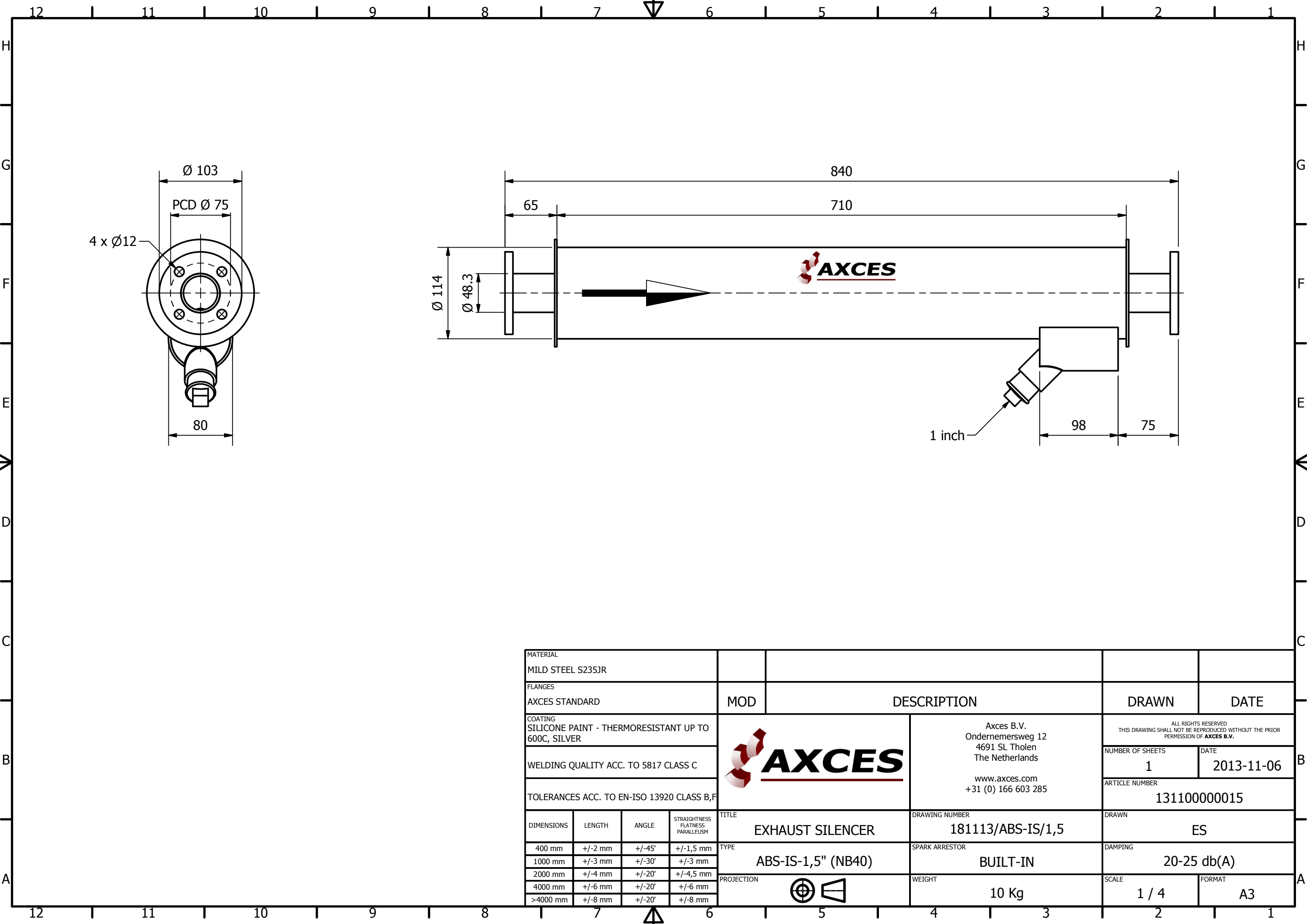
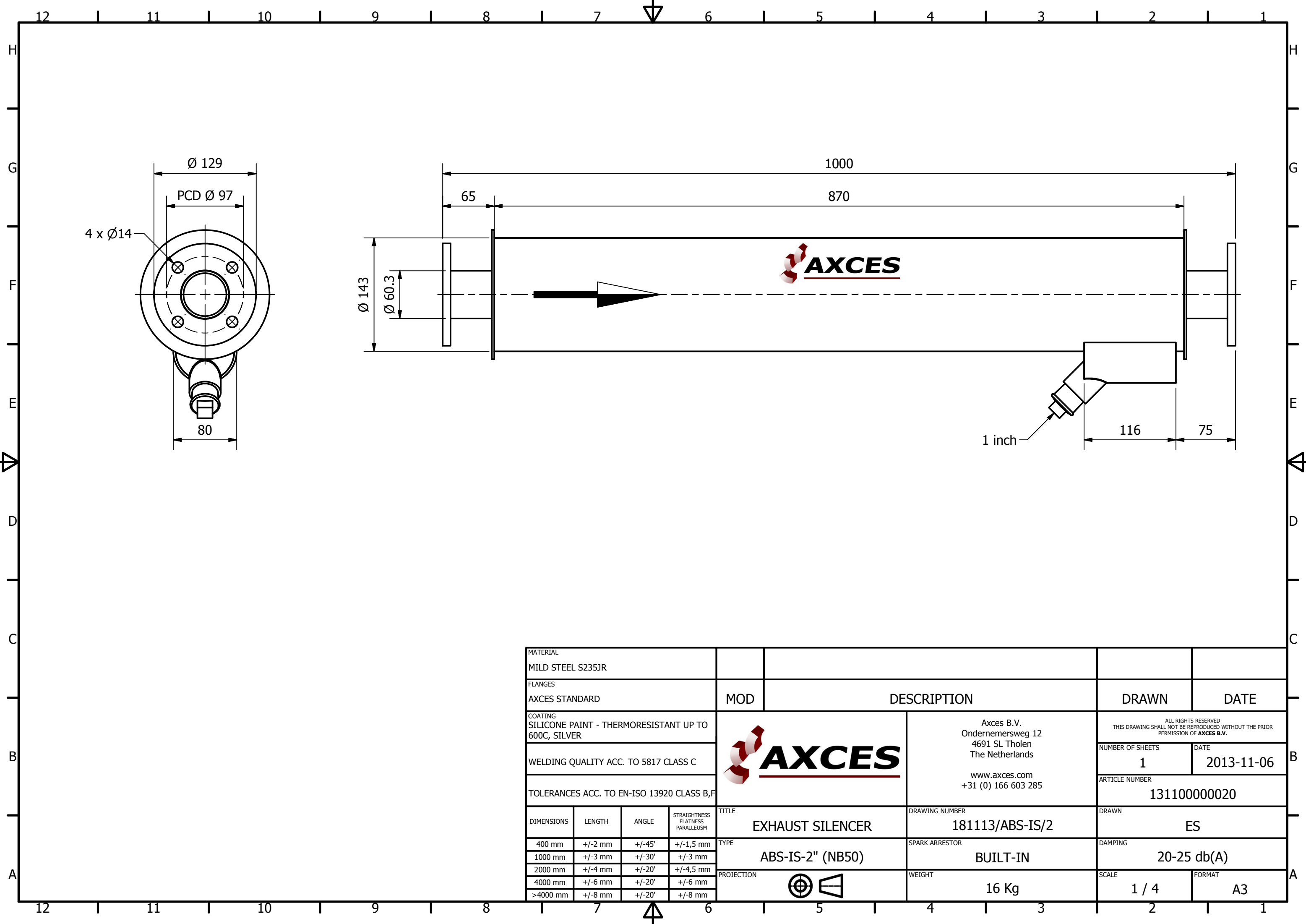
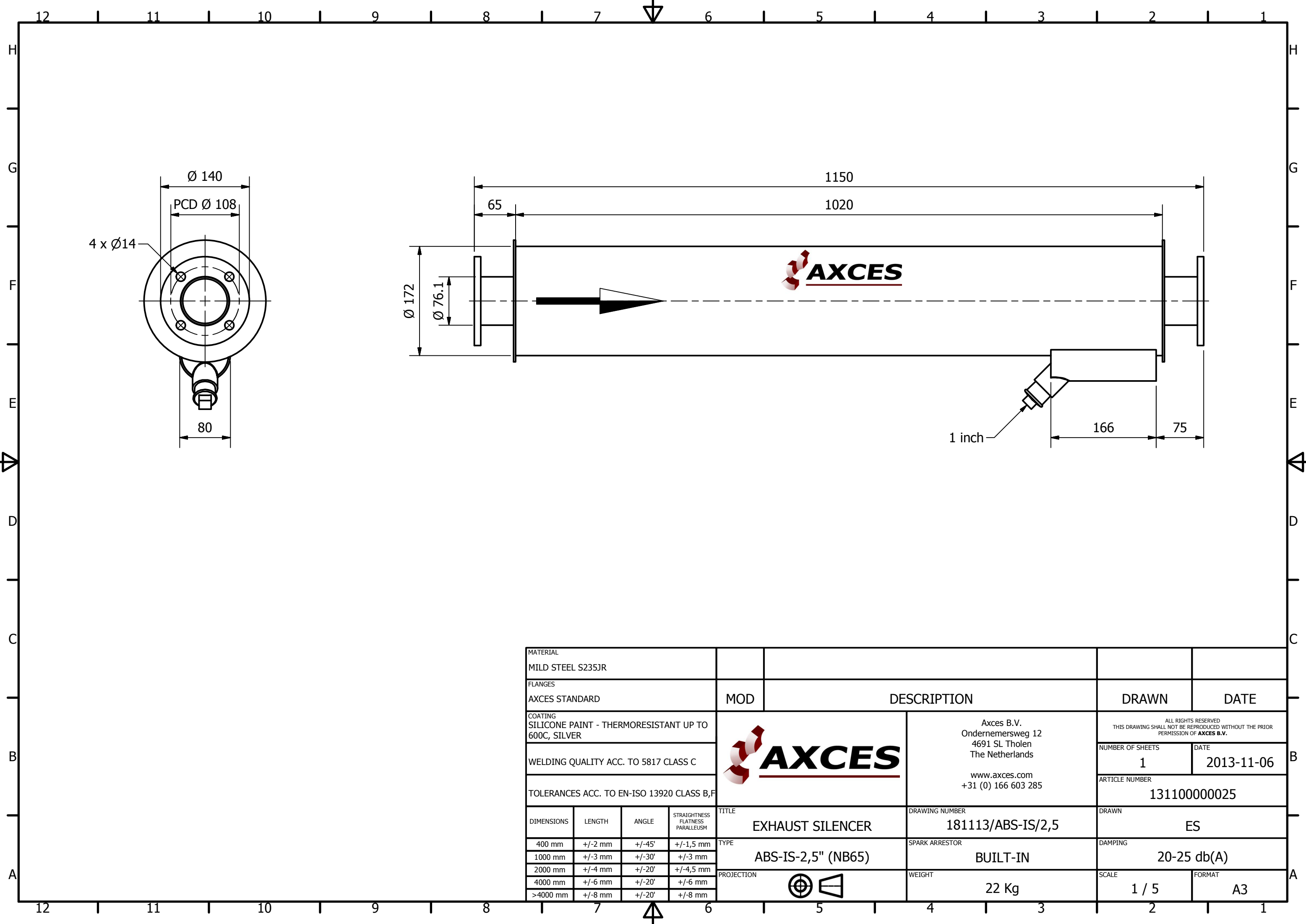




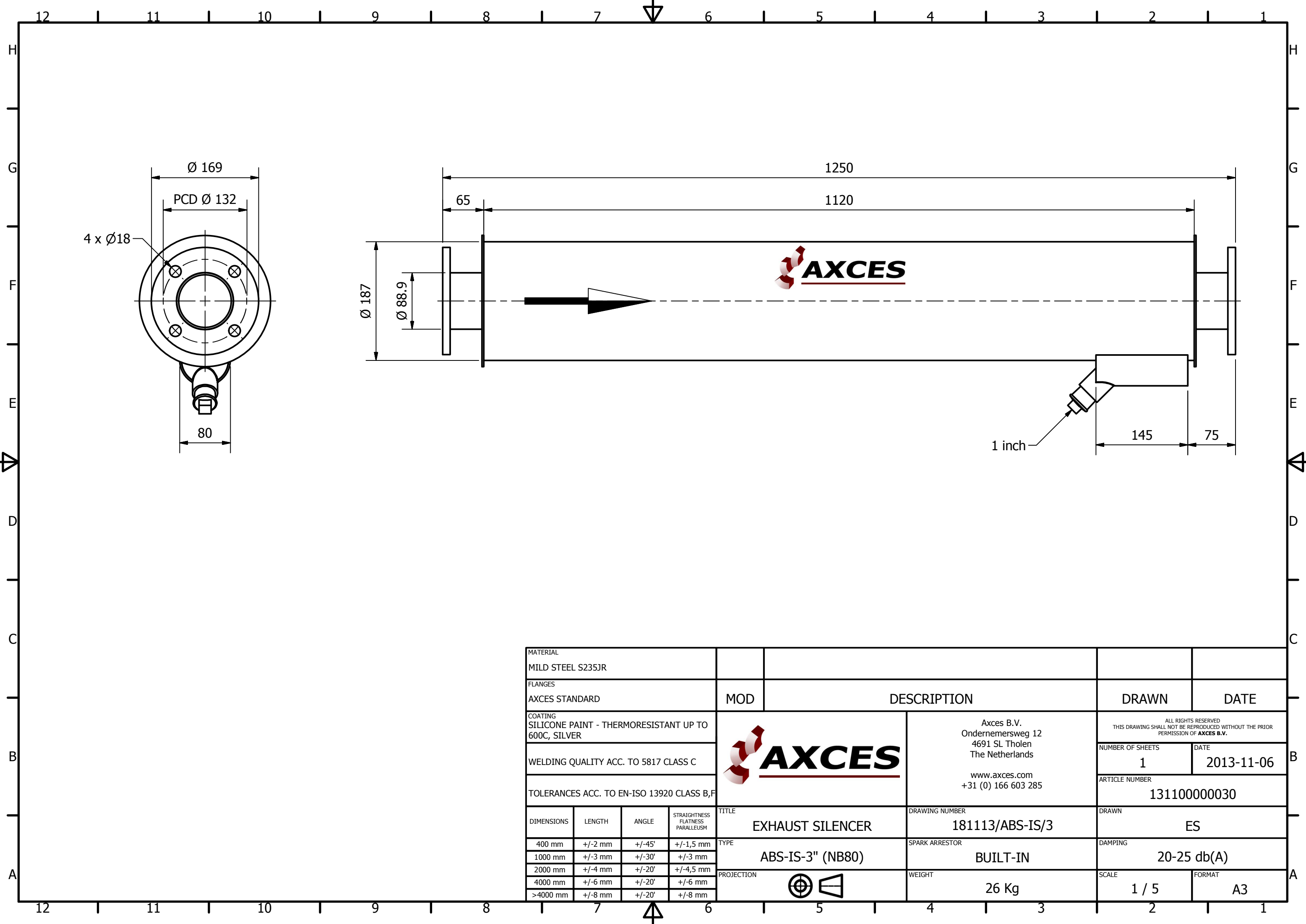
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000015	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/1,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-1,5" (NB40)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 10 Kg	SCALE 1 / 4	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



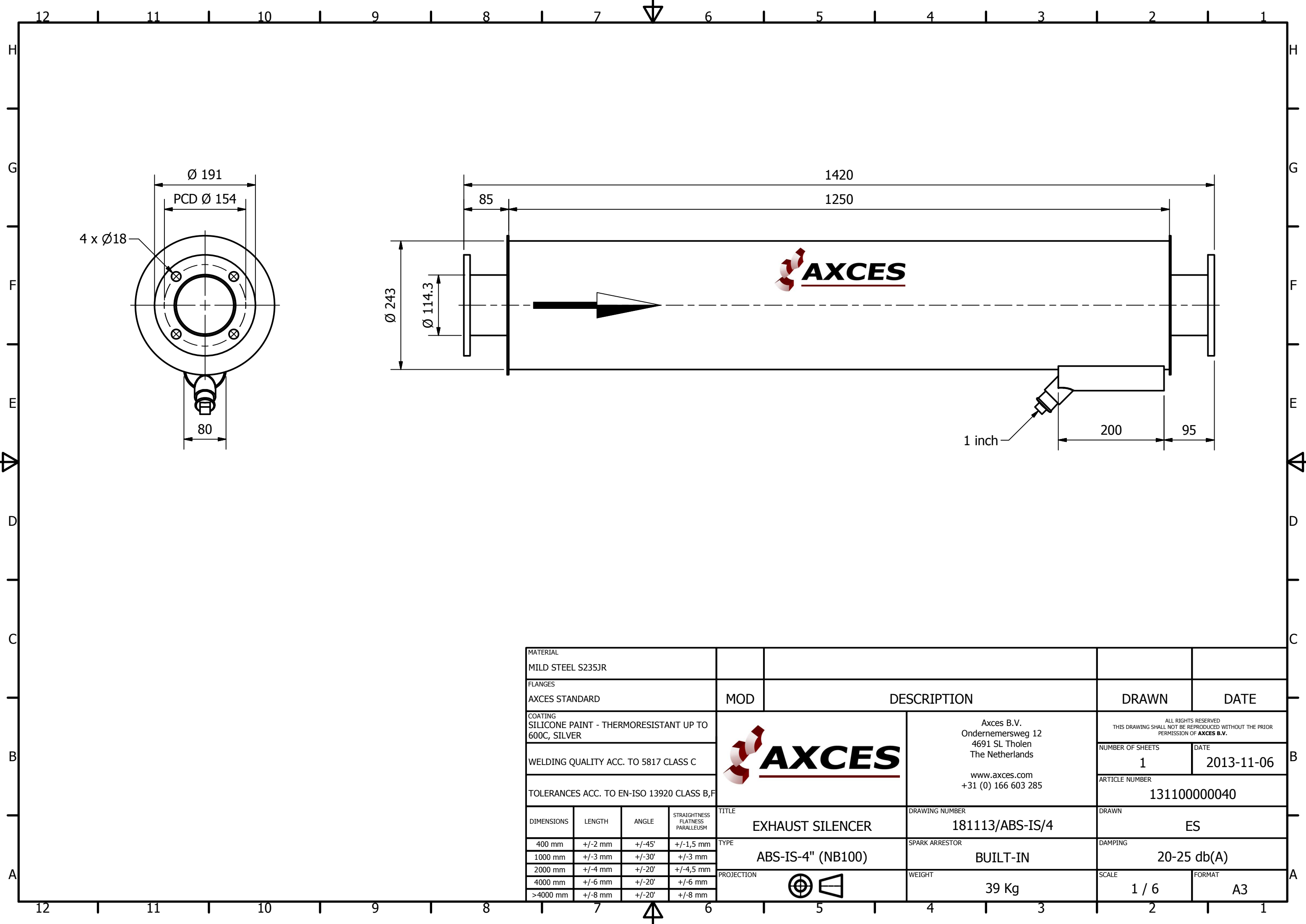
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER WELDING QUALITY ACC. TO 5817 CLASS C TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
