



| | | | | | | | |
|--|---------|--------|--|---|----------------|--|-----------------------|
| MATERIAL | | | | B | --- | | |
| MILD STEEL S235JR | | | | | | | |
| FLANGES | | | | A | --- | | |
| DIN 86044 | | | | | | | |
| COATING | | | | MOD | DESCRIPTION | DRAWN | DATE |
| SILICONE PAINT - THERMORESISTANT UP TO 600°C, SILVER | | | | | | | |
| WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C | | | |  | | <small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small> | |
| TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F | | | | | | Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285 | NUMBER OF SHEETS 1 |
| DIMENSIONS | LENGTH | ANGLE | STRAIGHTNESS FLATNESS PARALLELSM | TITLE | DRAWING NUMBER | ARTICLE NUMBER | |
| 400 mm | +/-2 mm | +/-45' | +/-1,5 mm | EXHAUST SPARK ARRESTOR | 181113/SA/40 | 11100000400 | |
| 1000 mm | +/-3 mm | +/-30' | +/-3 mm | TYPE | SPARK ARRESTOR | DRAWN | ES |
| 2000 mm | +/-4 mm | +/-20' | +/-4,5 mm | SA-40" (NB1000) | BUILT-IN | DAMPING | NO |
| 4000 mm | +/-6 mm | +/-20' | +/-6 mm | PROJECTION | WEIGHT | SCALE | FORMAT |
| >4000 mm | +/-8 mm | +/-20' | +/-8 mm |  | 1246 Kg | 1 / 20 | A3 |