



MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands  www.axces.com +31 (0) 166 603 285	<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>	
WELDING QUALITY ACC. TO 5817 CLASS C						NUMBER OF SHEETS <b>1</b>	DATE <b>2013-11-08</b>
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						ARTICLE NUMBER <b>150400000040</b>	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE <b>EXHAUST SILENCER</b>	DRAWING NUMBER <b>181113/REF45/4</b>	DRAWN <b>ES</b>	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE <b>REF45-4" (NB100)</b>	SPARK ARRESTOR <b>NO</b>	DAMPING <b>30 db(A)</b>	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT <b>91 Kg</b>	SCALE <b>1 / 8</b>	FORMAT <b>A3</b>
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				