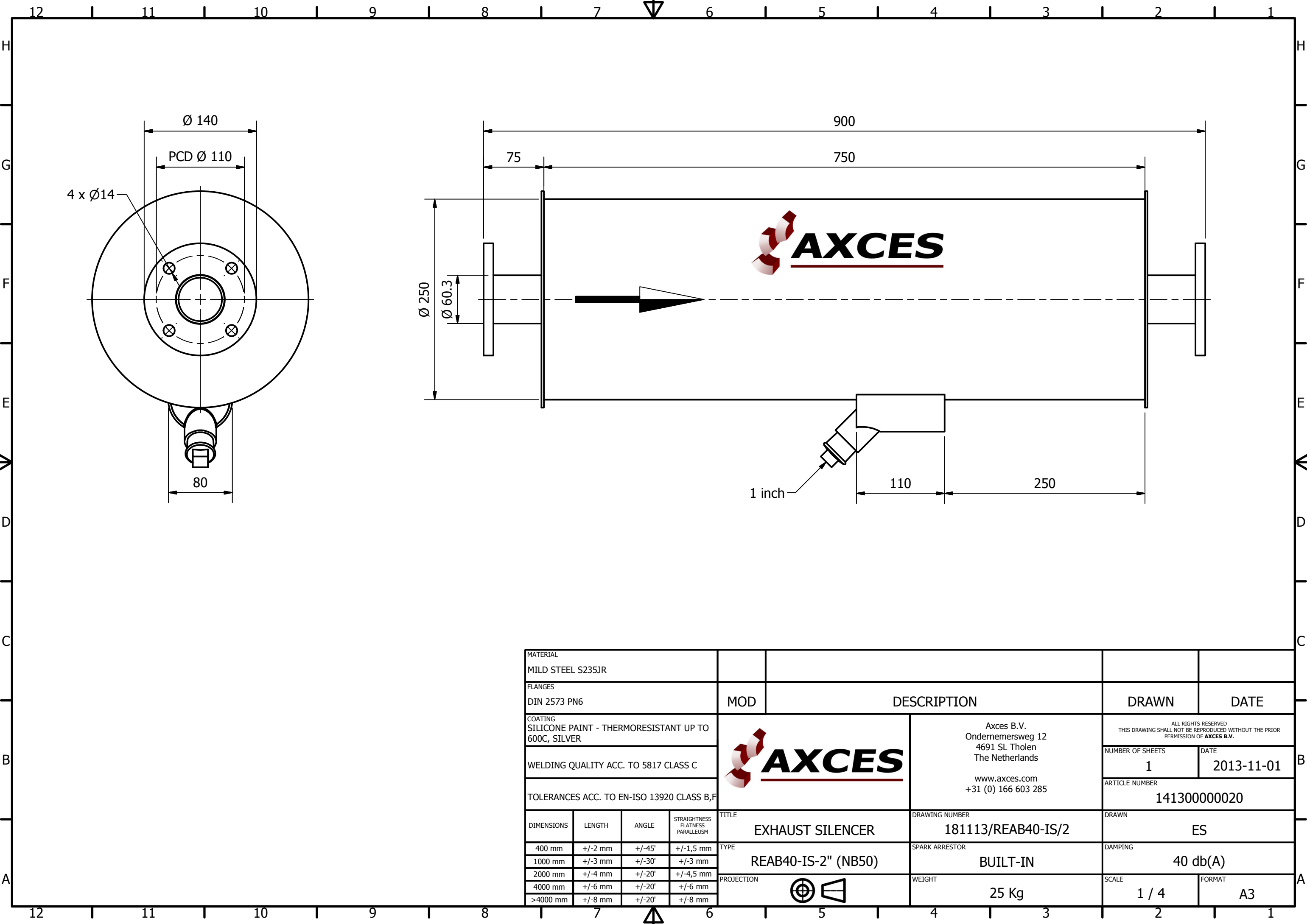
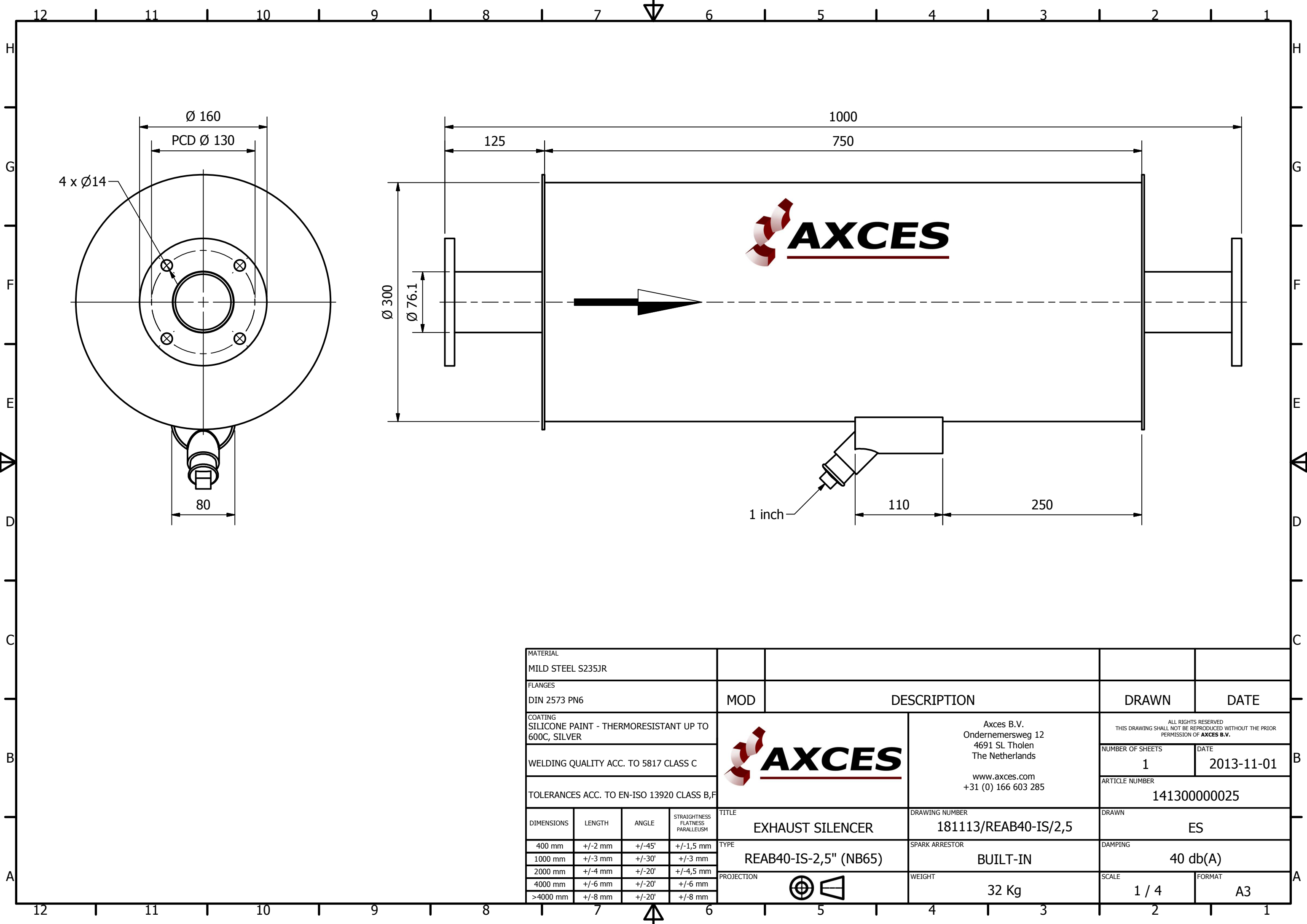
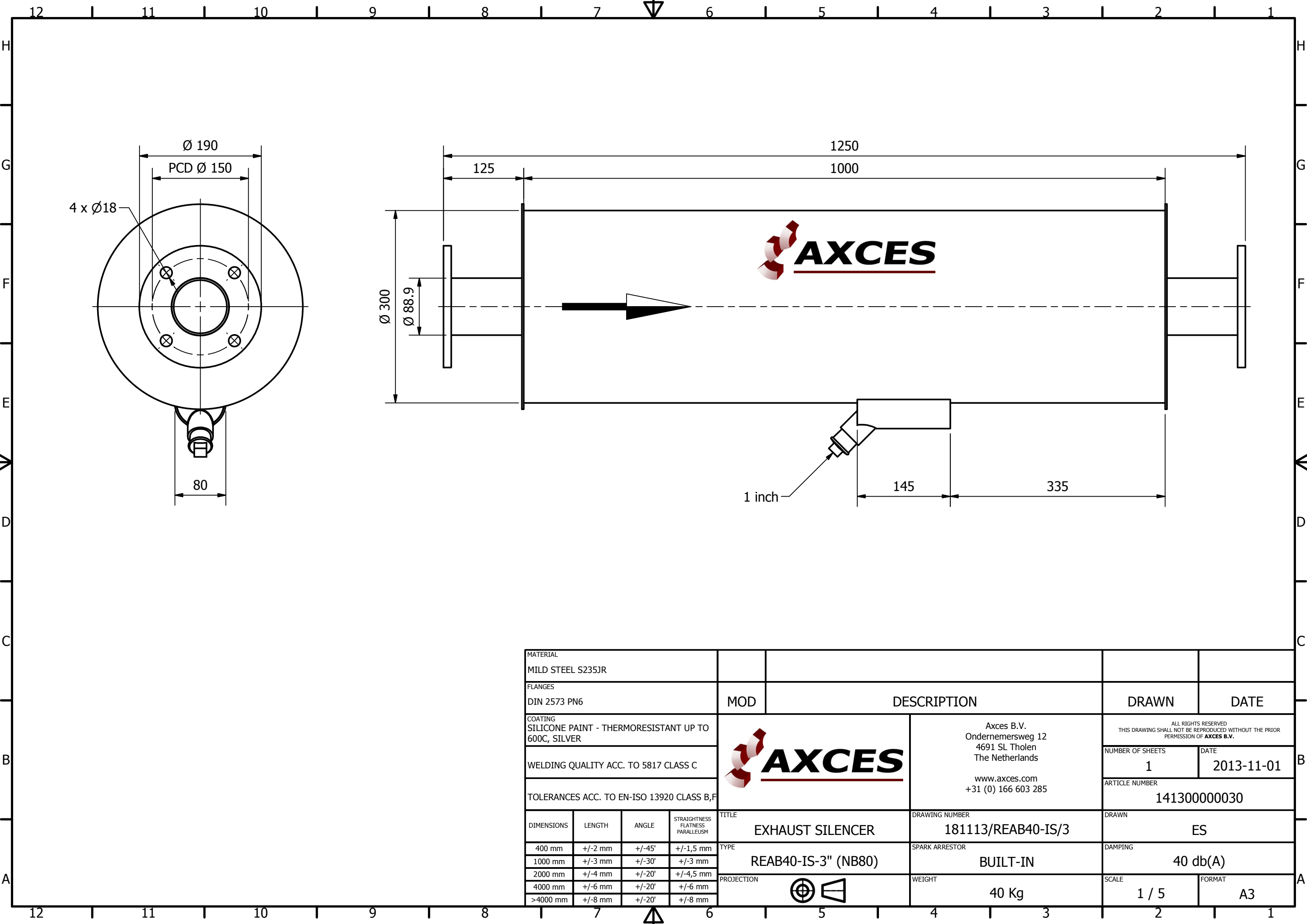




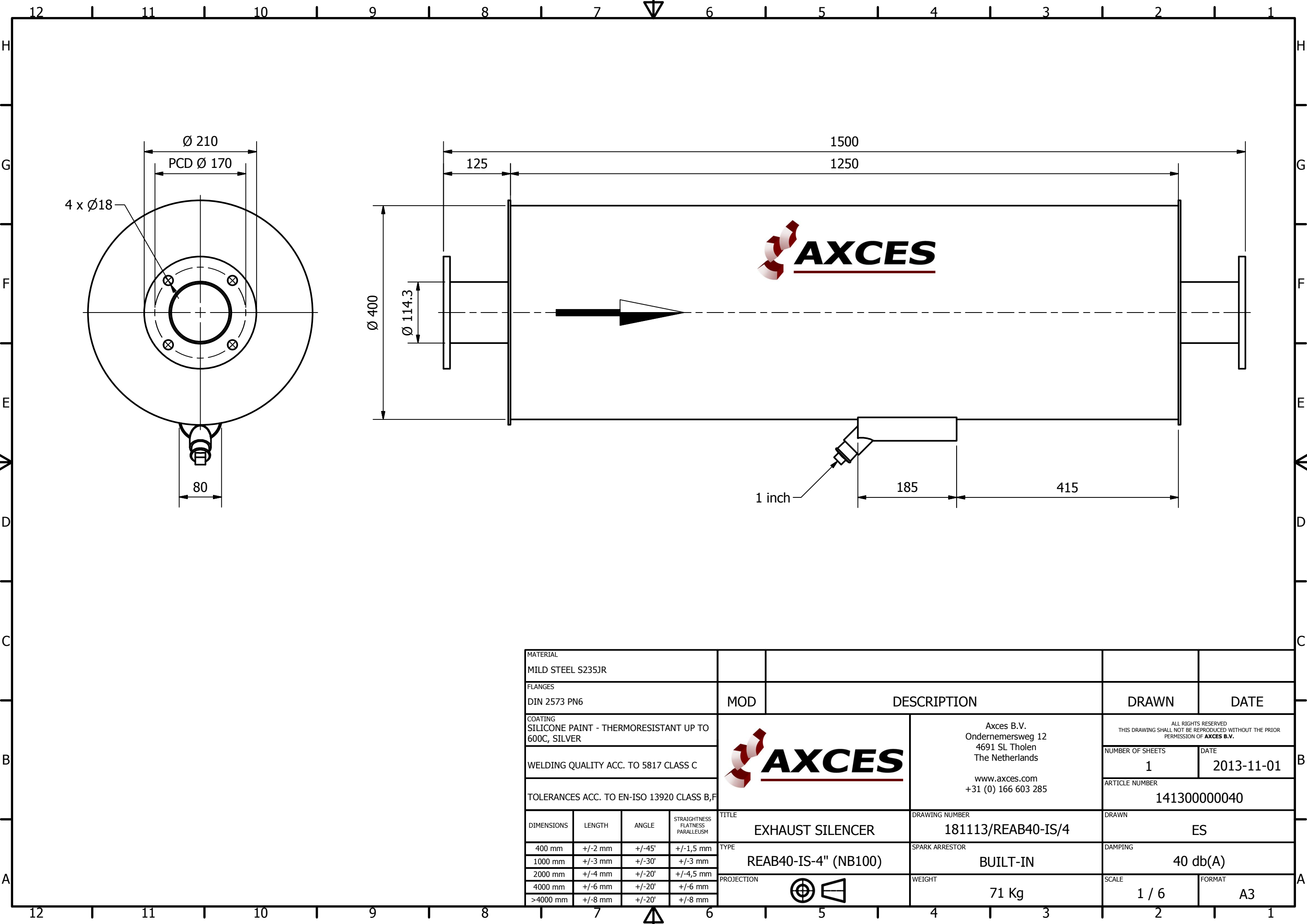
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING							
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER							
WELDING QUALITY ACC. TO 5817 CLASS C					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						NUMBER OF SHEETS 1	DATE 2013-11-01
						ARTICLE NUMBER 141300000020	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/2	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-2" (NB50)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 