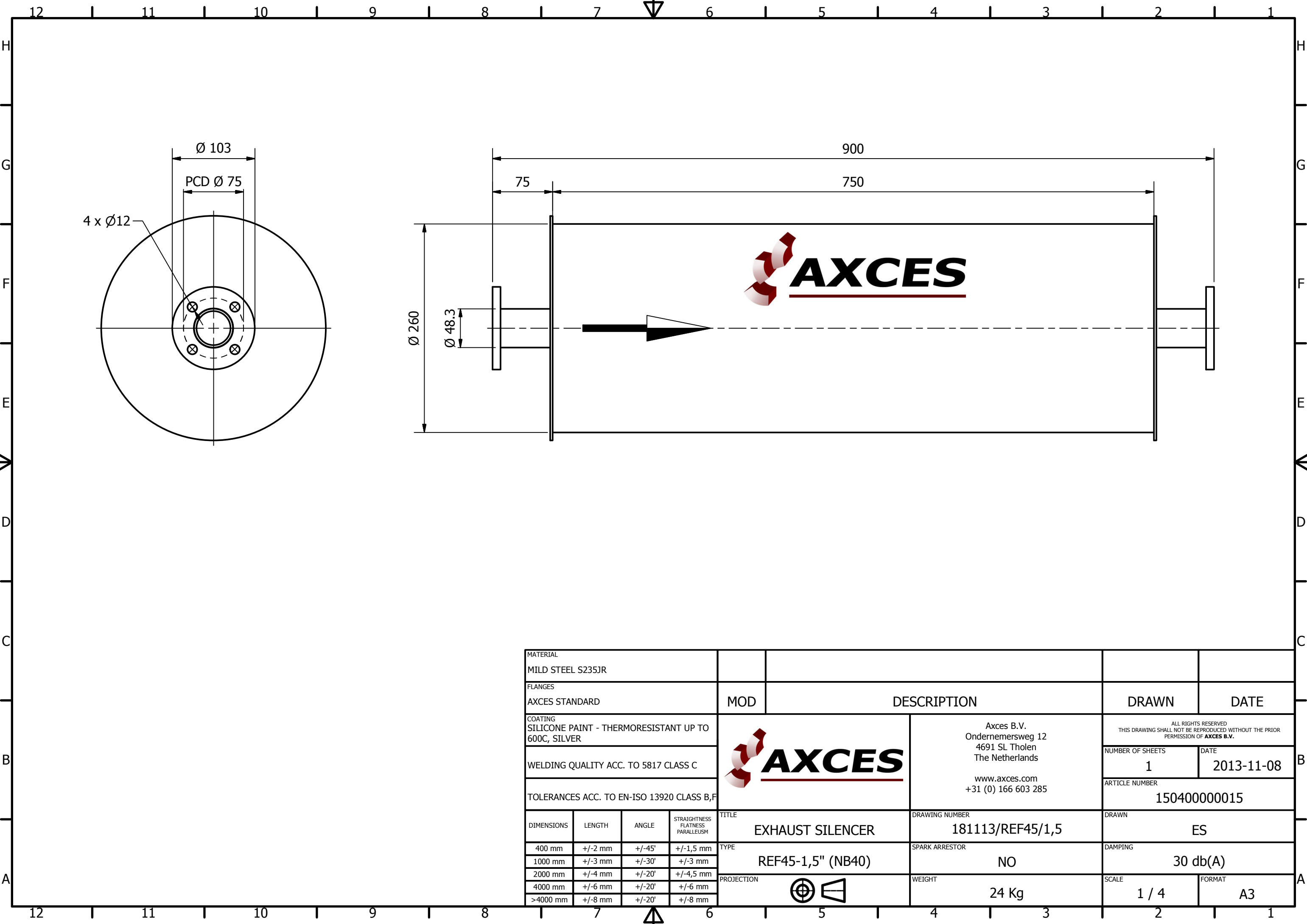
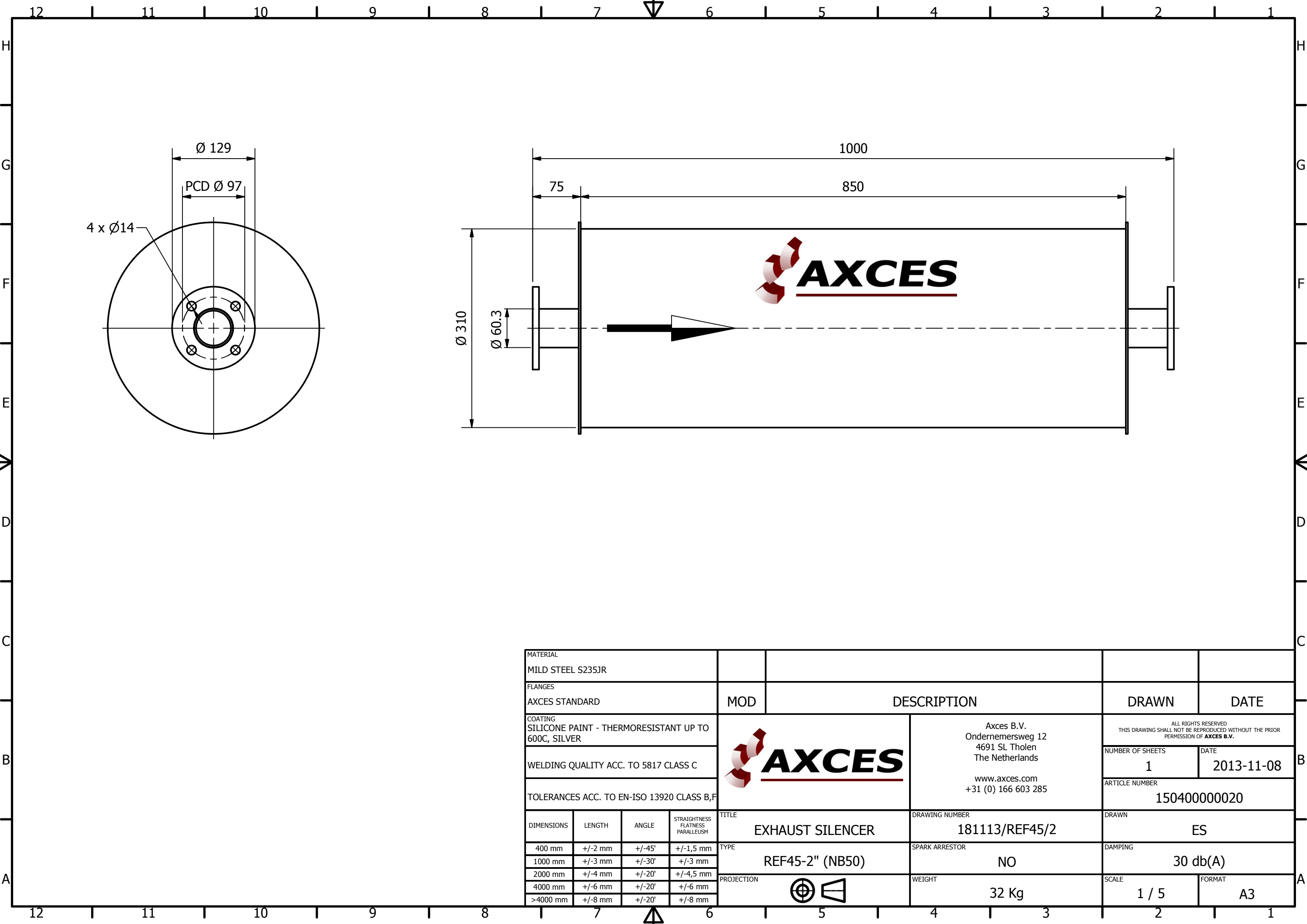
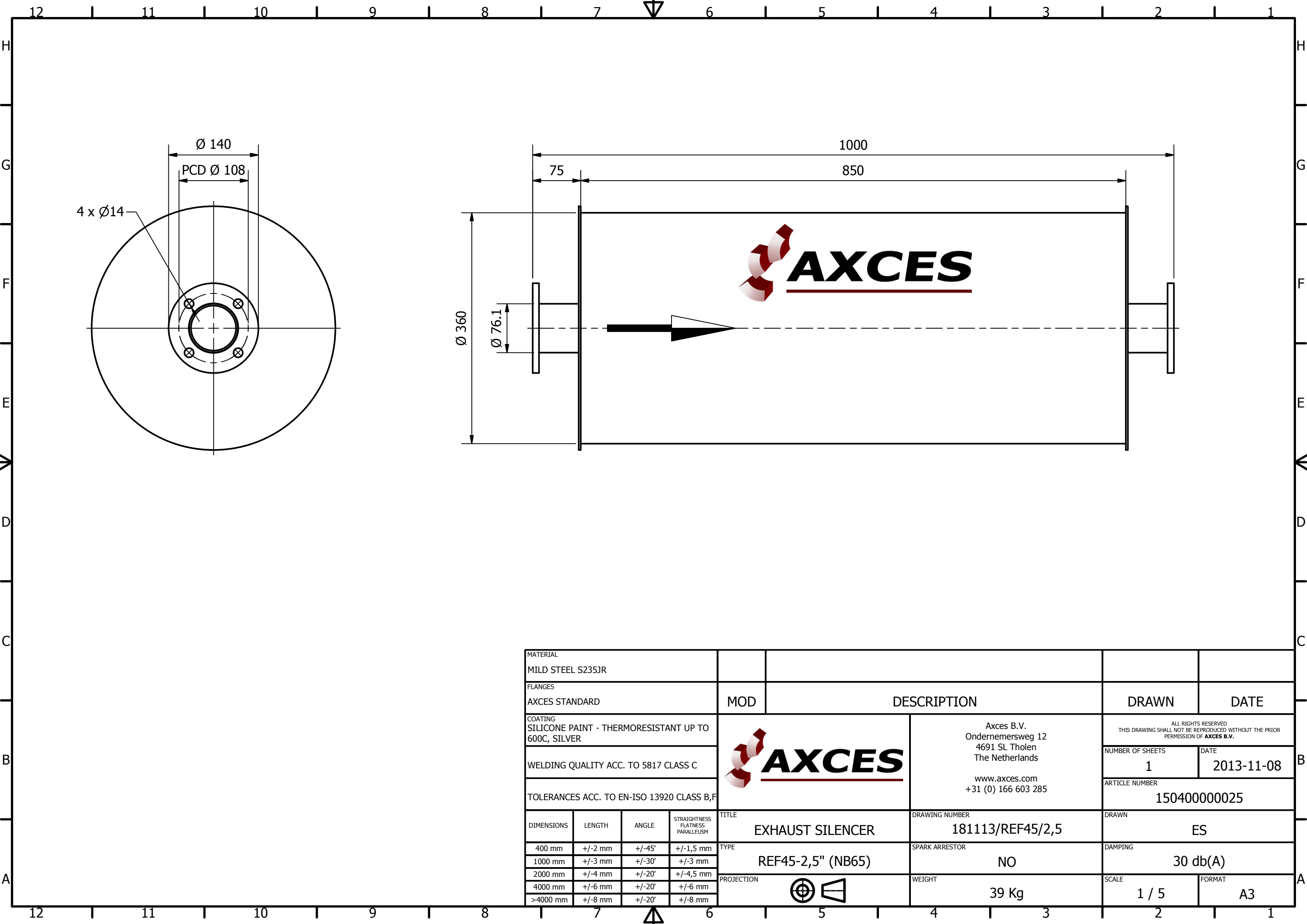




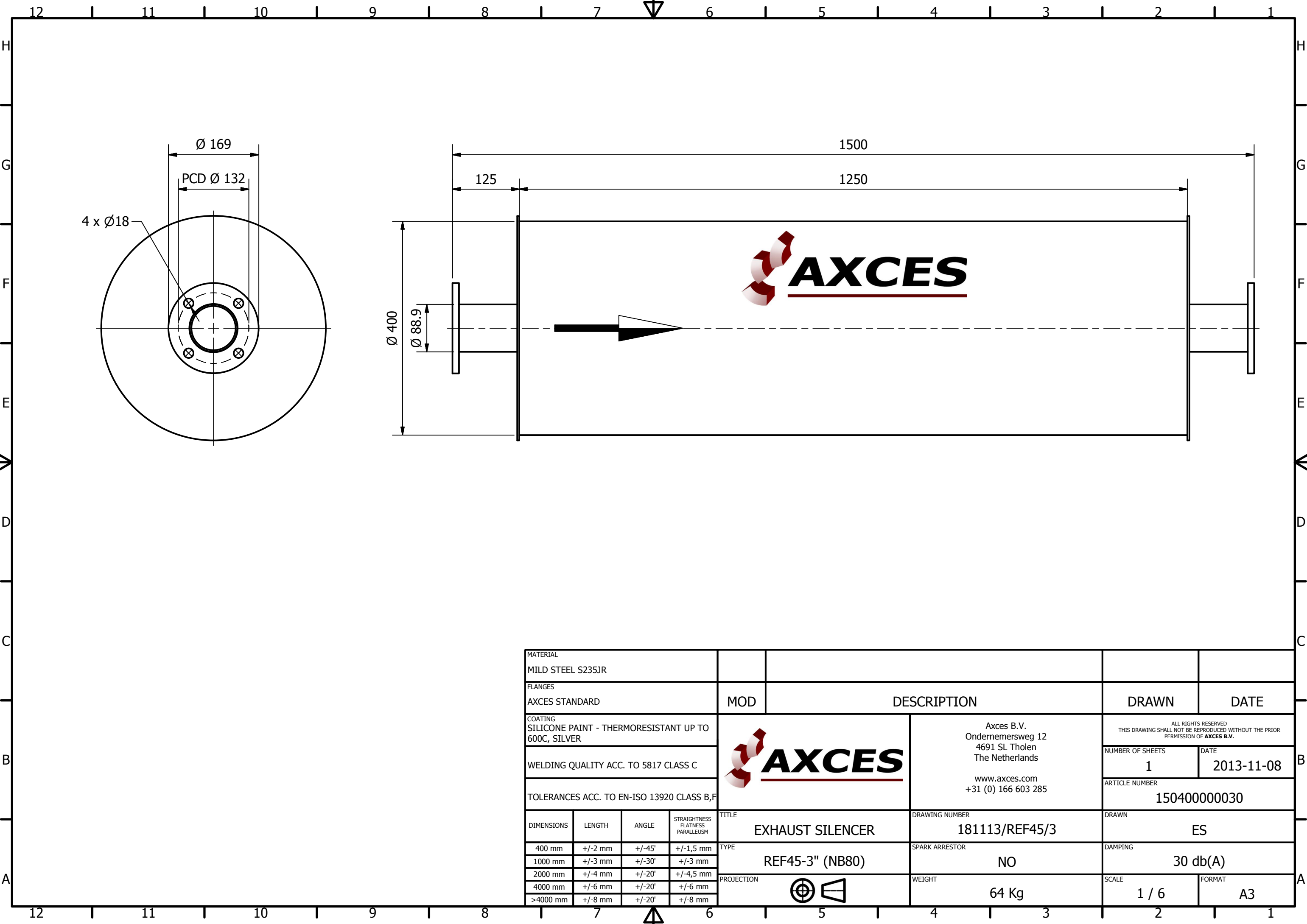
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
AXCES STANDARD							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-08
						ARTICLE NUMBER	
						150400000015	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/1,5	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	REF45-1,5" (NB40)	NO	30 