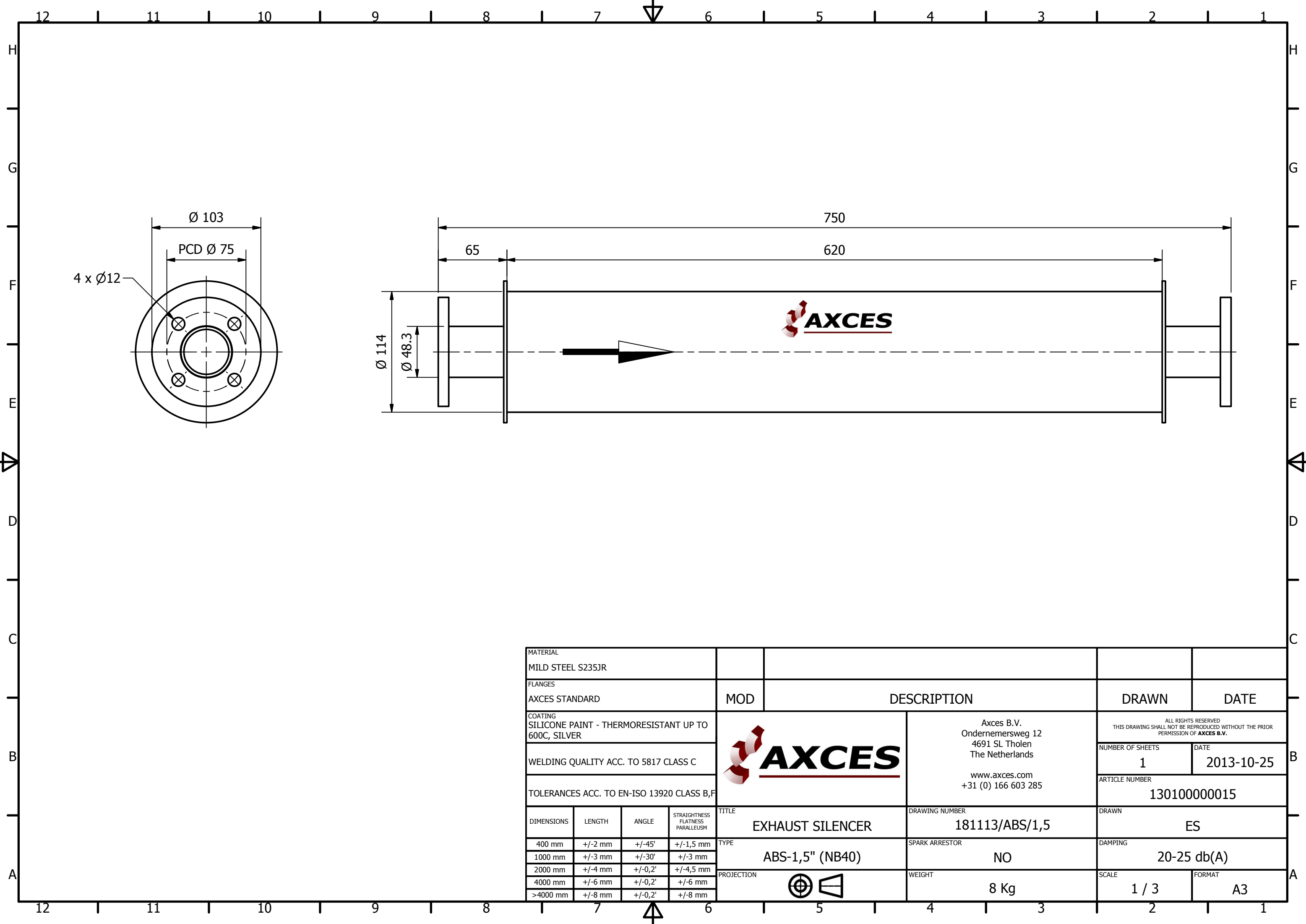
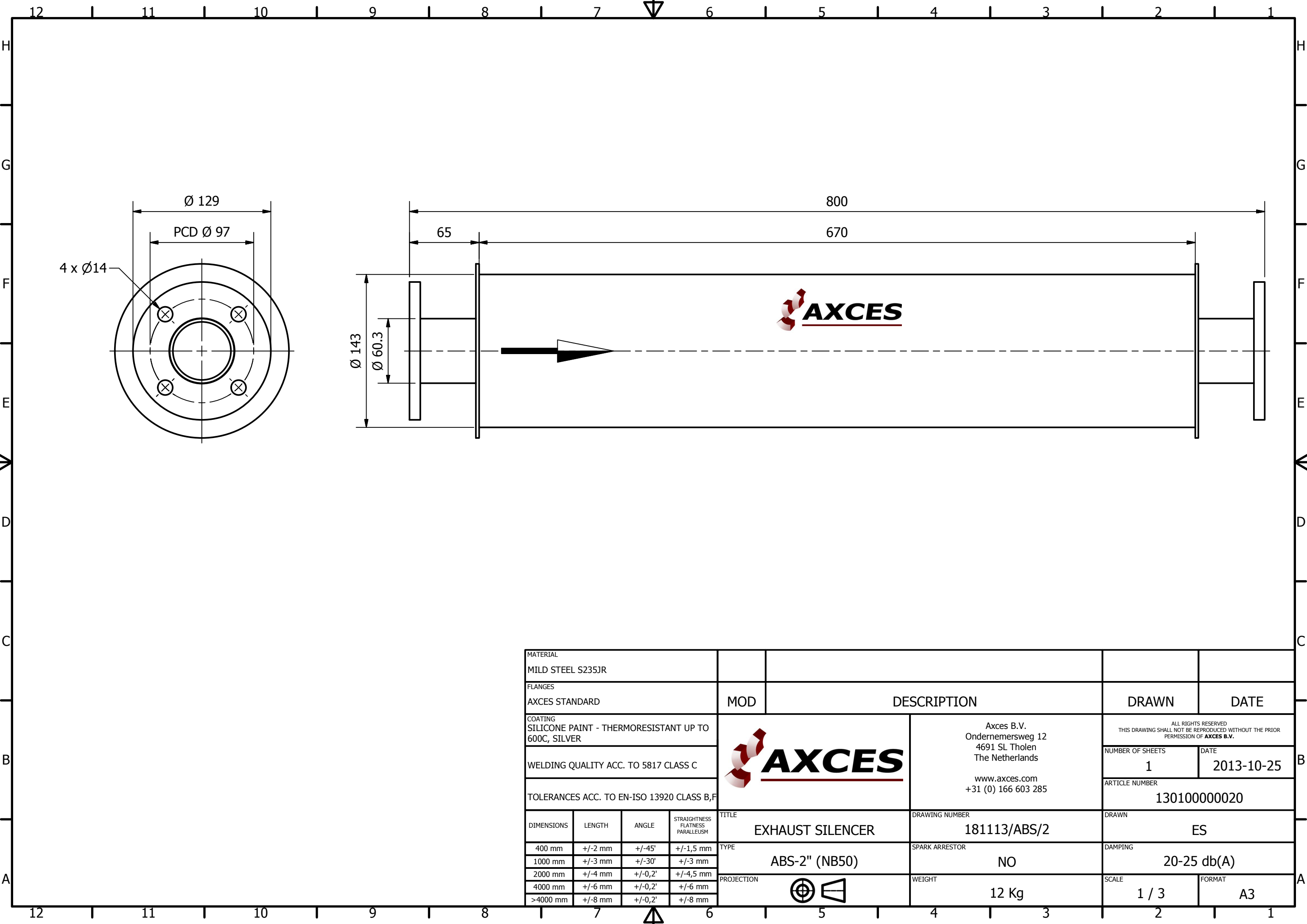
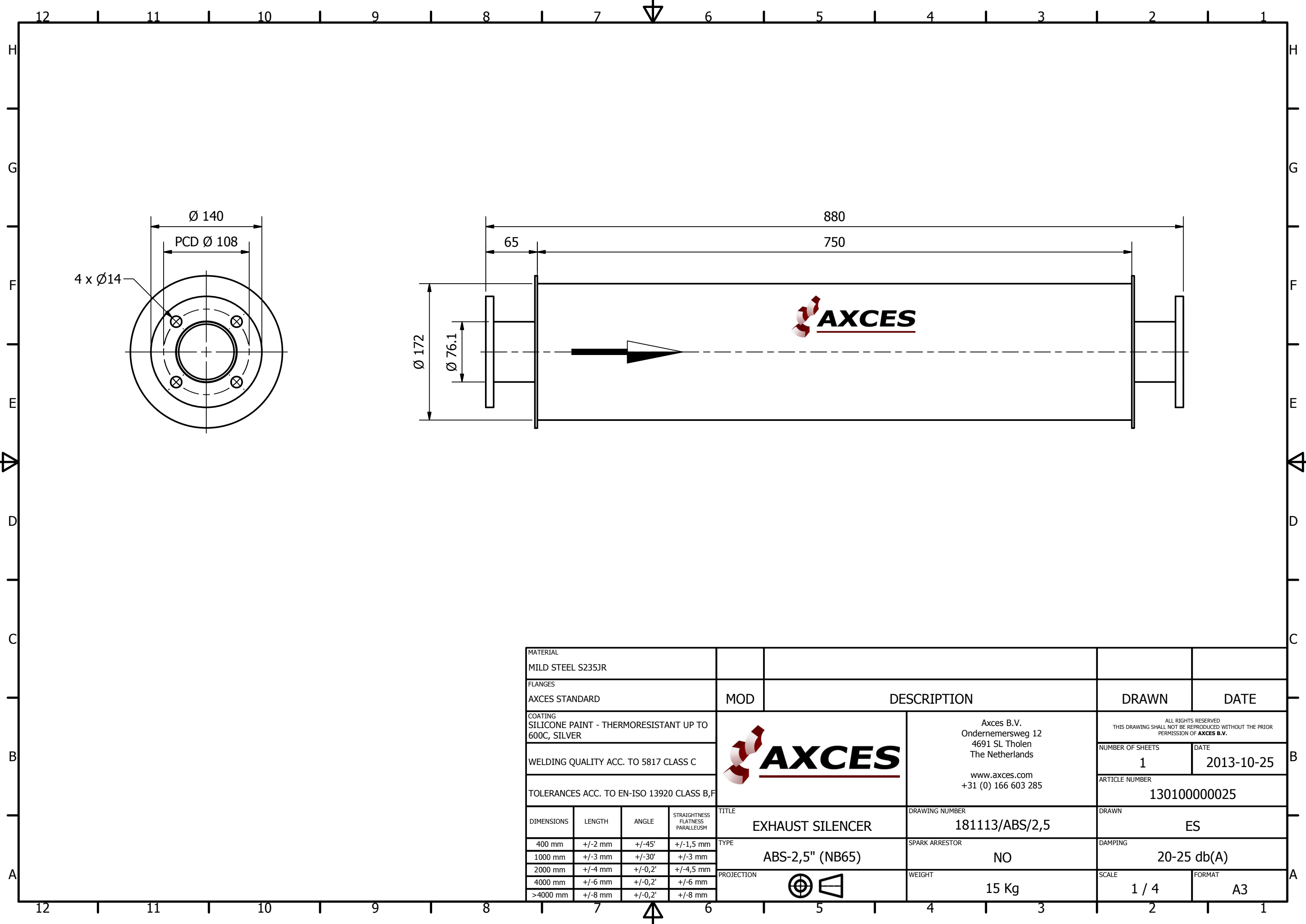




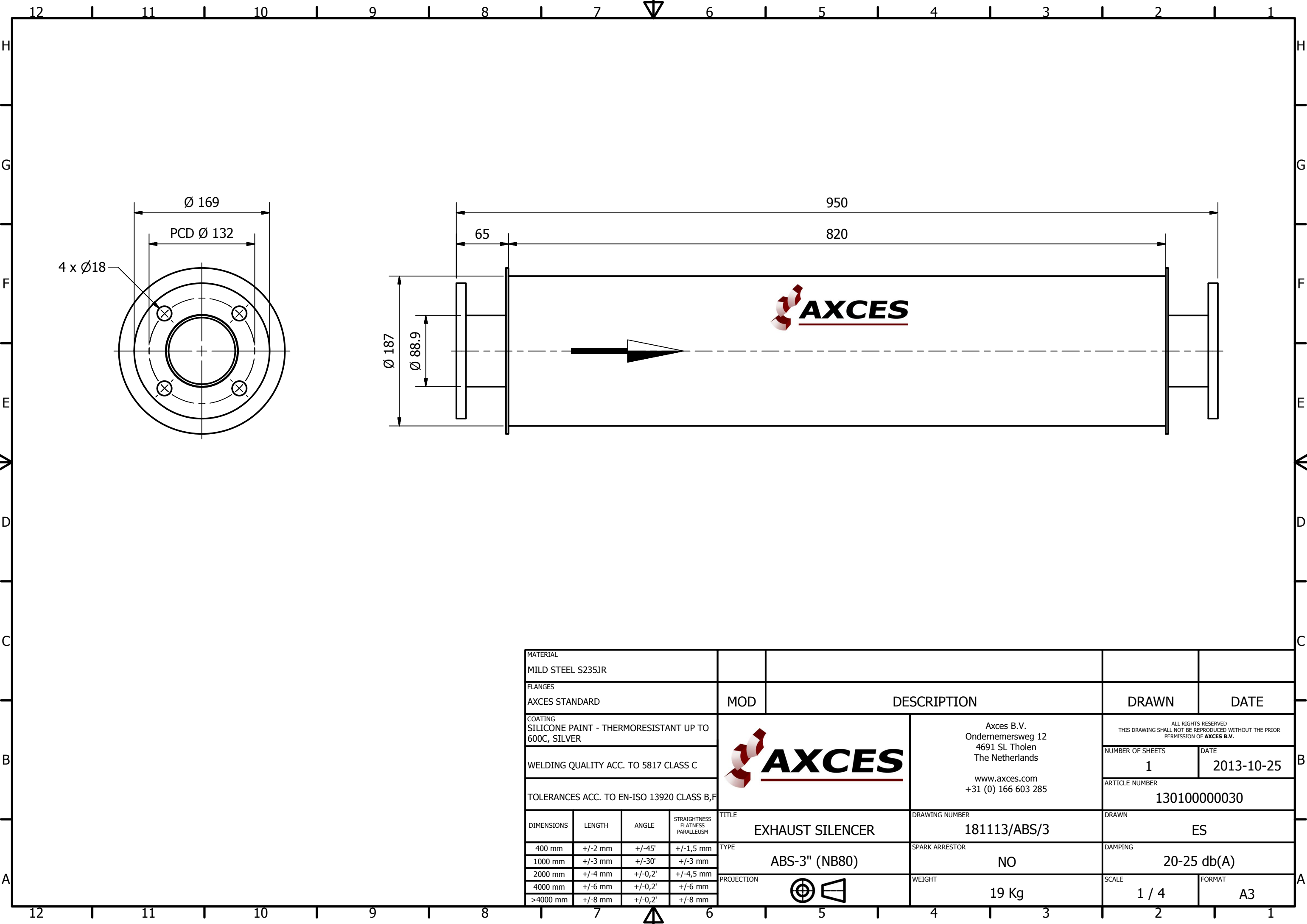
MATERIAL MILD STEEL S235JR								
FLANGES AXCES STANDARD				MOD	DESCRIPTION		DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER WELDING QUALITY ACC. TO 5817 CLASS C TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
							NUMBER OF SHEETS 1	DATE 2013-10-25
							ARTICLE NUMBER 130100000015	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER		DRAWING NUMBER 181113/ABS/1,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-1,5" (NB40)		SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm					
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm					