25 Kg	SCALE 1 / 4	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



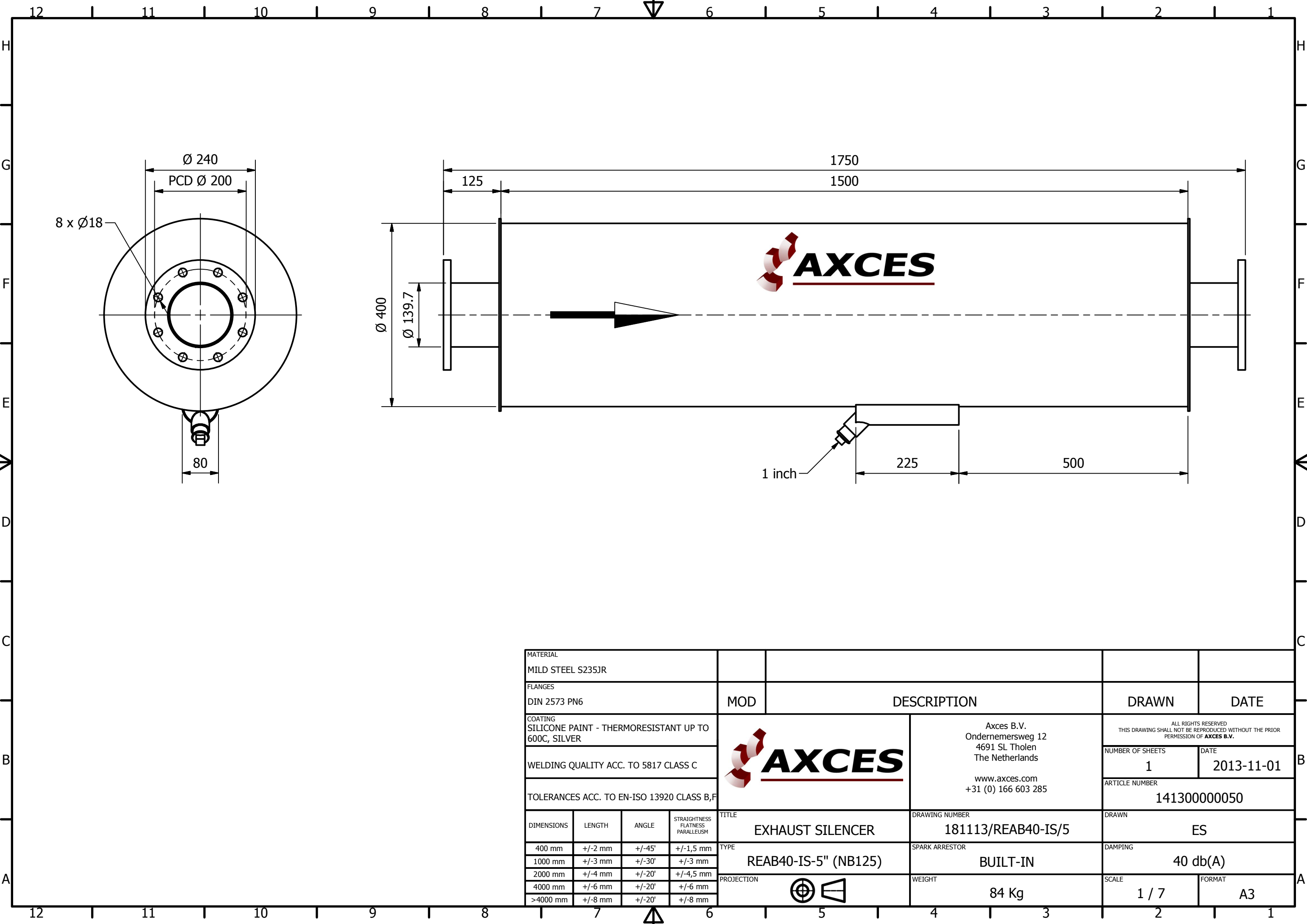
MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						141300000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB40-IS/2,5	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB40-IS-2,5" (NB65)	BUILT-IN	40 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					32 Kg	1 / 4	A3



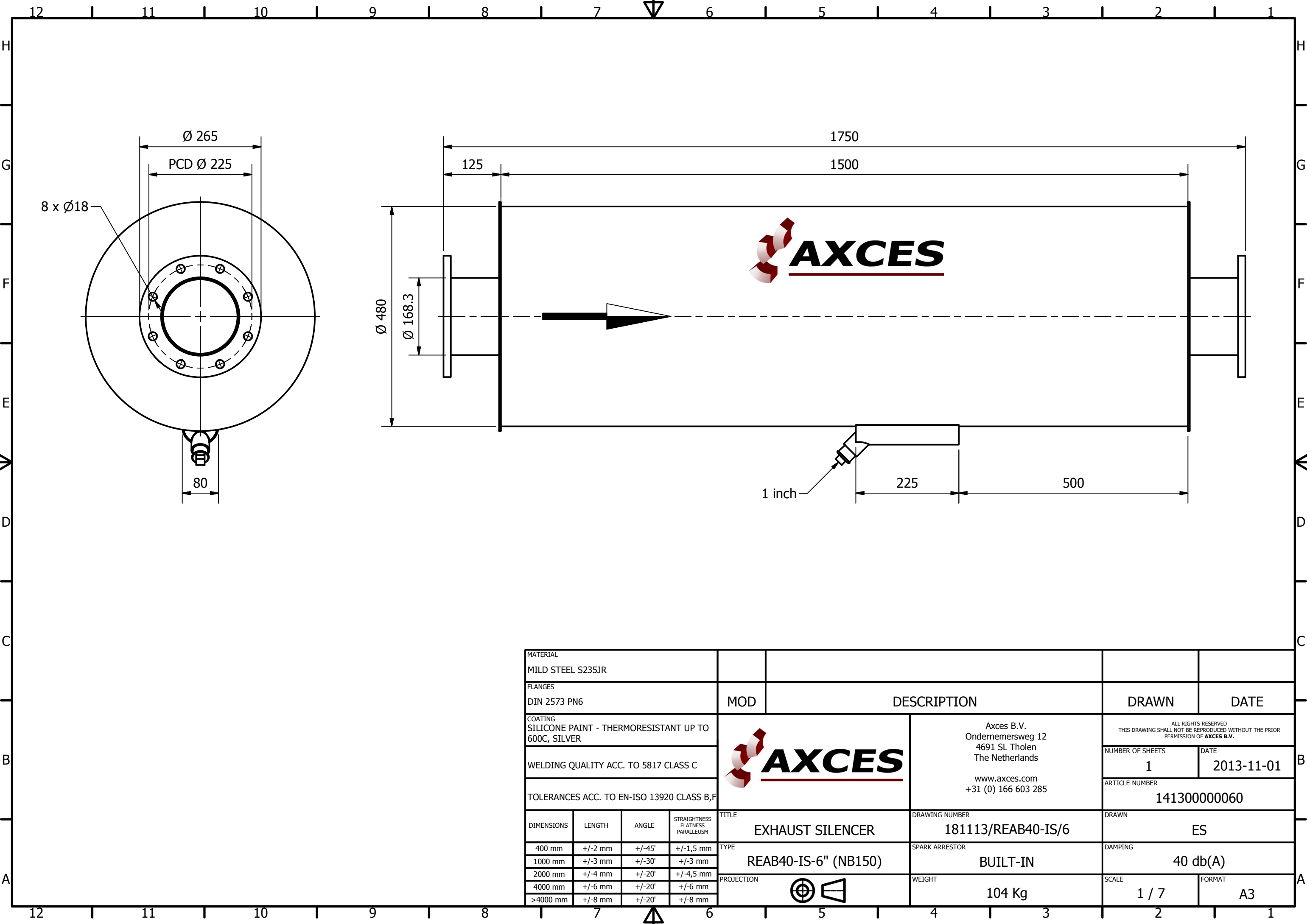
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 141300000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/3	