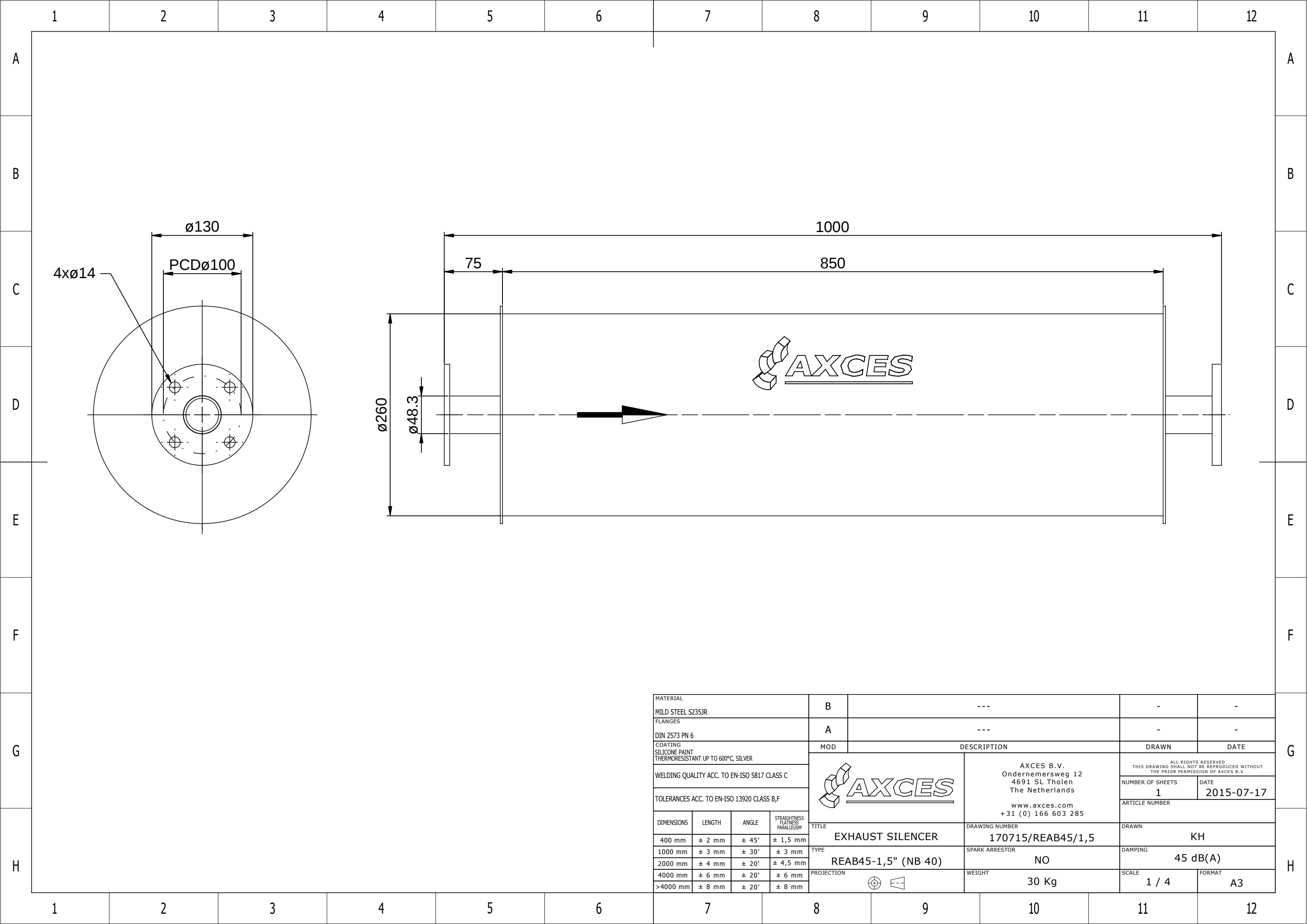
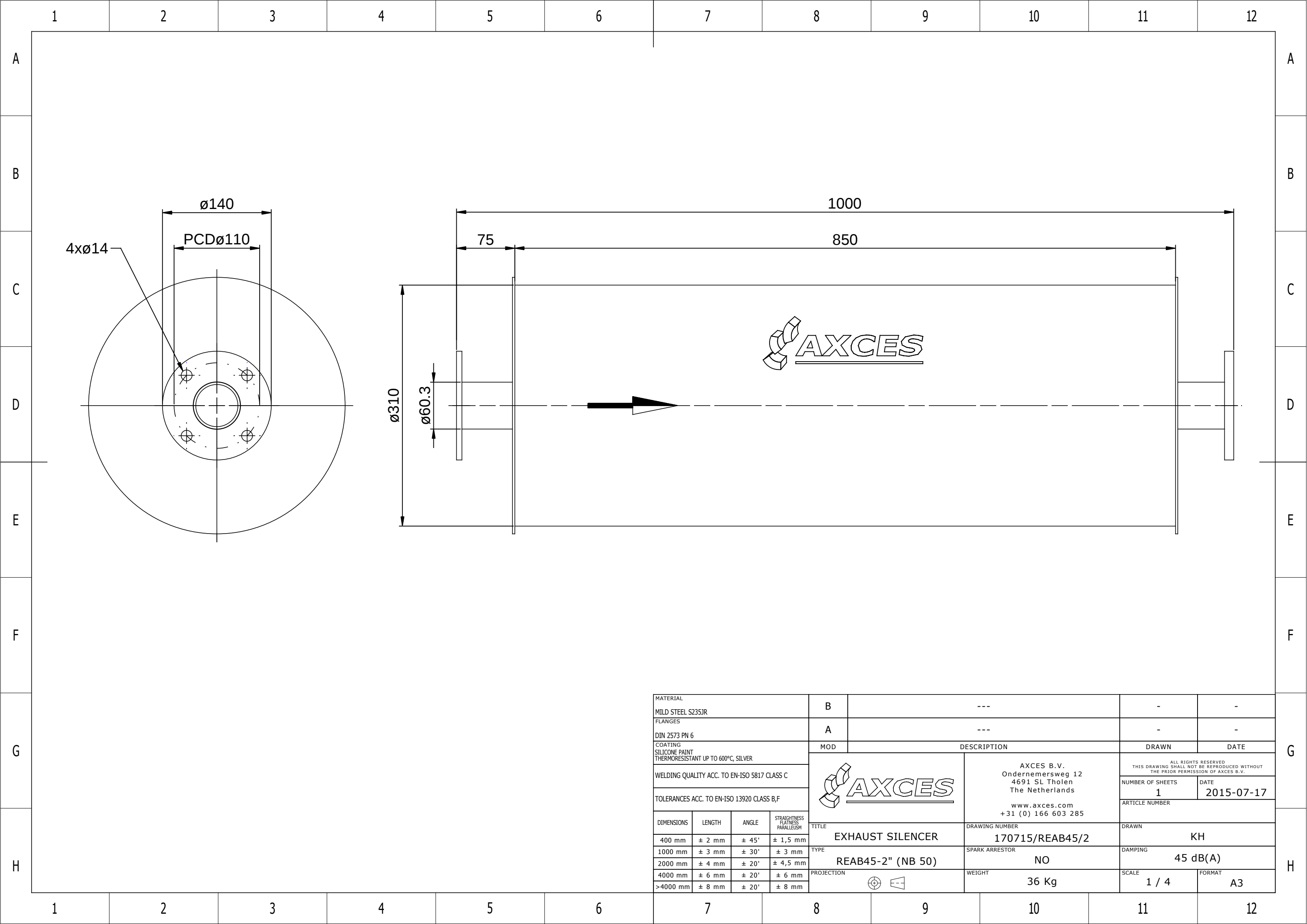
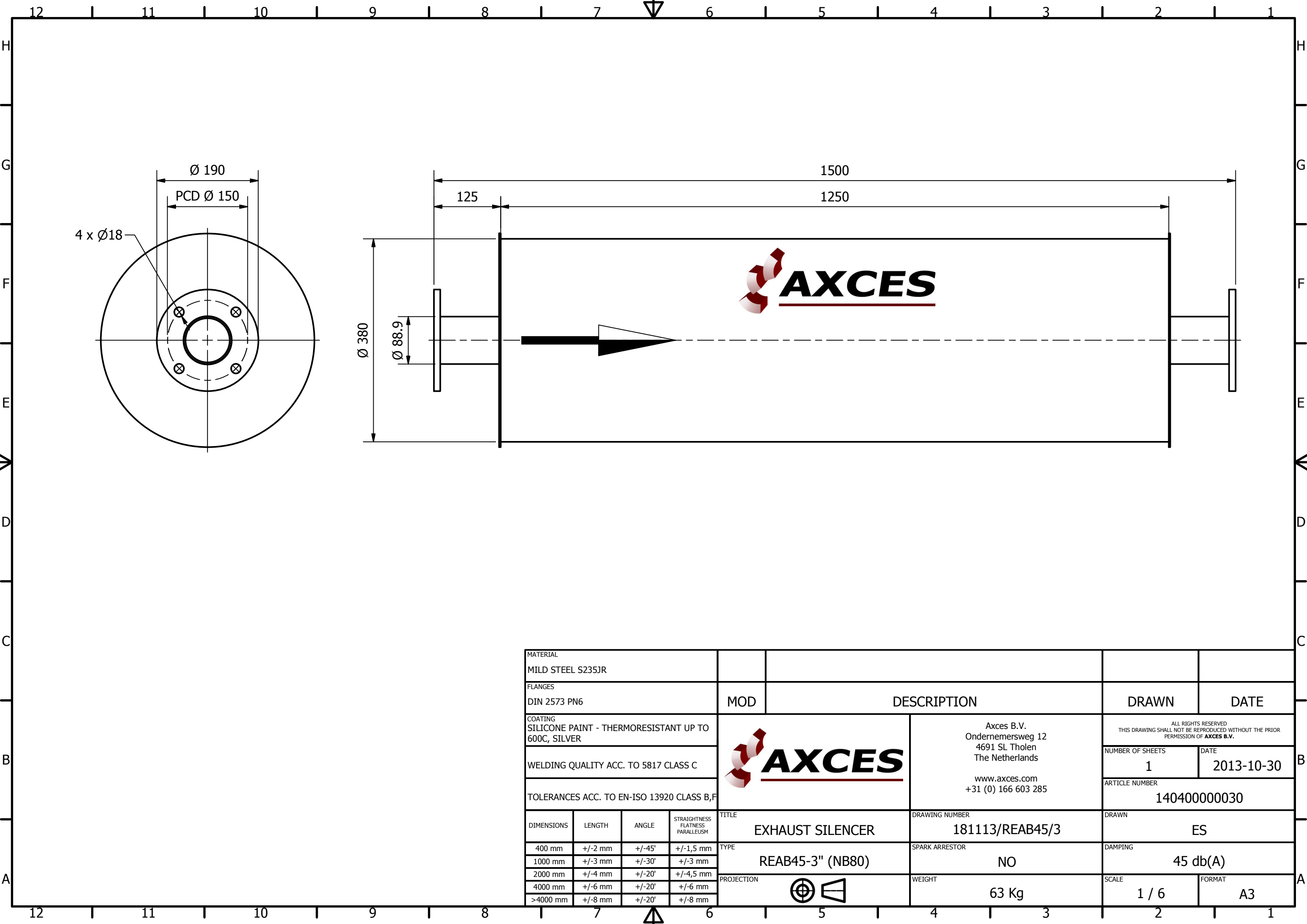
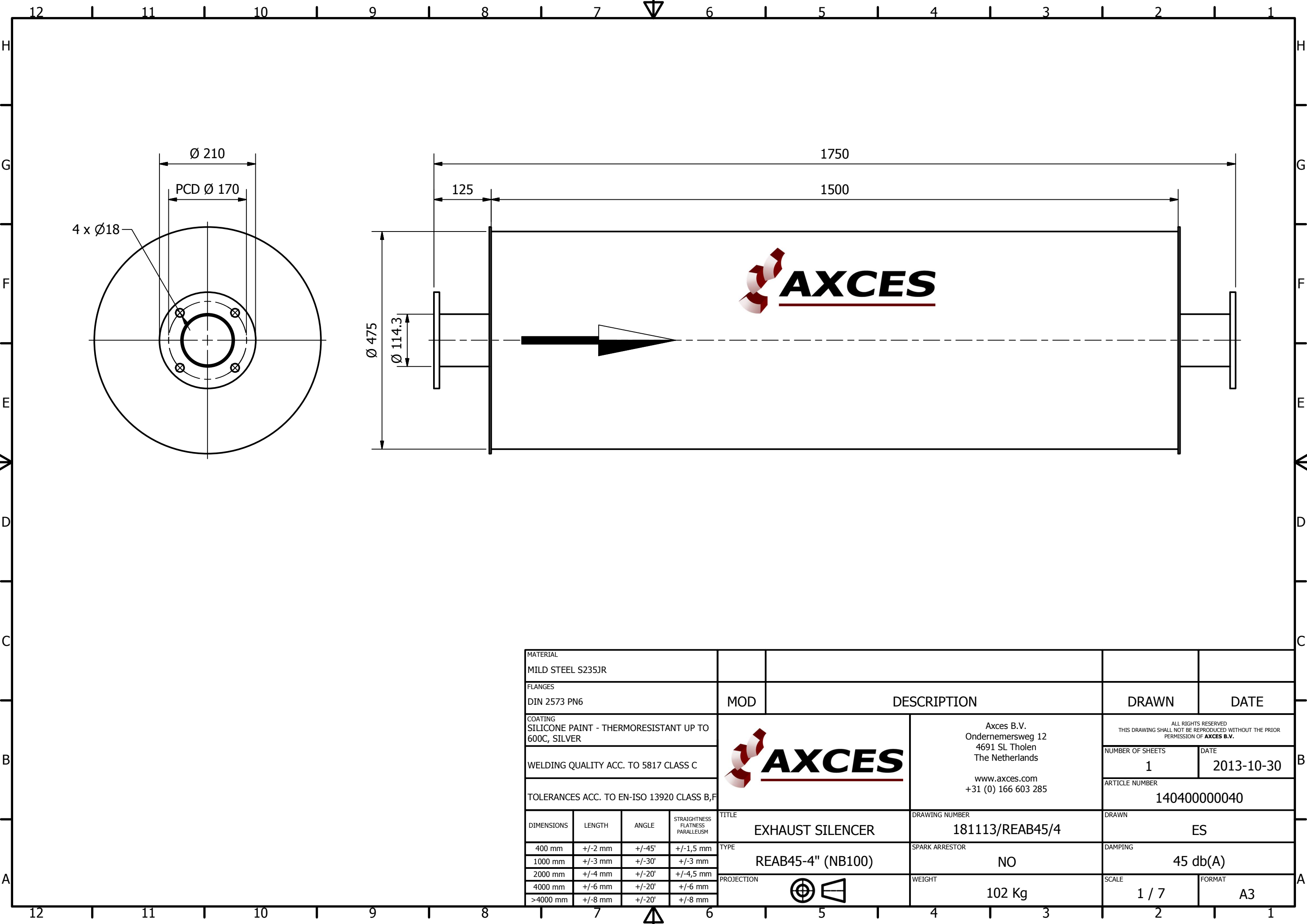




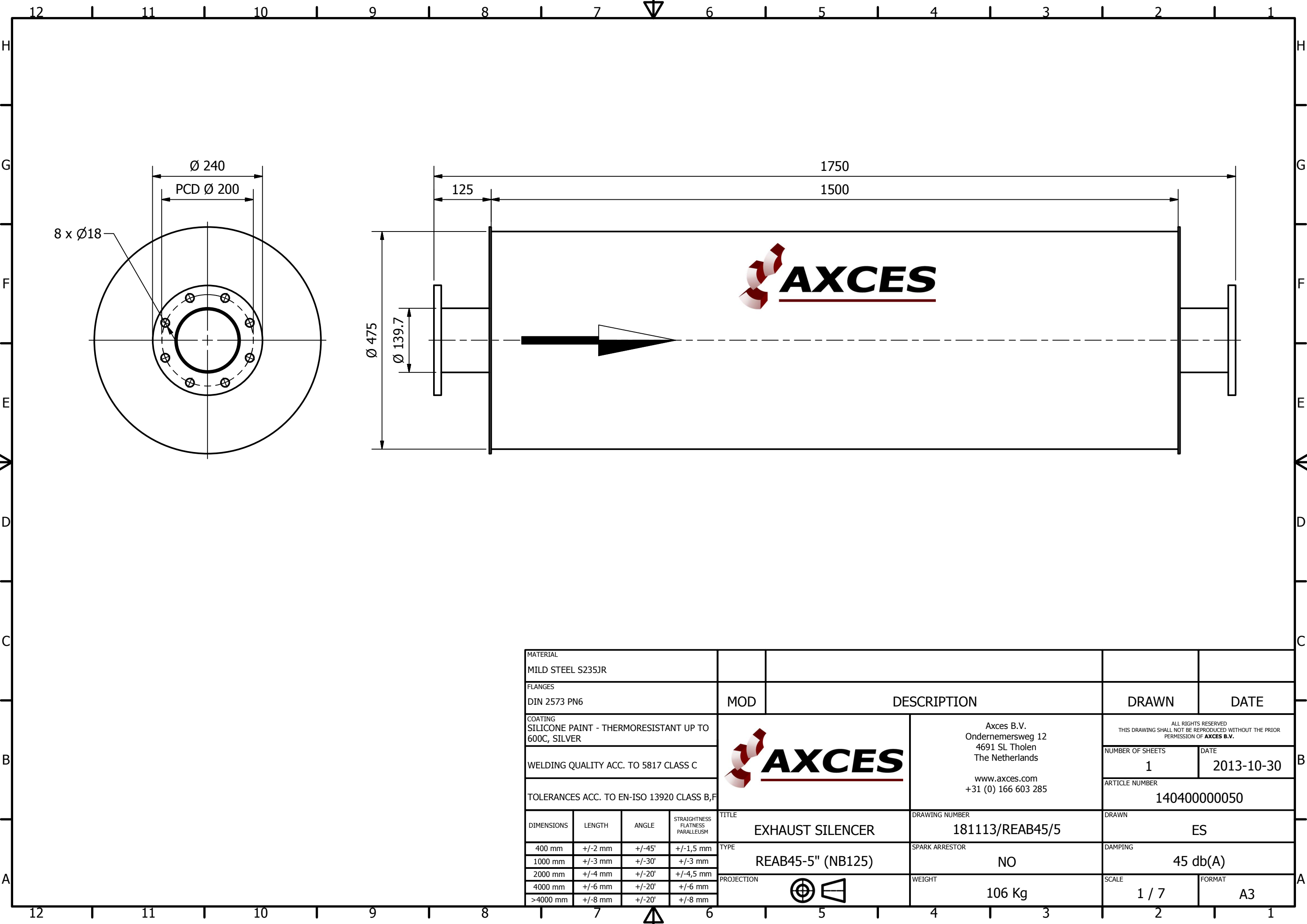




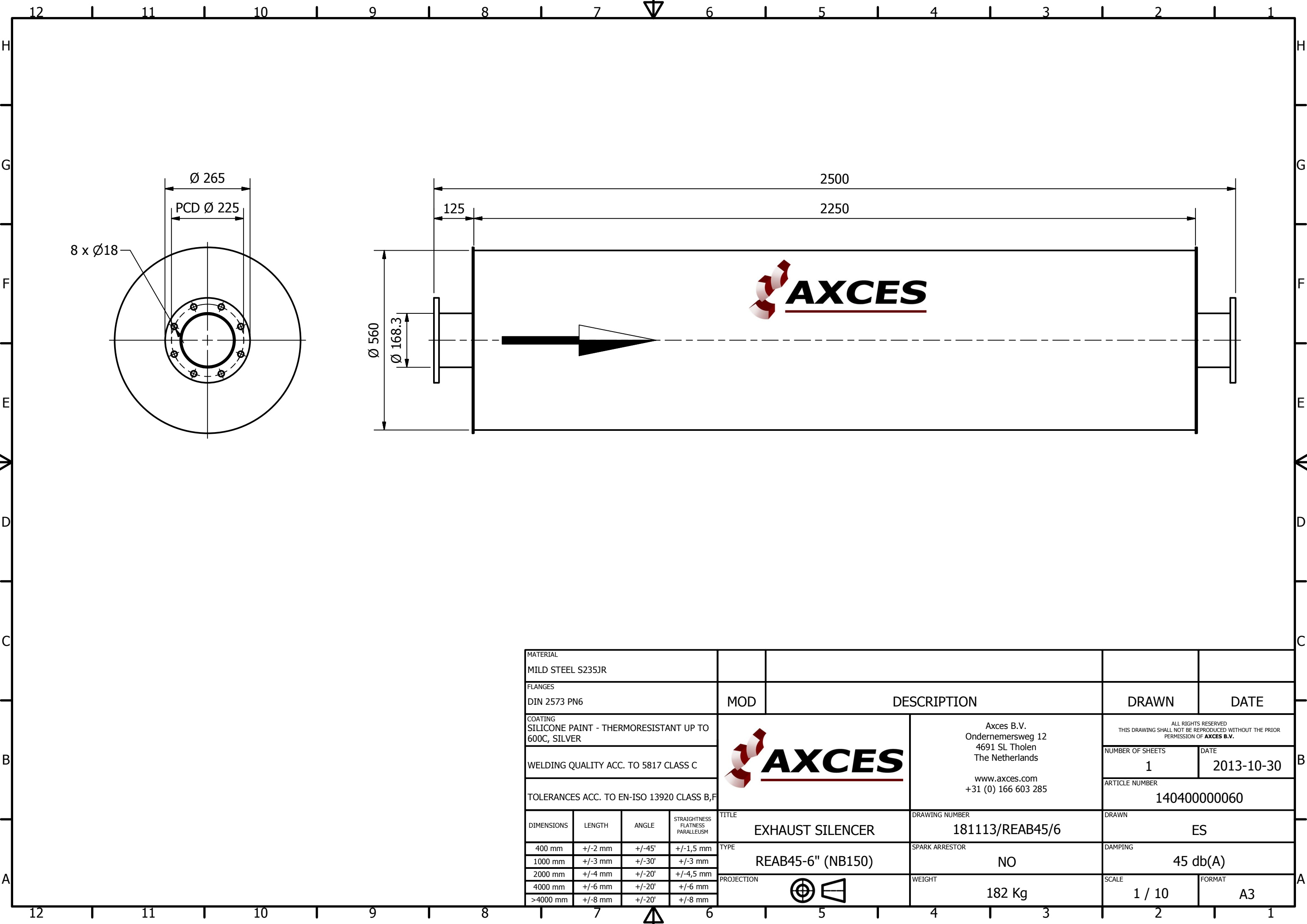
