



MATERIAL MILD STEEL S235JR							
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>	
WELDING QUALITY ACC. TO 5817 CLASS C						<small>NUMBER OF SHEETS</small> 1	<small>DATE</small> 2013-11-05
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						<small>ARTICLE NUMBER</small> 111000000025	
<small>DIMENSIONS</small>	<small>LENGTH</small>	<small>ANGLE</small>	<small>STRAIGHTNESS FLATNESS PARALLELSM</small>	<small>TITLE</small> EXHAUST SPARK ARRESTOR	<small>DRAWING NUMBER</small> 181113/SA/2,5	<small>DRAWN</small> ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	<small>TYPE</small> SA-2,5" (NB65)	<small>SPARK ARRESTOR</small> BUILT-IN	<small>DAMPING</small> NO	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	<small>PROJECTION</small> 	<small>WEIGHT</small> 9 Kg	<small>SCALE</small> 1 / 3	<small>FORMAT</small> A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				