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm		24 Kg	1 / 4	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



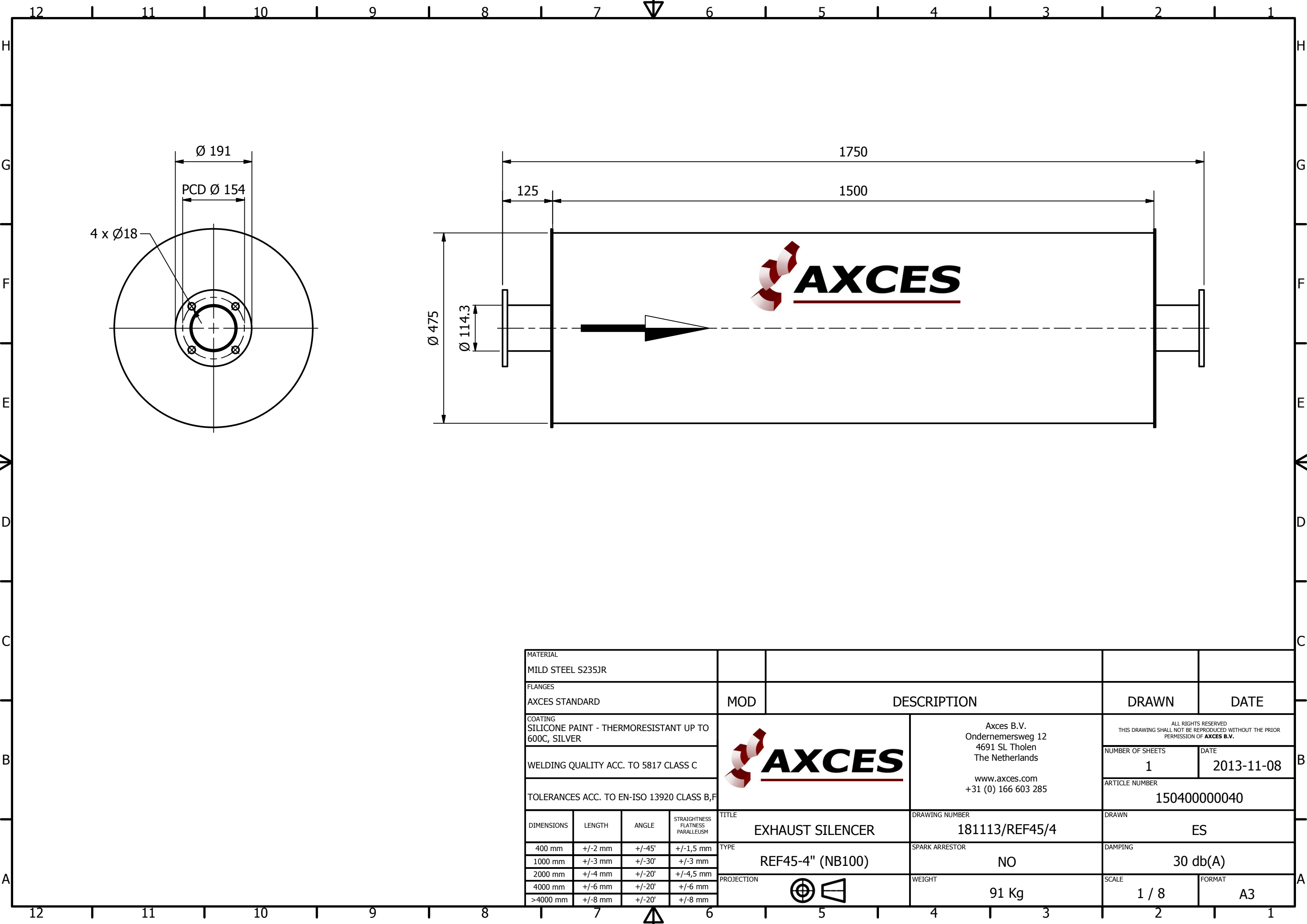
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000020	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/2	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-2" (NB50)	SPARK ARRESTOR NO	DAMPING 30 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 32 Kg	SCALE 1 / 5	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