						NUMBER OF SHEETS 1	DATE 2013-11-06
						ARTICLE NUMBER 131100000020	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/2	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-2" (NB50)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 16 Kg	SCALE 1 / 4	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



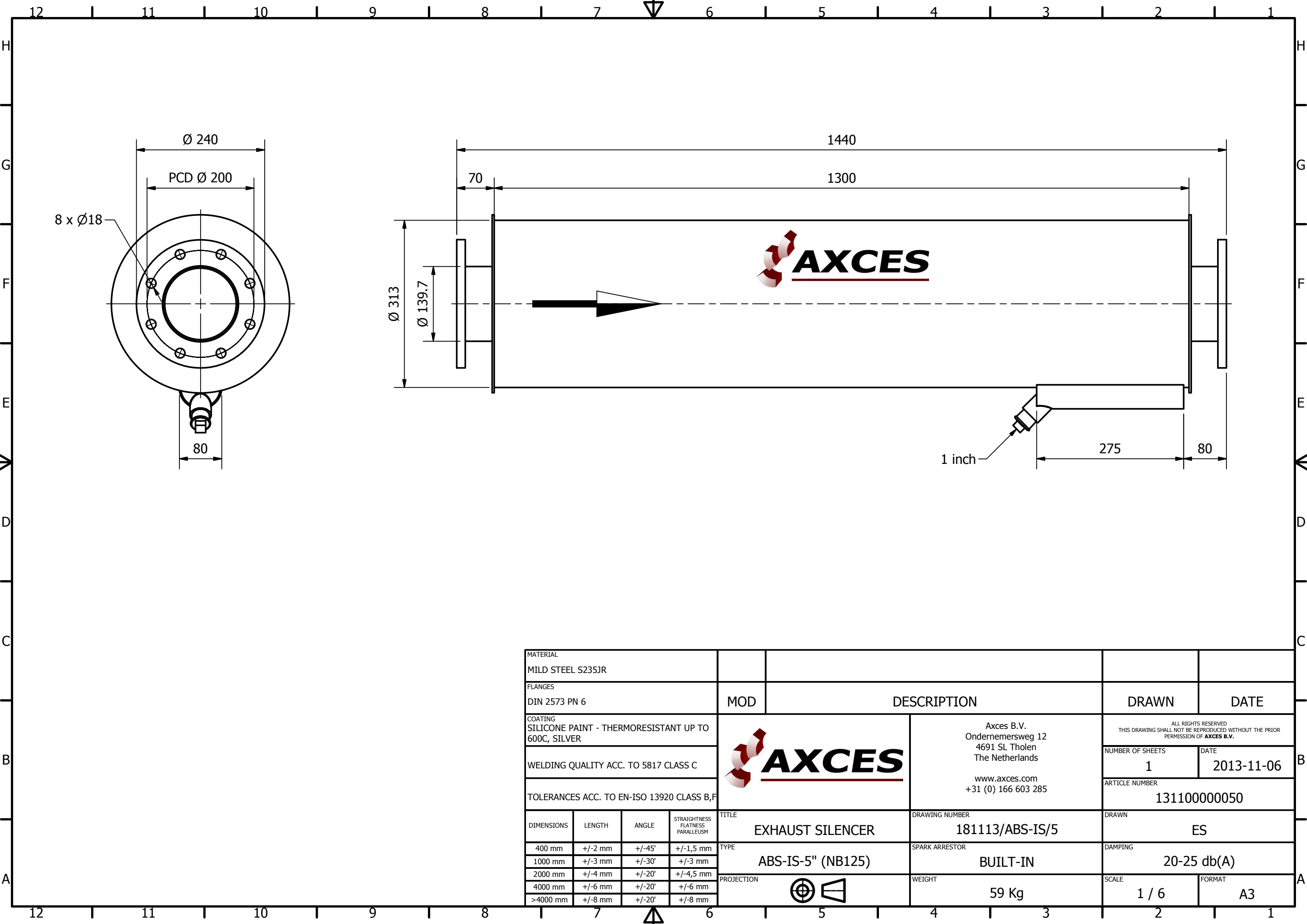
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/2,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-2,5" (NB65)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 22 Kg	SCALE 1 / 5	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