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 140400000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB45/3	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB45-3" (NB80)	NO	45 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					63 Kg	1 / 6	A3

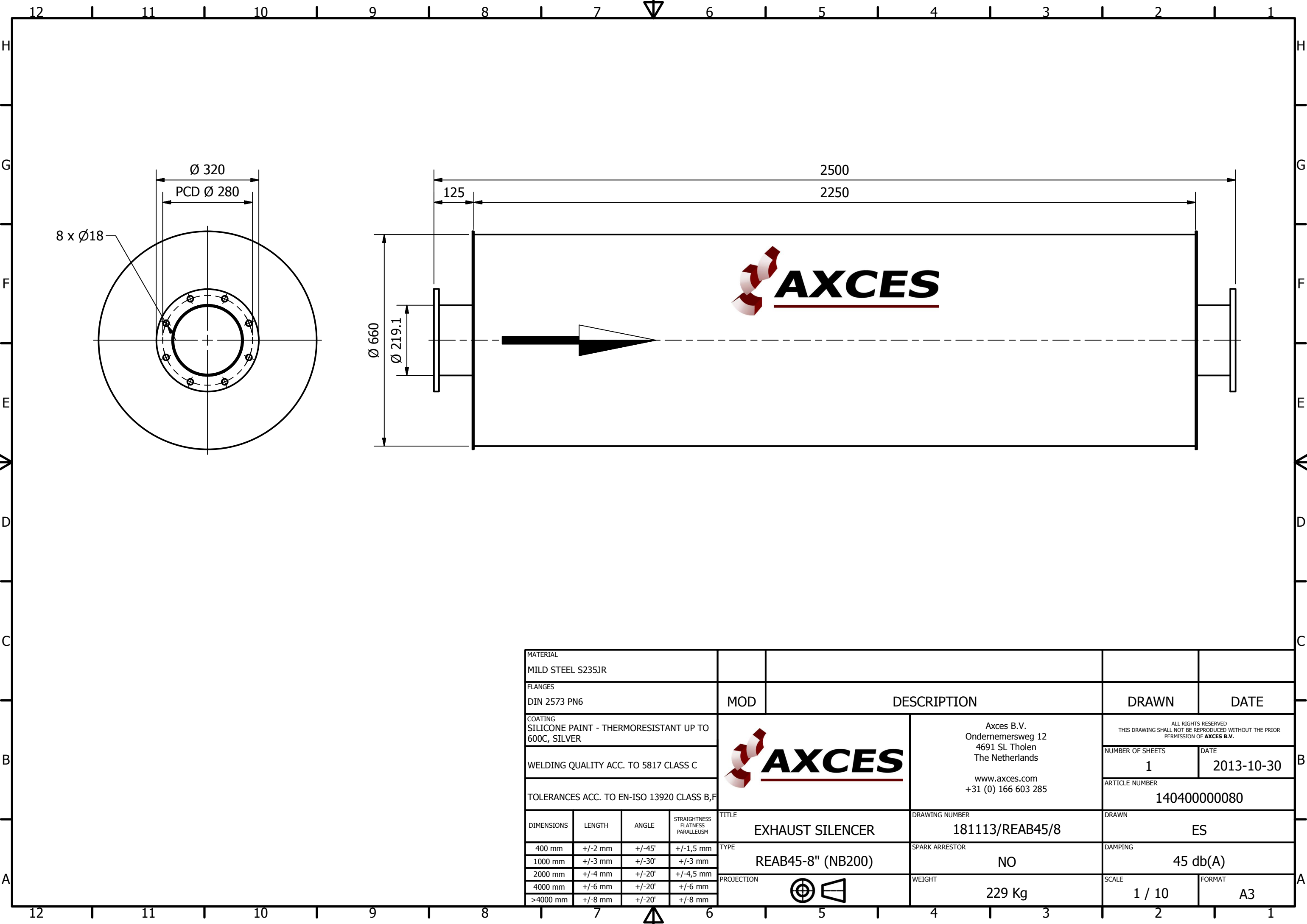


MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						140400000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB45/4	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB45-4" (NB100)	NO	45 