



MATERIAL				B	---		
MILD STEEL S235JR				A	---		
FLANGES				MOD	DESCRIPTION	DRAWN	DATE
DIN 86044						<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF <b>AXCES B.V.</b></small>	
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands  www.axces.com +31 (0) 166 603 285	
WELDING QUALITY ACC. TO EN-ISO 5817 CLASS C				TITLE <b>EXHAUST SPARK ARRESTOR</b>		DRAWING NUMBER 181113/SA/24	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F				TYPE SA-24" (NB600)		ARTICLE NUMBER 11100000240	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	PROJECTION 		DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	SPARK ARRESTOR BUILT-IN		DAMPING NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	WEIGHT 372 Kg		SCALE 1 / 12	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm			FORMAT A3	
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				