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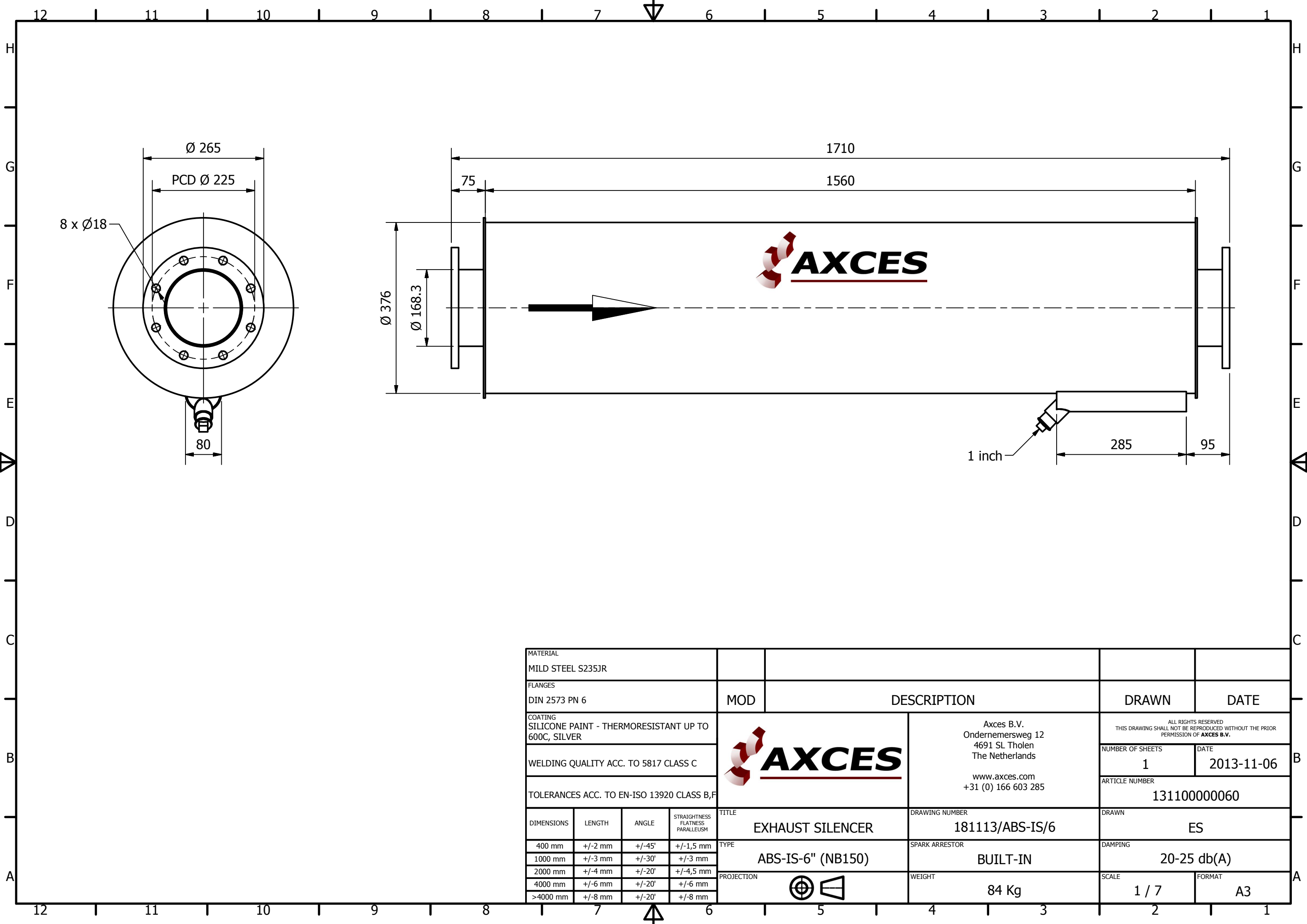
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/3	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-3" (NB80)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 26 Kg	SCALE 1 / 5	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



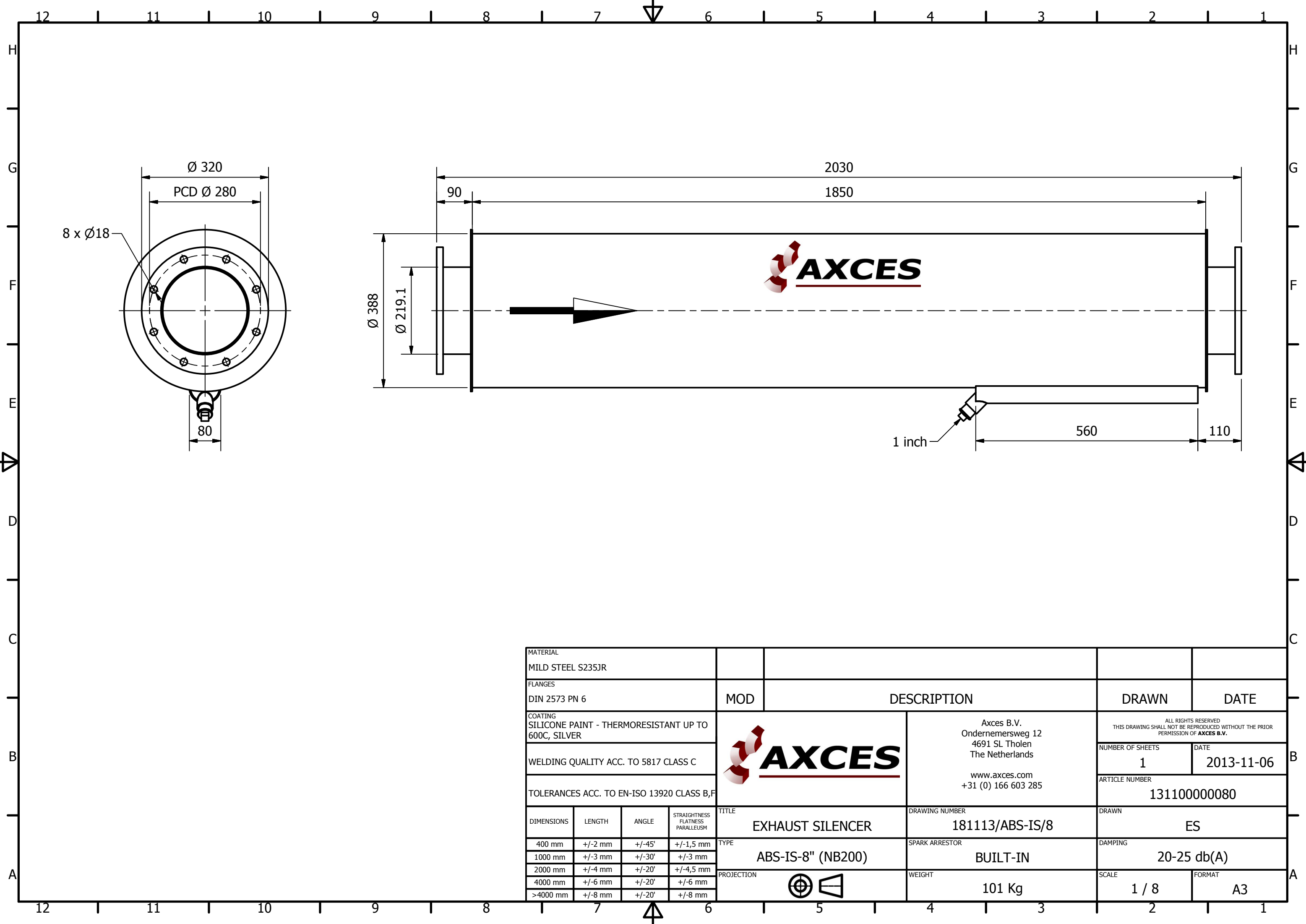
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000040	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-4" (NB100)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 39 Kg	SCALE 1 / 6	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