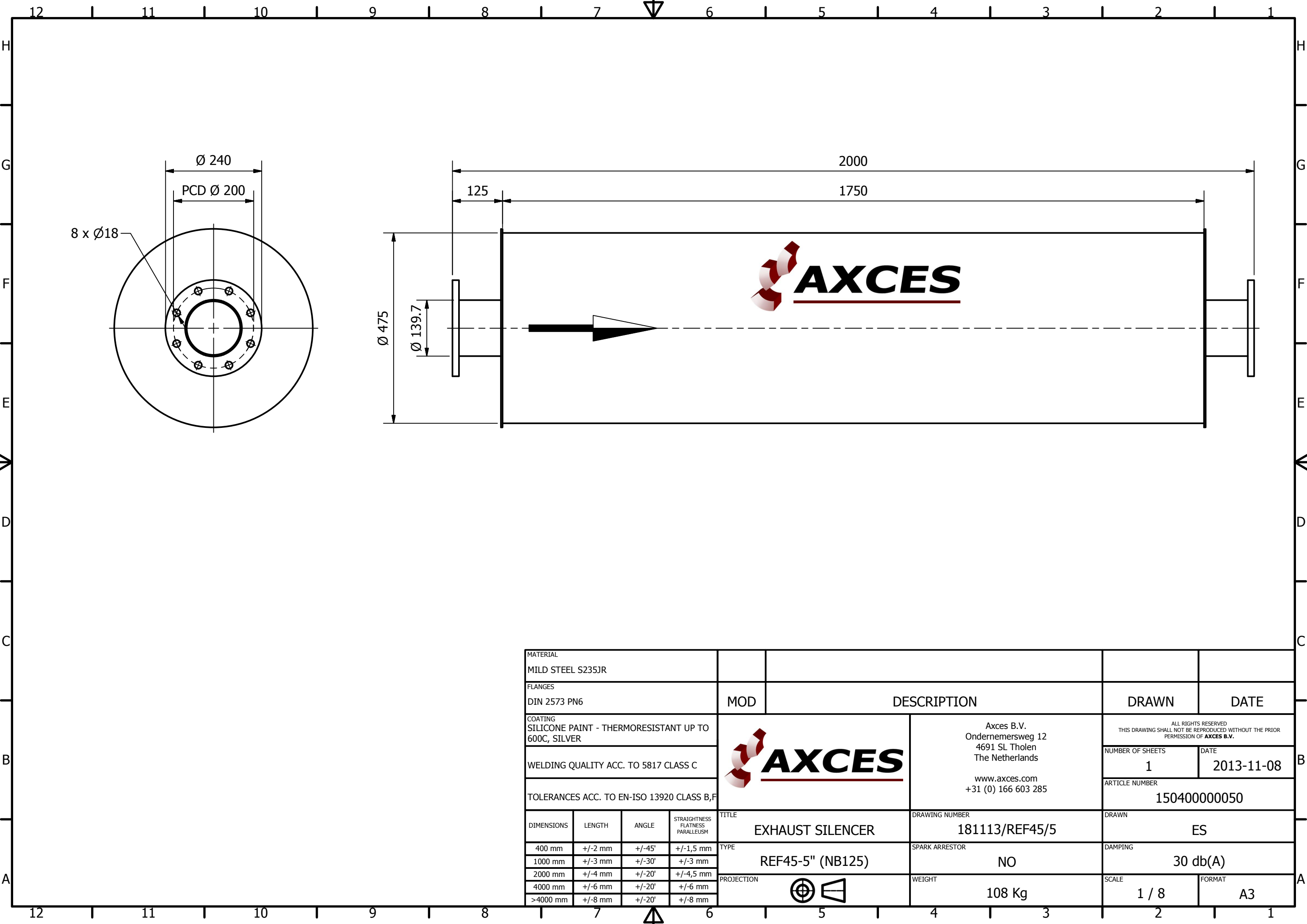
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
AXCES STANDARD							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE
						1	2013-11-08
						ARTICLE NUMBER	
						150400000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/2,5	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REF45-2,5" (NB65)	NO	30 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					39 Kg	1 / 5	A3



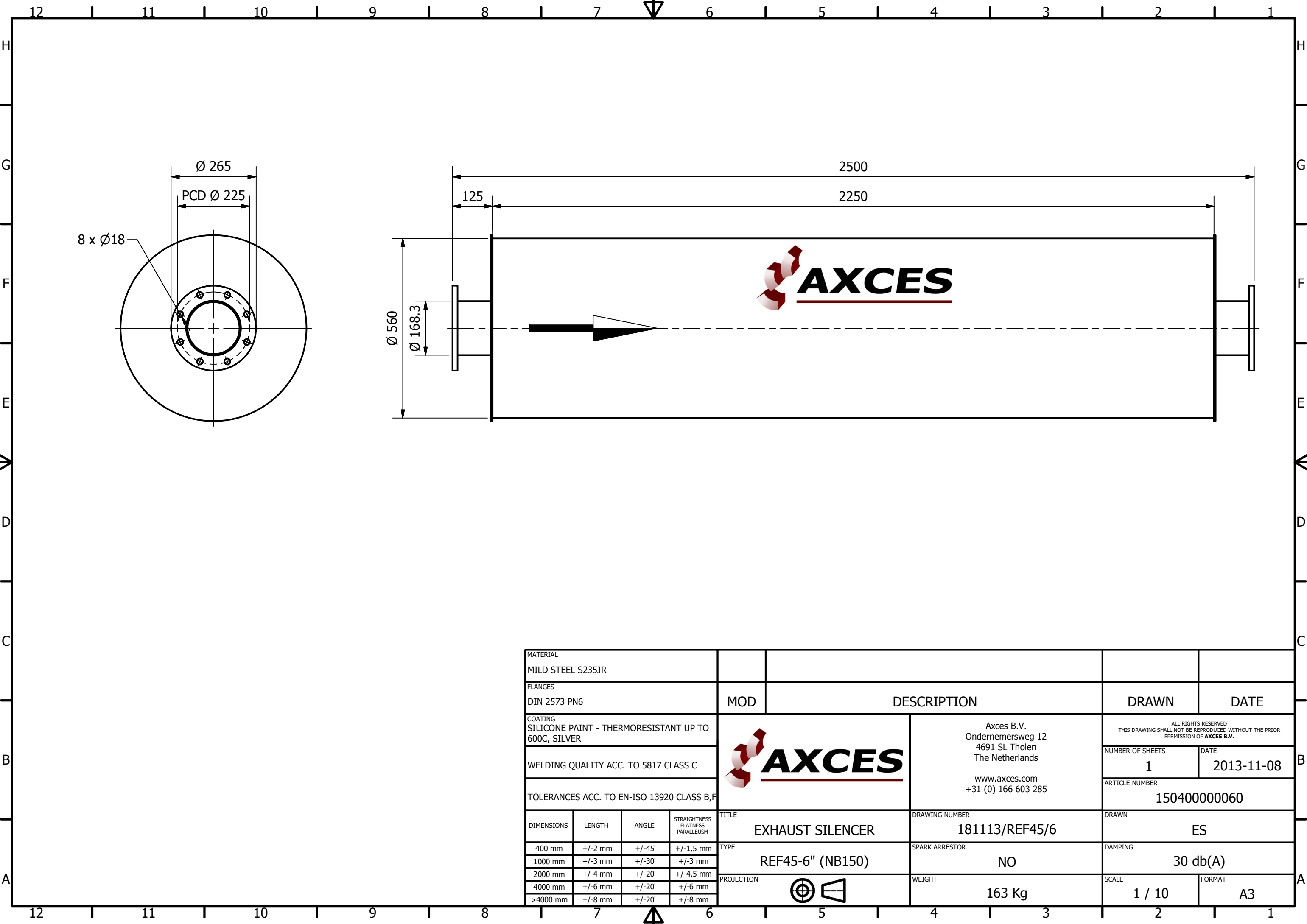
MATERIAL							