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-3" (NB80)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 40 Kg	SCALE 1 / 5	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



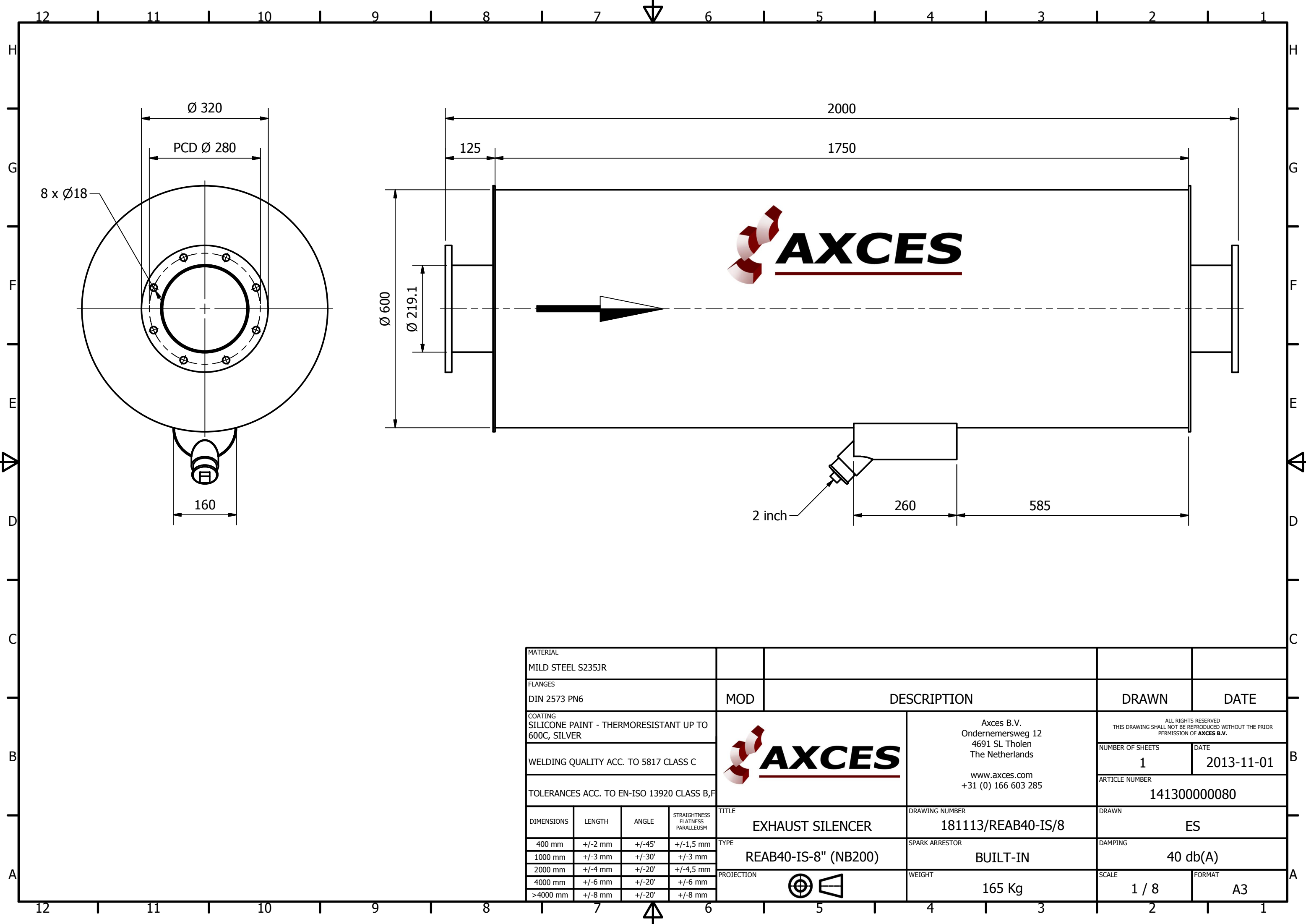
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 141300000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-4" (NB100)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 71 Kg	SCALE 1 / 6	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



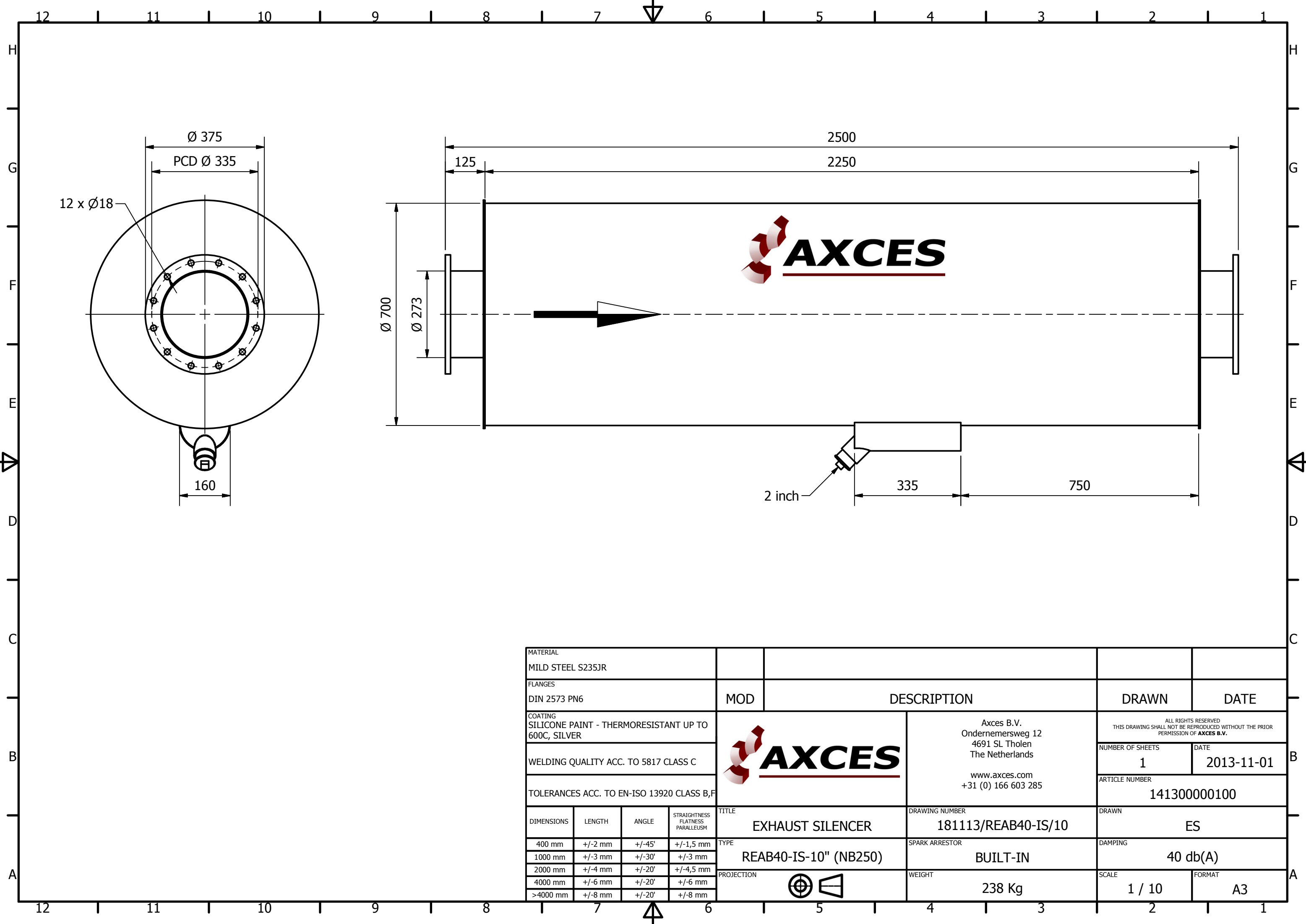
