



MATERIAL MILD STEEL S235JR									
FLANGES DIN 2573 PN 6				MOD	DESCRIPTION			DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands  www.axces.com +31 (0) 166 603 285		<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>	
WELDING QUALITY ACC. TO 5817 CLASS C								NUMBER OF SHEETS <b>1</b>	DATE <b>2013-11-05</b>
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER <b>111000000015</b>			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE <b>EXHAUST SPARK ARRESTOR</b>		DRAWING NUMBER <b>181113/SA/1,5</b>		DRAWN <b>ES</b>	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE <b>SA-1,5" (NB40)</b>		SPARK ARRESTOR <b>BUILT-IN</b>		DAMPING <b>NO</b>	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 		WEIGHT <b>5 Kg</b>		SCALE <b>1 / 2</b>	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm					FORMAT <b>A3</b>	
4000 mm	+/-6 mm	+/-20'	+/-6 mm						
>4000 mm	+/-8 mm	+/-20'	+/-8 mm						