MILD STEEL S235JR							
FLANGES							
AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						150400000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/3	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REF45-3" (NB80)	NO	30 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					64 Kg	1 / 6	A3



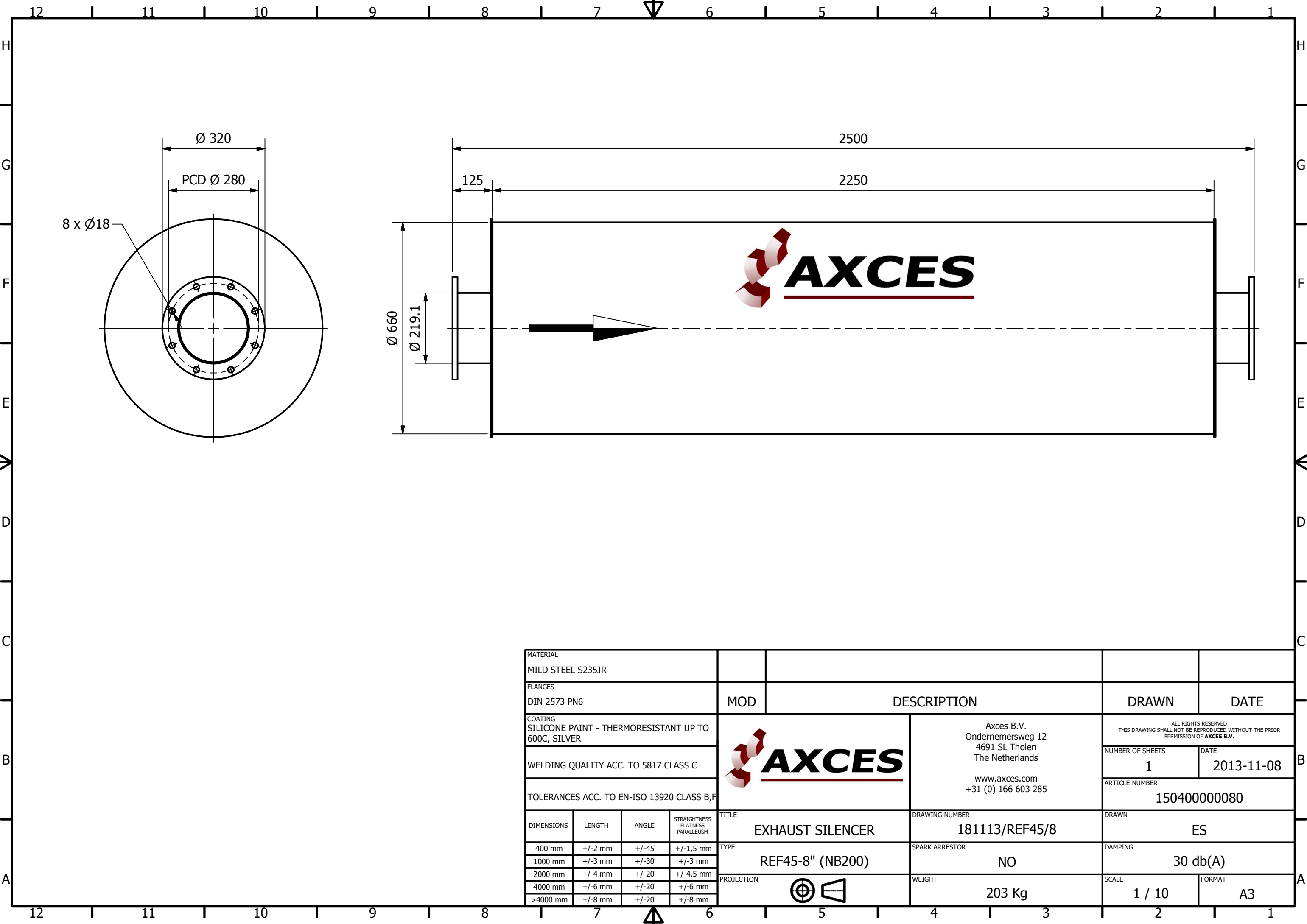
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-4" (NB100)	SPARK ARRESTOR NO	DAMPING 30 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 