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 141300000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-5" (NB125)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 84 Kg	SCALE 1 / 7	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



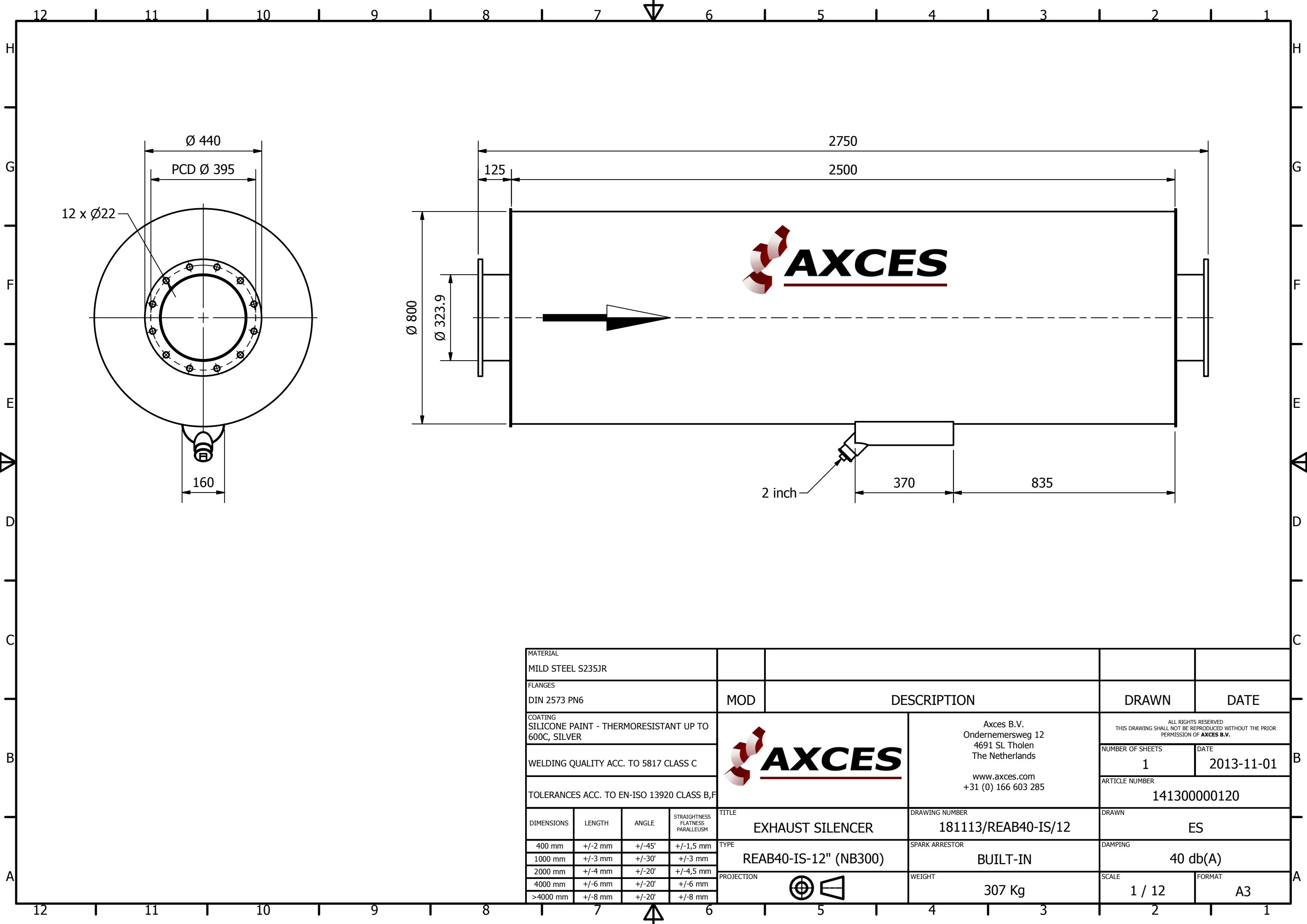
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 141300000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/6	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-6" (NB150)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 104 Kg	SCALE 1 / 7	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



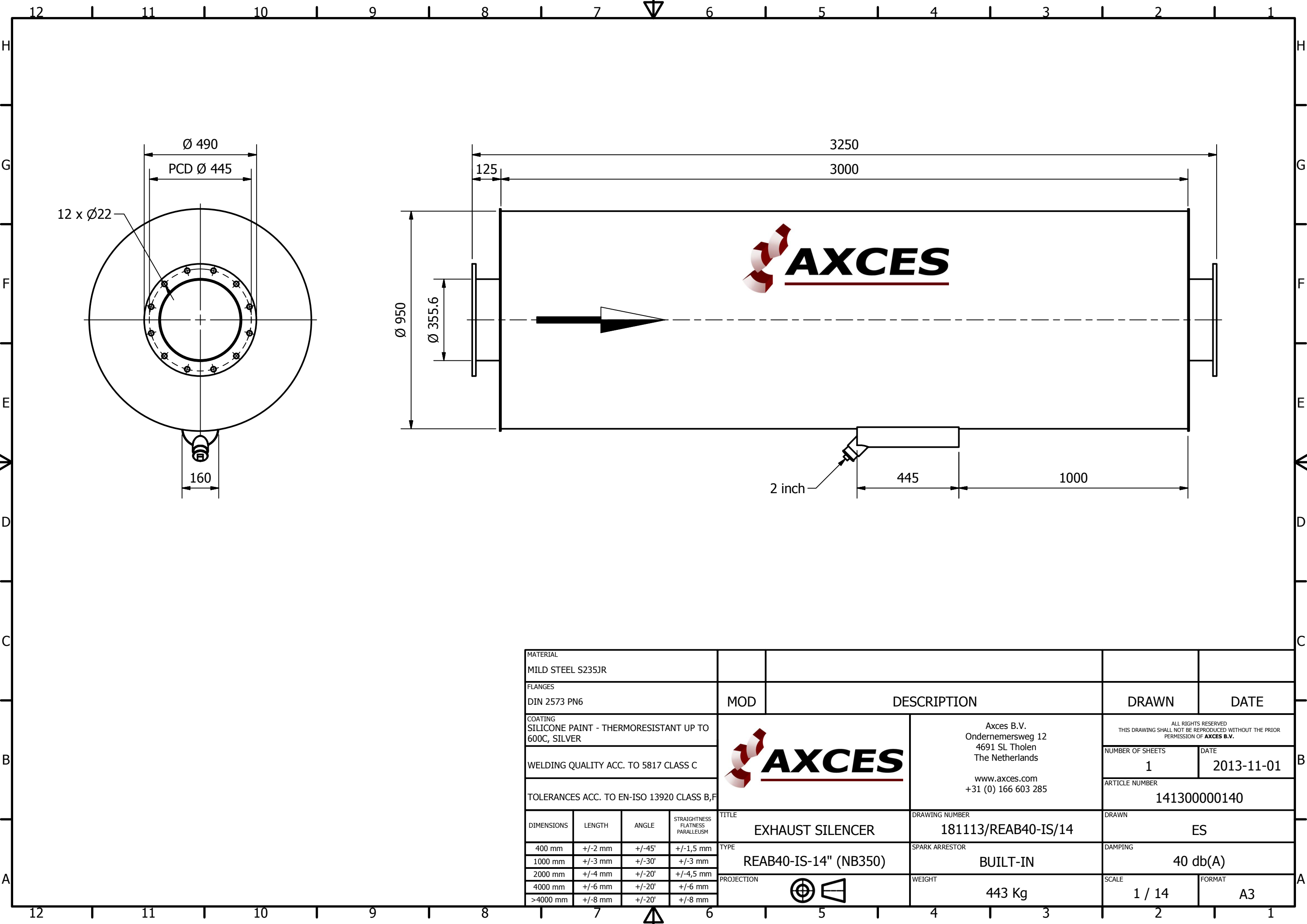