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 		WEIGHT 8 Kg	SCALE 1 / 3	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm					



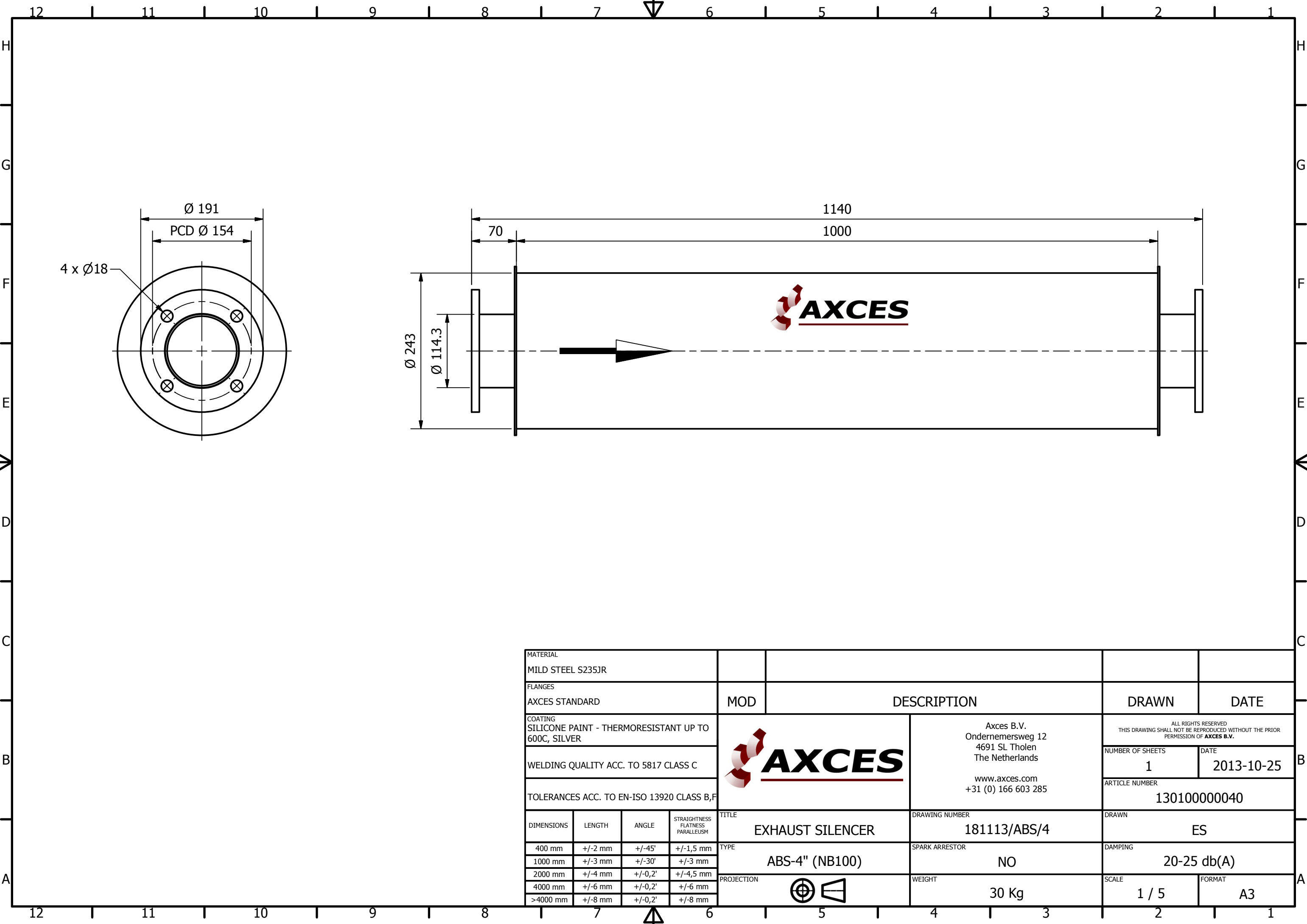
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000020	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/2	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-2" (NB50)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 	WEIGHT 12 Kg	SCALE 1 / 3	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



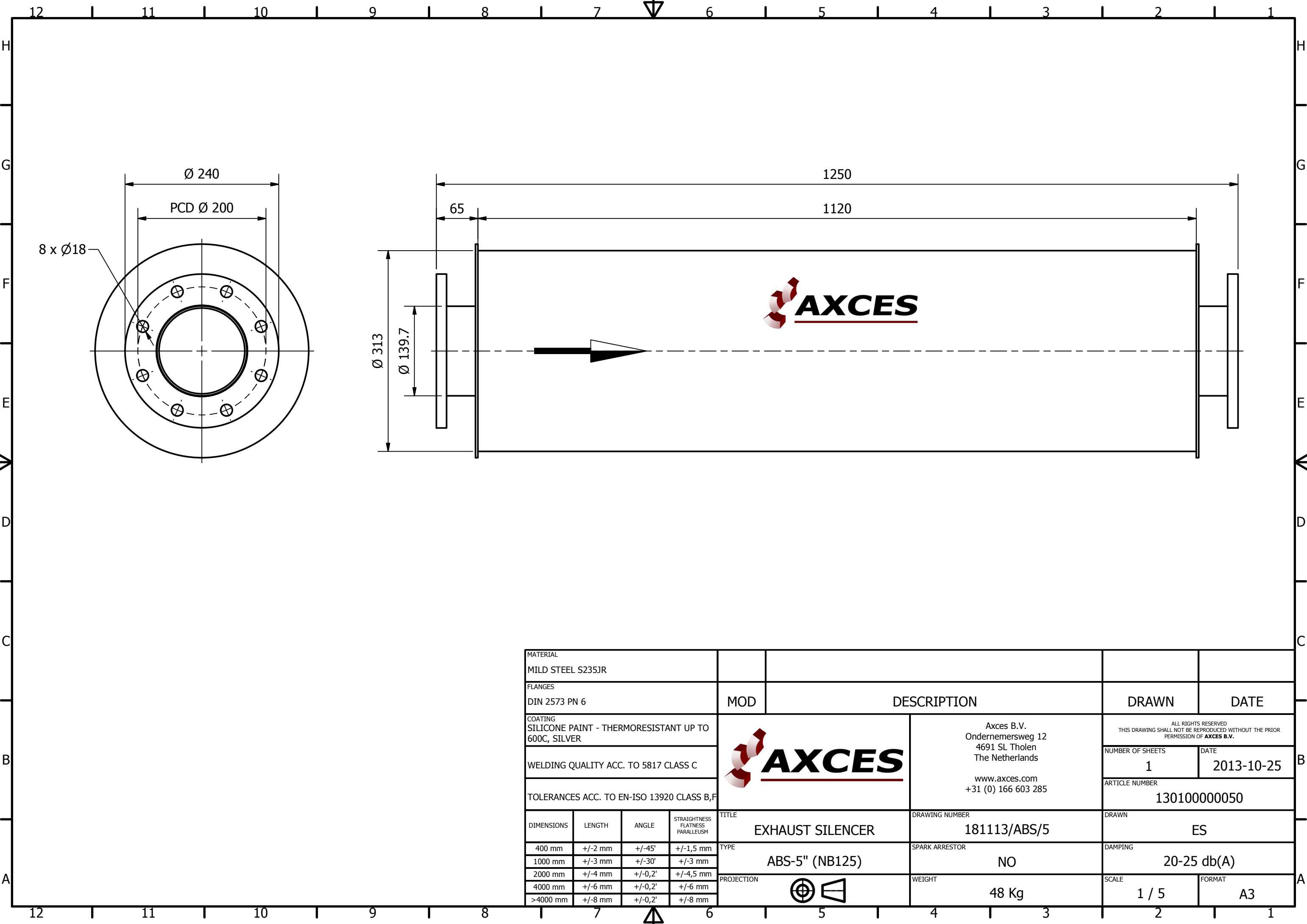
MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000025	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/2,5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-2,5" (NB65)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm	PROJECTION 	WEIGHT 15 Kg	SCALE 1 / 4	FORMAT A3