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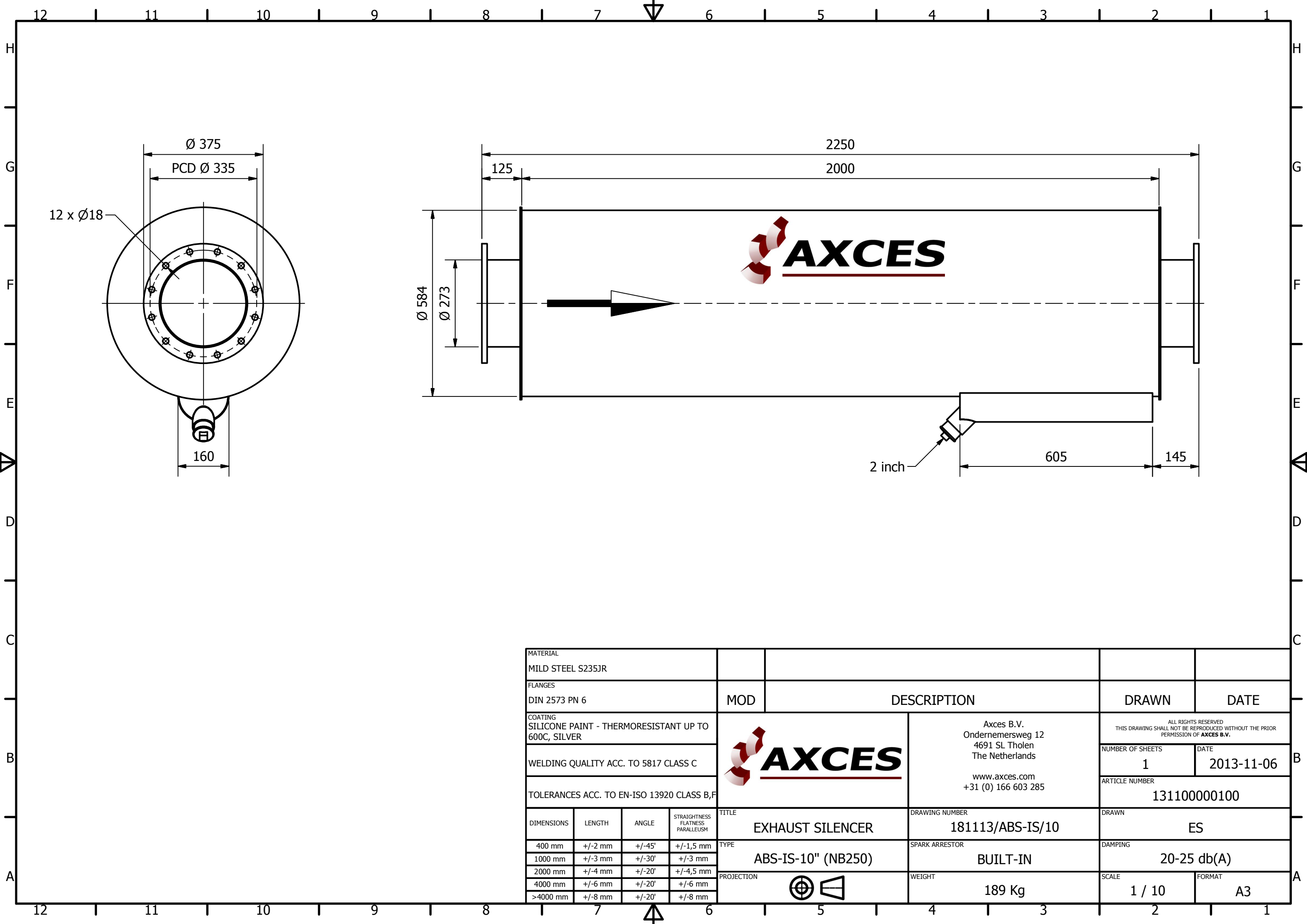


MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						131100000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS-IS/5	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	ABS-IS-5" (NB125)	BUILT-IN	20-25 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm		59 Kg	1 / 6	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				

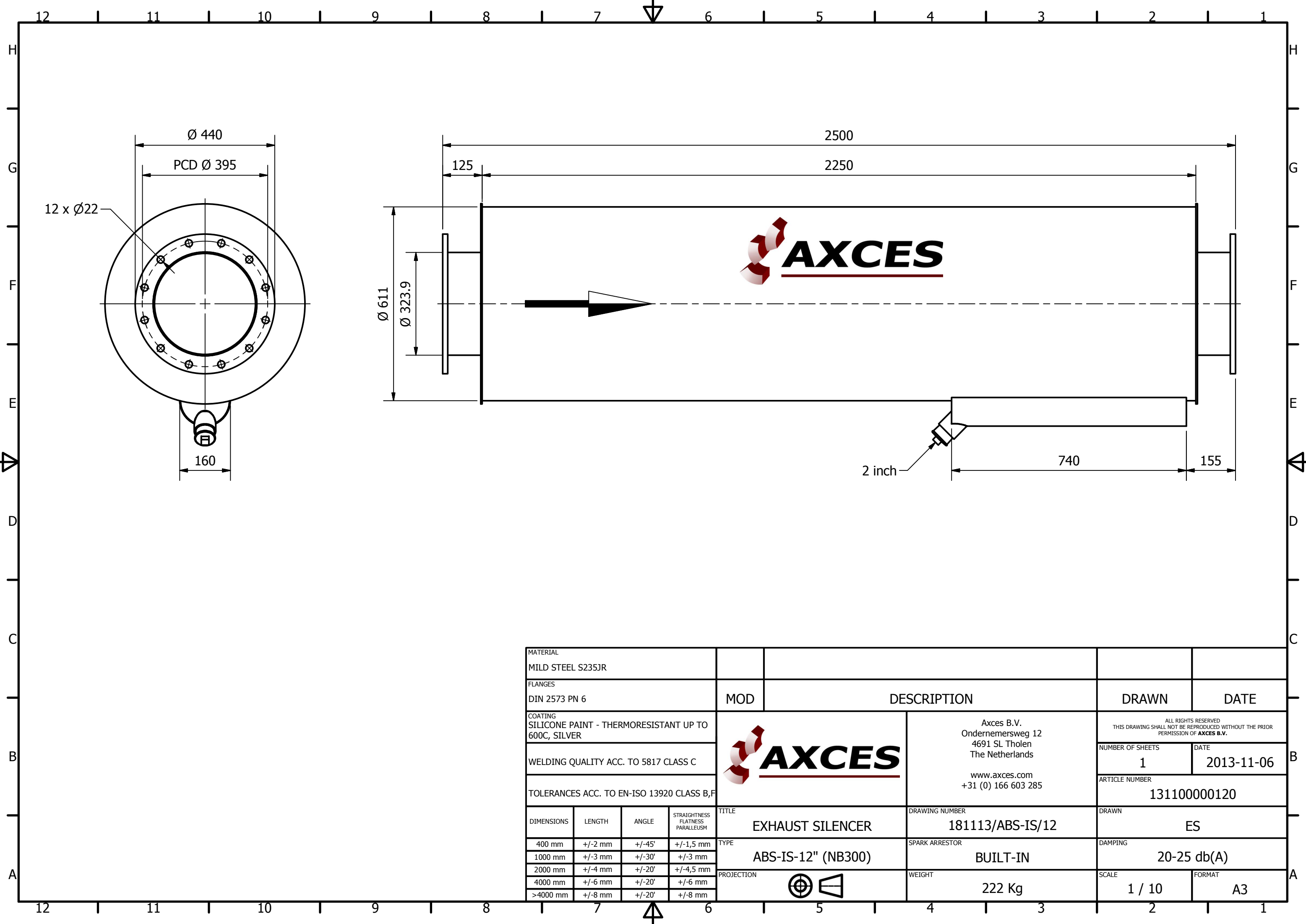


MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						131100000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS-IS/6	