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 141300000080	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/8	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-8" (NB200)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 165 Kg	SCALE 1 / 8	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



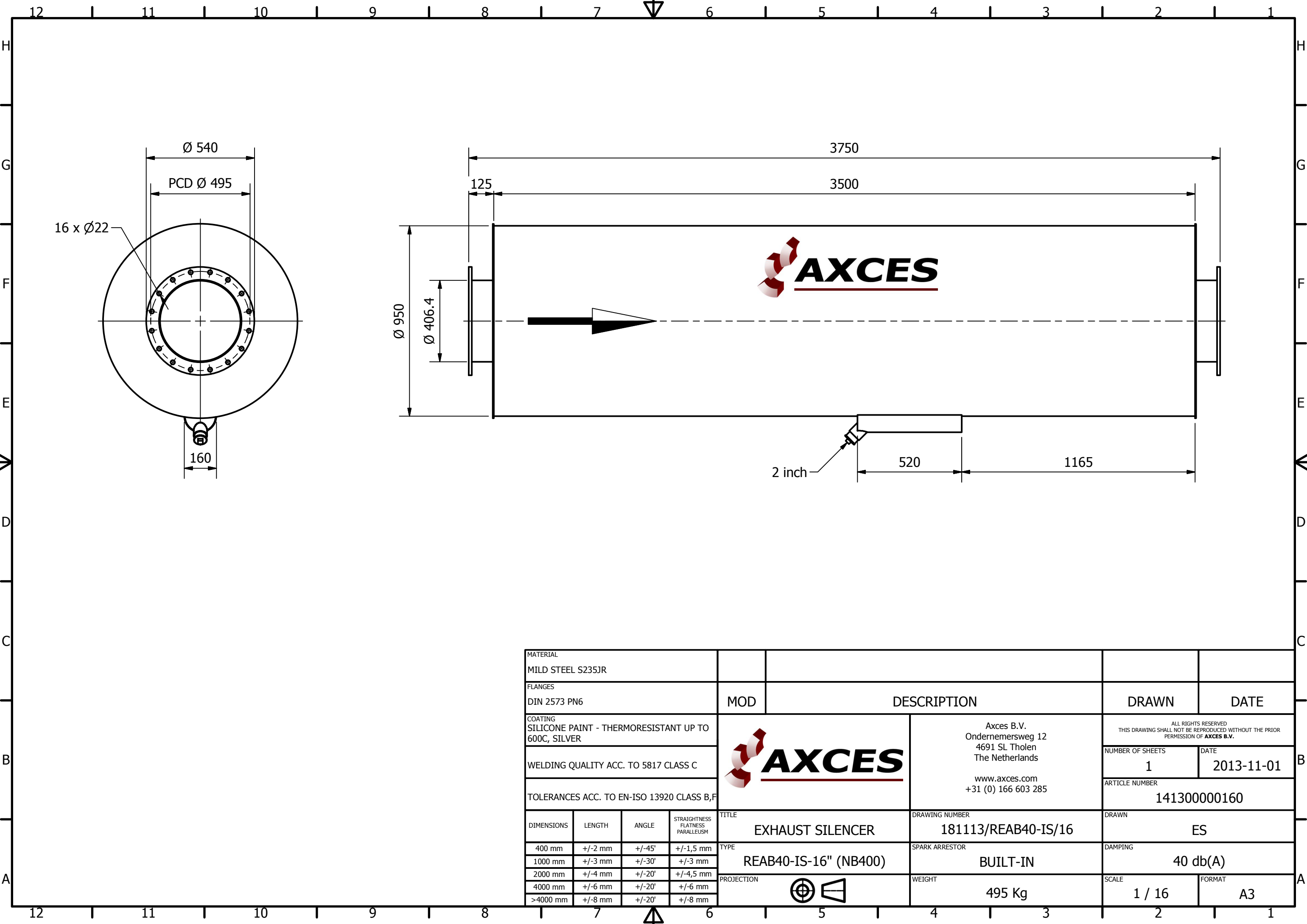
MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						141300000100	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB40-IS/10	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB40-IS-10" (NB250)	BUILT-IN	40 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					238 Kg	1 / 10	A3