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm				
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



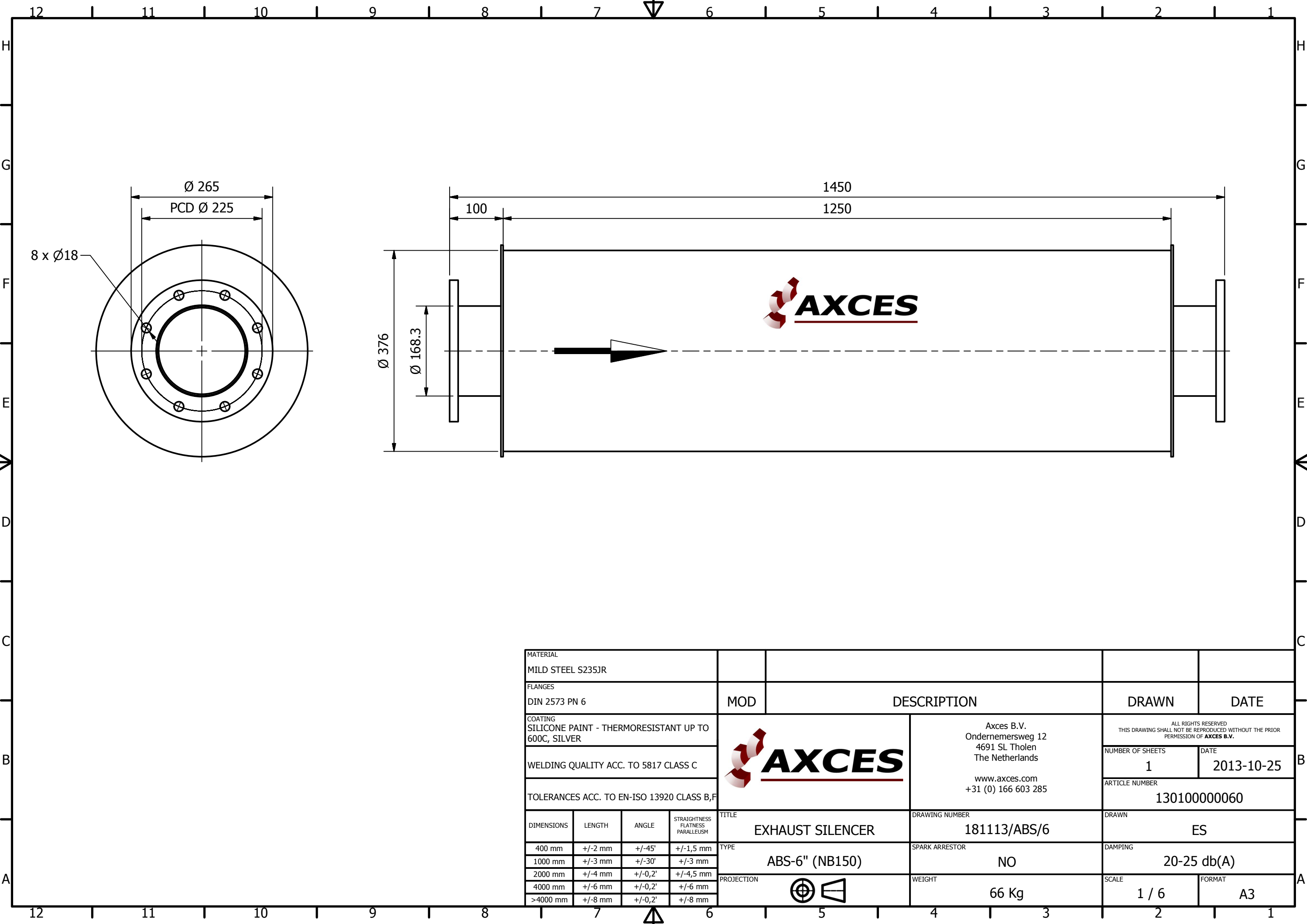
MATERIAL							
MILD STEEL S235JR							
FLANGES							
AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						130100000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS/3	ES	
				TYPE	SPARK ARRESTOR	DAMPING	
				ABS-3" (NB80)	NO	20-25 db(A)	
				PROJECTION	WEIGHT	SCALE	FORMAT
					19 Kg	1 / 4	A3



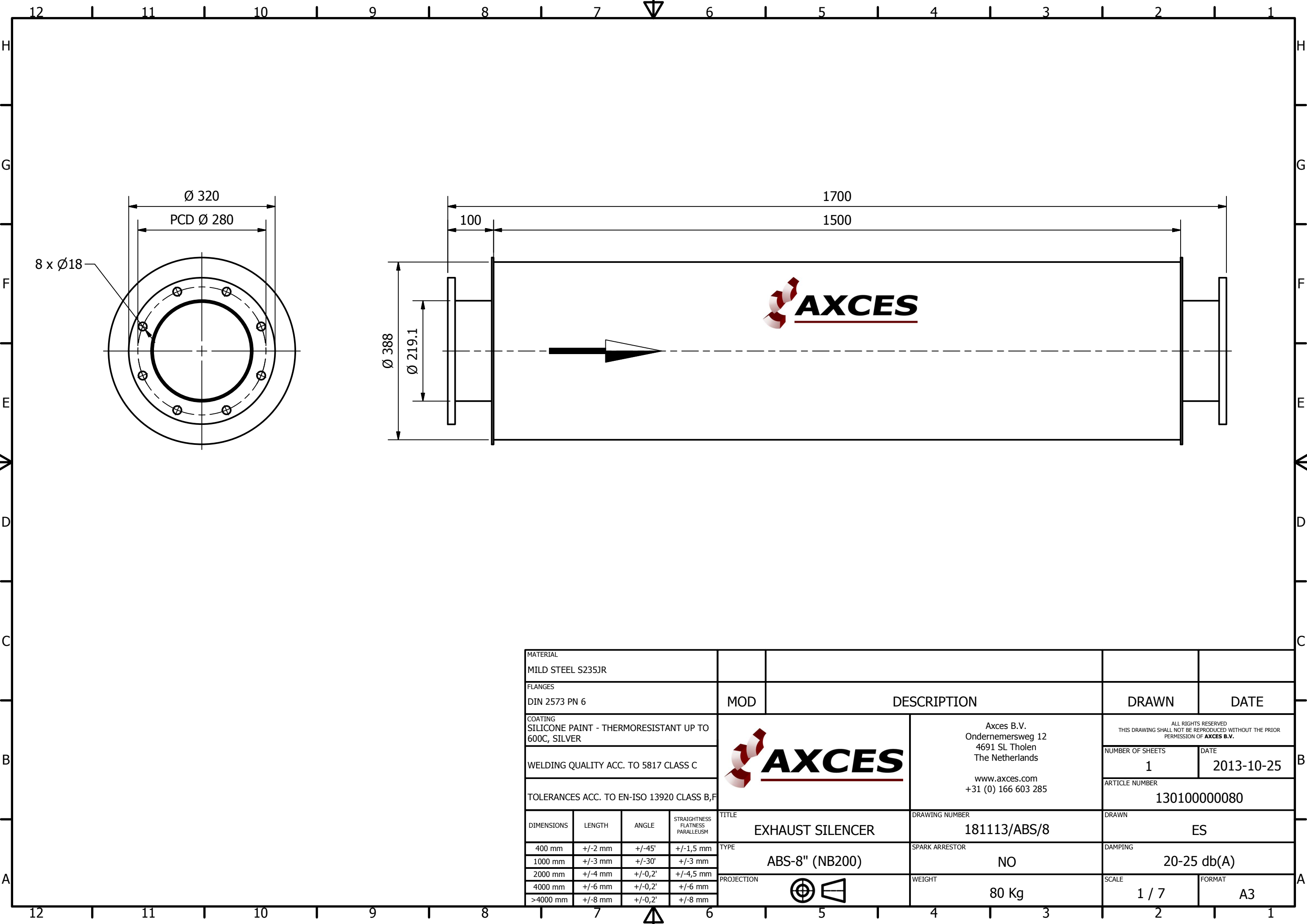
MATERIAL							
MILD STEEL S235JR							
FLANGES							
AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS 1	DATE 2013-10-25
WELDING QUALITY ACC. TO 5817 CLASS C						ARTICLE NUMBER 130100000040	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F							
