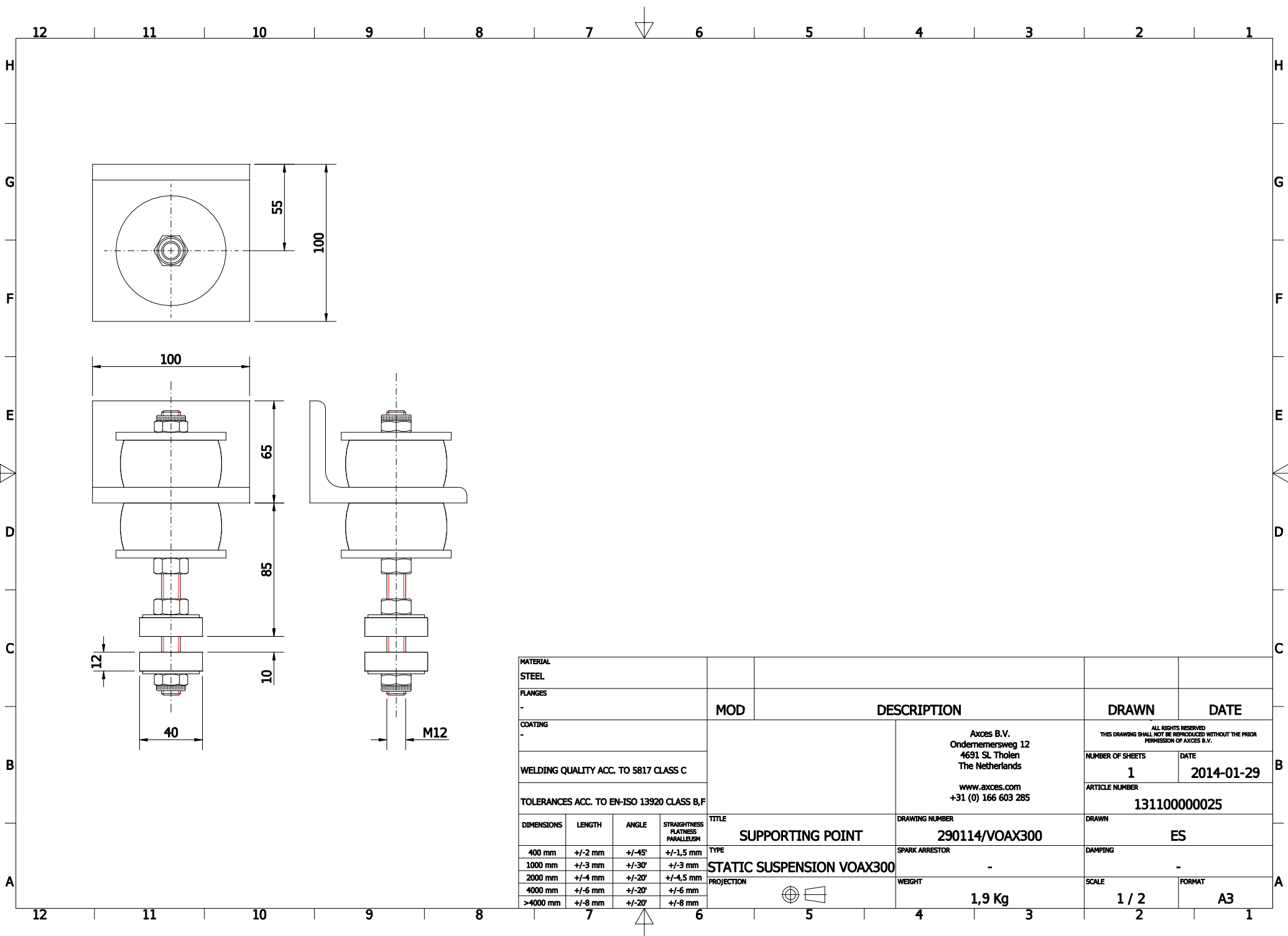
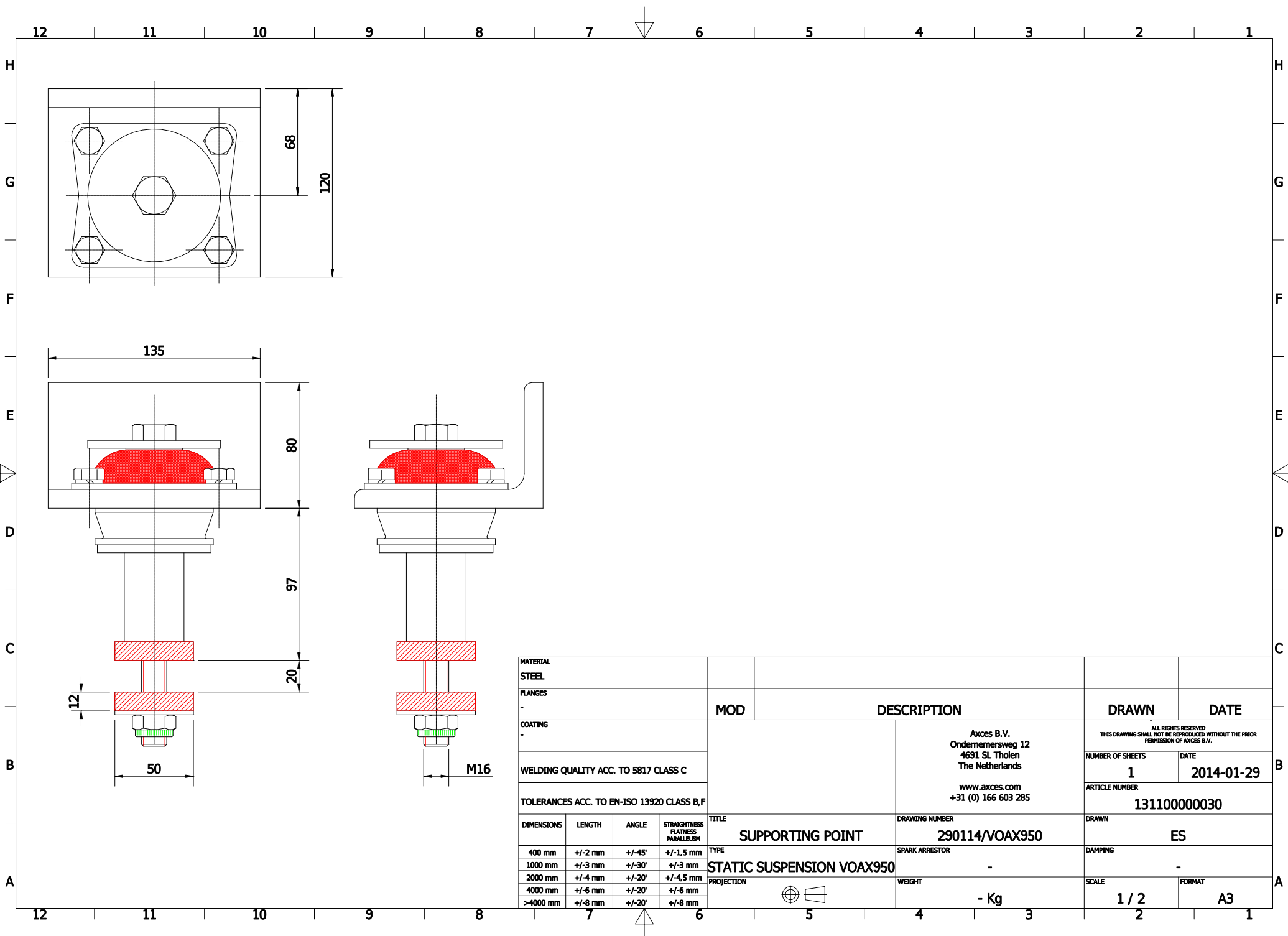




