



MATERIAL MILD STEEL S235JR							
FLANGES AXCES STANDARD				MOD	DESCRIPTION	DRAWN	DATE
COATING SILICONE PAINT - THERMORESISTANT UP TO 600C, SILVER					Axces B.V. Ondernemersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285	<small>ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.</small>	
WELDING QUALITY ACC. TO 5817 CLASS C						<small>NUMBER OF SHEETS</small> 1	<small>DATE</small> 2013-11-07
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F						<small>ARTICLE NUMBER</small> 150100000030	
DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELSM	TITLE EXHAUST SILENCER	DRAWING NUMBER 181113/REF25/3	DRAWN ES	
400 mm	+/-2 mm	+/-45'	+/-1,5 mm	TYPE REF25-3" (NB80)	SPARK ARRESTOR NO	DAMPING 20 db(A)	
1000 mm	+/-3 mm	+/-30'	+/-3 mm	PROJECTION 	WEIGHT 34 Kg	SCALE 1 / 4	FORMAT A3
2000 mm	+/-4 mm	+/-20'	+/-4,5 mm				
4000 mm	+/-6 mm	+/-20'	+/-6 mm				
>4000 mm	+/-8 mm	+/-20'	+/-8 mm				