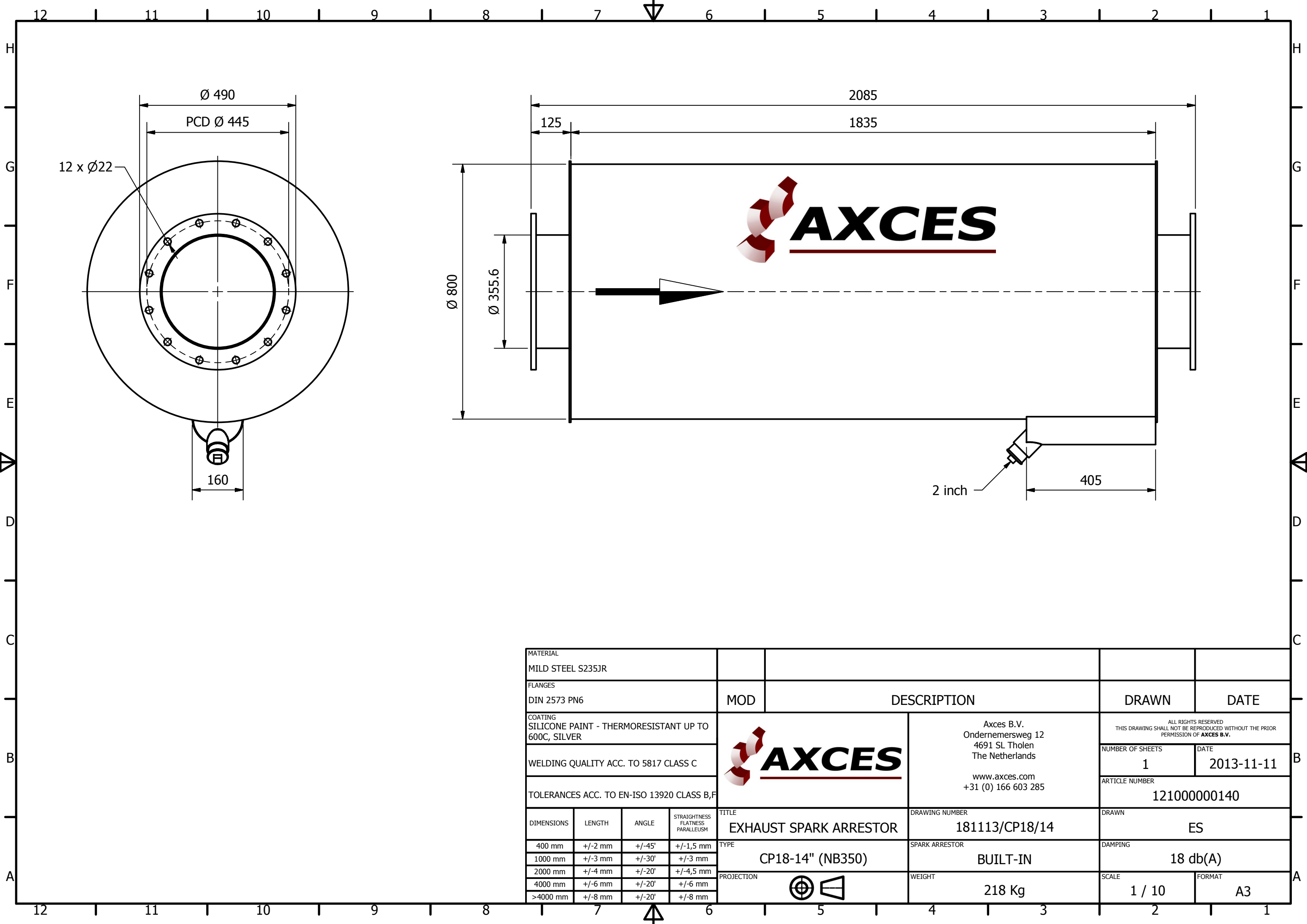
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000080	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/8	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-8" (NB200)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 103 Kg	SCALE 1 / 7	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



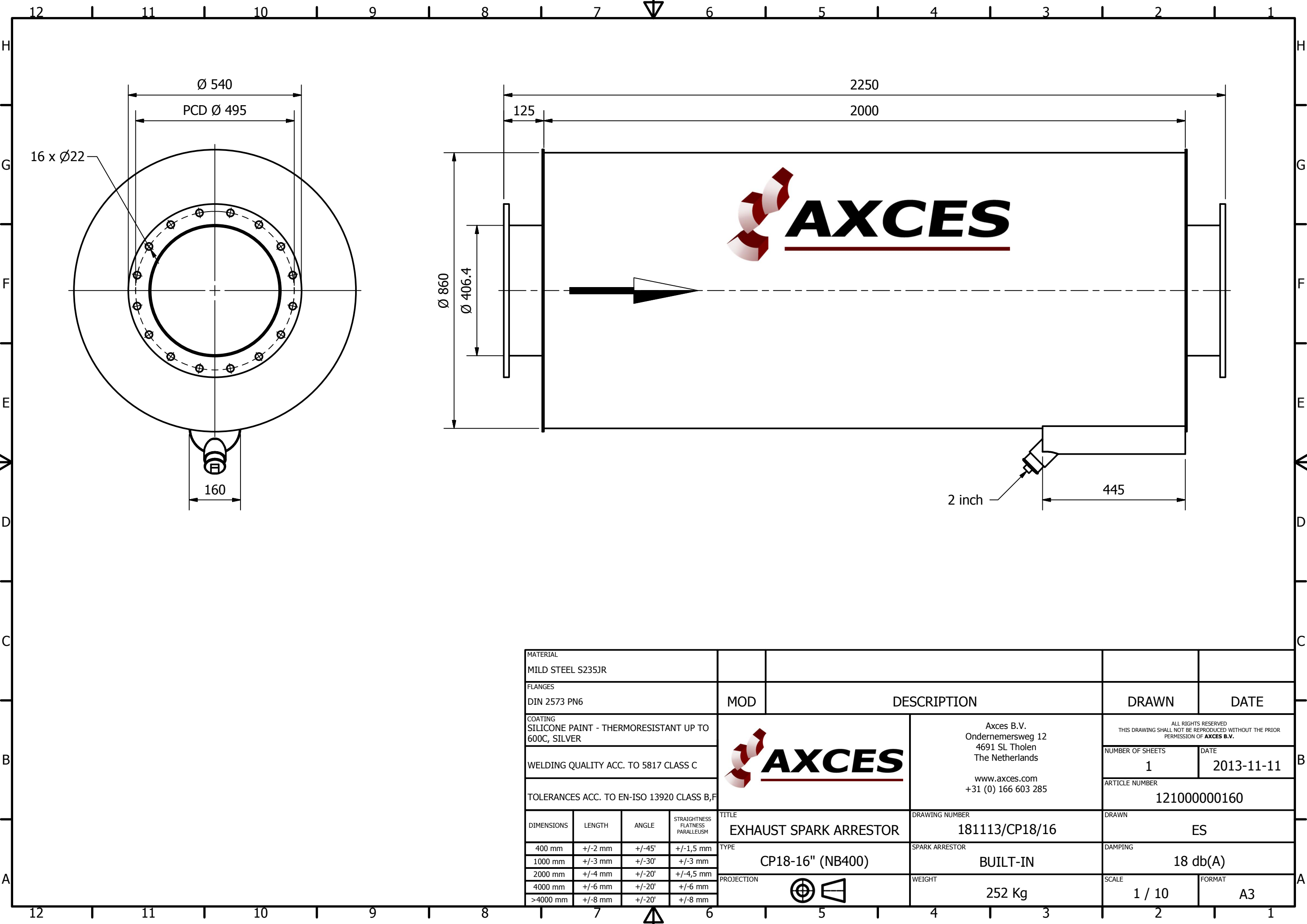
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						121000000100	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP18/10	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				CP18-10" (NB250)	BUILT-IN	18 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					141 Kg	1 / 8	A3



