



MATERIAL MILD STEEL S235JR													
FLANGES DIN 2573 PN6				MOD		DESCRIPTION		DRAWN		DATE			
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER						Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>		<small>NUMBER OF SHEETS</small> 1		<small>DATE</small> 2013-11-07	
WELDING QUALITY ACC. TO 5817 CLASS C								<small>ARTICLE NUMBER</small> 150100000050		<small>DRAWN</small> ES		<small>DAMPING</small> 20 db(A)	
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F				TITLE		DRAWING NUMBER		DRAWN		DATE			
DIMENSIONS		LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	EXHAUST SILENCER		181113/REF25/5		ES		DATE		
400 mm		+/-2 mm	+/-45'	+/-1,5 mm	TYPE		SPARK ARRESTOR		DAMPING		DATE		
1000 mm		+/-3 mm	+/-30'	+/-3 mm	REF25-5" (NB125)		NO		20 db(A)		DATE		
2000 mm		+/-4 mm	+/-20'	+/-4,5 mm	PROJECTION		WEIGHT		SCALE		DATE		
4000 mm		+/-6 mm	+/-20'	+/-6 mm			72 Kg		1 / 6		A3		
>4000 mm		+/-8 mm	+/-20'	+/-8 mm									