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					102 Kg	1 / 7	A3

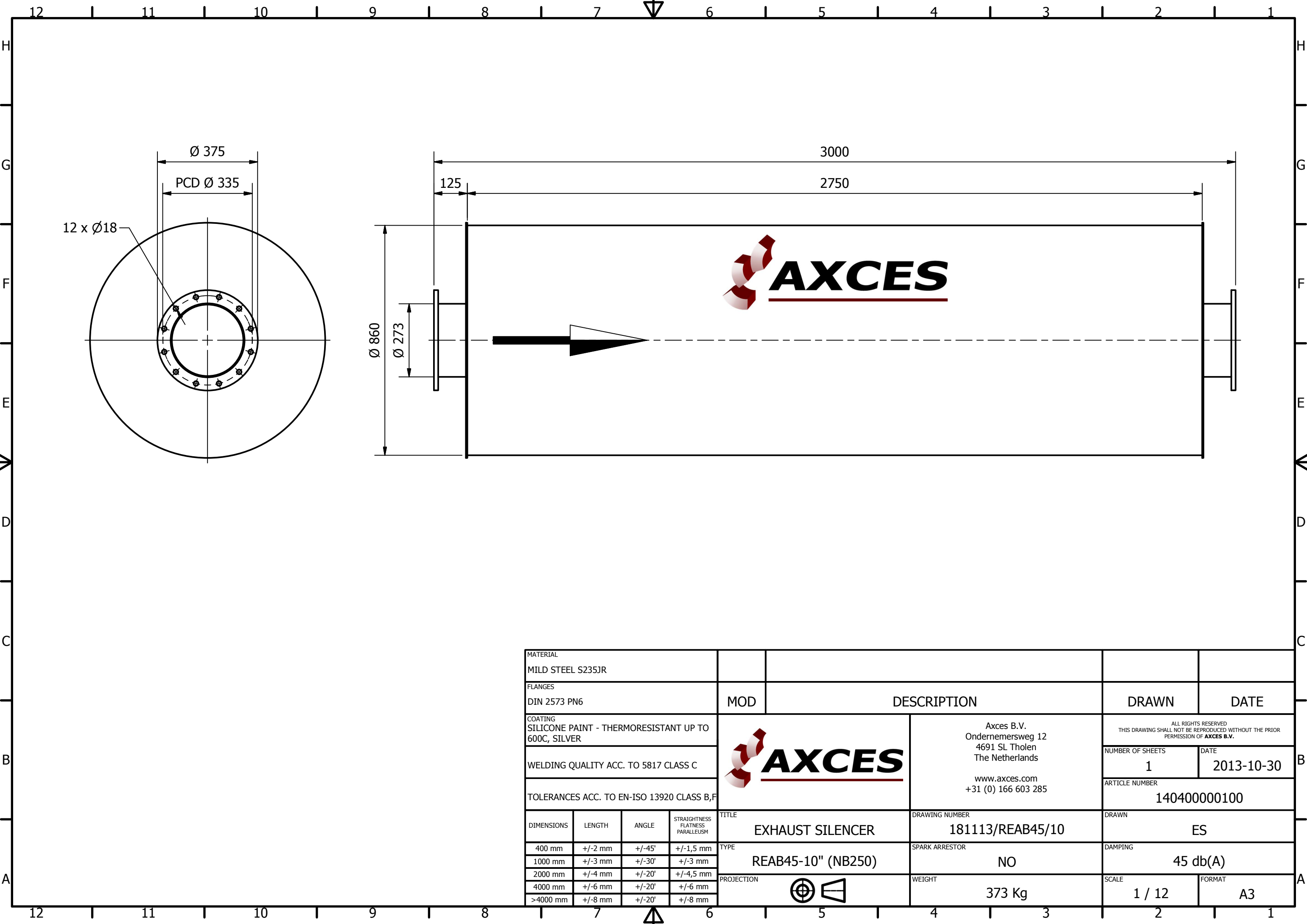


MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 140400000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB45/5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB45-5" (NB125)	