



|  |         |        |  |   |             |  |  |  |                           |
|--|---------|--------|--|---|-------------|--|--|--|---------------------------|
| MATERIAL<br>MILD STEEL S235JR                                  |         |        |  |   |             |  |  |  |                           |
| FLANGES<br>DIN 2573 PN6  |         |        |  | MOD   | DESCRIPTION |  |  | DRAWN  | DATE                      |
| COATING<br>SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER |         |        |  |                |             | Axces B.V.<br>Ondernemersweg 12<br>4691 SL Tholen<br>The Netherlands<br><br>www.axces.com<br>+31 (0) 166 603 285 |  | <small>ALL RIGHTS RESERVED<br/>THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small> |                           |
| WELDING QUALITY ACC. TO 5817 CLASS C                           |         |        |  |   |             |  |  | NUMBER OF SHEETS<br><b>1</b>   | DATE<br><b>2013-11-11</b> |
| TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F                      |         |        |  |   |             |  |  | ARTICLE NUMBER<br><b>121000000015</b>  |                           |
| DIMENSIONS   | LENGTH  | ANGLE  | STRAIGHTNESS<br>FLATNESS<br>PARALLELSM | TITLE<br><b>EXHAUST SPARK ARRESTOR</b>  |             | DRAWING NUMBER<br><b>181113/CP18/1,5</b>   |  | DRAWN<br><b>ES</b>   |                           |
| 400 mm   | +/-2 mm | +/-45' | +/-1,5 mm                              | TYPE<br><b>CP18-1,5" (NB40)</b>   |             | SPARK ARRESTOR<br><b>BUILT-IN</b>  |  | DAMPING<br><b>18 db(A)</b>   |                           |
| 1000 mm  | +/-3 mm | +/-30' | +/-3 mm                                | PROJECTION<br> |             | WEIGHT<br><b>14 Kg</b>   |  | SCALE<br><b>1 / 3</b>  |                           |
| 2000 mm  | +/-4 mm | +/-20' | +/-4,5 mm                              |   |             |  |  | FORMAT<br><b>A3</b>  |                           |
| 4000 mm  | +/-6 mm | +/-20' | +/-6 mm                                |   |             |  |  |  |                           |
| >4000 mm   | +/-8 mm | +/-20' | +/-8 mm                                |   |             |  |  |  |                           |