91 Kg	SCALE 1 / 8	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



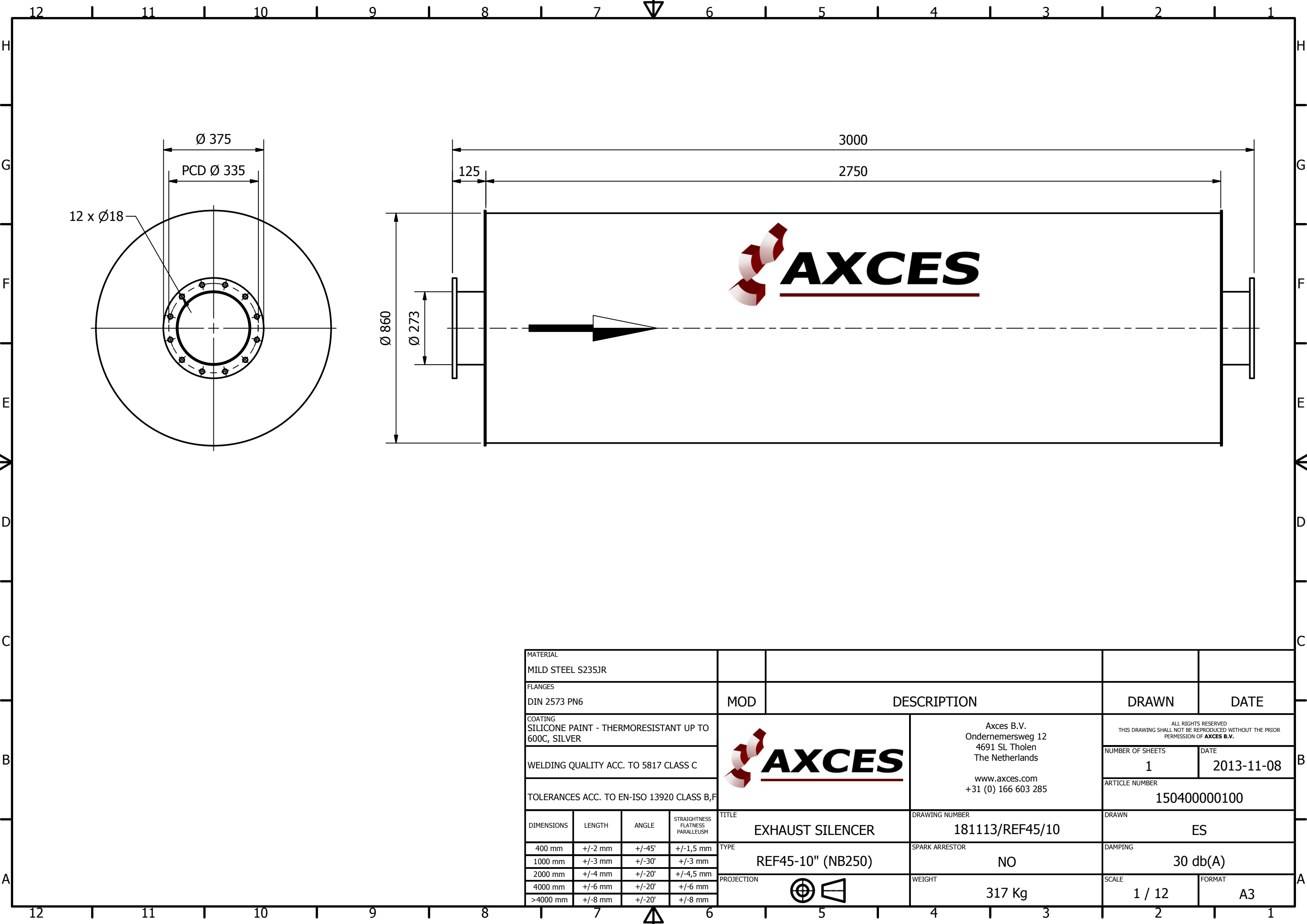
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						150400000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/5	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REF45-5" (NB125)	NO	30 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					108 Kg	1 / 8	A3



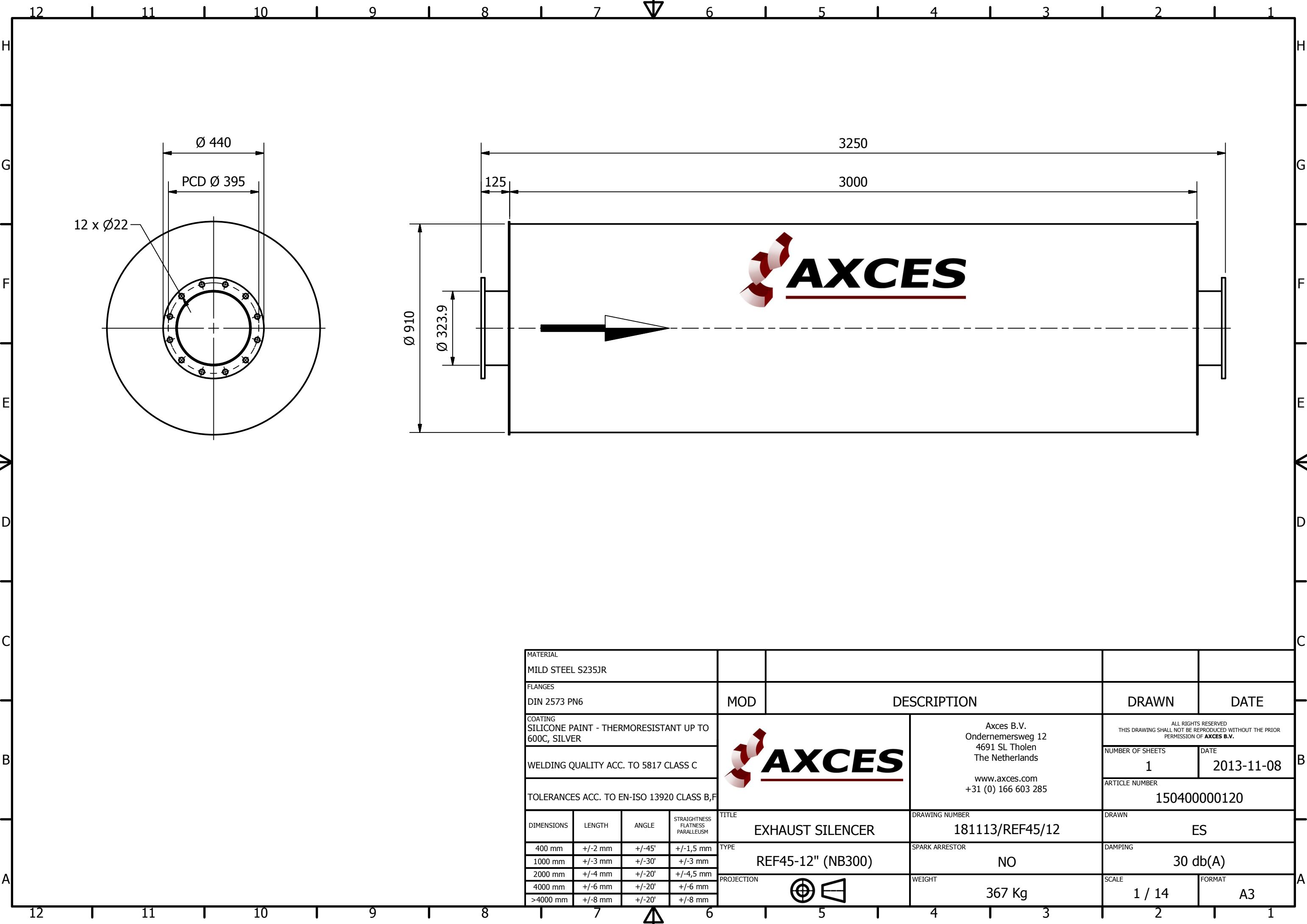