MATERIAL STEEL							
FLANGES -				MOD	DESCRIPTION	DRAWN	DATE
COATING -					Axces B.V. Ondememersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2014-01-29
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELISM	TITLE SUPPORTING POINT	DRAWING NUMBER 290114/VOAX300	DRAWN ES	
400 mm	+/-2 mm	+/-45°	+/-1,5 mm	TYPE STATIC SUSPENSION VOAX300	SPARK ARRESTOR -	DAMPING -	
1000 mm	+/-3 mm	+/-30°	+/-3 mm	PROJECTION 	WEIGHT 1,9 Kg	SCALE 1 / 2	FORMAT A3
2000 mm	+/-4 mm	+/-20°	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20°	+/-6 mm				
>4000 mm	+/-8 mm	+/-20°	+/-8 mm				

MATERIAL STEEL							
FLANGES -				MOD	DESCRIPTION	DRAWN	DATE
COATING -							
WELDING QUALITY ACC. TO 5817 CLASS C							
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F				ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V. NUMBER OF SHEETS 1 DATE 2014-01-29 ARTICLE NUMBER 131100000020	AXCES B.V. Oudememmersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELISM		TITLE SUPPORTING POINT	DRAWING NUMBER 290114/VOAX520	DRAWN ES
400 mm	+/-2 mm	+/-45°	+/-1,5 mm		TYPE STATIC SUSPENSION VOAX520	SPARK ARRESTOR -	DAMPING -
1000 mm	+/-4 mm	+/-30°	+/-3 mm		PROJECTION 	WEIGHT - Kg	SCALE 1 / 2
2000 mm	+/-4 mm	+/-20°	+/-4,5 mm				FORMAT A3
4000 mm	+/-6 mm	+/-20°	+/-6 mm				
>4000 mm	+/-8 mm	+/-20°	+/-8 mm				



MATERIAL			
STEEL			
FLANGES			
-			
COATING			
-			
WELDING QUALITY ACC. TO 5817 CLASS C			
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELISM
400 mm	+/-2 mm	+/-45°	+/-1,5 mm
1000 mm	+/-3 mm	+/-30°	+/-3 mm
2000 mm	+/-4 mm	+/-20°	+/-4,5 mm
4000 mm	+/-6 mm	+/-20°	+/-6 mm
>4000 mm	+/-8 mm	+/-20°	+/-8 mm

MOD	DESCRIPTION		DRAWN	DATE
	Axces B.V. Ondemmersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
			NUMBER OF SHEETS	DATE
			12014-01-29	
			ARTICLE NUMBER	
			131100000030	
TITLE	DRAWING NUMBER	DRAWN		
SUPPORTING POINT	290114/VOAX950	ES		
TYPE	SPARK ARRESTOR	DAMPING		
STATIC SUSPENSION VOAX950	-	-		
PROJECTION	WEIGHT	SCALE		FORMAT
	- Kg	1 / 2		A3