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/4	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-4" (NB100)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 	WEIGHT 30 Kg	SCALE 1 / 5	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



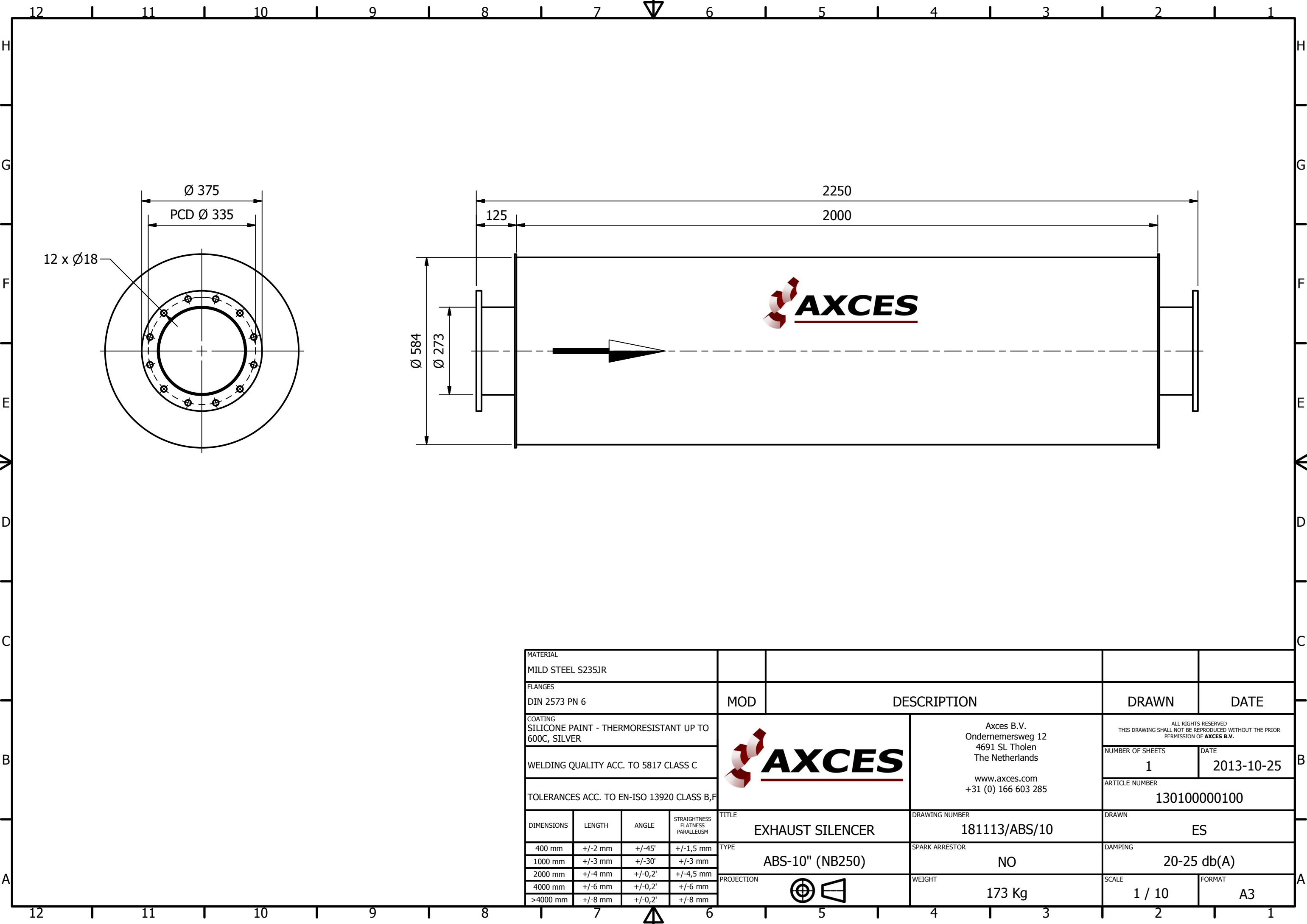
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000050	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/5	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-5" (NB125)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm	PROJECTION 	WEIGHT 48 Kg	SCALE 1 / 5	FORMAT A3
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm				
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



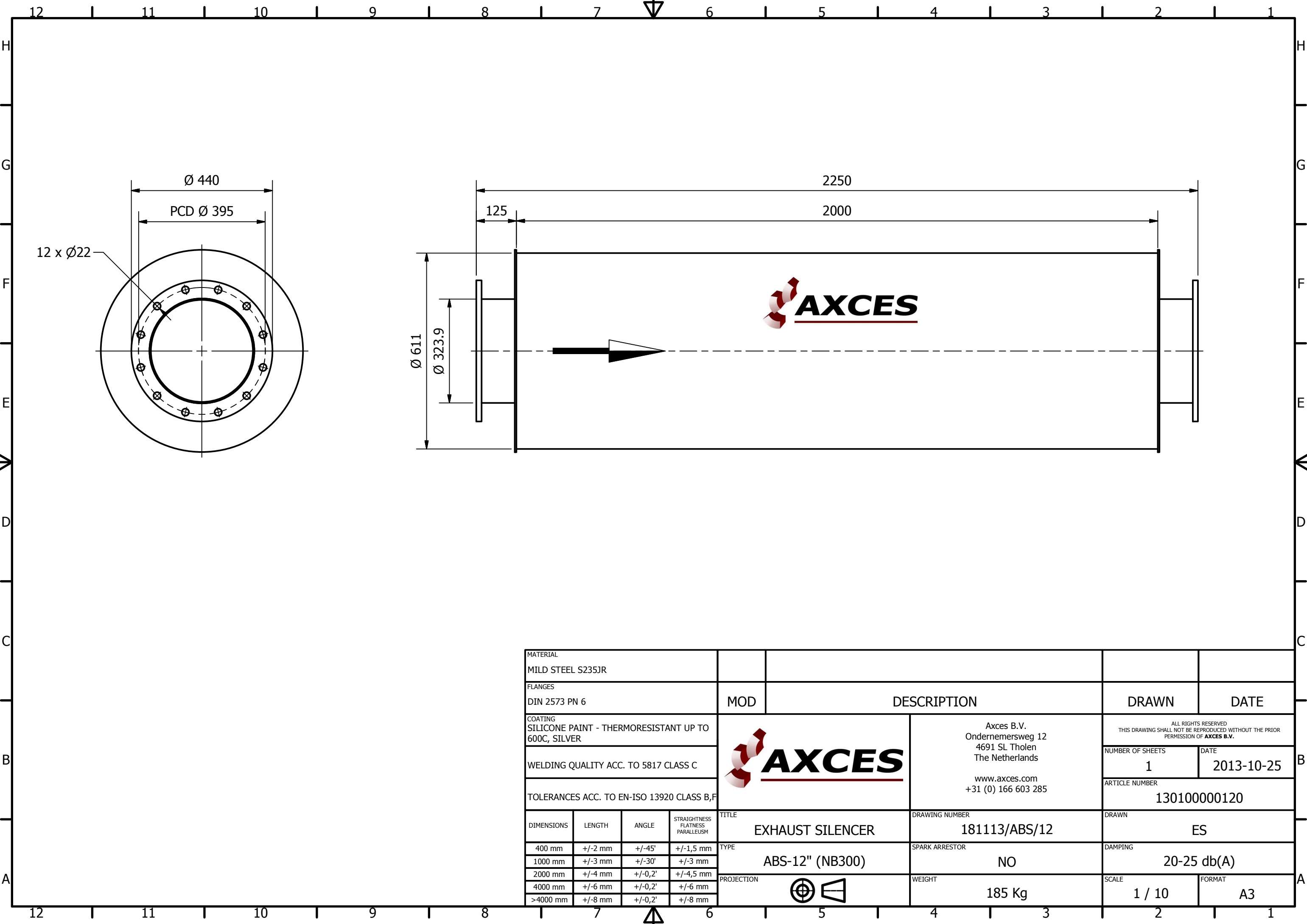