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						150400000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELEUM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/6	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REF45-6" (NB150)	NO	30 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					163 Kg	1 / 10	A3



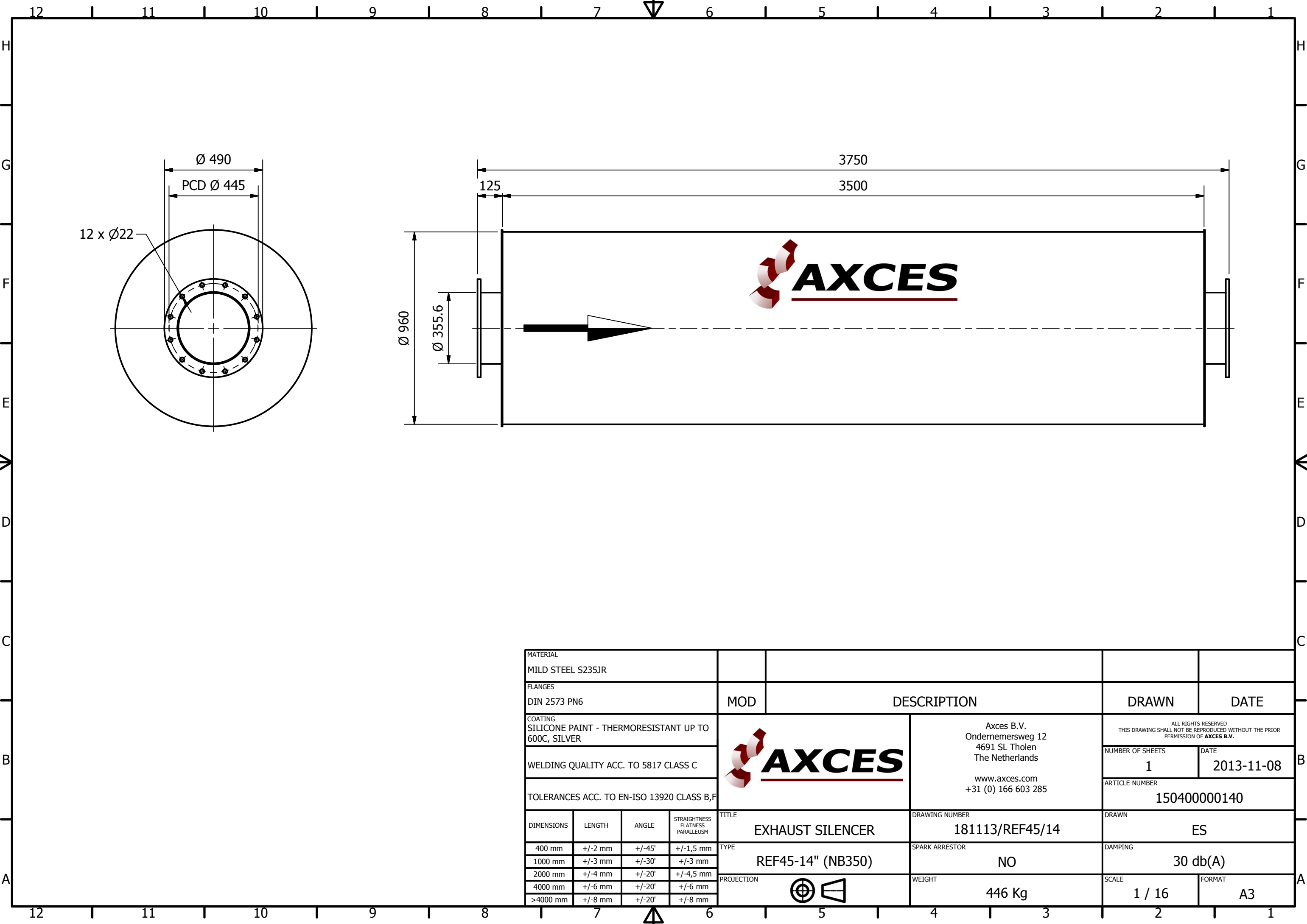
MATERIAL MILD STEEL S235JR								
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE	
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.		