SPARK ARRESTOR NO	DAMPING 45 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 106 Kg	SCALE 1 / 7	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

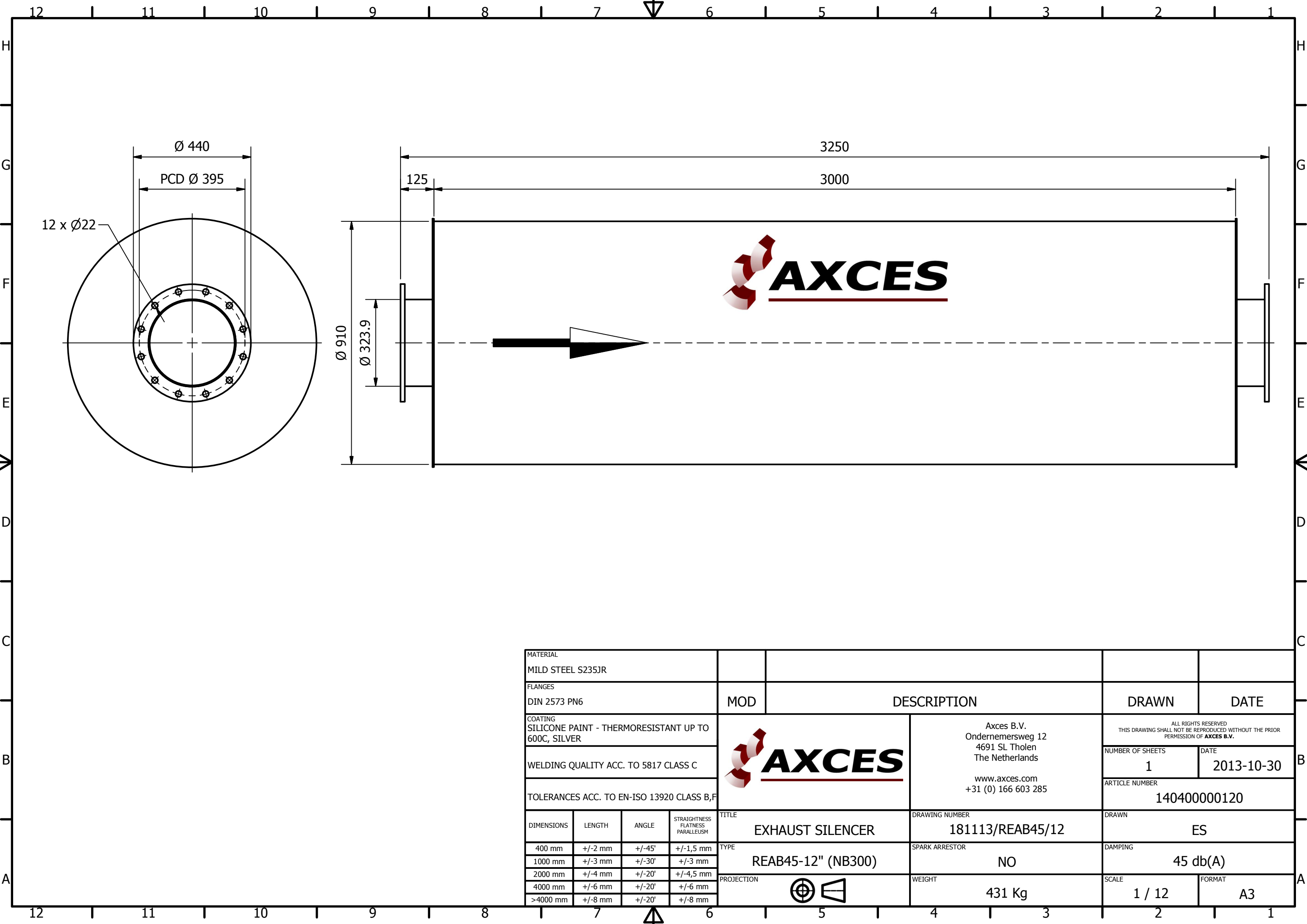




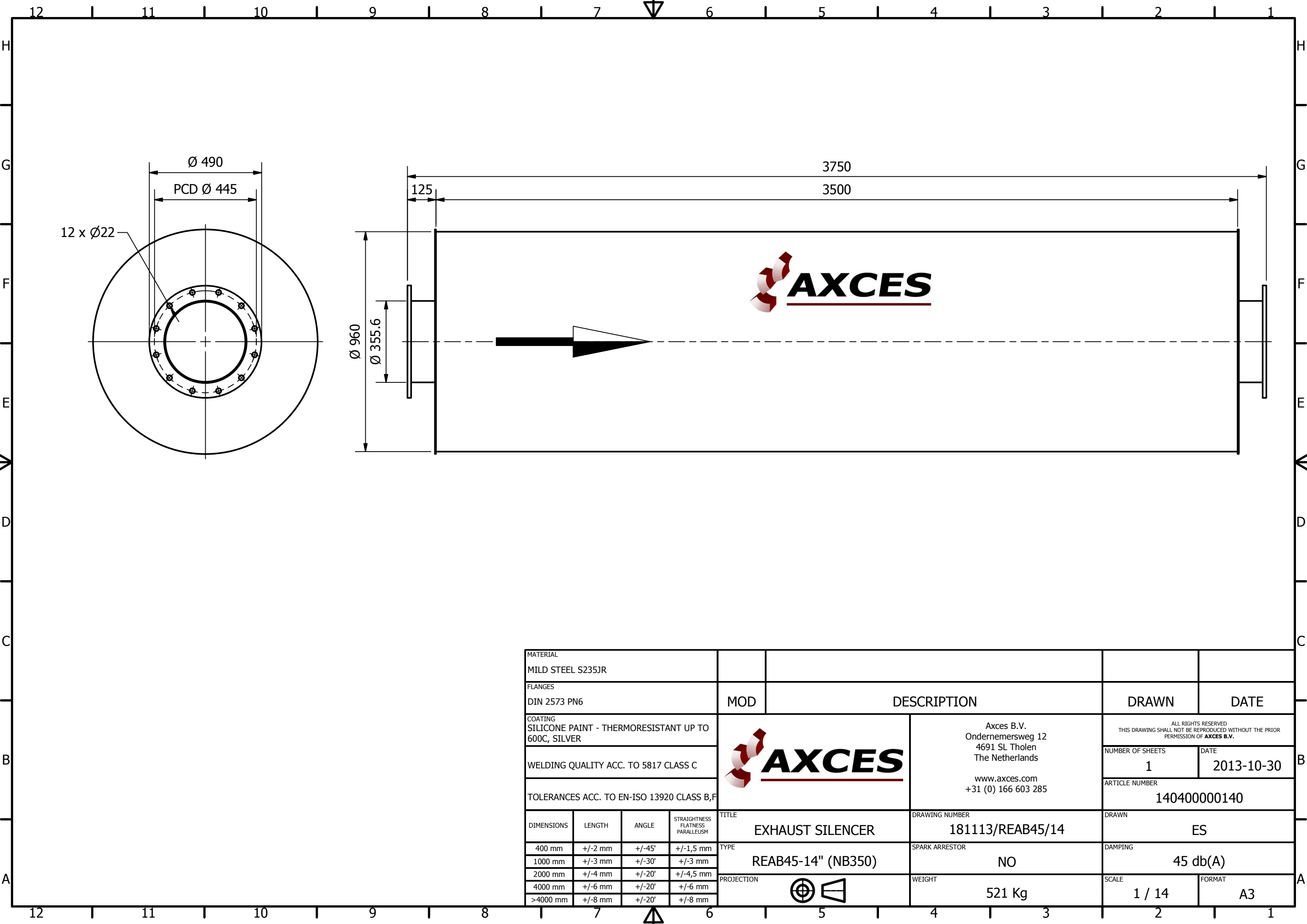
MATERIAL								
MILD STEEL S235JR								
FLANGES				MOD	DESCRIPTION	DRAWN	DATE	
DIN 2573 PN6								
COATING								
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER								
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.		
