



MATERIAL				B	---				
MILD STEEL S235JR				A	---				
FLANGES				MOD	DESCRIPTION	DRAWN	DATE		
DIN 86044						<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>			
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		NUMBER OF SHEETS 1	DATE 2013-11-05
WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C				TITLE EXHAUST SPARK ARRESTOR		ARTICLE NUMBER 111000000380			
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						DRAWING NUMBER 181113/SA/38		DRAWN ES	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TYPE SA-38" (NB950)		SPARK ARRESTOR BUILT-IN		DAMPING NO	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm			WEIGHT 1058 Kg		SCALE 1 / 18	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 					
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm						
4000 mm	+/-6 mm	+/-20'	+/-6 mm						
>4000 mm	+/-8 mm	+/-20'	+/-8 mm						