



MATERIAL STEEL																																			
FLANGES -				MOD		DESCRIPTION		DRAWN		DATE																									
COATING -						Axces B.V. Oudememmersweg 12 4691 SL Tholen The Netherlands www.axces.com +31 (0) 166 603 285		ALL RIGHTS RESERVED THIS DRAWING SHALL NOT BE REPRODUCED WITHOUT THE PRIOR PERMISSION OF AXCES B.V.		NUMBER OF SHEETS		DATE																							
WELDING QUALITY ACC. TO 5817 CLASS C										1		2014-01-29																							
TOLERANCES ACC. TO EN-ISO 13920 CLASS B,F								ARTICLE NUMBER 131100000030																											
<table border="1"> <thead> <tr> <th>DIMENSIONS</th> <th>LENGTH</th> <th>ANGLE</th> <th>STRAIGHTNESS FLATNESS PARALLELISM</th> </tr> </thead> <tbody> <tr> <td>400 mm</td> <td>+/-2 mm</td> <td>+/-45'</td> <td>+/-1,5 mm</td> </tr> <tr> <td>1000 mm</td> <td>+/-3 mm</td> <td>+/-30'</td> <td>+/-3 mm</td> </tr> <tr> <td>2000 mm</td> <td>+/-4 mm</td> <td>+/-20'</td> <td>+/-4,5 mm</td> </tr> <tr> <td>4000 mm</td> <td>+/-6 mm</td> <td>+/-20'</td> <td>+/-6 mm</td> </tr> <tr> <td>>4000 mm</td> <td>+/-8 mm</td> <td>+/-20'</td> <td>+/-8 mm</td> </tr> </tbody> </table>				DIMENSIONS	LENGTH	ANGLE	STRAIGHTNESS FLATNESS PARALLELISM	400 mm	+/-2 mm	+/-45'	+/-1,5 mm	1000 mm	+/-3 mm	+/-30'	+/-3 mm	2000 mm	+/-4 mm	+/-20'	+/-4,5 mm	4000 mm	+/-6 mm	+/-20'	+/-6 mm	>4000 mm	+/-8 mm	+/-20'	+/-8 mm	TITLE SUPPORTING POINT		DRAWING NUMBER 290114/OAX3600		DRAWN ES			
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				TYPE FIXED SUSPENSION OAX3600		SPARK ARRESTOR -		DAMPING -																											
				PROJECTION 		WEIGHT - Kg		SCALE 1 / 2		FORMAT A3																									