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS	DATE	
						1	2013-10-30	
						ARTICLE NUMBER		
						140400000080		
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN		
				EXHAUST SILENCER	181113/REAB45/8	ES		
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING		
1000 mm	+/-3 mm	+/-30'	+/-3 mm	REAB45-8" (NB200)	NO	45 db(A)		
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT	SCALE	FORMAT	
4000 mm	+/-6 mm	+/-20'	+/-6 mm			229 Kg	1 / 10	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm					



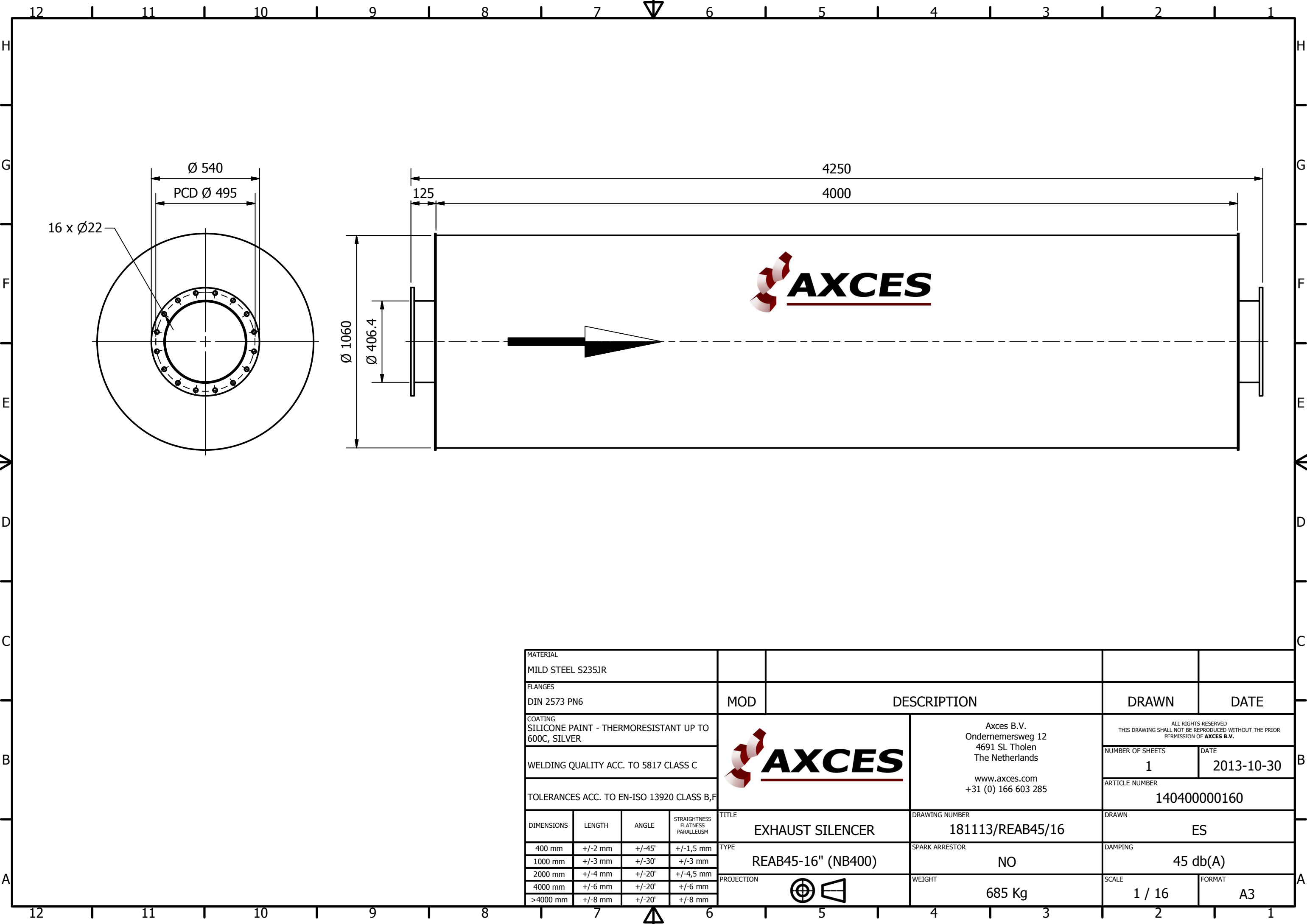
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 140400000100	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB45/10	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB45-10" (NB250)	SPARK ARRESTOR NO	DAMPING 45 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 373 Kg	SCALE 1 / 12	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

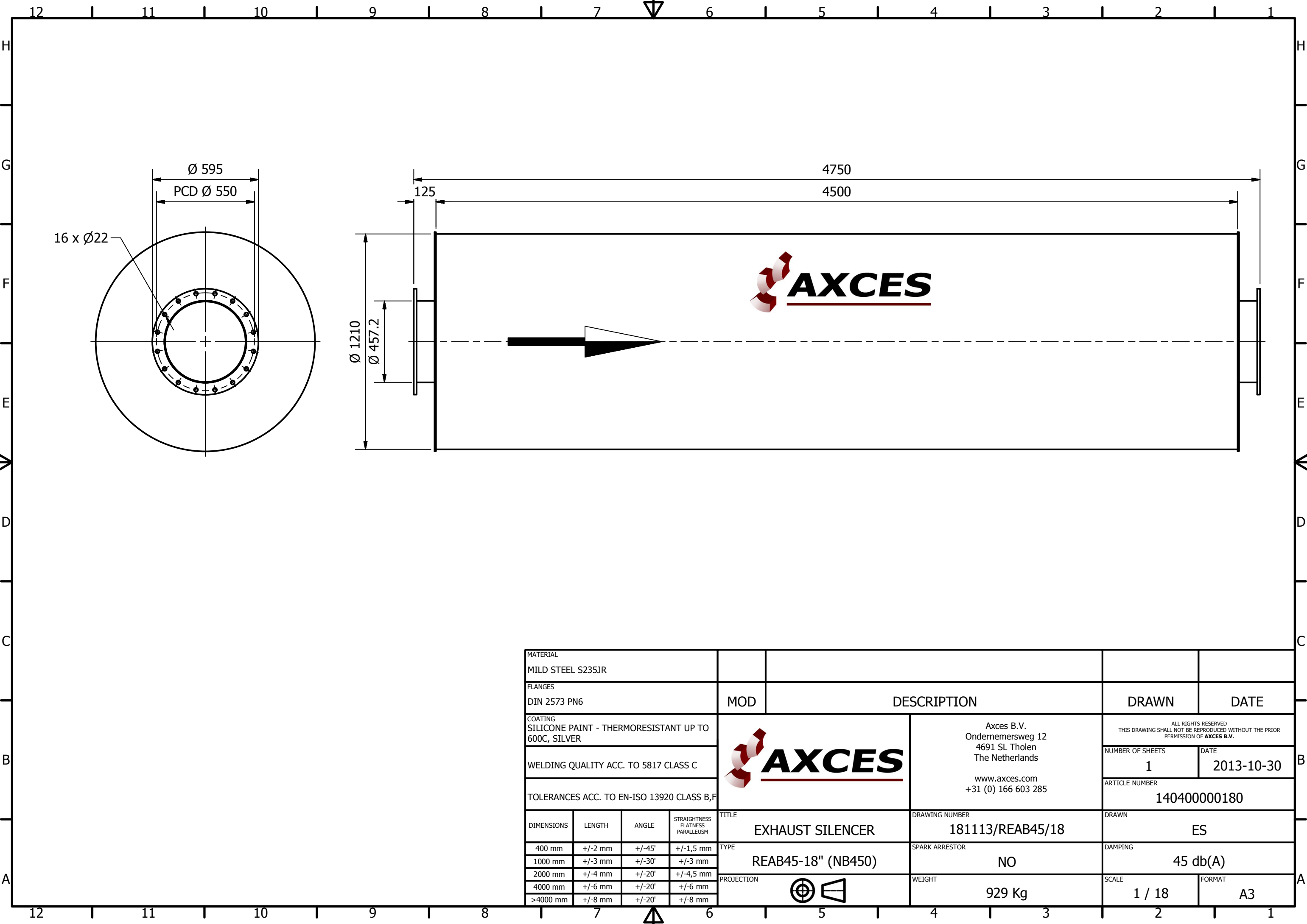


MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 140400000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB45/12	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB45-12" (NB300)	SPARK ARRESTOR NO	DAMPING 45 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 431 Kg	SCALE 1 / 12	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

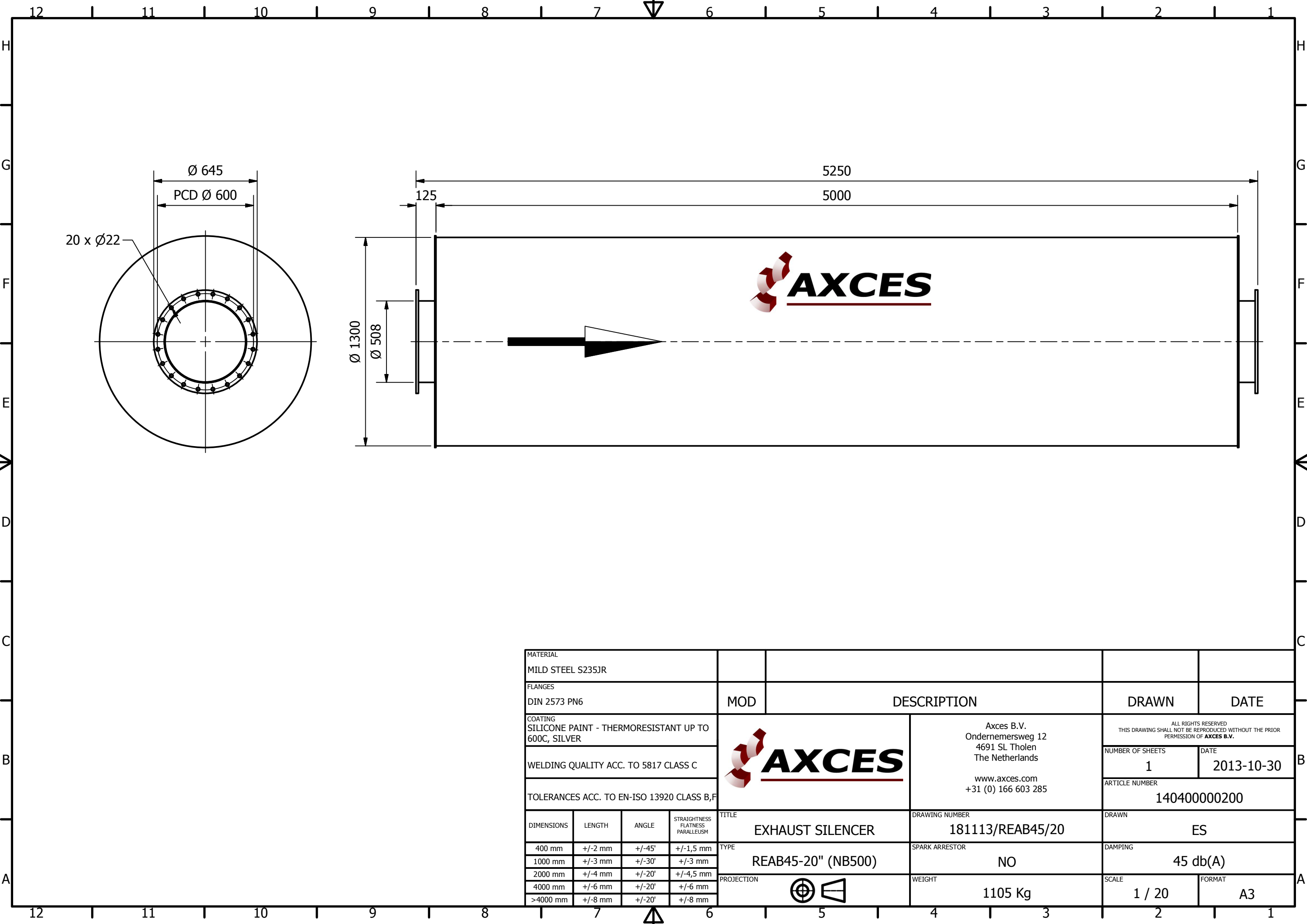


MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 140400000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB45/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB45-14" (NB350)	SPARK ARRESTOR NO	DAMPING 45 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 521 Kg	SCALE 1 / 14	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				





MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-30
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				140400000180			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB45/18	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	REAB45-18" (NB450)	NO	45 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm		929 Kg	1 / 18	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL											
MILD STEEL S235JR											
FLANGES				MOD	DESCRIPTION	DRAWN	DATE				
DIN 2573 PN6											
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.					
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE				
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-30				
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 140400000200					
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN					
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	EXHAUST SILENCER	181113/REAB45/20	ES					
1000 mm	+/-3 mm	+/-30'	+/-3 mm	TYPE	SPARK ARRESTOR	DAMPING					
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	REAB45-20" (NB500)	NO	45 db(A)					
4000 mm	+/-6 mm	+/-20'	+/-6 mm					PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm						1105 Kg	1 / 20	A3