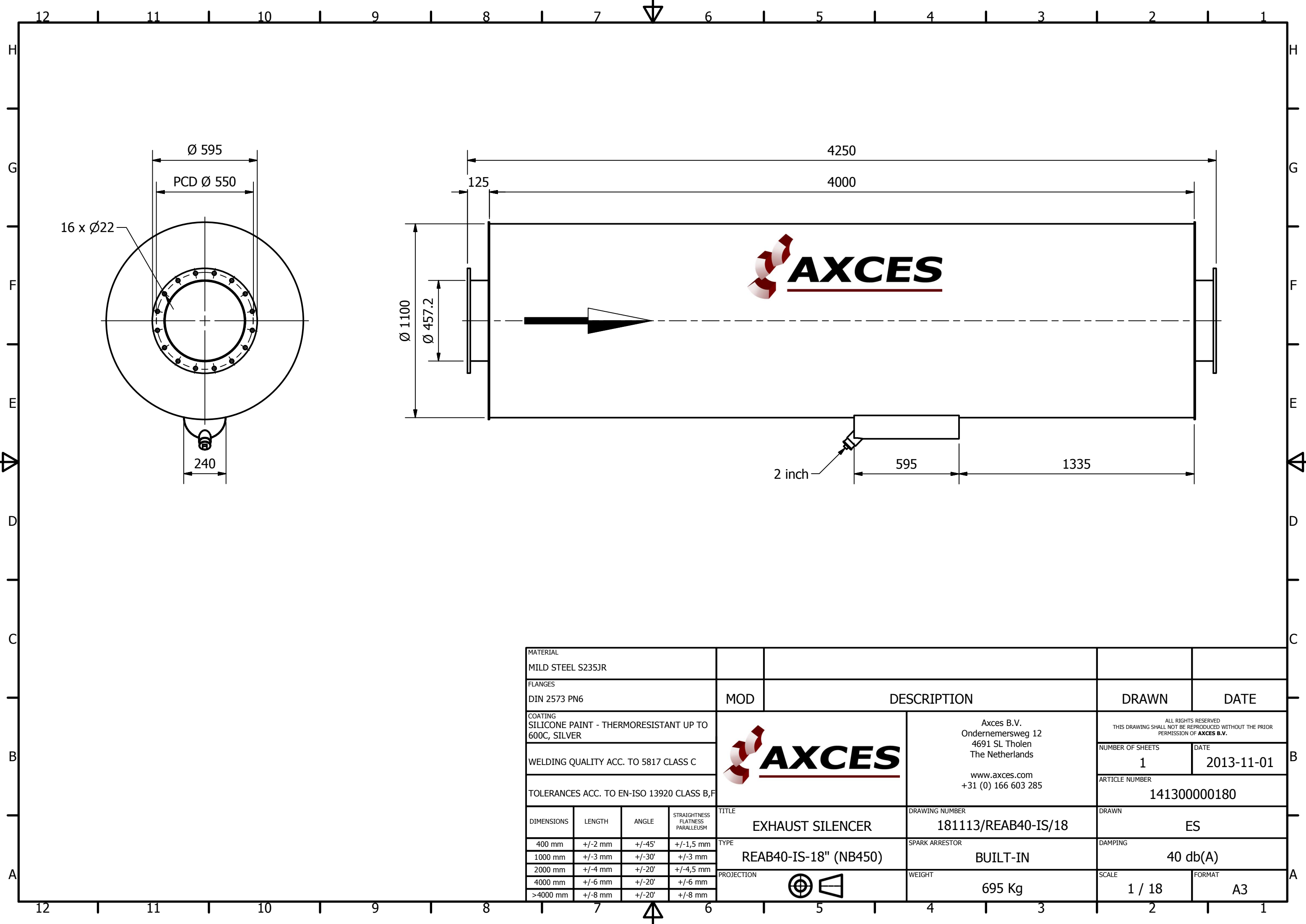
MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axcres B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						141300000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB40-IS/12	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB40-IS-12" (NB300)	BUILT-IN	40 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					307 Kg	1 / 12	A3



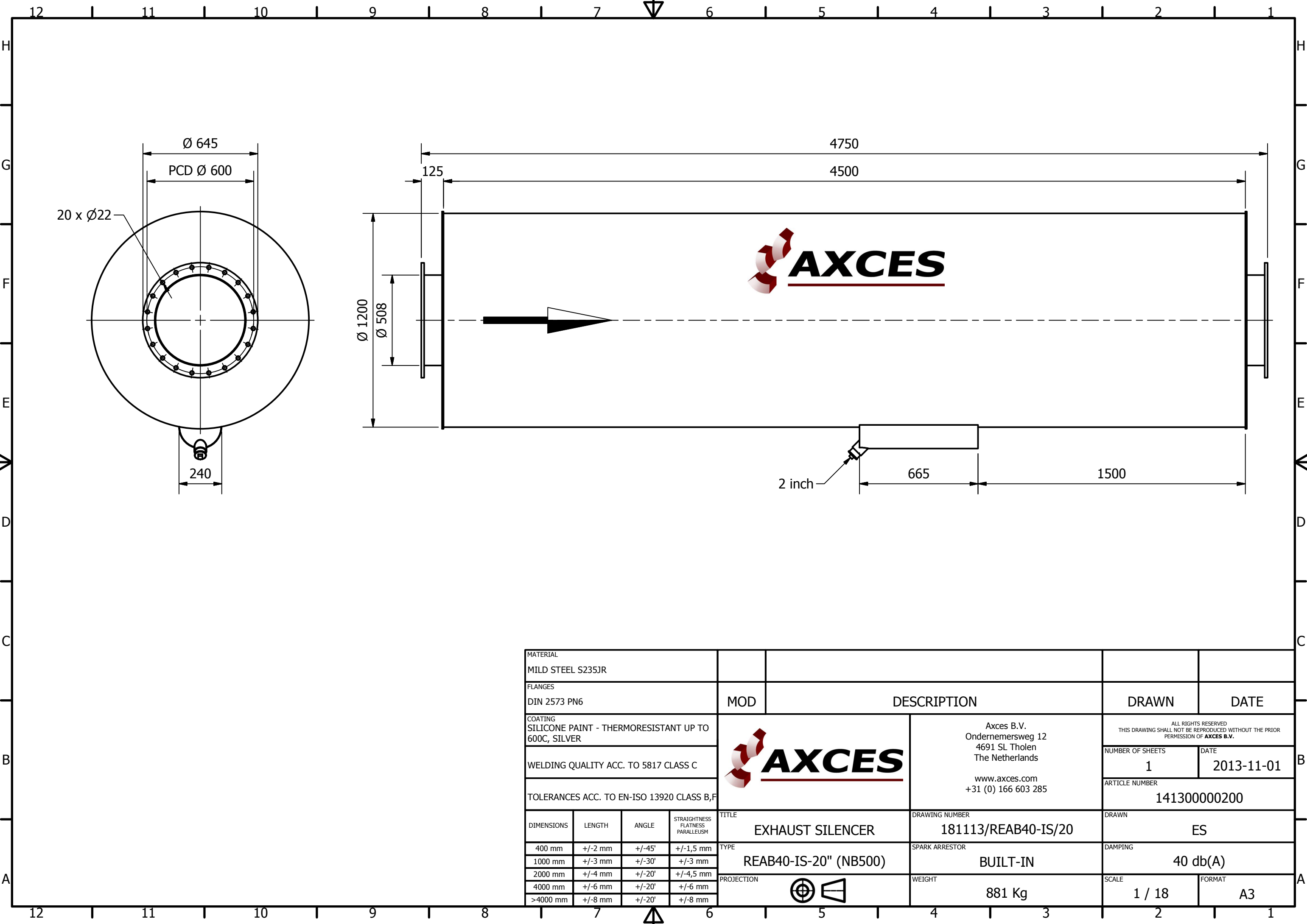
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 141300000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REAB40-IS/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REAB40-IS-14" (NB350)	SPARK ARRESTOR BUILT-IN	DAMPING 40 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 443 Kg	SCALE 1 / 14	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				141300000160			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB40-IS/16	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB40-IS-16" (NB400)	BUILT-IN	40 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					495 Kg	1 / 16	A3



MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						141300000180	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB40-IS/18	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB40-IS-18" (NB450)	BUILT-IN	40 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					695 Kg	1 / 18	A3



MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-01
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				141300000200			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/REAB40-IS/20	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				REAB40-IS-20" (NB500)	BUILT-IN	40 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					881 Kg	1 / 18	A3