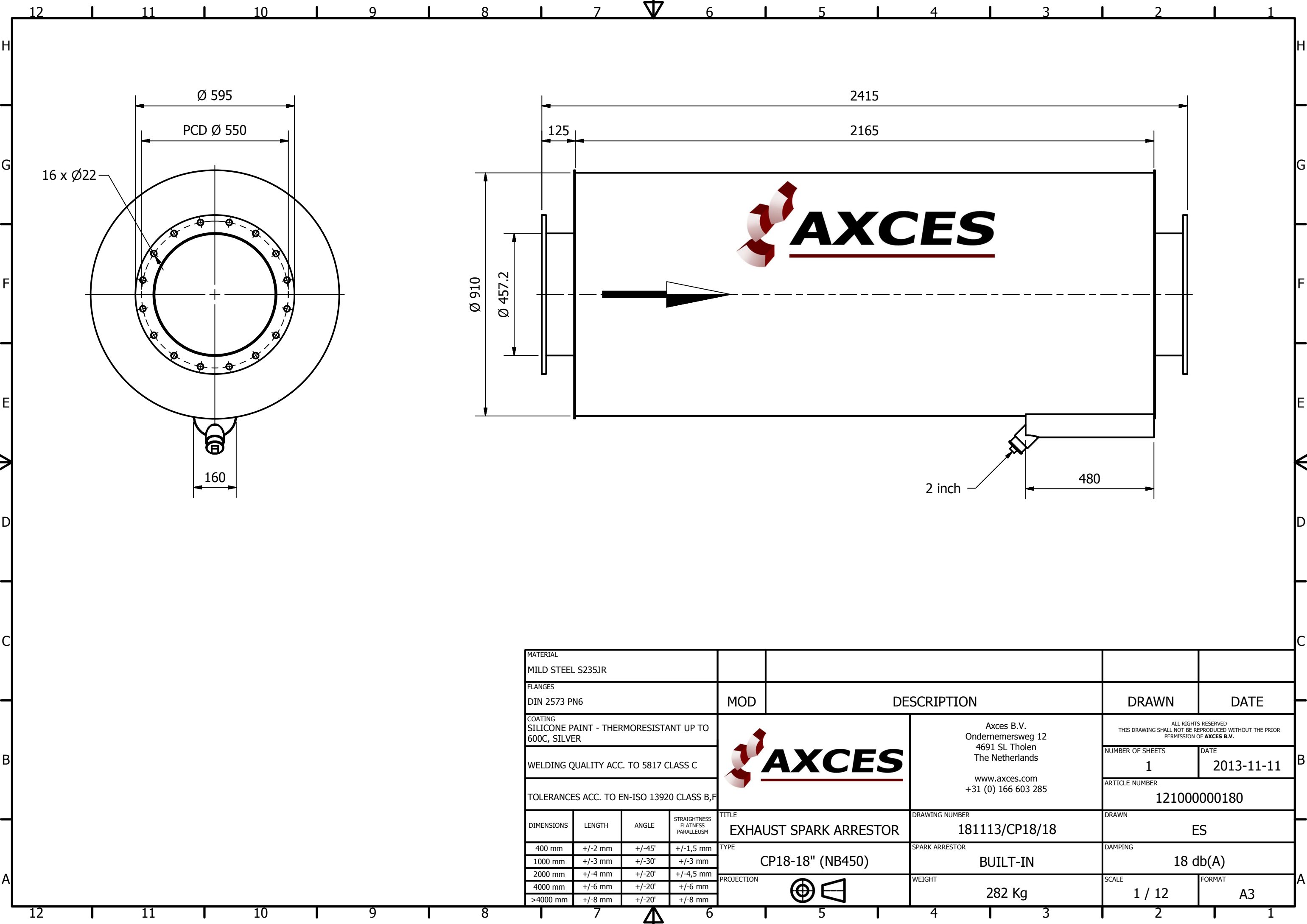
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/12	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-12" (NB300)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 188 Kg	SCALE 1 / 10	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



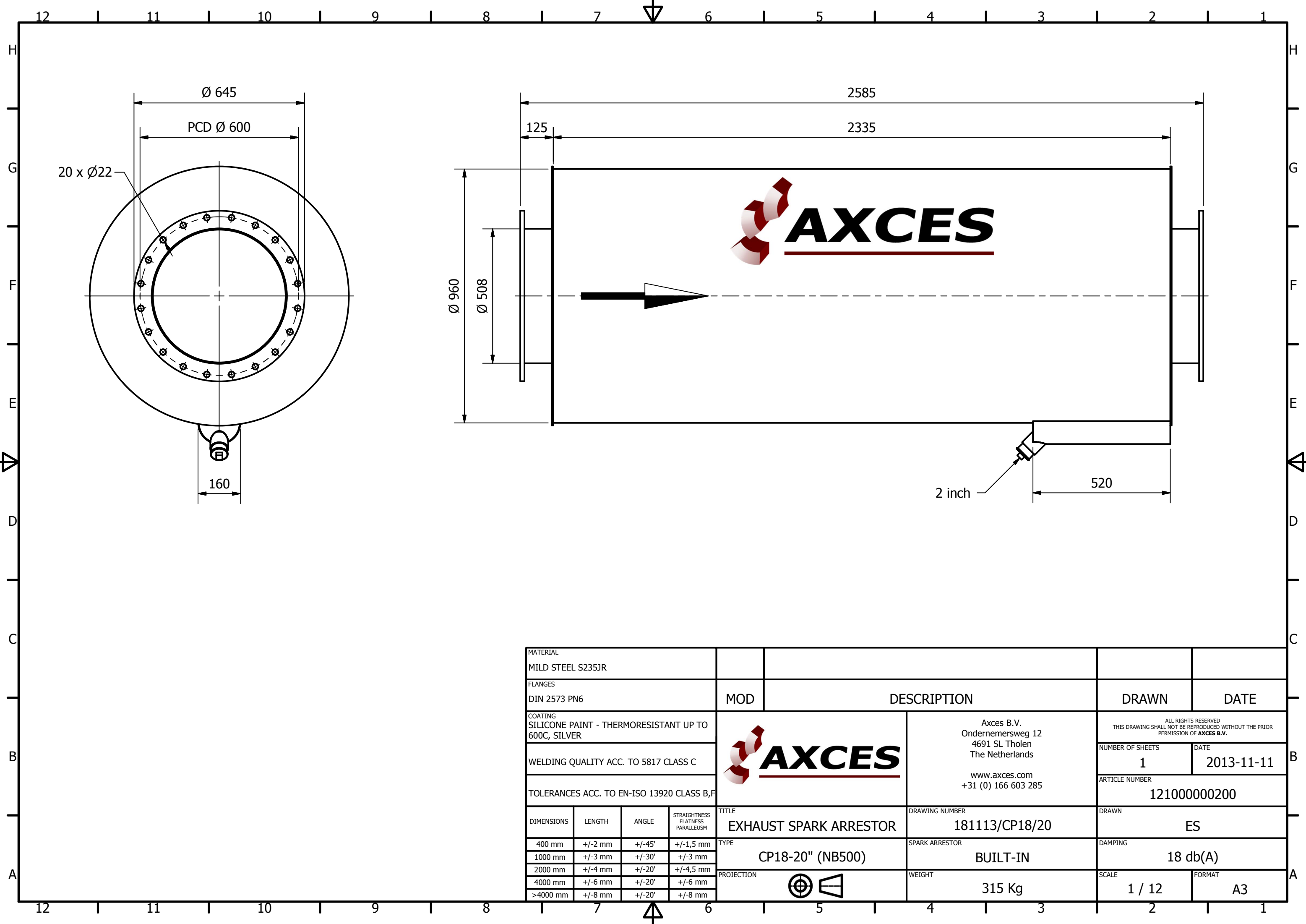
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axcres B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-11
						ARTICLE NUMBER	
						121000000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP18/14	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	CP18-14" (NB350)	BUILT-IN	18 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm	PROJECTION	WEIGHT	SCALE	FORMAT
					218 Kg	1 / 10	A3



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000160	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/16	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-16" (NB400)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 252 Kg	SCALE 1 / 10	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-11
						ARTICLE NUMBER	
						121000000180	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SPARK ARRESTOR	181113/CP18/18	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	CP18-18" (NB450)	BUILT-IN	18 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm	PROJECTION	WEIGHT	SCALE	FORMAT
					282 Kg	1 / 12	A3



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-11
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000200	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR	DRAWING NUMBER 181113/CP18/20	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-20" (NB500)	SPARK ARRESTOR BUILT-IN	DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 315 Kg	SCALE 1 / 12	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				