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000060	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/6	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-6" (NB150)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 	WEIGHT 66 Kg	SCALE 1 / 6	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



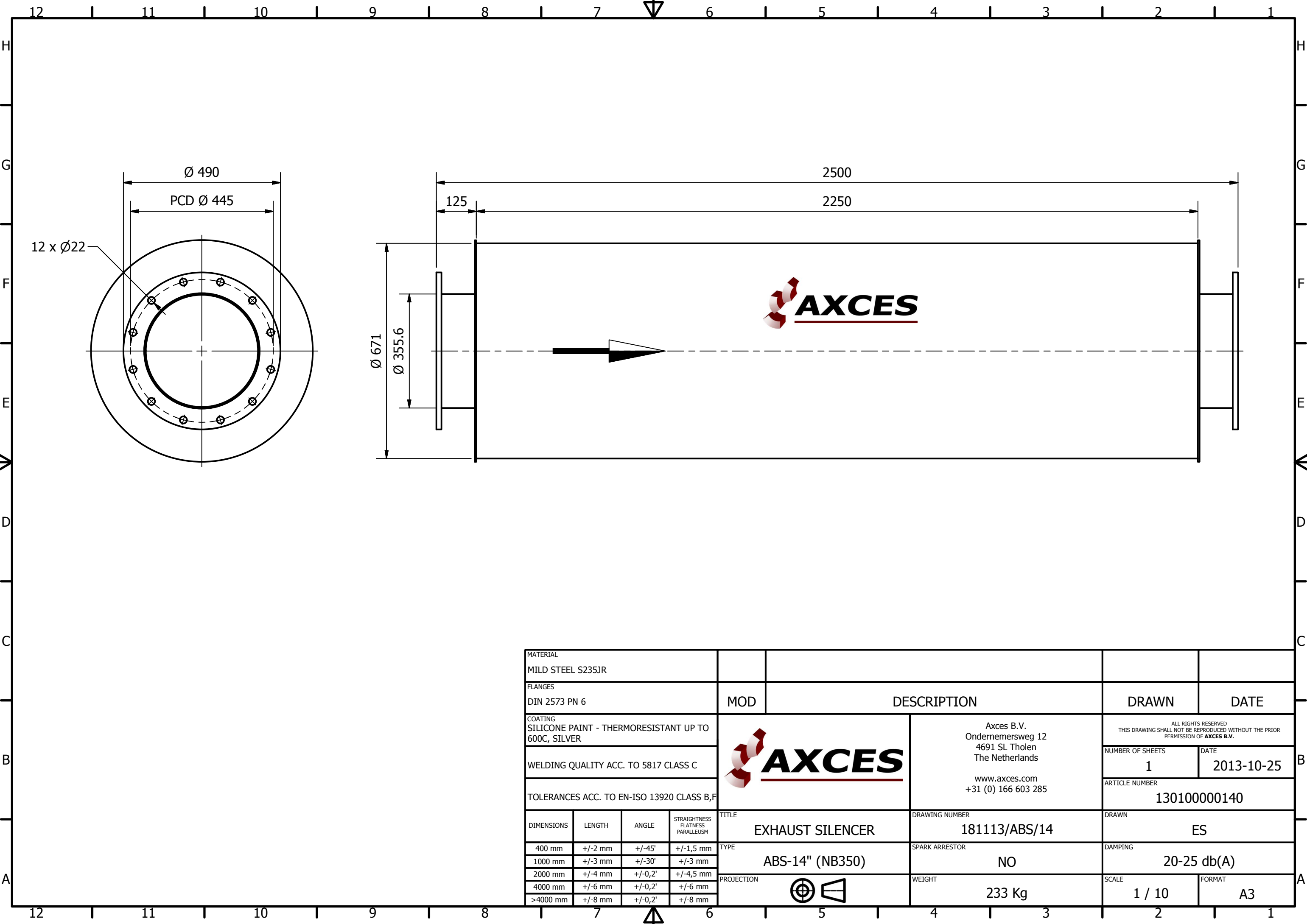
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000080	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/8	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-8" (NB200)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 	WEIGHT 80 Kg	SCALE 1 / 7	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



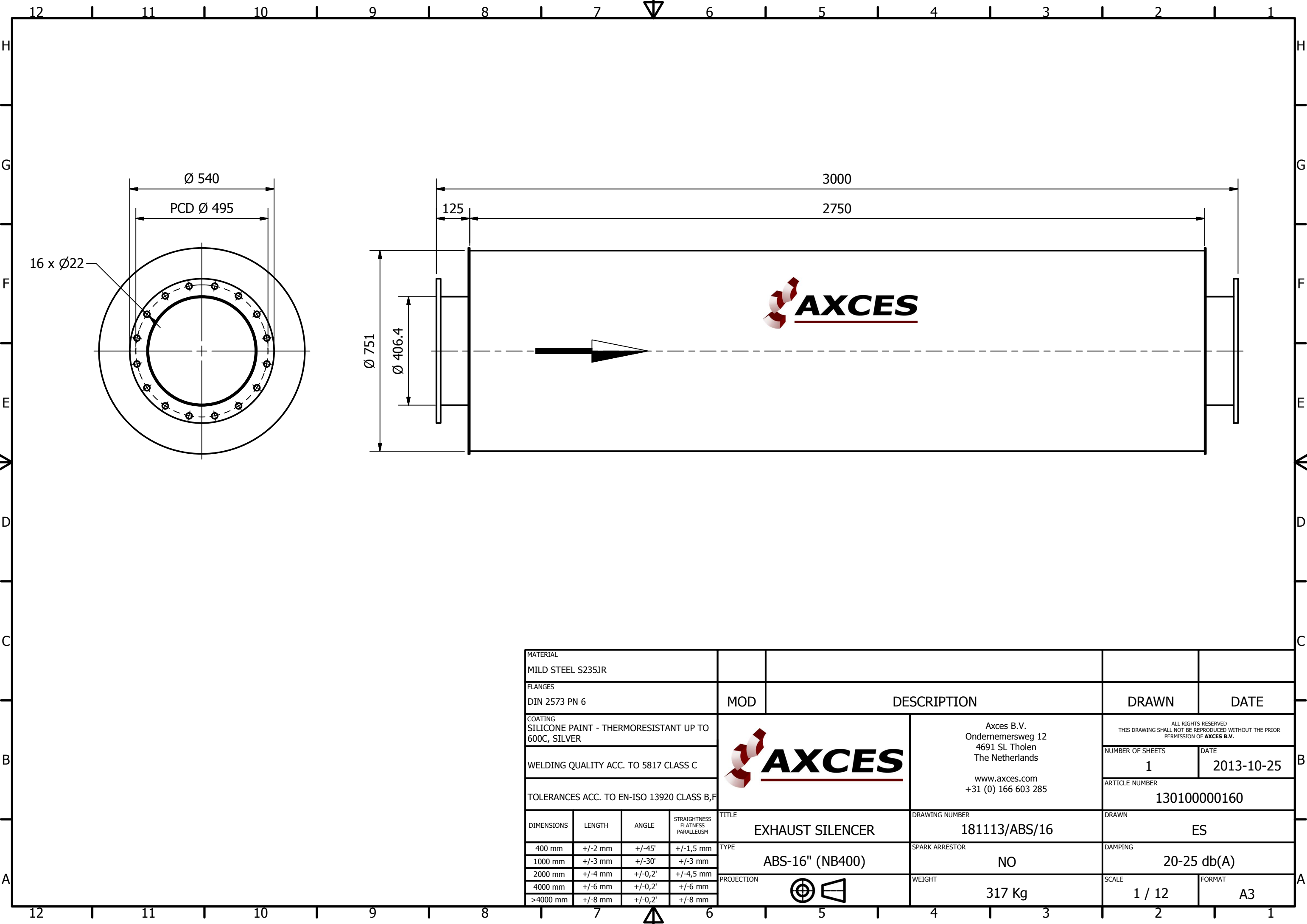
MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN 6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