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				ABS-IS-6" (NB150)	BUILT-IN	20-25 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					84 Kg	1 / 7	A3

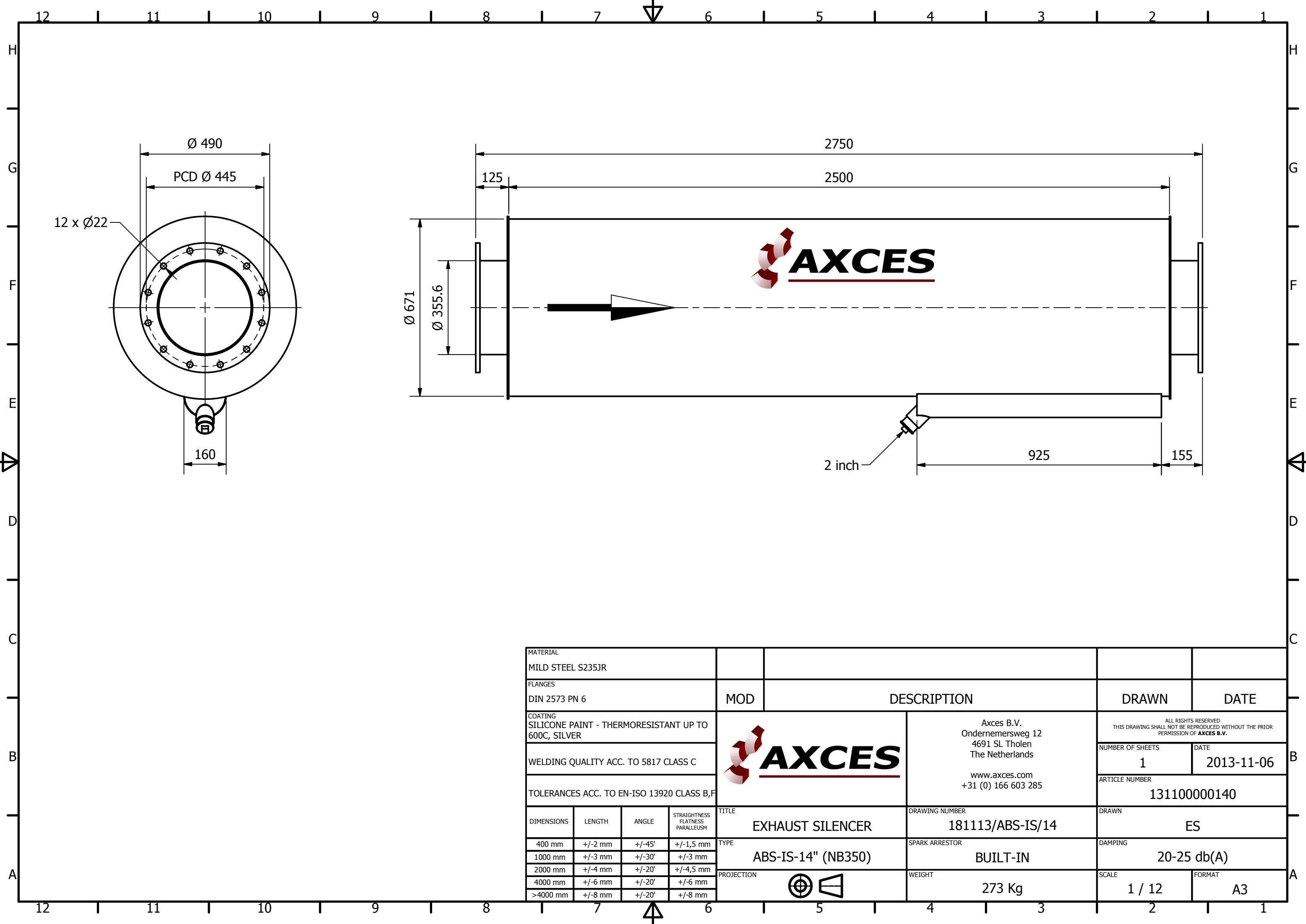




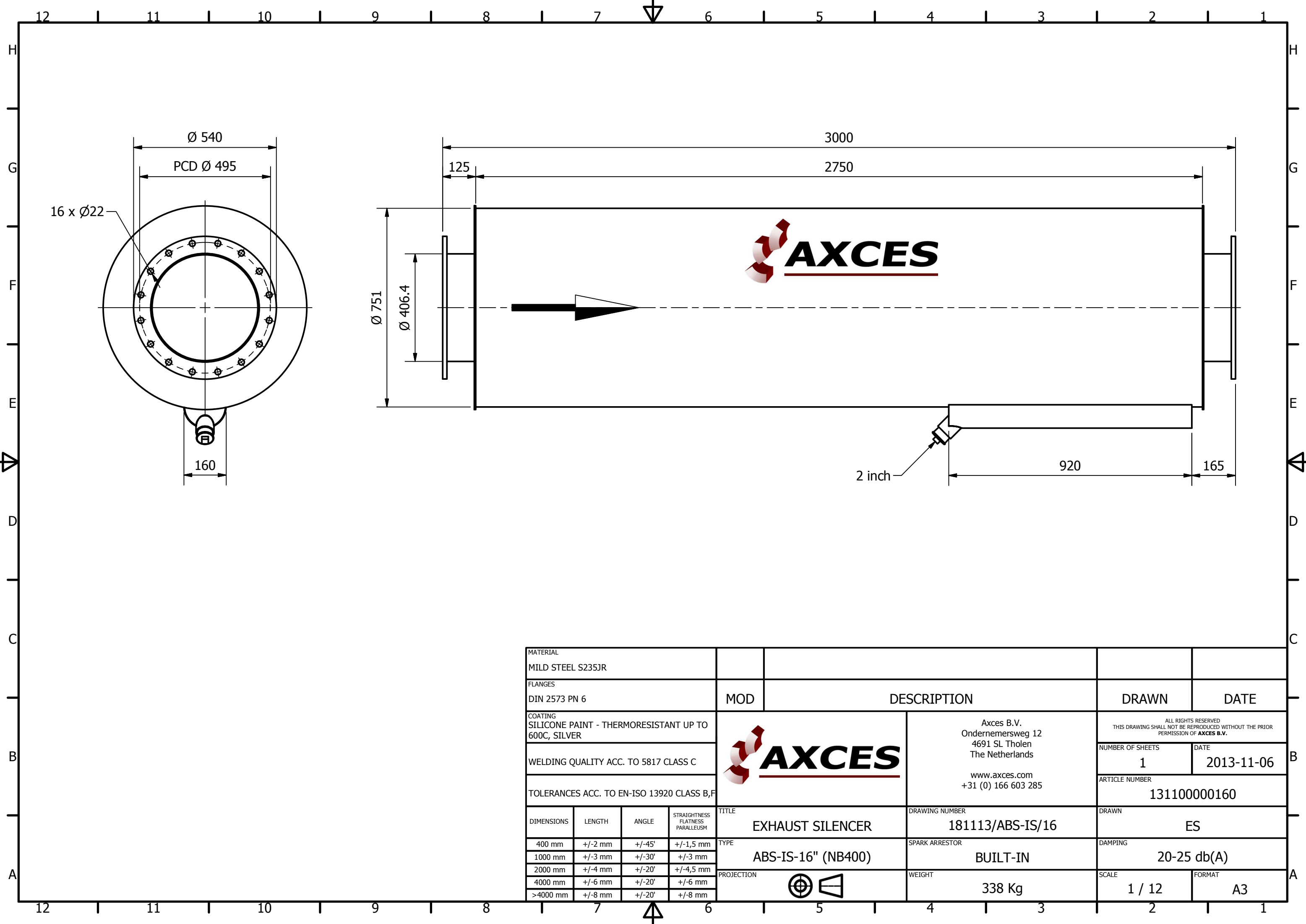
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN 6							
COATING					Axcres B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				131100000100			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS-IS/10	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				ABS-IS-10" (NB250)	BUILT-IN	20-25 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					189 Kg	1 / 10	A3



