



MATERIAL MILD STEEL S235JR									
FLANGES DIN 2573 PN6				MOD	DESCRIPTION			DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>	
WELDING QUALITY ACC. TO 5817 CLASS C								NUMBER OF SHEETS 1	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER 121000000020			
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SPARK ARRESTOR		DRAWING NUMBER 181113/CP18/2		DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE CP18-2" (NB50)		SPARK ARRESTOR BUILT-IN		DAMPING 18 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 		WEIGHT 14 Kg		SCALE 1 / 3	
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm					FORMAT A3	
4000 mm	+/-6 mm	+/-20'	+/-6 mm						
>4000 mm	+/-8 mm	+/-20'	+/-8 mm						