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000080		
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/8	DRAWN ES		
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-8" (NB200)	SPARK ARRESTOR NO	DAMPING 30 db(A)		
1000 mm	+/-3 mm	+/-30'	+/-3 mm					
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 203 Kg	SCALE 1 / 10	FORMAT A3	
4000 mm	+/-6 mm	+/-20'	+/-6 mm					
>4000 mm	+/-8 mm	+/-20'	+/-8 mm					



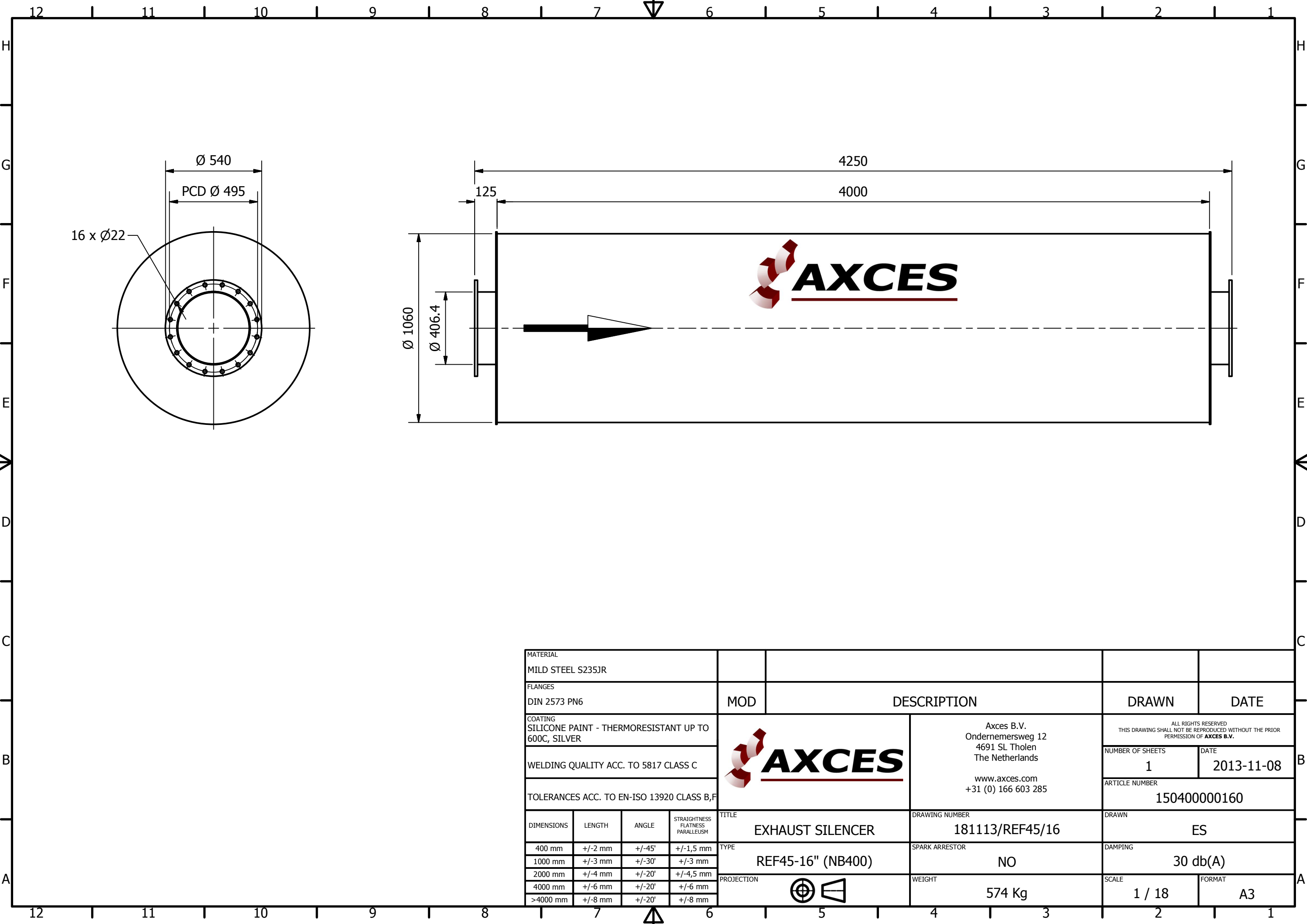
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				150400000100			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/10	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	REF45-10" (NB250)	NO	30 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm		317 Kg	1 / 12	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



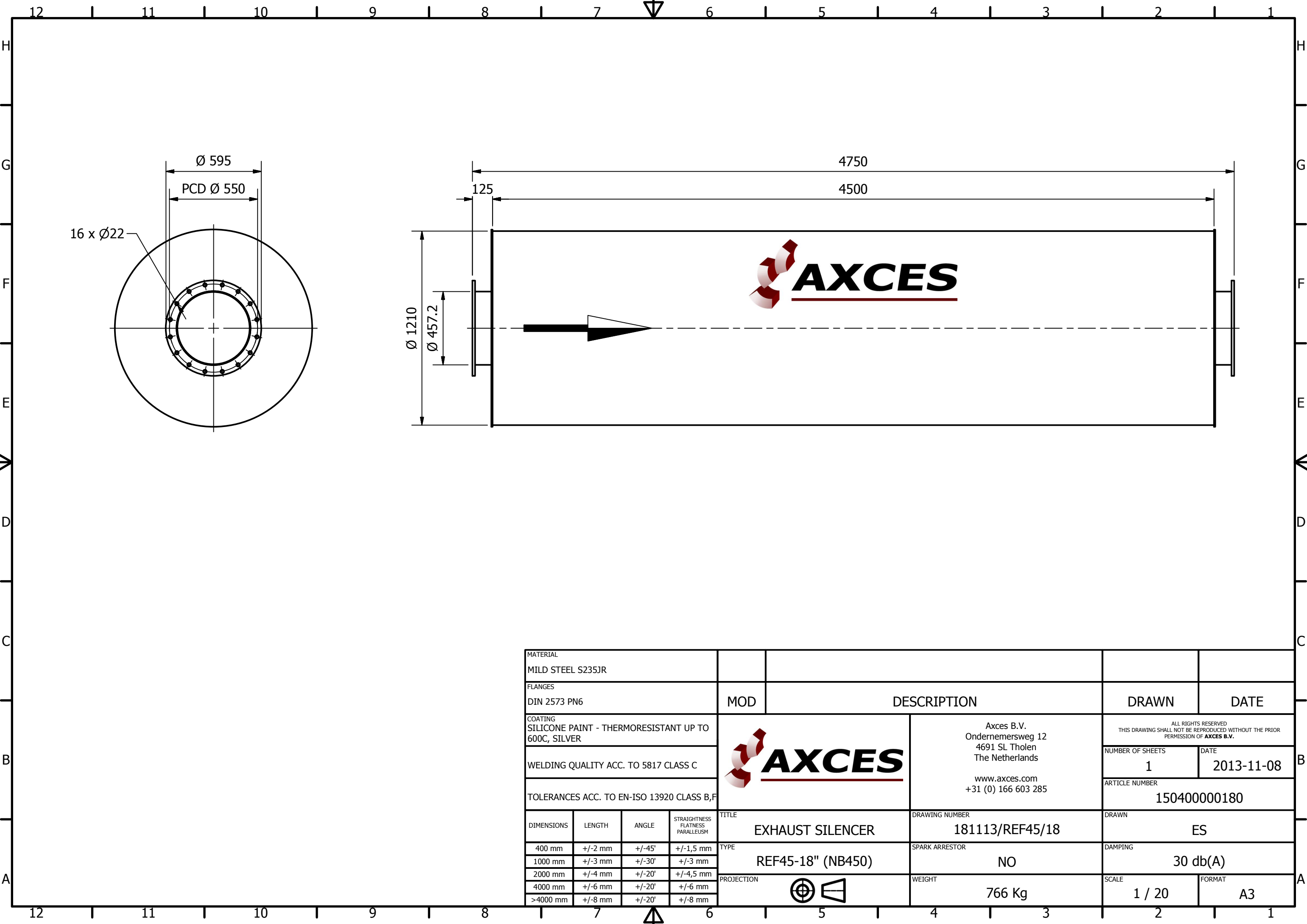
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/12	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-12" (NB300)	SPARK ARRESTOR NO	DAMPING 30 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 367 Kg	SCALE 1 / 14	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



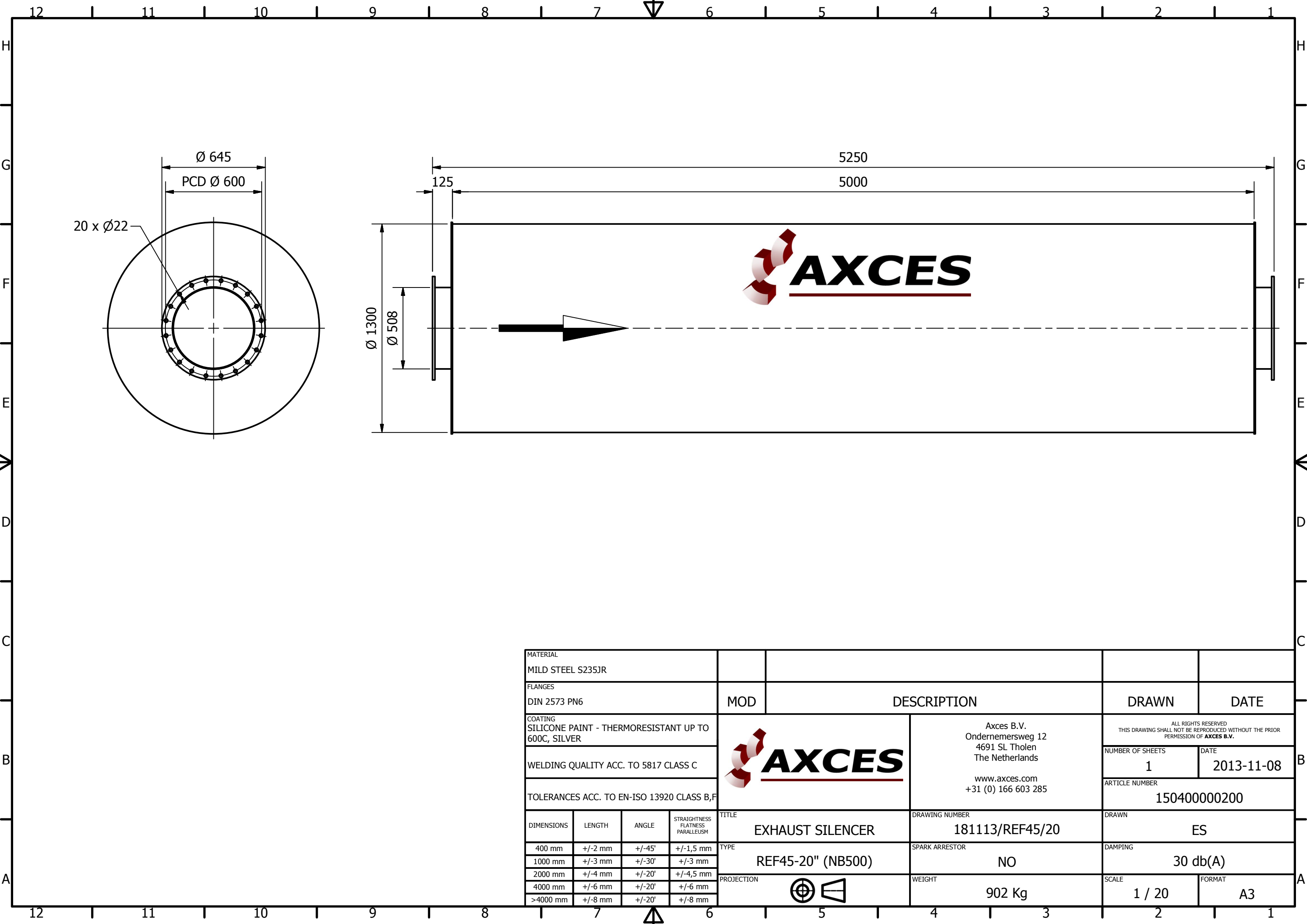
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-14" (NB350)	SPARK ARRESTOR NO	DAMPING 30 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 446 Kg	SCALE 1 / 16	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000160	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/16	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-16" (NB400)	SPARK ARRESTOR NO	DAMPING 30 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 574 Kg	SCALE 1 / 18	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 150400000180	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF45/18	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF45-18" (NB450)	SPARK ARRESTOR NO	DAMPING 30 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 766 Kg	SCALE 1 / 20	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-08
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						150400000200	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REF45/20	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	REF45-20" (NB500)	NO	30 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm		902 Kg	1 / 20	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				