						130100000100	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS/10	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	ABS-10" (NB250)	NO	20-25 db(A)	
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm				
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				
PROJECTION					WEIGHT	SCALE	FORMAT
					173 Kg	1 / 10	A3



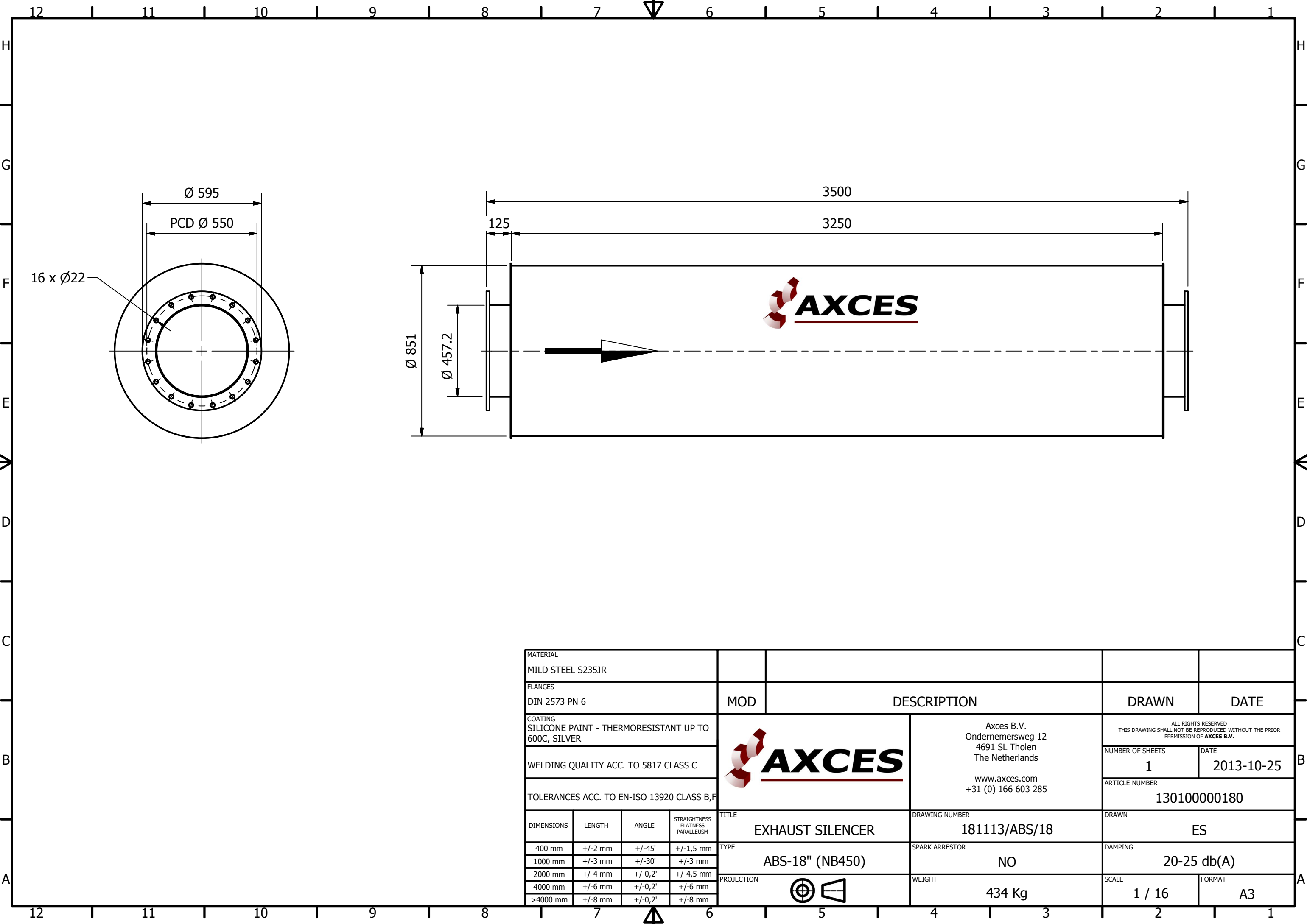
MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000120	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/12	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-12" (NB300)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm	PROJECTION 	WEIGHT 185 Kg	SCALE 1 / 10	FORMAT A3
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm				
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				

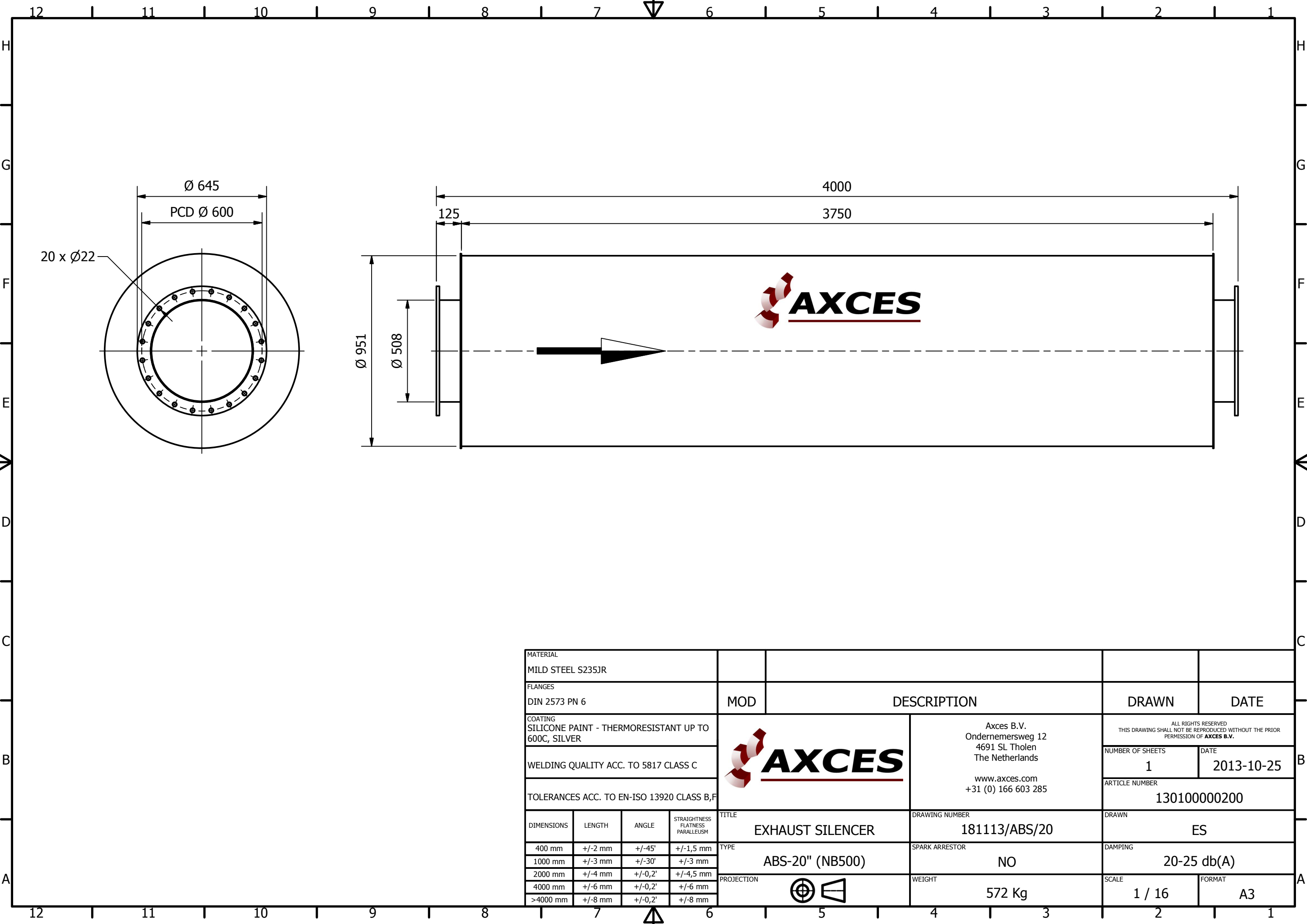


MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000140	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/14	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-14" (NB350)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 	WEIGHT 233 Kg	SCALE 1 / 10	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS 1	DATE 2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 130100000160	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/ABS/16	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE ABS-16" (NB400)	SPARK ARRESTOR NO	DAMPING 20-25 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm				
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm	PROJECTION 	WEIGHT 317 Kg	SCALE 1 / 12	FORMAT A3
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				





MATERIAL							
MILD STEEL S235JR							
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 2573 PN 6							
COATING					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.	
SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						NUMBER OF SHEETS	DATE
WELDING QUALITY ACC. TO 5817 CLASS C						1	2013-10-25
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER	
				130100000200			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE	DRAWING NUMBER	DRAWN	
				EXHAUST SILENCER	181113/ABS/20	ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE	SPARK ARRESTOR	DAMPING	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	ABS-20" (NB500)	NO	20-25 db(A)	
2000 mm	+/-4 mm	+/-0,2'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-0,2'	+/-6 mm				
>4000 mm	+/-8 mm	+/-0,2'	+/-8 mm				
PROJECTION					WEIGHT	SCALE	FORMAT
					572 Kg	1 / 16	A3