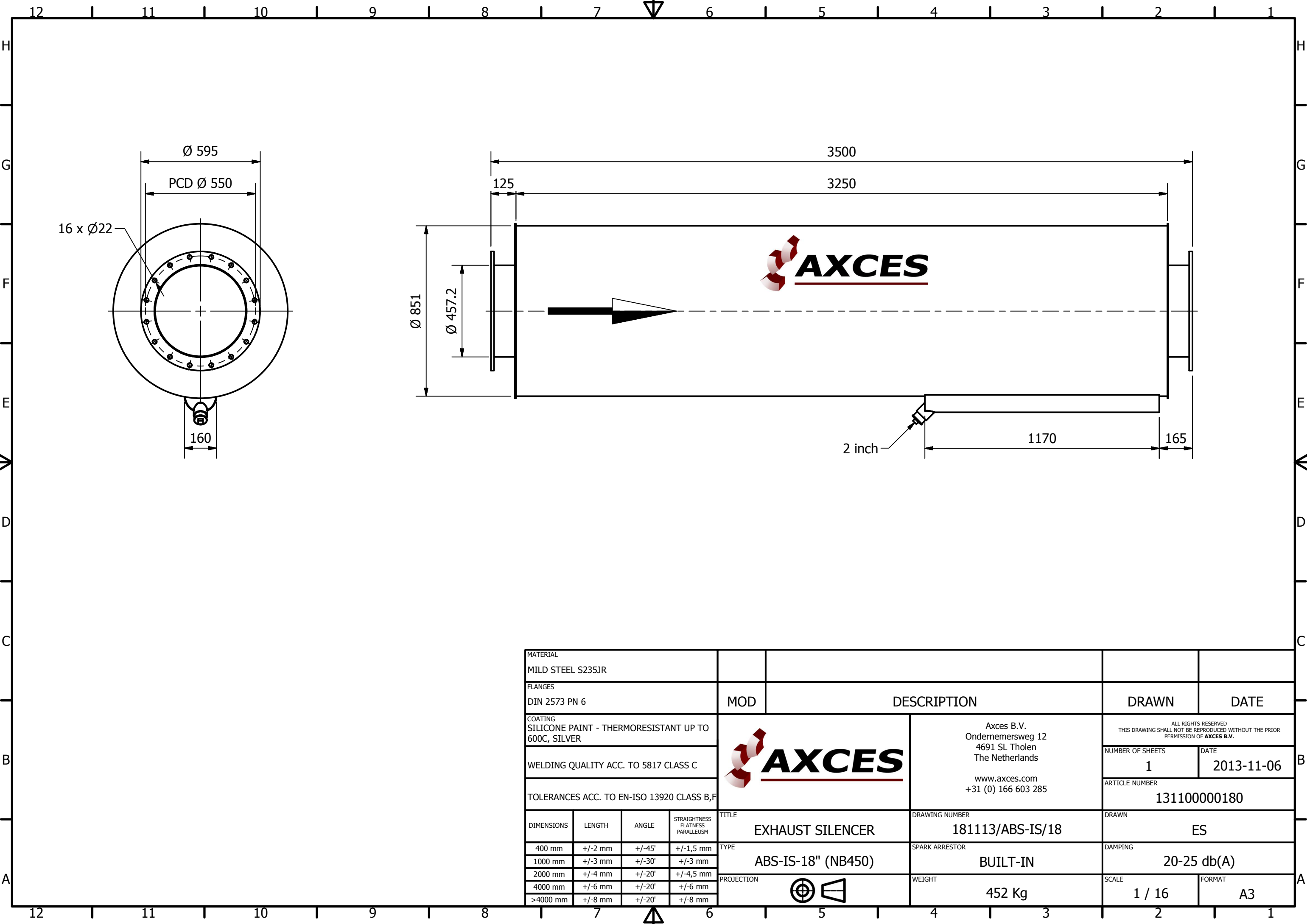
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN 6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				131100000120			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS-IS/12	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				ABS-IS-12" (NB300)	BUILT-IN	20-25 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					222 Kg	1 / 10	A3



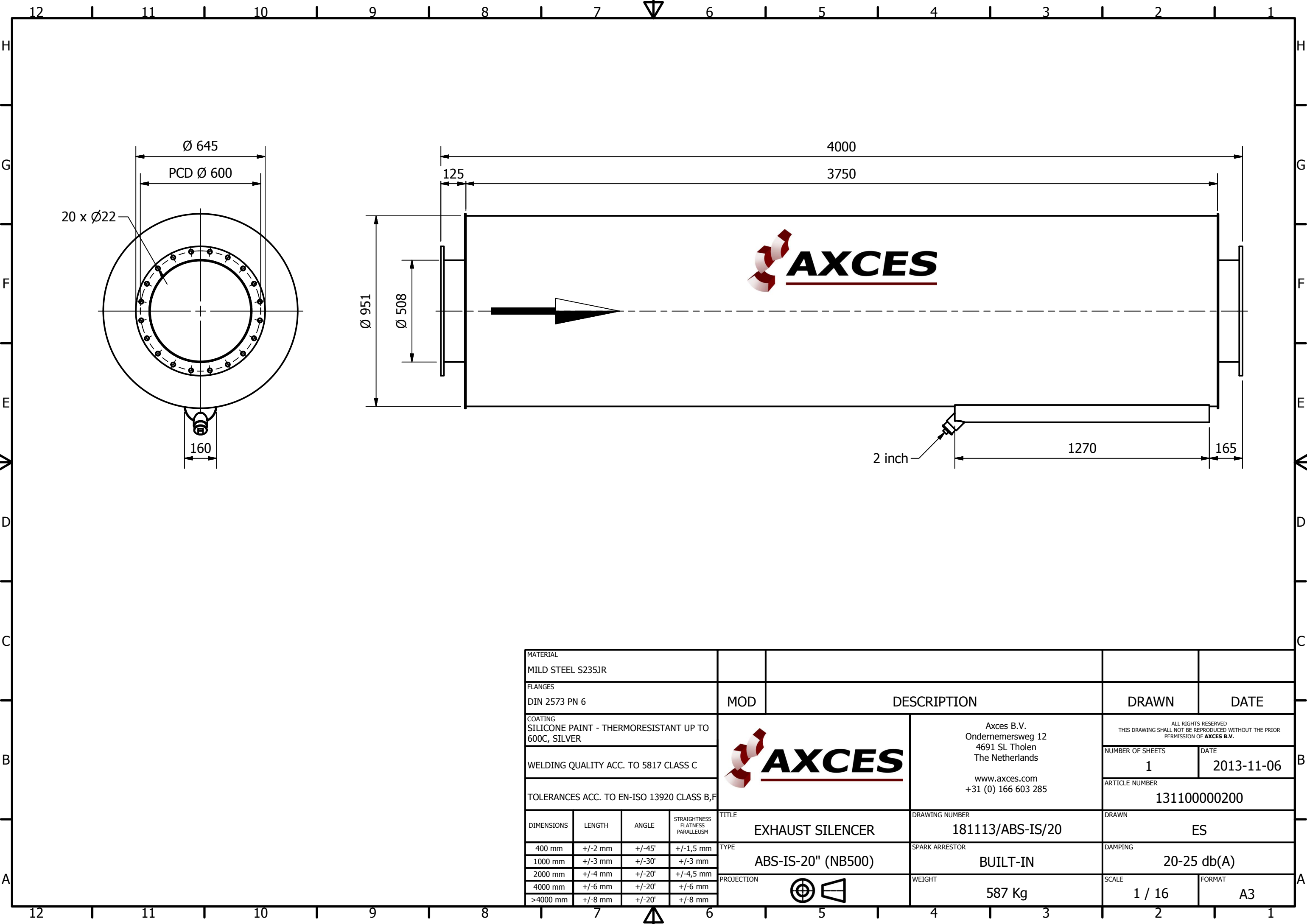
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-14" (NB350)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION 	WEIGHT 273 Kg	SCALE 1 / 12	FORMAT A3
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000160	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	EXHAUST SILENCER	181113/ABS-IS/16	ES	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	TYPE	SPARK ARRESTOR	DAMPING	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	ABS-IS-16" (NB400)	BUILT-IN	20-25 db(A)	
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION	WEIGHT	SCALE	FORMAT
>4000 mm	+/-8 mm	+/-20'	+/-8 mm		338 Kg	1 / 12	A3



MATERIAL							
MILD STEEL S235JR							
FLANGES							
DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						131100000180	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS-IS/18	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	ABS-IS-18" (NB450)	BUILT-IN	20-25 db(A)	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION	WEIGHT	SCALE	FORMAT
4000 mm	+/-6 mm	+/-20'	+/-6 mm		452 Kg	1 / 16	A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-11-06
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 131100000200	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS-IS/20	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-IS-20" (NB500)	SPARK ARRESTOR BUILT-IN	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm	PROJECTION 	WEIGHT 587 Kg	SCALE 1 / 16	FORMAT A3
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				